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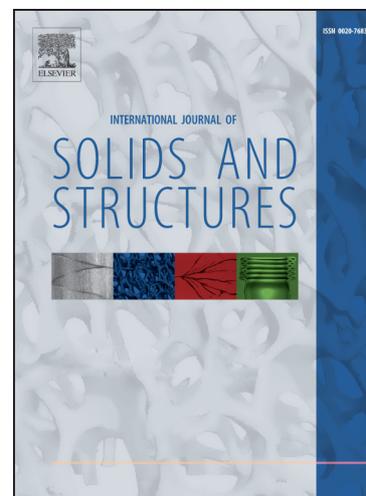
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Stress concentration factor due to a functionally graded  
ring around a hole in an isotropic plate

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**Abstract**

The aim of this work is to present an analytical solution to reduce the stress concentration factor (SCF) around a circular hole in an isotropic homogeneous plate subjected to far-field uniaxial loading. In this paper the elastic response of an inhomogeneous annular ring made of functionally graded material (FGM), inserted around a hole of a homogeneous plate, is studied. By assuming that Young's modulus varies in the radial direction with power law and that Poisson's ratio is constant, the governing differential equations for plane stress conditions are obtained. Using stress function a general solution in explicit closed form is presented and the SCF investigated to highlight the inhomogeneity effects. Furthermore, the explicit solution for an inner homogeneous ring, with different properties with respect to those of the plate, is explicitly obtained and numerical results are compared between homogeneous ring and FGM ring.

*Keywords:* linear elasticity theory; functionally graded materials; stress concentration factor; circular hole.

## 1 Introduction

Functionally graded materials (FGMs) are composites made of two or more constituent phases with a continuously variable composition. These materials are usually associated with particulate composite where the volume fraction of particles varies in one or several directions; at the macroscopic scale the composite may be assumed inhomogeneous and often locally isotropic. In view of the growing importance of these materials, an accurate investigation into elastic deformation for inhomogeneous structures is devoted to improve their performance in applications. Birman and Byrd (2007) have presented a review of the principal developments in functionally graded materials and of the diverse areas of interest of this topic for a successful implementation of these materials. The concept of FGM is used by many authors to model the interphase zone around an inclusion in periodic composite to develop homogenization methods and determine effective elastic properties of the composite (Lutz and Zimmermann, 1996; Artioli, Bisegna and Maceri, 2010; Dryden and Batra, 2013). Many authors investigate the response of FGM composite systems with different geometries such as hollow cylinders, coatings on substrate and sandwich panels to obtain benchmarks for the accuracy of numerical solutions and to provide useful information in FGM design (Batra, 2010; Theotokoglou and Stampouloglou, 2008; Hosseini-Hashemi et al., 2013; Sburlati et al., 2013).

This work deals with the problem of maximizing the strength of a homogeneous plate with a circular hole subjected to uniaxial load by using an annular ring around the hole made of FGM with properties varying in radial direction. We shall show that, with a suitable choice of the ring graded material properties, the maximum value of the hoop stress, computed on all the material regions, can be reduced with respect to the homogeneous plate value. This can be useful to prevent mechanical failure in the entire plate.

A biomimetic approach regarding the fact that blood vessel holes in load-bearing bones are not normally involved in structural failures suggested the idea of this paper. Actually, some studies have found that the increase of strength is due to a radial distribution of the

elastic modulus around the holes which reduce the stress concentration factor (SCF) when compared to those in homogeneous plates (Buskirk et al., 2002; Nagpal, 2012). The method to reduce SCF around circular or elliptic holes applying reinforced homogeneous layers embedded in homogeneous plate has been widely used in applications; however in so doing, the interfacial mismatch-induced stresses become relevant for the mechanical integrity of the plate and an optimum design also requires reduction of interfacial stress by material combination and geometric configuration (Chao et al., 2009; Sburlati, 2009a). In a similar way, the interest of some authors is devoted to reducing the mismatch of thermo mechanical properties at the interface by using FGM to increase the resistance of film/coating to contact or impact problems (Suresh, 2001; Sburlati, 2002; Sburlati, 2004; Kashtalyan and Menshykova, 2008; Sburlati, 2012a).

In recent years, researchers have studied the problem to reduce SCF around holes by using entire FGM plates. Kubair and Bhanu-Chandar (2008) have numerically investigated the effect of material inhomogeneity on the SCF due to a circular hole in functionally graded panels by using different graded laws (potential and exponential); a parametric study was performed using a finite element approach. The authors have shown that a desired reduction in the SCF is obtained when the material properties progressively increase away from the hole. On the other hand, the SCF is least affected by Poisson's ratio. A different approach was used by Yang et al. (2010) to study the two-dimensional stress distribution of a functionally graded plate with circular hole under arbitrary constant loads. By using the method of piece-wise homogeneous layers the solution was obtained by means of complex variable functions. The stress reduction was investigated and it was also found that Poisson's ratio variation influences the reduction of the SCF less. In Mohammadi et al. (2011), a radial expression of Young's modulus depending on two adjustable parameters was used. This assumption also permits us to model a plate where the FGM behaviour is essentially bounded in a region around the hole. The SCF in a plate made of functionally graded material was considered by assuming Young's modulus and Poisson's ratio exponentially variable in the radial direction. In the cases of biaxial tension and pure shear load the SCF was obtained

in terms of Kummer's functions and the influence of the inhomogeneity effects were investigated. We remark that most of the above mentioned studies concern entire FGM plates; however, in practice, it is often not feasible to manufacture an entire plate with graded material and it is sufficient to use only a thin FGM coating around a hole to mitigate the SCF (Sburlati, 2012b).

In this paper an analytical solution in closed form for a homogeneous plate subjected to uniaxial load with a radially functional graded ring inserted around the inner hole is obtained. To study the local effect of the hole we assume the infinite medium model for the homogeneous isotropic plate. The graded material in the thickness of the ring is considered with Young's modulus that varies with a monotonic power law; Poisson's ratio is assumed constant and equal in the ring and in the isotropic medium. This last assumption is motivated by numerical investigations concerning the entire FGM plate. Furthermore, we assume the ring and the plate perfectly connected together. The Airy stress function is introduced by plain stress conditions to obtain the explicit elastic solution in closed form (Nie and Batra, 2010; Sburlati, 2009b). Then we compare these solution with the case of a homogeneous ring. The investigation of numerical results permits us to give information on the constitutive and geometric parameters to optimize the strength of the plate by material tailoring. Maple program was used for formal calculations and numerical results.

## 2 Problem Formulation

To analyse the local effects around the hole in a plate we assume the model of an infinite elastic medium with a circular hole of radius  $a$  subjected to a inplane uniform far-field uniaxial load  $P$  as shown in figure 1. The effects of two different rings around the hole ( $a \leq r \leq b$ ) are studied: a homogeneous (HM) isotropic ring and a functionally graded (FG) ring. The plane stress assumptions are introduced and in the FGM we consider radial variation of Young's modulus and Poisson's ratio constant.

By using a cylindrical coordinate system  $(0; r, \theta, z)$  the equations of equilibrium in the

absence of body forces are

$$\frac{\partial \sigma_r}{\partial r} + \frac{1}{r} \frac{\partial \sigma_{r\theta}}{\partial \theta} + \frac{\sigma_r - \sigma_\theta}{r} = 0, \quad \frac{\partial \sigma_{r\theta}}{\partial r} + \frac{1}{r} \frac{\partial \sigma_\theta}{\partial \theta} + \frac{2}{r} \sigma_{r\theta} = 0, \quad (2.1)$$

where  $\sigma_r, \sigma_{r\theta}$  and  $\sigma_\theta$  are the stress components. The displacement components  $u_r$  and  $u_\theta$  are related to the strains  $\varepsilon_r, \varepsilon_\theta$  and  $\varepsilon_{r\theta}$  by

$$\varepsilon_r = \frac{\partial u_r}{\partial r}, \quad \varepsilon_\theta = \frac{u_r}{r} + \frac{1}{r} \frac{\partial u_\theta}{\partial \theta}, \quad \varepsilon_{r\theta} = \frac{1}{r} \frac{\partial u_r}{\partial \theta} + \frac{\partial u_\theta}{\partial r} - \frac{u_\theta}{r}, \quad (2.2)$$

and the compatibility equation is

$$\frac{\partial^2 \varepsilon_\theta}{\partial r^2} + \frac{1}{r^2} \frac{\partial \varepsilon_r}{\partial \theta^2} + \frac{2}{r} \frac{\partial \varepsilon_\theta}{\partial r} - \frac{1}{r} \frac{\partial \varepsilon_r}{\partial r} = \frac{1}{r} \frac{\partial^2 \varepsilon_{r\theta}}{\partial r \partial \theta} + \frac{1}{r^2} \frac{\partial \varepsilon_{r\theta}}{\partial \theta}. \quad (2.3)$$

The plane stress constitutive equations are

$$\varepsilon_r = \frac{1}{E(r)} (\sigma_r - \nu \sigma_\theta), \quad \varepsilon_\theta = \frac{1}{E(r)} (\sigma_\theta - \nu \sigma_r), \quad \varepsilon_{r\theta} = \frac{2(1+\nu)}{E(r)} \sigma_{r\theta}. \quad (2.4)$$

The specific boundary conditions of the problem shown in figure 1 are introduced by considering the uniform stress solution for the homogeneous plate without hole (Sadd, 2009). Actually, we know that the presence of the hole acts to disturb this uniform field but we expect this disturbance to be local in nature. The disturbed field will decrease to zero as we move far away from the hole. Based on this we transform the uniform stress from Cartesian coordinates to polar coordinates; in this way we choose the following far-field conditions

$$\sigma_r(\infty, \theta) = \frac{P}{2} (1 + \cos 2\theta), \quad \sigma_{r\theta}(\infty, \theta) = -\frac{P}{2} \sin 2\theta, \quad (2.5)$$

and the stress-free hole conditions in the form

$$\sigma_r(a, \theta) = 0, \quad \sigma_{r\theta}(a, \theta) = 0. \quad (2.6)$$

Furthermore, at the interface (for  $r = b$ ) we assume that the ring and the plate are perfectly bonded together; so we require

$$[\sigma_r(b, \theta)] = 0, \quad [\sigma_{r\theta}(b, \theta)] = 0, \quad (2.7)$$

$$[u_r(b, \theta)] = 0, \quad [u_\theta(b, \theta)] = 0. \quad (2.8)$$

### 3 Solution to the problem

To solve our problem we use the Airy stress function  $\varphi(r, \theta)$ ; the stress components are

$$\sigma_r = \frac{1}{r} \frac{\partial \varphi(r, \theta)}{\partial r} + \frac{1}{r^2} \frac{\partial^2 \varphi(r, \theta)}{\partial \theta^2}, \quad \sigma_\theta = \frac{\partial^2 \varphi(r, \theta)}{\partial r^2}, \quad \sigma_{r\theta} = \frac{1}{r^2} \frac{\partial \varphi(r, \theta)}{\partial \theta} - \frac{1}{r} \frac{\partial^2 \varphi(r, \theta)}{\partial r \partial \theta}. \quad (3.1)$$

By taking into account the boundary conditions (2.5) we assume the Airy stress function in the form

$$\varphi(r, \theta) = \varphi_0(r) + \varphi_2(r) \cos(2\theta). \quad (3.2)$$

The compatibility equation (2.3) in the regions in which the material is homogeneous

$$\nabla \nabla \varphi(r, \theta) = 0 \quad (3.3)$$

Concerning the functional ring, we assume that the variation of Young's modulus is

$$E(r) = E_b \left( \frac{r}{b} \right)^m, \quad (3.4)$$

where  $m$  is a real positive number while Poisson's ratio  $\nu$  is assumed constant and equal to the value of the homogeneous medium. In this region the compatibility conditions (2.3), by substituting (3.2) in (2.4) and assuming (3.4), become

$$\frac{d^4 \varphi_0(r)}{dr^4} + \frac{2(1-m)}{r} \frac{d^3 \varphi_0(r)}{dr^3} + \frac{(m^2 + \nu m - m - 1)}{r^2} \frac{d^2 \varphi_0(r)}{dr^2} - \frac{(m+1)(m\nu - 1)}{r^3} \frac{d\varphi_0(r)}{dr} = 0, \quad (3.5)$$

$$\begin{aligned} & \frac{d^4 \varphi_2(r)}{dr^4} + \frac{2(1-m)}{r} \frac{d^3 \varphi_2(r)}{dr^3} + \frac{(m^2 + \nu m - m - 9)}{r^2} \frac{d^2 \varphi_2(r)}{dr^2} - \frac{(m+1)(m\nu - 9)}{r^3} \frac{d\varphi_2(r)}{dr} \\ & + \frac{4m(m\nu + \nu m - 3)}{r^4} \varphi_2(r) = 0. \end{aligned} \quad (3.6)$$

### 4 Homogeneous inner ring

The solution for the case of a homogeneous ring around a hole of a homogeneous plate with different elastic modulus is performed in this section. We assume that elastic moduli are  $E_a$

and  $E_b$ , respectively in the ring and plate. We introduce the apexes ( $i$ ) and ( $o$ ) to indicate respectively the quantities related to the inner region ( $a \leq r \leq b$ ) and the outer region ( $r \geq b$ ).

The solution (3.2) of equations (3.5,6) for  $m = 0$  assumes, in the outer region, the form

$$\varphi^{(o)}(r, \theta) = (z_1 \ln(r) + z_2 r^2 + z_3 r^2 \ln(r)) P + (z_{24} + \frac{z_{23}}{r^2} + z_{21} r^2 + z_{22} r^4) P \cos 2\theta, \quad (4.1)$$

where  $z_1, z_2, z_3$  and  $z_{24}, z_{23}, z_{21}, z_{22}$  are suitable constants. For the inner region, taking into account the interface conditions (2.7,2.8), the solution of equation (3.5,6) are

$$\varphi^{(i)}(r, \theta) = (\alpha_1 \ln(r) + \alpha_2 r^2 + \alpha_3 r^2 \ln(r)) P + (\alpha_{24} + \frac{\alpha_{23}}{r^2} + \alpha_{21} r^2 + \alpha_{22} r^4) P \cos 2\theta. \quad (4.2)$$

The explicit solution is now written, by using equations (3.1) and boundary conditions (2.6,7) in terms of the constants  $\alpha_2, \alpha_{22}, \alpha_{24}$ . In the inner region we have

$$\sigma_r^{(i)} = -2 \left( \frac{a^2}{r^2} - 1 \right) P \alpha_2 - 3 \left( \frac{a^6}{r^4} - a^2 \right) P \alpha_{22} \cos 2\theta + \left( \frac{3a^2}{r^4} - \frac{4}{r^2} + \frac{1}{a^2} \right) P \alpha_{24} \cos 2\theta,$$

$$\sigma_\theta^{(i)} = 2 \left( \frac{a^2}{r^2} + 1 \right) P \alpha_2 + 3 \left( \frac{a^6}{r^4} - a^2 + 4r^2 \right) P \alpha_{22} \cos 2\theta - \left( \frac{3a^2}{r^4} + \frac{1}{a^2} \right) P \alpha_{24} \cos 2\theta,$$

$$\sigma_{r\theta}^{(i)} = 3 \left( 2r^2 - \frac{a^6}{r^4} - a^2 \right) P \alpha_{22} \sin 2\theta + \left( \frac{3a^2}{r^4} - \frac{2}{r^2} - \frac{1}{a^2} \right) P \alpha_{24} \sin 2\theta, \quad (4.3)$$

$$u_r^{(i)} = -\frac{2P}{E_b} \left( (\nu - 1)r - \frac{(\nu + 1)a^2}{r} \right) \alpha_2 + \frac{P}{E_a} \left( \frac{(\nu + 1)r}{a^2} + \frac{4}{r} - \frac{(\nu + 1)a^2}{r^3} \right) \alpha_{24} \cos 2\theta - \frac{P}{E_a} \left( 4\nu r^3 - 3(\nu + 1)a^2 r - \frac{(\nu + 1)a^6}{r^3} \right) \alpha_{22} \cos 2\theta,$$

$$u_\theta^{(i)} = \frac{P}{E_a} \left( 2(\nu + 3)r^3 - 3(\nu + 1)a^2 r + \frac{(\nu + 1)a^6}{r^3} \right) \alpha_{22} \sin 2\theta - \frac{P}{E_a} \left( \frac{(\nu + 1)r}{a^2} - \frac{2(\nu - 1)}{r} + \frac{(\nu + 1)a^2}{r^3} \right) \alpha_{24} \sin 2\theta. \quad (4.4)$$

In the outer region we have

$$\begin{aligned}
 \sigma_r^{(o)} &= \frac{P}{2} \left( 1 - \frac{b^2}{r^2} \right) + \frac{P}{2} \left( 1 - \frac{4b^2}{r^2} + \frac{3b^4}{r^4} \right) \cos 2\theta - \frac{2P(a^2 - b^2)}{r^2} \alpha_2 \\
 &\quad + \left( \frac{12b^2(a^2 - b^2)}{r^2} - \frac{3(a^6 + 3a^2b^4 - 4b^6)}{r^4} \right) P \alpha_{22} \cos 2\theta \\
 &\quad - \left( \frac{4(a^2 - b^2)}{r^2 a^2} - \frac{3(a^4 - b^4)}{r^4 a^2} \right) P \alpha_{24} \cos 2\theta, \\
 \sigma_\theta^{(o)} &= \frac{P}{2} \left( 1 + \frac{b^2}{r^2} \right) - \frac{P}{2} \left( 1 + \frac{3b^4}{r^4} \right) \cos 2\theta + \frac{2P(a^2 - b^2)}{r^2} \alpha_2 - \frac{3(a^4 - b^4)}{r^4 a^2} P \alpha_{24} \cos 2\theta, \\
 &\quad + \frac{3(a^6 + 3a^2b^4 - 4b^6)}{r^4} P \alpha_{22} \cos 2\theta \\
 \sigma_{r\theta}^{(o)} &= - \left( \frac{1}{2} + \frac{b^2}{r^2} - \frac{3b^4}{2r^4} \right) P \sin 2\theta + \left( -\frac{2(a^2 - b^2)}{a^2 r^2} + \frac{3(a^4 - b^4)}{a^2 r^4} \right) P \alpha_{24} \sin 2\theta \\
 &\quad + \left( \frac{6b^2(a^2 - b^2)}{r^2} - \frac{3(a^6 + 3a^2b^4 - 4b^6)}{r^4} \right) P \alpha_{22} \sin 2\theta \\
 u_r^{(o)} &= \frac{((1 - \nu)r^2 + (1 + \nu)b^2)P}{2E_b r} + \frac{((1 + \nu)r^4 + 4b^2 r^2 - (1 + \nu)b^4)}{2E_b r^3} P \cos 2\theta \\
 &\quad + \frac{2(1 + \nu)(a^2 - b^2)}{E_b r} P \alpha_2 \\
 &\quad + \frac{(a^2 - b^2)((1 + \nu)(a^2 + b^2)a^2 - 12b^2 r^2 + 4b^4(1 + \nu))}{E_b r^3} P \alpha_{22} \cos 2\theta \\
 &\quad - \frac{(a^2 - b^2)((1 + \nu)(a^2 + b^2) - 4r^2)}{E_b r^3 a^2} P \alpha_{24} \cos 2\theta \\
 u_\theta^{(o)} &= - \frac{((b^4 + r^4 - 2b^2 r^2)\nu + b^4 + r^4 + 2b^2 r^2)}{2E_b r^3} P \sin 2\theta \\
 &\quad + \frac{(a^2 - b^2)((4b^4 + a^4 - 6b^2 r^2 + a^2 b^2)\nu + 4b^4 + a^4 + 6b^2 r^2 + a^2 b^2)}{E_b r^3} P \alpha_{22} \sin 2\theta \\
 &\quad - \frac{(a - b)(a + b)((a^2 - 2r^2 + b^2)\nu + a^2 + 2r^2 + b^2)}{E_b r^3 a^2} P \alpha_{24} \sin 2\theta.
 \end{aligned} \tag{4.5}$$

The remaining constants  $\alpha_2, \alpha_{22}, \alpha_{24}$  are obtained by imposing the interface conditions on the displacement (2.8). So doing we get

$$\alpha_2 = - \frac{E_a b^2}{2(((b^2 - a^2)\nu - b^2 - a^2)E_b - (b^2 - a^2)(\nu + 1)E_a)}, \tag{4.7}$$

$$\alpha_{22} = \frac{2 E_a a^2 b^2 (a^2 - b^2) (\nu + 1) (E_a - E_b)}{\Omega}, \quad (4.8)$$

$$\alpha_{24} = \frac{2 E_a a^2 b^2 ((\nu - 3) b^6 - (\nu + 1) a^6) E_b + (a^6 - b^6) (\nu + 1) E_a}{\Omega},$$

$$\begin{aligned} \Omega = & (\nu + 1) (\nu - 3) (a^2 - b^2)^4 E_a^2 - (3(a^4 - b^4)^2 + 4b^2 a^2 (a^4 + 3b^4)) E_b^2 \\ & + \left( (a^2 - b^2)^4 \nu^2 - 2(a^2 - b^2)(a^6 - b^6 + 5a^4 b^2 - b^4 a^2) \nu \right) E_b^2 \\ & + \left( 2(a^2 - b^2)^4 (1 - \nu) \nu + 2(a^2 - b^2)(a^6 + 5b^2 a^4 - a^2 b^4 - b^6) \nu \right) E_a E_b \\ & + 2(a^2 - b^2)(5b^6 + 5a^2 b^4 - b^2 a^4 + 3a^6) E_a E_b. \end{aligned} \quad (4.9)$$

In order to investigate the hoop stress near the hole we introduce the following quantites

$$K_a^{(HM)} = \frac{\sigma_\theta^{(i)}(a, \pi/2)}{P} = 4 \left( \alpha_2 - 3a^2 \alpha_{22} + \frac{\alpha_{24}}{a^2} \right). \quad (4.10)$$

For an isotropic homogeneous plate we obtain the SCF by putting  $\alpha_2 = 1/4$ ,  $\alpha_{22} = 0$  and  $\alpha_{24} = a^2/2$ . Furthermore, we consider the normalized hoop stress at the interface in the form

$$K_b^{(HM)} = \frac{\sigma_\theta^{(i)}(b, \pi/2)}{P} = \left( 3 - 2\alpha_2 \left( 1 - \frac{a^2}{b^2} \right) - 3 \frac{\alpha_{24}}{a^2} \left( 1 - \frac{a^4}{b^4} \right) + 3\alpha_{22} \left( 4b^2 - 3a^2 - \frac{a^6}{b^4} \right) \right). \quad (4.11)$$

Actually, the decrease of Young's modulus in the inner ring with respect to the value of the entire plate leads to an increase of the hoop stress at the interface (for  $r = b$ ). For this reason, if  $K_a^{(HM)} > K_b^{(HM)}$ , the SCF is at the rim of the hole, while on the other hand, if  $K_a^{(HM)} < K_b^{(HM)}$  the SCF occurs at the interface between the rim of the hole and the plate. Numerical investigations will be performed in section 6.

## 5 FGM inner ring solution

The solution for the stress function in an FGM inner ring is obtained by solving compatibility equations (3.5,6). The solution (3.2) becomes

$$\begin{aligned} \varphi^{(FG)}(r, \theta) = & (C_1 r^{m/2+\rho/2+1} + C_2 r^{m/2-\rho/2+1}) P \\ & + r^{m+1} (D_1 A_1(r) + D_2 A_2(r) + D_3 B_1(r) + D_4 B_2(r)) P \cos 2\theta, \end{aligned} \quad (5.1)$$

where

$$\begin{aligned} A_1(r) &= r^{-m/2-\alpha/2}, & A_2(r) &= r^{-m/2+\alpha/2}, \\ B_1(r) &= r^{-m/2-\beta/2}, & B_2(r) &= r^{-m/2+\beta/2}, \end{aligned} \quad (5.2)$$

and  $C_1, C_2, D_1, D_2, D_3, D_4$  are constants to be found. We have also set

$$\begin{aligned} \alpha &= \sqrt{m^2 + 2m - 2\nu m + 20 - 2\sqrt{m^2 + \nu^2 m^2 - 14\nu m^2 - 32\nu m + 32m + 64}}, \\ \beta &= \sqrt{m^2 + 2m - 2\nu m + 20 + 2\sqrt{m^2 + \nu^2 m^2 - 14\nu m^2 - 32\nu m + 32m + 64}}, \\ \rho &= \sqrt{m^2 + 4 - 4\nu m}. \end{aligned} \quad (5.3)$$

Depending on the specific values of  $m$  and  $\nu$ , the coefficients  $\alpha, \beta$  can assume real or complex values. In this work we assume that  $m$  is in the range

$$0 \leq m \leq \frac{8(2 - \sqrt{3})}{\nu - 7 + 4\sqrt{3}} \quad (5.4)$$

This assumption, which is true for many cases of applicative interest, ensures that  $\alpha$  and  $\beta$  are real (see also section 6).

The stress and displacement fields, in the inner FG region, are

$$\begin{aligned}
 \sigma_r^{(FG)} &= \frac{(m + \rho + 2) r^{m/2+\rho/2} C_1 + (m - \rho + 2) r^{m/2-\rho/2} C_2}{2r} P \\
 &+ \frac{(m - \alpha - 6) A_1(r) D_1 + (m - \beta - 6) B_1(r) D_3}{2r^{1-m}} P \cos 2\theta \\
 &+ \frac{(m + \beta - 6) B_2(r) D_4 + (m + \alpha - 6) A_2(r) D_2}{2r^{1-m}} P \cos 2\theta \\
 \sigma_\theta^{(FG)} &= \frac{(m + \rho) (m + \rho + 2) r^{m/2+\rho/2} C_1 + (m - \rho) (m - \rho + 2) r^{m/2-\rho/2} C_2}{4r} P \\
 &+ \frac{(m - \alpha) (m - \alpha + 2) A_1(r) D_1 + (m - \beta) (m - \beta + 2) B_1(r) D_3}{4r^{1-m}} P \cos 2\theta \\
 &+ \frac{(m + \beta) (m + \beta + 2) B_2(r) D_4 + (m + \alpha) (m + \alpha + 2) A_2(r) D_2}{4r^{1-m}} P \cos 2\theta \\
 \sigma_{r\theta}^{(FG)} &= \frac{(m - \alpha) A_1(r) D_1 + (m - \beta) B_1(r) D_3 + (m + \beta) B_2(r) D_4 + (m + \alpha) A_2(r) D_2}{r^{1-m}} P \sin 2\theta \\
 u_r^{(FG)} &= \frac{(m^2 + (1 + \rho - 3\nu)m - (\rho + 2)(\nu - 1)) r^{-m/2+\rho/2} b^m C_1}{2E_b} P \\
 &+ \frac{(m^2 + (1 - \rho - 3\nu)m + (\rho - 2)(\nu - 1)) r^{-m/2-\rho/2} b^m C_2}{2E_b} P \\
 &+ \frac{M_{13}B_1(r) D_3 + M_{14}B_2(r) D_4 + M_{11}A_1(r) D_1 + M_{12}A_2(r) D_2}{E_b} b^m P \cos 2\theta \\
 u_\theta^{(FG)} &= -\frac{M_{24}A_1(r) D_1 + M_{22}A_2(r) D_2 + M_{23}B_2(r) D_4 + M_{21}B_1(r) D_3}{E_b} b^m P \sin 2\theta
 \end{aligned} \tag{5.5}$$

where the quantities  $M_{11}, M_{12}, M_{13}, M_{14}, M_{21}, M_{22}, M_{23}, M_{24}$  are coefficients depending on  $m$  and  $\nu$  (see Appendix).

For the outer homogeneous region we assume the stress function in the form (4.1) and we obtain

$$\begin{aligned}
 \sigma_r^{(o)} &= P \left( \frac{1}{2} + \frac{z_1}{r^2} \right) + \left( \frac{1}{2} - \frac{4z_{24}}{r^2} - \frac{6z_{23}}{r^4} \right) P \cos 2\theta, \\
 \sigma_\theta^{(o)} &= P \left( \frac{1}{2} - \frac{z_1}{r^2} \right) - \left( \frac{1}{2} - \frac{6z_{23}}{r^4} \right) P \cos 2\theta, \\
 \sigma_{r\theta}^{(o)} &= -\left( \frac{1}{2} + \frac{2z_{24}}{r^2} + \frac{6z_{23}}{r^4} \right) P \sin 2\theta, \\
 u_r^{(o)} &= \frac{(1 - \nu) Pr}{2E_b} - \frac{(1 + \nu) Pz_1}{E_b r} + \frac{1}{E_b} \left( \frac{(1 + \nu)r}{2} + \frac{4z_{24}}{r} + \frac{2(1 + \nu)z_{23}}{r^3} \right) P \cos 2\theta \\
 u_\theta^{(o)} &= -\frac{(1 + \nu)}{E_b} \left( \frac{r}{2} + \frac{z_{24}}{r} - \frac{2z_{23}}{r^3} \right) P \sin 2\theta
 \end{aligned} \tag{5.6}$$

By using boundary and interface conditions (2.6, 2.5, 2.7, 2.8) we are able to explicitly write the constants  $D_1, D_2, D_3, D_4, C_1, C_2$  for the inner region and  $z_1, z_{23}, z_{24}$  for the solution in the outer region (see Appendix). The behaviour of the stress components will be investigated in the next section.

In a similar way as the previous section 4 for homogeneous ring, we introduce the following quantites

$$K_a^{(FG)} = \frac{\sigma_\theta^{(FG)}(a, \pi/2)}{P} = \frac{(m + \rho + 2)(m - \rho + 2)\rho a^{m/2 - \rho/2} b^{-m/2 + 1}}{2a(1 + \nu)m((m + \rho + 2)a^{-\rho} b^{\rho/2} - (m - \rho + 2)b^{-\rho/2})} + \frac{(\beta - \alpha)a^{m/2}}{2a} (\alpha a^{-\alpha/2} D_1 - \beta a^{\beta/2} D_4). \quad (5.7)$$

We remark that this expression assumes the conventional SCF value for a homogeneous plate by assuming  $a = b$  or  $m = 0$ . Furthermore, we define the quantities

$$K_b^{(FG)} = \frac{\sigma_\theta^{(FG)}(b, \pi/2)}{P} = 1 - \frac{6z_{23}}{b^4} - \frac{z_1}{b^2}. \quad (5.8)$$

If  $K_a^{(FG)} > K_b^{(FG)}$ , the SC is at the rim of the hole, instead if  $K_a^{(FG)} < K_b^{(FG)}$  the SCF occurs at the interface. Numerical investigations will be performed in section 6.

## 6 Numerical results

In this section numerical results are obtained to optimize the graded elastic properties of the ring in order to reduce SCF in the entire homogeneous plate. We compare the two solutions presented in sections 4 and 5 for a homogeneous ring (HM-ring) and a functionally graded ring (FG-ring); furthermore, we compare the numerical results with those obtained for a homogeneous plate with hole (HM-plate) by assuming  $E = E_b$ .

In the numerical example we take  $b/a = 3, m = 0.5 (E_a \cong 0.57E_b), \nu = 0.3$ . In figure 2 the behavior of the normalized radial stress  $\sigma_r/P$  in the thickness of the plate for  $\theta = \pi/2$  is presented; the maximum value occurs in the ring and decreases with respect to the homogeneous case. The normalized radial stress for  $r = 2a$  in terms of the angular distribution is shown in figure 3 and presents a reduction of the maximum value in the ring

in comparison with the homogeneous stiffener plate. In figure 4 the normalized hoop stress  $\sigma_\theta/P$  in the thickness of the plate at  $\theta = \pi/2$  is shown; we observe the reduction of the stress value at the rim of the hole (SCF) due to the graded properties and the continuity of the stress on the interface in comparison with the homogeneous ring. In figure 5 the normalized hoop stress in the rim of the circular hole ( $r = a$ ) in terms of the angular distribution shows that the reduction of the stress is comparable with the reduction obtained by using HM ring but the gap on the interface is fully avoided by using material inhomogeneity. In figure 6 the normalized tangential stress  $\sigma_{r\theta}/P$  is shown for  $\theta = \pi/4$ ; the variation with the angular distribution is shown in figure 7 for  $r = 2a$ .

Then, in figure 8, by considering  $b/a = 3, \nu = 0.3, \theta = \pi/2$  and different values of  $m$  in the range ( $0 \leq m \leq 9$ ) we plot the hoop stress in the radial direction. We observe that the maximum value of hoop stress is no longer necessarily in the inner part of the ring  $r = a$  as in the homogeneous case. As  $m$  increases, one observes from figure 8 that  $K_a^{(FG)}$  decreases while  $K_b^{(FG)}$  increases. For this reason the aim to minimize the hoop stress to prevent failure cannot take into account only the value in  $r = a$ . A numerical analysis can be done to find the value of  $m$  for which one obtains the choice  $m = \tilde{m}$  where  $K_a^{(FG)} = K_b^{(FG)}$  (see equations (5.7,8)). In our numerical case this condition gives  $\tilde{m} \cong 1.10$  corresponding to  $E_a/E_b \cong 0.30$ . For values of  $m < \tilde{m}$  we have  $K_a^{(FG)} < K_b^{(FG)}$  and so the hoop stress has its maximum value for  $r = a$ . For values of  $m > \tilde{m}$  we have  $K_a^{(FG)} > K_b^{(FG)}$  and the maximum hoop stress occurs at the interface  $r = b$ .

In a similar way, for the homogeneous ring case, with two different Young's moduli  $E_a$  and  $E_b$  related by equation:  $E_a/E_b = (a/b)^m$ , in figure 9 we plot the normalized hoop stress in the radial direction for different values of  $m$ . At the interface we observe the gap due to the mismatch of the material; as  $K_a^{(HM)}$  decreases,  $K_b^{(HM)}$  increases and the gap at the interface increases. The corresponding value of  $m = \hat{m}$  where  $K_a^{(HM)} = K_b^{(HM)}$  (see equation (4.10,11)) occurs for  $\hat{m} = 0.85$  corresponding to a ratio  $E_a/E_b \cong 0.39$ .

## 7 Concluding remarks

In this paper analytical solutions in closed form useful to investigate the effects of material inhomogeneity, to reduce SCF around a hole of a homogeneous plate, are obtained. Numerical results and comparisons with solutions for a conventional homogeneous material inner ring can be helpful to material scientists in order to design new materials according to the required performances. The conclusions from the parametric study are the following:

1. A required reduction in the SCF of the entire homogeneous plate can be obtained with FGM ring in which Young's modulus progressively increases away from the center of the hole in an optimized way.
2. The stress concentration variation depends only on the inhomogeneity parameter  $m$  and the ratio  $b/a$ .
3. Numerical comparisons with the solution for a homogeneous ring permit us to show that the SCF is less influenced by the variation of Poisson's ratio.

Thus, the explicit solutions obtained allow us to better describe a compositional variation of the elastic properties near the holes in the thickness of the annular ring; compositional variations that, if optimized, can lead to increase the load bearing capacity in the plate (see, for example Götzen and al.(2003), Venkataraman et al. (2003)).

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## 8 Appendix

We write the coefficient and constant values for the FGM ring case.

$$\begin{aligned}
M_{11} &= \frac{(m^2 + 2(1 - \alpha)m - \alpha(2 - \alpha))\nu}{2(m + \alpha)} - \frac{m - \alpha - 6}{m + \alpha} \\
M_{12} &= \frac{(m^2 + 2(\alpha + 1)m + \alpha(2 + \alpha))\nu}{2(m - \alpha)} - \frac{m - \alpha}{m + \alpha - 6} \\
M_{13} &= \frac{(m^2 + 2(1 - \beta)m - \beta(2 - \beta))\nu}{2(m + \beta)} - \frac{m - \beta - 6}{m + \beta} \\
M_{14} &= \frac{(m^2 + (2\beta + 2)m + \beta(2 + \beta))\nu}{2(m - \beta)} - \frac{m + \beta - 6}{m - \beta} \\
\\
M_{21} &= \frac{1}{96} (m^2 (4\nu - 28) + m (\beta^2 - \alpha^2 + 28\beta - 4\beta\nu - 24\nu - 88)) \\
&\quad + \frac{1}{96} (-\beta^3 - 6\beta^2 + 6\alpha^2 + \alpha^2\beta + 64\beta - 192\nu - 192) \\
M_{22} &= \frac{1}{96} (m^2 (4\nu - 28) + m (\alpha^2 - \beta^2 - 28\alpha + 4\alpha\nu - 24\nu - 88)) \\
&\quad + \frac{1}{96} (\alpha^3 - 6\alpha^2 + 6\beta^2 - \beta^2\alpha - 64\alpha - 192\nu - 192) \\
M_{23} &= \frac{1}{96} (m^2 (4\nu - 28) - m (\alpha^2 - \beta^2 + 28\beta - 4\beta\nu + 24\nu + 88)) \\
&\quad - \frac{1}{96} (-\beta^3 + 6\beta^2 - 6\alpha^2 + \alpha^2\beta + 64\beta + 192\nu + 192) \\
M_{24} &= \frac{1}{96} (m^2 (4\nu - 28) - m (\beta^2 - \alpha^2 - 28\alpha + 4\alpha\nu + 24\nu + 88)) \\
&\quad - \frac{1}{96} (\alpha^3 - 6\beta^2 + 6\alpha^2 - \beta^2\alpha - 64\alpha + 192\nu + 192)
\end{aligned} \tag{8.1}$$

Furthermore, we have

$$\begin{aligned}
z_1 &= \frac{b^2}{2} + \frac{b^2(m - \rho + 2)(b^{\rho/2} - b^{-\rho/2}a^\rho)(m + 2 + \rho)}{2m(1 + \nu)((m + \rho + 2)b^{\rho/2} - (m - \rho + 2)a^\rho b^{-\rho/2})} \\
z_{23} &= \frac{b^4}{4} - \frac{b^{m+3}(m + \beta + 2)B_2(b)}{4} D_4 - \frac{b^{m+3}(m - \alpha + 2)A_1(b)}{4} D_1 \\
&\quad + \frac{b^{m+3}((m - \beta + 2)(\alpha - \beta)A_2(a)B_1(b) + 2\beta(m + \alpha + 2)A_2(b)B_1(a))B_2(a)}{4(\alpha + \beta)B_1(a)A_2(a)} D_4 \\
&\quad + \frac{b^{m+3}(-(m + \alpha + 2)(\alpha - \beta)A_2(b)B_1(a) + 2\alpha(m - \beta + 2)A_2(a)B_1(b))A_1(a)}{4(\alpha + \beta)B_1(a)A_2(a)} D_1
\end{aligned} \tag{8.3}$$

$$\begin{aligned}
 z_{24} = & \frac{b^2}{2} + b^{m+1} \frac{(m - \alpha + 6) A_1(b)}{4} D_1 + b^{m+1} \frac{(m + \beta + 6) B_2(b)}{4} D_4 \\
 & + b^{m+1} \left( \frac{(\alpha - \beta)(m + \alpha + 6) A_1(a) A_2(b)}{4(\alpha + \beta) A_2(a)} - \frac{\alpha(m - \beta + 6) A_1(a) B_1(b)}{2(\alpha + \beta) B_1(a)} \right) D_1 \\
 & - b^{m+1} \left( \frac{(\alpha - \beta)(m - \beta + 6) B_1(b) B_2(a)}{4(\alpha + \beta) B_1(a)} + \frac{\beta(m + \alpha + 6) A_2(b) B_2(a)}{2(\alpha + \beta) A_2(a)} \right) D_4 \quad (8.4)
 \end{aligned}$$

and

$$\begin{aligned}
 C_1 = & \frac{(m - \rho + 2) a^{-\rho} b^{1-m/2}}{(1 + \nu) m ((m + \rho + 2) a^{-\rho} b^{\rho/2} - (m - \rho + 2) b^{-\rho/2})} \\
 C_2 = & - \frac{(m + 2 + \rho) b^{1-m/2}}{(1 + \nu) m ((m + \rho + 2) a^{-\rho} b^{\rho/2} - (m - \rho + 2) b^{-\rho/2})} \quad (8.5)
 \end{aligned}$$

Finally we get

$$\begin{aligned}
 D_2 = & - \frac{2\beta B_2(a)}{(\alpha + \beta) A_2(a)} D_4 + \frac{(\alpha - \beta) A_1(a)}{(\alpha + \beta) A_2(a)} D_1, & D_1 = & \frac{D_{11}}{\Lambda}, \\
 D_3 = & - \frac{(\alpha - \beta) B_2(a)}{(\alpha + \beta) B_1(a)} D_4 - \frac{2\alpha A_1(a)}{(\alpha + \beta) B_1(a)} D_1 & D_4 = & \frac{D_{44}}{\Lambda}, \quad (8.6)
 \end{aligned}$$

where

$$\begin{aligned}
 D_{11} = & 4bb^m\beta(\alpha + \beta)((m + \alpha - 2)(1 + \nu) + 2M_{12} - 2M_{22}) A_2(a) A_2(b)^2 B_2(b) B_2(a) \\
 & + 2a^m b(\alpha^2 - \beta^2)((m - \beta - 2)(1 + \nu) + 2M_{13} - 2M_{21}) A_2(b) A_2(a)^2 B_2(a)^2 \\
 & - 2bb^m(\alpha + \beta)^2((m + \beta - 2)(1 + \nu) + 2M_{14} - 2M_{23}) A_2(b) A_2(a)^2 B_2(b)^2 \\
 D_{44} = & -4b\alpha(\alpha + \beta)((m - \beta - 2)(1 + \nu) + 2M_{13} - 2M_{21}) A_2(a) A_2(b) B_2(a) \\
 & + 2a^{-m}bb^m(\alpha^2 - \beta^2)((m + \alpha - 2)(1 + \nu) + 2M_{12} - 2M_{22}) A_2(b)^2 B_2(b) \\
 & + 2b(\alpha + \beta)^2((m - \alpha - 2)(1 + \nu) + 2M_{11} - 2M_{24}) A_2(a)^2 B_2(b) \quad (8.7)
 \end{aligned}$$

$$\begin{aligned}
 \Lambda = & \lambda_1 b^{2m} a^{-m} A_2(b)^2 B_2(b)^2 + \lambda_2 b^m A_2(b)^2 B_2(a)^2 + \lambda_3 b^m A_2(a) A_2(b) B_2(a) B_2(b) \\
 & + \lambda_4 b^m A_2(a)^2 B_2(b)^2 + \lambda_5 a^m A_2(a)^2 B_2(a)^2, \quad (8.8)
 \end{aligned}$$

and the coefficients  $\lambda_i$  are in terms of  $m$  and  $\nu$  in the following form

$$\begin{aligned}
\lambda_1 &= 2(\alpha^2 - \beta^2) ((m + \alpha + 4 - 2\nu - M_{22}) M_{14} - (m + \beta + 4 - 2\nu - M_{23}) M_{12}) \\
&\quad + (\alpha^2 - \beta^2) (((m + \alpha + 2)\nu - m - \alpha - 10) M_{23} - ((m + \beta + 2)\nu - m - \beta - 10) M_{22}) \\
&\quad + 2(\alpha - \beta)^2 (\alpha + \beta) (1 + \nu) (\nu - 3), \\
\lambda_2 &= (\alpha + \beta)^2 (((m - \beta + 2)\nu - m + \beta - 10 + 2M_{13}) M_{22} - 2(m + \alpha + 4 - 2\nu) M_{13}) \\
&\quad + (\alpha + \beta)^2 (2(m - \beta + 4 - 2\nu - M_{21}) M_{12} - ((m + \alpha + 2)\nu - m - \alpha - 10) M_{21}) \\
&\quad - 2(\alpha + \beta)^3 (1 + \nu) (\nu - 3), \\
\lambda_3 &= 2\alpha(\alpha + \beta) (2(m + \beta + 4 - 2\nu - M_{23}) M_{13} - ((m - \beta + 2)\nu - m + \beta - 10) M_{23}) \\
&\quad + 2\beta(\alpha + \beta) (2(m + \alpha + 4 - 2\nu - M_{22}) M_{11} - ((m - \alpha + 2)\nu - m + \alpha - 10) M_{22}) \\
&\quad + 2(\alpha + \beta)\beta((m + \alpha + 2)\nu - m - \alpha - 10 + 2M_{12}) M_{24} \\
&\quad + 2\alpha(\alpha + \beta)((m + \beta + 2)\nu - m - \beta - 10 + 2M_{14}) M_{21} \\
&\quad - 4(\alpha + \beta)((m - \beta + 4 - 2\nu)\alpha M_{14} + (m - \alpha + 4 - 2\nu)\beta M_{12} - 4\alpha\beta(1 + \nu)(\nu - 3)), \\
\lambda_4 &= 2(\alpha + \beta)^2 ((m - \alpha + 4 - 2\nu - M_{24}) M_{14} - (m + \beta + 4 - 2\nu - M_{23}) M_{11}) \\
&\quad + (\alpha + \beta)^2 (((m - \alpha + 2)\nu + \alpha - m - 10) M_{23} - ((m + \beta + 2)\nu - m - \beta - 10) M_{24}) \\
&\quad - 2(\alpha + \beta)^3 (1 + \nu) (\nu - 3), \\
\lambda_5 &= (\alpha^2 - \beta^2) (2(m - \beta + 4 - 2\nu - M_{21}) M_{11} - ((m - \alpha + 2)\nu - m + \alpha - 10) M_{21}) \\
&\quad + (\alpha^2 - \beta^2) (2(-m + \alpha - 4 + 2\nu + M_{24}) M_{13} + ((m - \beta + 2)\nu - m + \beta - 10) M_{24}) \\
&\quad + 2(\alpha - \beta)^2 (\alpha + \beta) (1 + \nu) (\nu - 3).
\end{aligned} \tag{8.9}$$

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Figure 1. Homogeneous infinite medium with an FGM ring around the hole subjected to a far-field uniaxial load.

Figure 2. Normalized radial stress in the radial direction for  $\theta = \pi/2$  ( $\nu = 0.3$ ).

Figure 3. Angular variation of the normalized radial stress for  $r = 2a$ .

Figure 4. Normalized hoop stress in the radial direction for  $\theta = \pi/2$  ( $\nu = 0.3$ ).

Figure 5. Angular variation of the normalized hoop stress on the rim of the circular hole.

Figure 6. Normalized tangential stress in the radial direction for  $\theta = \pi/4$  ( $\nu = 0.3$ ).

Figure 7. Angular variation of the normalized tangential stress for  $r = 2a$ .

Figure 8. Normalized hoop stress in radial direction for different inhomogeneity parameter  $m$  in plate with FGM ring ( $b = 3a$ ,  $\theta = \pi/2$ ,  $\nu = 0.3$ ).

Figure 9. Normalized hoop stress in radial direction for different  $m$  values in plate with HM ring ( $b = 3a$ ,  $\theta = \pi/2$ ,  $\nu = 0.3$ ).

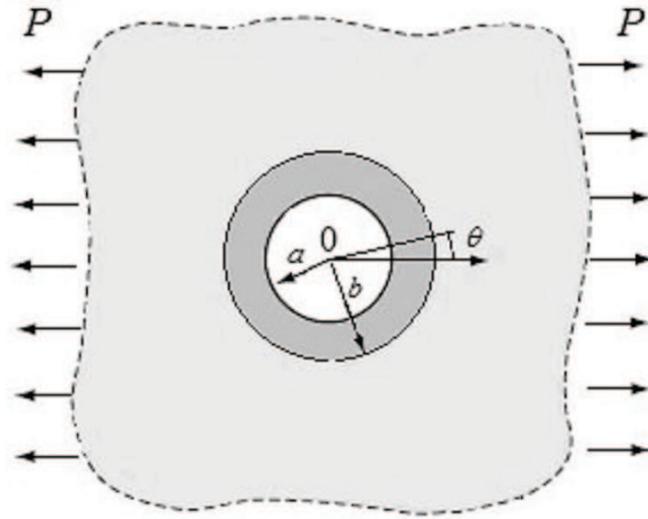


Figure 1: Homogeneous medium subjected to a far-field uniaxial load with an FGM ring around the hole.

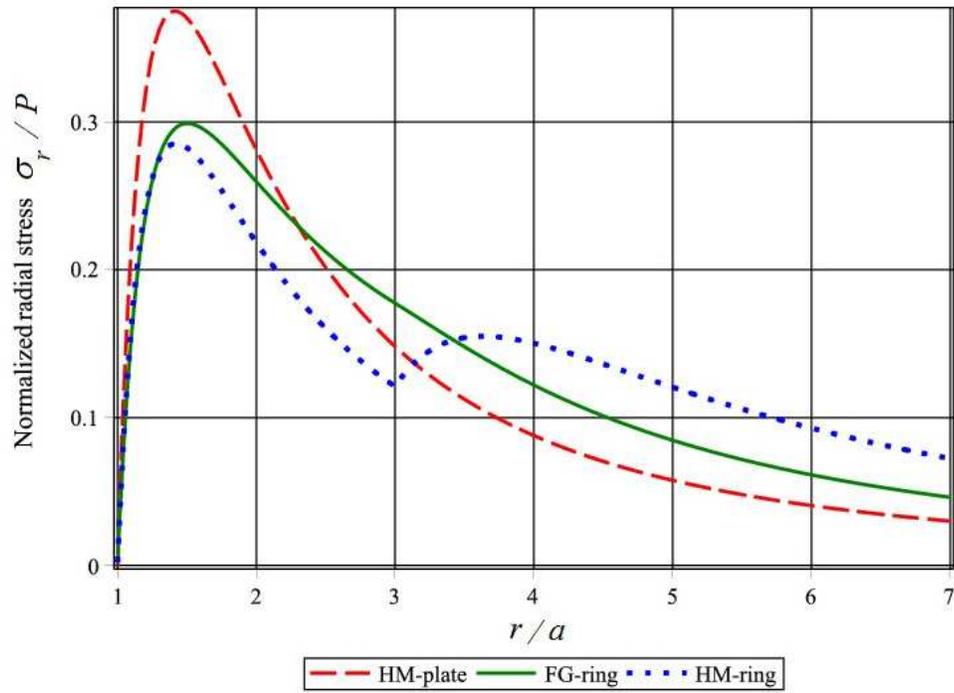


Figure 2: Normalized radial stress in the radial direction for  $\theta = \pi/2$  ( $\nu = 0.3$ ).

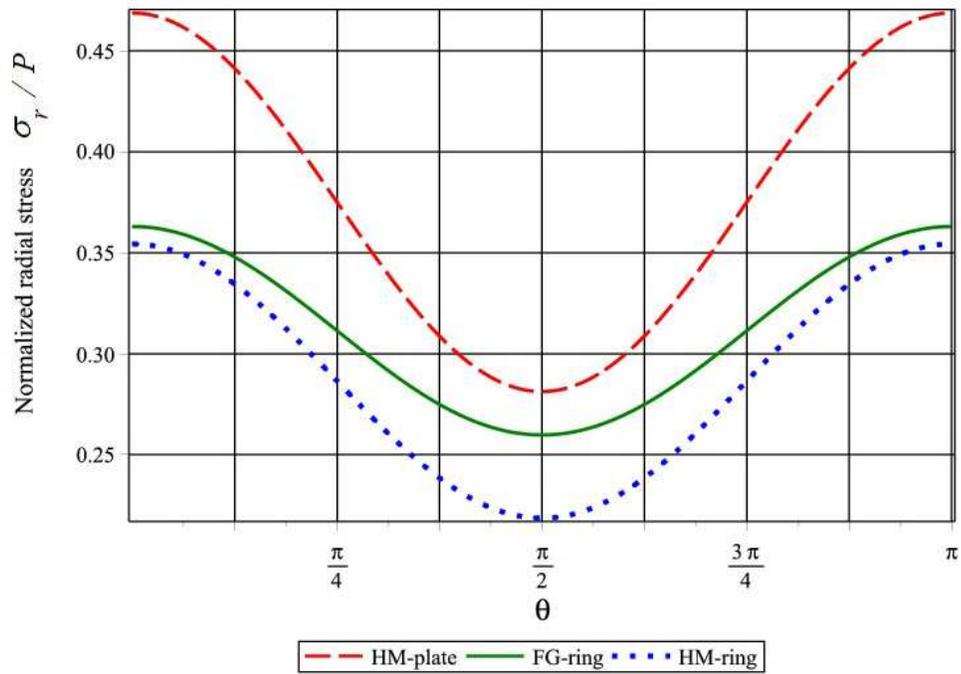


Figure 3: Angular variation of the normalized radial stress for  $r = 2a$ .

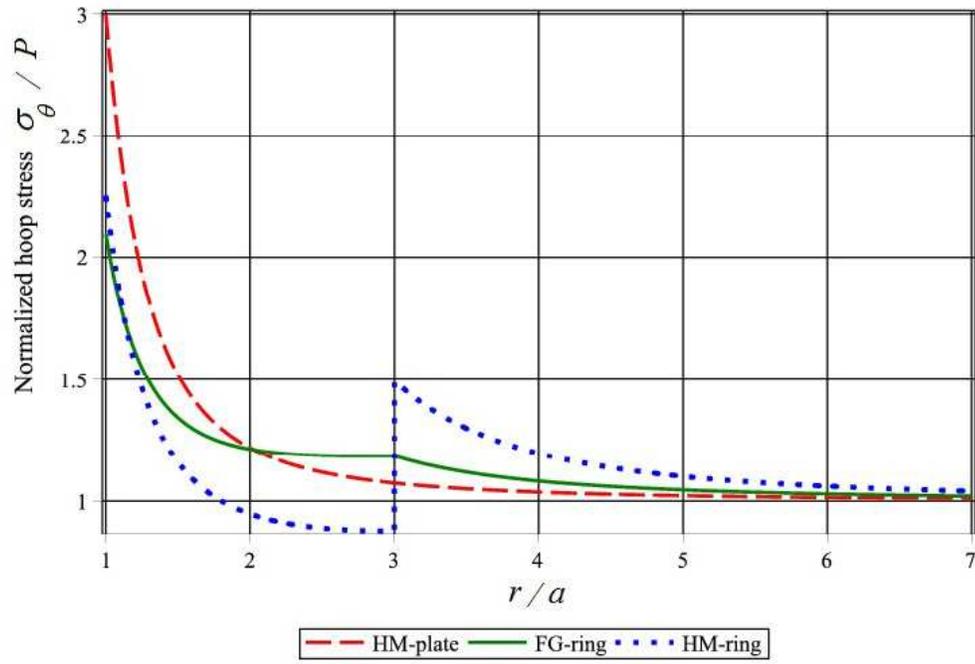


Figure 4: Normalized hoop stress in the radial direction for  $\theta = \pi/2$  ( $\nu = 0.3$ ).

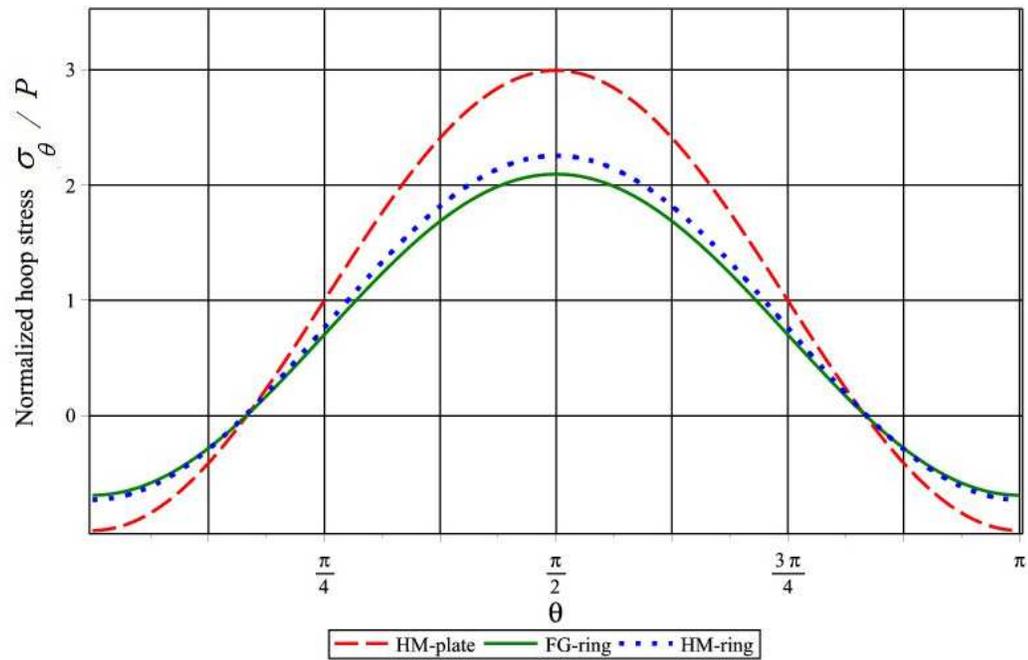


Figure 5: Angular variation of the normalized hoop stress on the rim of the circular hole.

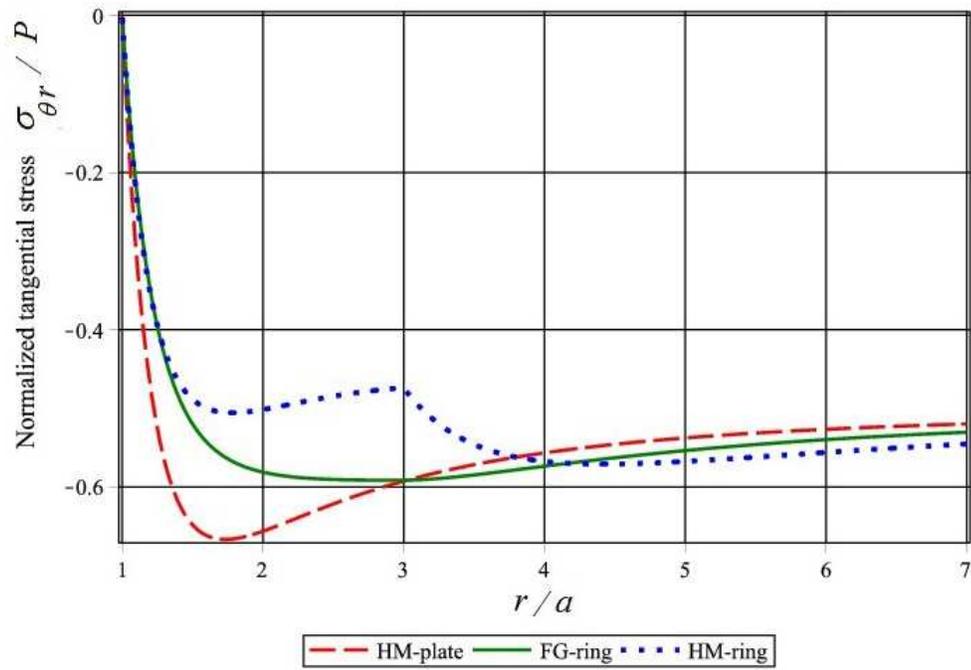


Figure 6: Normalized tangential stress in the radial direction for  $\theta = \pi/4$  ( $\nu = 0.3$ ).

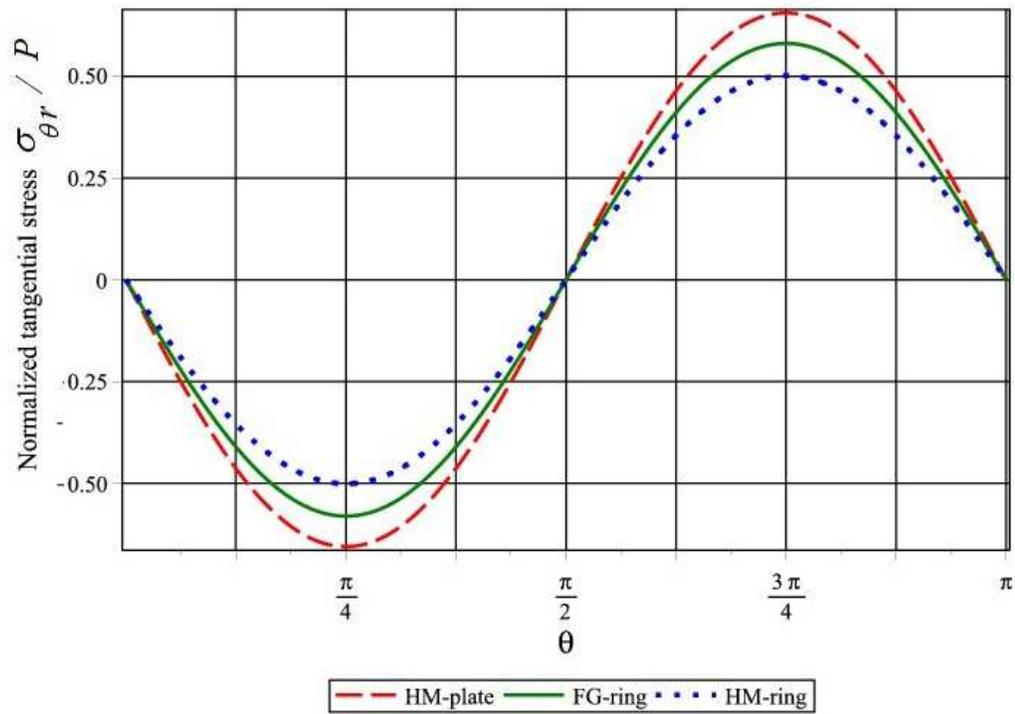


Figure 7: Angular variation of the normalized tangential stress for  $r = 2a$ .

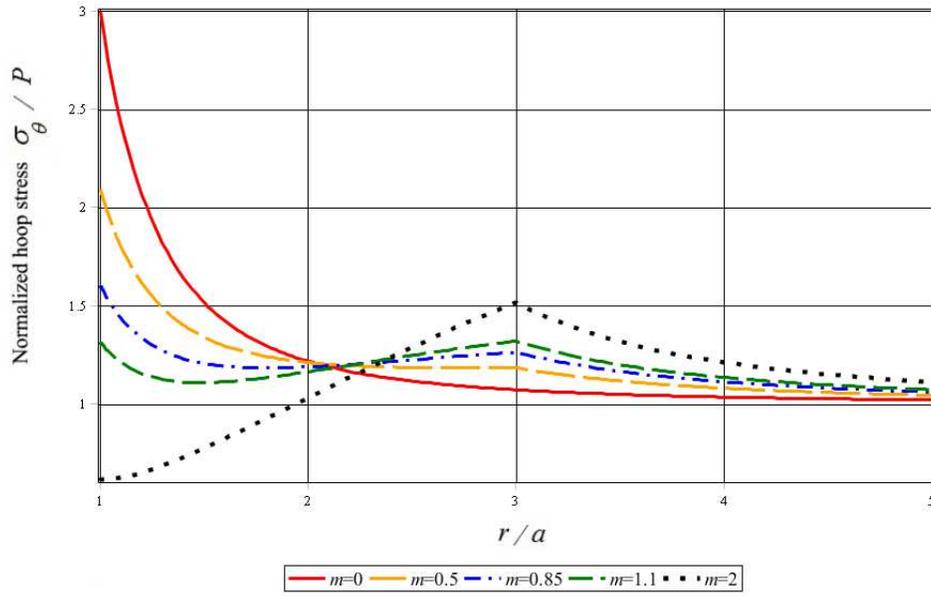


Figure 8: Normalized hoop stress in radial direction for different inhomogeneity parameter  $m$  in plate with FGM ring ( $b = 3a$ ,  $\theta = \pi/2$ ,  $\nu = 0.3$ ).

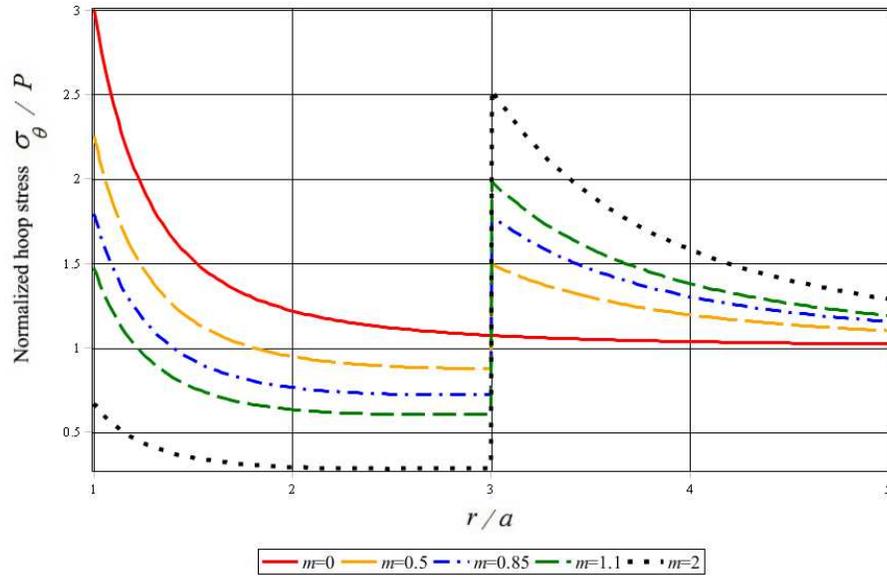


Figure 9: Normalized hoop stress in radial direction for different  $m$  values in plate with HM ring ( $b = 3a$ ,  $\theta = \pi/2$ ,  $\nu = 0.3$ ).