



Interweaving between MnO₂ nanowires/ nanorods and carbon nanotubes as robust multifunctional electrode for both liquid and flexible electrochemical energy devices

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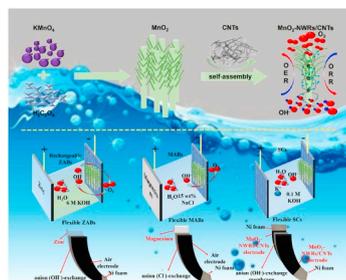
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HIGHLIGHTS

- The hybrid with interweaving structure between MnO₂ NWs/NRs and CNTs are designed.
- The MnO₂-NWRs/CNTs is evaluated for liquid/flexible ZABs, MABs, supercapacitors.
- The hybrid shows high electrochemical performances (ΔE : 0.98 V and 1183 F g⁻¹).
- The high performances of the hybrid are induced by its unique characteristics.

GRAPHICAL ABSTRACT



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ABSTRACT

In this paper, as a proof-of-concept study, a newly designed multifunctional composite electrode materials consisting of an interweaving structure of MnO₂ nanowires (NWs)/nanorods (NRs) and carbon nanotubes (CNTs) (MnO₂-NWRs/CNTs) are directly synthesized by a facile and scalable strategy, which show high catalytic activity for both oxygen reduction reaction (ORR)/oxygen evolution reaction (OER) processes and large specific capacitance for supercapacitors (SCs). Such a MnO₂-NWRs/CNTs₃₅₀ material is induced by the strong coupling and synergistic effect between MnO₂-NWRs and CNTs, as well as the coexistence of NRs/NWs and the existence of favorable crystal planes, which enable the multifunctional high-performance in zinc-air batteries (ZABs), magnesium-air batteries (MABs), SCs and also their flexible devices. The MnO₂-NWRs/CNTs₃₅₀ catalyst exhibits high electrochemical activity (ΔE : 0.98 V), decent capacitance (1183 F g⁻¹) and excellent battery performance (specifically, 640 mW cm⁻² for MABs). In MnO₂-NWRs/CNTs₃₅₀, the (110) and (101) crystal planes of MnO₂-NWRs are advantageous for both ORR and OER processes. Additionally, the structural changes of MnO₂-NWRs/CNTs₃₅₀ (the coexistent NRs and NWs) improve the capacitance of the material. Even more encouraging, the

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interweaving structure endows the flexible rechargeable MABs, ZABs, and SCs with excellent electrochemical performance in terms of both activity and stability.

1. Introduction

The worldwide consciousness about environmental protection and sustainable energy production greatly accelerate the development of reliable electrochemical energy storage and conversion technologies [1, 2], such as inflexible/flexible rechargeable metal-air batteries [3,4] (MeABs) and supercapacitors (SCs) [5–9]. Zinc-air batteries (ZABs) [10–14], magnesium-air batteries (MABs) [15,16] and SCs [17–20] have received widespread attention in large grid-scale energy storage and wearable electronic devices due to their low cost, high energy density, long shelf-life and environmental compatibility. However, the insufficient development of electrode materials remains a critical issue in achieving high energy/power density and long stability. Therefore, it is tremendously important to develop highly active multifunctional catalysts/electrode materials to catalyze the slow kinetic processes of oxygen reduction reaction (ORR)/oxygen evolution reaction (OER) for MeABs and increase the energy density of SCs [21–23].

Recently, manganese oxides (MnO_x) have demonstrated great potential in ZABs, MABs, and SCs due to their non-toxicity and good electrochemical properties [24–30]. Among all MnO_x materials, the MnO_2 has relatively higher catalytic activity [31]. Therefore, much effort has been devoted to synthesize MnO_2 with various morphologies and crystallographic structures, including nanowires (NWs) [32–34]. Actually, MnO_2 has several structural phases, such as α - MnO_2 , β - MnO_2 , γ - MnO_2 , and λ - MnO_2 , among which α - MnO_2 shows much higher discharge storage capacity than the other three when used as SC electrode material [35]. Furthermore, in terms of the morphology, the NWs of α - MnO_2 gave higher performance than the other three nanostructures, namely nanotubes, nanoparticles and nanorods [36]. For example, the MnO_2 NWs exhibited a higher capacitance (350 F g^{-1}) than that of MnO_2 nanorods (NRs) (243 F g^{-1}) [37]. Regarding the catalytic activity sequences of different phases of MnO_2 , several orders have been observed, such as: $\alpha > \beta > \gamma$ [5,38], $\alpha > \beta > \delta$ [39], and $\alpha \sim \delta > \gamma > \lambda > \beta$ [40,41]. These results indicate that the electrochemical activity of MnO_2 catalysts strongly depend on their structures, e.g., size, crystalline phases and particle shape, etc. Unfortunately, the performance sequences and their corresponding theoretical analysis have not been totally understood in terms of the effects of crystal structures (α -, δ -, γ -, λ - and β - MnO_2) and morphology of MnO_2 for neither the ORR/OER catalytic activity/stability nor the capacitance of SCs [28,42,43]. Meanwhile, due to the intrinsic metastable forms of MnO_2 and low conductivity, some conductive additives needed to be added into the MnO_2 materials to increase the conductivity for application as electrode catalysts/materials [6,16,33,44,45]. Regarding the conductive additives, carbon nanotubes (CNTs), have better performance than other types of carbon materials, such as carbon black and graphenes, in terms of electrical conductivity and mass (i.e. oxygen) transfer [6,39,46]. CNTs can also be hybridized with MnO_2 to form catalysts or capacitive materials. Nevertheless, for a significant performance improvement, the morphology of the optimized material seems to be critically important [28,38–43]. Accordingly, multifunctional MnO_2 -based materials, with suitable morphology to improve the performance of ORR/OER catalysts in MeABs, and capacitive electrode materials for SCs need to be developed. Apart from tuning the electrode catalysts/materials for the conventional SCs and batteries relying on liquid electrolyte for MeABs and SCs, their flexible devices, which are foldable, bendable, and potentially wearable, have recently attracted a great deal of attention. This is because the liquid electrolyte evaporates and leaks easily, resulting in safety issues when the material is environmentally hazardous. Therefore, the development of high performance, flexible and robust catalyst and capacitive materials that are suitable for the flexible configurations, seems to be even more important

yet challenging.

In this work, we synthesized novel multifunctional composite materials, consisting of the intimately interweaved MnO_2 nanowires/nanorods and carbon nanotubes (henceforth referred to as MnO_2 -NWRs/CNTs) with unique 3D electron conduction interpenetrating networks and high specific surface, using a facile two-step synthetic strategy, which included the solvothermal synthesis of MnO_2 -NWRs interweaved with MnO_2 -NWRs/CNTs, followed by their calcination. Comparative experimental investigation exhibited several beneficial characteristics of the hybrid, including that: (i) the unique 3D electron conduction interpenetrating networks provided an electron-transfer high way and formed the strong coupling and synergistic effect; (ii) high specific surface areas benefited the O_2 transport adsorption/desorption, exposure of more accessible active sites for both ORR and OER, and increase in capacity; (iii) the interweaved (110) crystal plane of MnO_2 can provide more oxygen vacancies, thus facilitating the rate-determining step of the ORR [33]; (iv) the MnO_2 (101) crystal plane can accelerate the migration of electron between MnO_2 -NWRs and CNTs for OER; (v) the abundant reversible redox transitions in the MnO_2 -NWRs/CNTs can promote the pseudocapacitive behavior of the materials; (vi) the flexible morphology also provides sufficient space for the electrocatalytic performance of flexible rechargeable devices. Due to these beneficial properties, the MnO_2 -NWRs/CNTs catalysts have high electrochemical activity and power density in liquid and flexible ZABs and MABs. The liquid ZABs based on these catalyst materials exhibit conspicuous charge-discharge (C-D) stability (over 840 cycles), which is 2-fold that of Pt/C + IrO_2 -based ZABs. The flexible MABs with the anion (Cl-/OH-) exchange membrane show the promising performance with high-power density of 82.9 mW cm^{-2} and valuable C-D stability. Moreover, the two-electrode SCs based on these materials exhibit superior capacitance and stability. Encouragingly, the interweaved and robust MnO_2 -NWRs/CNTs materials appeared to improve the flexibility and stability of the flexible devices. These findings demonstrate that the MnO_2 -NWRs/CNTs interweaving composites act as multifunctional materials and are promising candidate electrode materials for the next-generation of clean and reliable electrochemical energy storage/conversion devices, including the flexible ones.

2. Experimental section

2.1. Materials and catalyst synthesis

A one-step hydrothermal method was modified based on the redox reactions of KMnO_4 and $\text{H}_2\text{C}_2\text{O}_4$ (supplementary information) to synthesize MnO_2 -NWRs. The interweaved MnO_2 -NWRs/CNTs samples were synthesized using a further hydrothermal method. The schematic of the synthesis process and the sample formation is shown in Fig. 1a. In a typical synthesis, 1 g of the as-prepared MnO_2 -NWRs powder and 0.05 g of CNTs were dispersed in 15 mL NH_4OH by stirring, and then transferred into an autoclave and heated at $150 \text{ }^\circ\text{C}$ for 5 h. The obtained precipitate was collected by centrifugation, washed with deionized water and ethanol, dried at $60 \text{ }^\circ\text{C}$ for 6 h, followed by calcination in a muffle furnace at $250 \text{ }^\circ\text{C}$, $350 \text{ }^\circ\text{C}$ and $450 \text{ }^\circ\text{C}$ for 1 h, and the obtained samples were eventually designated as MnO_2 -NRs/CNTs₂₅₀, MnO_2 -NWRs/CNTs₃₅₀ and MnO_2 -NWRs/CNTs₄₅₀. For comparison, the mixture of MnO_2 powder and CNTs (MnO_2 +CNTs) was also prepared by directly mixing the MnO_2 powder with CNTs (weight ratio: 1:0.05) in ethanol, followed by drying in an oven at $60 \text{ }^\circ\text{C}$ for 1 h and calcination in a muffle furnace at $350 \text{ }^\circ\text{C}$ for 1 h (denoted as MnO_2 +CNTs₃₅₀). Detailed procedures can be found in the supplementary information.

2.2. Characterization

The crystalline structure and morphology of the samples were analyzed by various techniques, including X-ray diffraction (XRD) analysis on a Philips PW3830 X-ray diffractometer (Philips Healthcare, Amsterdam, The Netherlands) using Cu $K\alpha$ radiation ($\lambda = 1.5406 \text{ \AA}$); scanning electron microscopy (SEM) on a FEI Sirion 200 scanning electron microscope (FEI Company, Hillsboro, OR, USA), at 5 kV; X-ray photoelectron spectroscopy (XPS) on a Theta Probe electron spectrometer VG ESCALAB200i-XL, Thermo Scientific, Waltham, MA, USA; Transmission electron microscopy (TEM) and high resolution TEM (HRTEM) analysis on a JEOL 2010F transmission electron microscope (JEOL Ltd., Tokyo, Japan).

2.3. Measurements of electrochemical activity, battery and supercapacitor performance

The electrochemical tests were conducted using a three-electrode cell with 0.1 M KOH as electrolyte solution. The performance of the aqueous/flexible ZABs and MABs were evaluated using a galvanodynamic method and also the recurrent galvanic pulse method. The performance of the aqueous/flexible SCs was assessed using the recurrent galvanic pulse method. All battery measurements were performed under an air environment. Detailed procedures are provided in the supplementary information.

3. Results and discussion

3.1. Physical characterization

The XRD curves of the interweaved catalyst sample of MnO₂-NWRs/CNTs, synthesized through a mild hydrothermal process (Fig. 1a), followed by calcination in the furnace, are shown in Fig. 1b. The curves reveal that the diffraction peaks of MnO₂-NWRs/CNTs₃₅₀ agree well with those of the orthorhombic b-MnO₂ (JCPDS No. 24-0735, as denoted by sweat-heart) and CNTs (as denoted by rhombus), confirming the high purity of the sample. For further comparison, the MnO₂-NWRs samples, without addition of CNTs, were also synthesized by the one-step hydrothermal process at different temperatures and heat-treatment time, and calcined at 350 °C for 1 h. The obtained samples are designated as MnO₂(*y-x*), where *y* and *x* represent the temperature and time of the hydrothermal treatment, respectively. The mixture of MnO₂ powder and CNTs was also prepared by directly mixing MnO₂ and CNTs, and calcination at 350 °C for 1 h (designated as MnO₂+CNTs₃₅₀). The data presented in Fig. S1 shows that MnO₂(*y-x*), MnO₂+CNTs and MnO₂-NWRs/CNTs display different crystal parameters. Particularly, with the hydrothermal process for 4 h, the diffraction peaks of MnO₂(₁₄₀₋₄) (pure MnO₂) reveal a unique a-MnO₂ crystal structure (JCPDS NO. 44-0141) among all the MnO₂(*y-x*) samples. The diffraction peaks of MnO₂+CNTs₃₅₀ corresponds well with those of the a-MnO₂ and CNTs. These observations verify that the crystal of MnO₂ can be transformed from a-to b-by the second step of the solvothermal tuning strategy (MnO₂-NWRs/CNTs₃₅₀ is b phase, and MnO₂+CNTs₃₅₀ is a phase). The SEM images displayed in Fig. 1c and Figs. S2–5, reveal the morphology evolution of the samples under different synthesis conditions. With different synthesis time (Fig. S2), the original morphology of MnO₂(_{140-x})

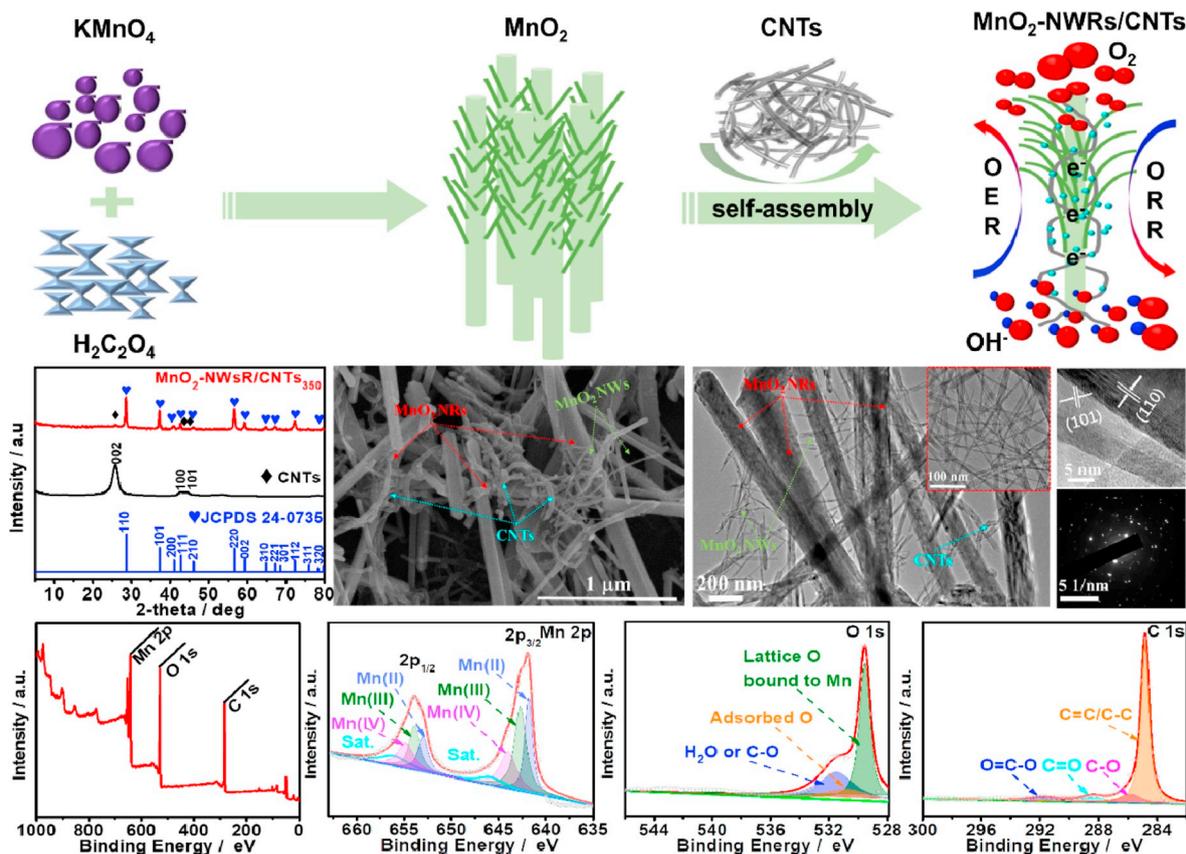


Fig. 1. (a) Scheme of the synthesis of MnO₂-NWRs/CNTs; (b) XRD patterns of MnO₂-NWRs/CNTs₃₅₀ catalyst and CNTs; (c) SEM image of MnO₂-NWRs/CNTs₃₅₀; (d) TEM image of MnO₂-NWRs/CNTs₃₅₀ (inset: TEM image of the red dashed box); (e) HRTEM image of MnO₂-NWRs/CNTs₃₅₀; (f) SAED pattern of MnO₂-NWRs/CNTs₃₅₀; (g) XPS survey spectrum of MnO₂-NWRs/CNTs₃₅₀; (h–j) Mn 2p, O 1s and C 1s XPS spectra, respectively. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

(uneven NRs) turns into a homogeneous mixture of NWs and NRs (NWs produced by NRs, Fig. S5), then further changes to a cube shape, and eventually transforms into short NRs. The morphology evolution of $\text{MnO}_{2(y-x)}$ also follows a similar rule (uneven NRs turn into a cube shape and short NRs) at different synthesis temperatures (Fig. S3). Typically, the flexible $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ sample forms a unique 3D electron conduction interpenetrating networks by intimately interweaving CNTs and $\text{MnO}_2\text{-NWRs}$, which is very different from the $\text{MnO}_2\text{-NRs/CNTs}_{250}$ (without NWs and interpenetrating networks), the $\text{MnO}_2\text{-NWRs/CNTs}_{450}$ (with a broken electron conduction interpenetrating networks) and the $\text{MnO}_2\text{+CNTs}_{350}$ (without flexible NWs and electron conduction interpenetrating networks), indicating a combined physical and chemical interaction between MnO_2 and CNTs (Fig. S4). The TEM images indicate that a large number of MnO_2 NWs grow on the surface of the $\text{MnO}_2\text{-NRs}$ and evenly mix with CNTs (Fig. 1d). The $\text{MnO}_2\text{NWRs/CNTs}_{350}$ sample is more flexible and robust than the pure MnO_2 (Figs. S5a–b), which is favorable for the flexible devices [11,47]. Also, the XRD pattern and the high-resolution TEM (HRTEM) image of the $\text{MnO}_2\text{NWRs/CNTs}_{350}$ sample reveal that it exhibits monocrystalline characteristics, corresponding to the selected area electron diffraction (SAED) pattern (Figs. S5c–d). Pure MnO_2 does not show multiple diffraction spots, indicating that pure MnO_2 grows along the [110] direction [42]. However, the HRTEM image of $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ shown in Fig. 1e reveal that it is the [110] and [101] view of $\text{MnO}_2\text{-NWRs}$. The SAED pattern in Fig. 1f reveals a polycrystalline feature with indexed diffraction rings, which is in agreement with the XRD pattern of MnO_2 (Fig. 1b). The $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ displays the multiple diffraction spots, implying that the primary $\text{MnO}_2\text{-NWRs}$ are precisely oriented with respect to each other and grow separately along the [110] and [101] directions (Fig. 1b, e and f) [28,42]. The [110] and [101] crystal planes clearly extend throughout the entire catalyst, probably favouring the performance of both ORR and OER [33,48–50]. The Brunauer, Emmett and Teller (BET) specific surface areas of $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ is $285.7 \text{ m}^2 \text{ g}^{-1}$, which is larger than that of the $\text{MnO}_{2(y-x)}$, pure MnO_2 and $\text{MnO}_2\text{+CNTs}$ catalysts (Table S1 and Fig. S6). High specific surface areas benefit the O_2 transport adsorption/desorption, exposure of more accessible active sites for both ORR and OER, and increase in capacity [47]. It also provides sufficient space for the electrocatalytic performance of flexible rechargeable battery devices.

To further confirm the chemical composition and state of the samples, the XPS spectra of C, O, and Mn peak regions were recorded, as shown in Fig. 1g. There are no evident peaks associated with contamination, which is in a good agreement with the results obtained by XRD analysis (Fig. 1b). For Mn 2p, two core-level signals of Mn 2p located at ~ 642.2 and 653 eV are attributed to Mn $2p_{3/2}$ and Mn $2p_{1/2}$, respectively (Fig. 1h). The Mn $2p_{3/2}$ spectra display four peaks with binding energies of 640.8 , 642.6 , 643.5 , and 645.8 eV , which can be assigned to Mn (II), Mn (III), Mn (IV), and the satellite, respectively. The weakest satellite peak originates from the charge transfer from the outer electron shell to an unoccupied orbit with higher energy [51,52]. The O 1s spectrum in Fig. 1i exhibits three features, corresponding to the C–O/ H_2O (531.9 eV), O^-/O_2^- (531.3 eV) and lattice oxygen bonding with Mn (O_{latt}) (529.6 eV) [52,53]. In addition, the XPS spectrum of C 1s is divided into the O=C–O band (291.8 eV), C=O band (288.4 eV), C–O band (285.8 eV) and C=C/C–C band (284.8 eV) (Fig. 1j). The C–O bond and Mn–OH bond are easy to etherify, thereby facilitating the transformation of the C–O–Mn band, which reasonably rendered the composite material more robust. Moreover, the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ sample has low binding energy, confirming the migration of the electron cloud. It is worth noting that the XPS results suggest the existence of $\text{Mn}^{\text{II}}/\text{Mn}^{\text{III}}$ and $\text{Mn}^{\text{III}}/\text{Mn}^{\text{IV}}$ species, which are regarded as active sites for both OER/ORR and pseudocapacitance [7,33,48,49].

3.2. Electrochemical measurements

To better evaluate the ORR and OER activity of the $\text{MnO}_{2(y-x)}$, $\text{MnO}_2\text{-NWRs/CNTs}_{250}$, $\text{MnO}_2\text{-NWRs/CNTs}_{350}$, $\text{MnO}_2\text{-NWRs/CNTs}_{450}$ and $\text{MnO}_2\text{+CNTs}_{350}$ samples, the IrO_2 and Pt/C catalysts were chosen as the reference baselines. As shown in Fig. 2a and b and Fig. S7, the ORR curve of the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ catalyst exhibits a much lower overpotential (at a current density of 3 mA cm^{-2}) compared to those of the IrO_2 , $\text{MnO}_{2(y-x)}$, $\text{MnO}_2\text{-NRs/CNTs}_{250}$, $\text{MnO}_2\text{-NWRs/CNTs}_{450}$ and $\text{MnO}_2\text{+CNTs}_{350}$ catalysts, while Pt/C exhibits a more positive overpotential. Meanwhile, the OER curve of the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ catalyst exhibits a much lower overpotential (at a current density of 10 mA cm^{-2}) among all the tested samples, while IrO_2 exhibits a more positive overpotential. Based on the results of the above structural analysis, the $\text{MnO}_2\text{-NWRs}$ grows along the (110) and (101) crystal plane directions. It is well-known that the (110) crystal plane of MnO_2 creates more oxygen vacancies to improve the ORR catalytic process [28,29,39,40], and the (101) crystal plane improves the reactant-insertion to accelerate the OER process [34,41]. Thus, as expected, the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ exhibits the highest activity toward both ORR and OER among the tested samples, which is related to the crystal orientation of $\text{MnO}_2\text{-NWRs}$ in the catalyst as well as the largest effective catalytic surface area. This catalytic surface area is obtained by measuring the electrochemically active surface area (ECSA) and calculating it from the electrochemical double layer capacitance (C_{dl}) (Table S1). The data displayed in Table S1 reveals that the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ has a larger ECSA of 18.20 mF cm^{-2} than those of $\text{MnO}_{2(y-x)}$ ($1.67\text{--}1.80 \text{ mF cm}^{-2}$), pure MnO_2 (4.51 mF cm^{-2}), $\text{MnO}_2\text{-NRs/CNTs}_{250}$ (8.21 mF cm^{-2}), $\text{MnO}_2\text{-NWRs/CNTs}_{450}$ (8.72 mF cm^{-2}) and $\text{MnO}_2\text{+CNTs}_{350}$ (9.81 mF cm^{-2}). The rotating-disk electrode with different rotational speeds was applied to reveal the ORR kinetics of this $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ catalyst (Figs. S8–10). The results indicate that the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ catalyst has a larger electron-transfer number (n , 3.89) than those of $\text{MnO}_{2(y-x)}$ ($2.87\text{--}3.38$), pure MnO_2 (3.67), $\text{MnO}_2\text{-NRs/CNTs}_{250}$ (3.73), $\text{MnO}_2\text{-NWRs/CNTs}_{450}$ (3.85) and $\text{MnO}_2\text{+CNTs}_{350}$ (3.81). Additionally, the value is comparable to that of the Pt/C catalyst (3.98), suggesting that the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ catalyst favors a four electron ORR pathway (Fig. 2d and Figs. S11d–f). The Tafel slope of $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ is $\sim 69 \text{ mV dec}^{-1}$, which is much smaller than its counterparts obtained with other synthesis conditions and even lower than that of the IrO_2 catalyst (71.3 mV dec^{-1}), indicating the improved OER kinetics of $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ (Fig. 2d and Figs. S11d–f). The turnover frequency (TOF, which is used to further understand the intrinsic OER activity) of $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ is $\sim 1.2 \times 10^{-3} \text{ s}^{-1}$ at an OER overpotential of 350 mV , revealing that the metal atom sites contribute to the activities [53]. Notably, the TOF value of $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ is greatly increased to $\sim 3 \times 10^{-2} \text{ s}^{-1}$ at an OER overpotential of 600 mV , suggesting that the electron transfer rate on the active sites increases rapidly as the overpotential increases. In general, the difference (ΔE) between the ORR potential at 3 mA cm^{-2} and the OER potential at 10 mA cm^{-2} metrics is responsible for the overall oxygen electrode activity (Fig. 2e) [40]. The smaller the ΔE is, the closer to a fast oxygen reaction kinetics the electrode activity is. By this metric, the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ reaches to the ΔE of 0.98 V , which is much smaller than those with the precious metal catalysts, including Pt/C (1.20 V), IrO_2 (1.49 V) and the $\text{MnO}_{2(y-x)}$ catalysts (Table S1). In addition, the result of the analysis by electrochemical impedance spectroscopy (EIS) shown in Fig. S12 indicates that the $\text{MnO}_2\text{-NWRs/CNTs}_{350}$ catalyst has the lowest resistance (R_s , 5.6Ω) among all tested catalyst samples ($\text{MnO}_{2(y-x)}$: $48.2\text{--}82.3 \Omega$, pure MnO_2 : 40.5Ω , $\text{MnO}_2\text{-NRs/CNTs}_{250}$: 25.3Ω , $\text{MnO}_2\text{-NWRs/CNTs}_{450}$: 29.8Ω and $\text{MnO}_2\text{+CNTs}_{350}$: 20.6Ω). According to the ECSA obtained by capacitance measurements, the pure MnO_2 catalyst realizes a lower resistance (40.5Ω) and larger ECSA (4.51 mF cm^{-2}) than other $\text{MnO}_{2(y-x)}$ catalysts ($48.2\text{--}82.3 \Omega$ and $1.67\text{--}1.80 \text{ mF cm}^{-2}$). Concretely, as the morphology of MnO_2 is transformed from NRs (such as $\text{MnO}_2(140-2)$ and $\text{MnO}_2(120-4)$) to the coexistent NRs and NWs (such as pure MnO_2), the R_s values and ECSA alternate accordingly ($\text{MnO}_2(140-2)$: 50.7Ω and 1.72 mF cm^{-2} , $\text{MnO}_2(120-4)$: 49.2Ω and 1.69 mF cm^{-2} , and pure MnO_2 : 40.5Ω and 4.51 mF cm^{-2} ,

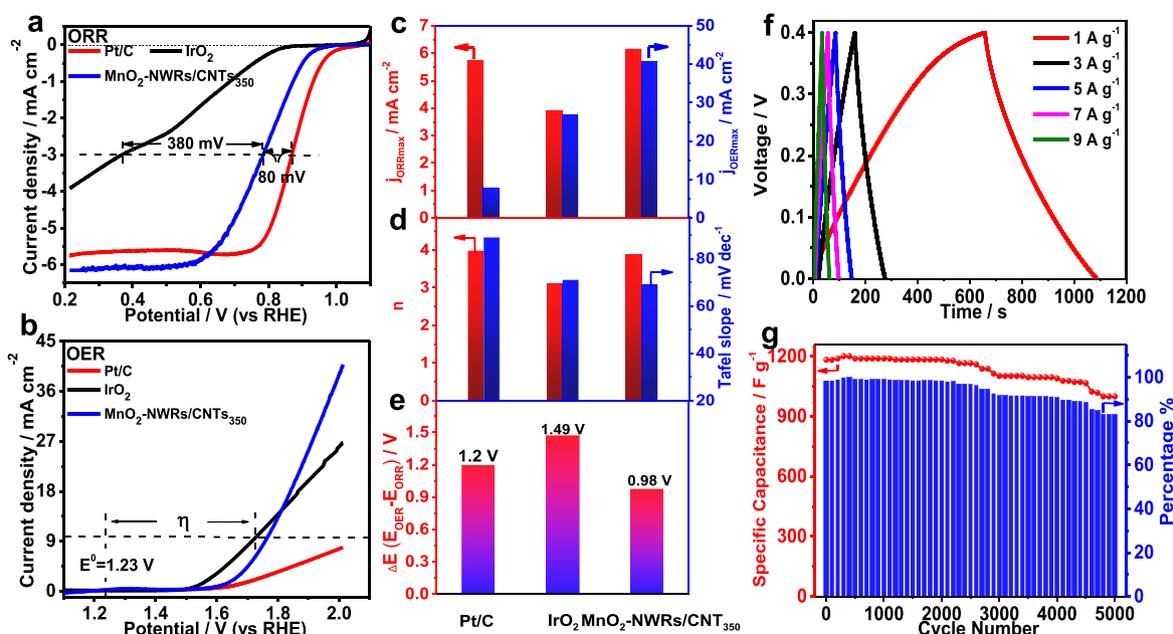


Fig. 2. (a and b) ORR and OER polarization curves for Pt/C, IrO₂ and MnO₂-NWRs/CNTs₃₅₀ catalysts; (c) The max current density of ORR and OER; and (d) the number of electron transfer and the Tafel slope of Pt/C, IrO₂ and MnO₂-NWRs/CNTs₃₅₀ catalysts; (e) The ΔE of Pt/C, IrO₂ and MnO₂-NWRs/CNTs₃₅₀ catalysts; (f) Galvanostatic charge/discharge curves of MnO₂-NWRs/CNTs₃₅₀ at different current densities in three-electrode system; (g) Cycle performance of the 5000 cycle life test at a galvanostatic charge-discharge current density of 9 A g⁻¹.

respectively). The results suggest that the coexistence of NRs and NWs is in favor of electrocatalysis behavior. Meanwhile, the MnO₂-NWRs/CNTs₃₅₀ catalyst manifests a lower resistance (R_s : 5.6 Ω) and larger ECSA (18.20 mF cm⁻²) than the pure MnO₂ (R_s : 40.5 Ω and ECSA: 4.51 mF cm⁻²), induced by the formation of 3-dimensional (3-D) electron conduction interpenetrating networks through a strong coupling between MnO₂-NWRs and CNTs. Hence, the strong coupling/synergistic effects between MnO₂-NWRs and CNTs, the unique 3-D electron conduction interpenetrating networks and the coexistence of the (110) and (101) crystal plane together enhance the ORR and OER activity by accelerating the rate-determining step of ORR ((MnOOH)₂...O_{2ads} + e⁻ = MnOOH...O_{ads} + OH⁻ + MnO₂) and OER (MnOOH...O_{ads} + OH⁻ + MnO₂ + e⁻ = (MnOOH)₂...O_{2ads} and the desorption of O₂) [33,54].

To obtain the optimum working window of MnO₂-NWRs/CNTs₃₅₀, cyclic voltammetry (CV) studies are first conducted with different potential scan rates of 0–0.3, 0–0.4 and 0–0.5 V at 100 mV s⁻¹ (Fig. S13a). The MnO₂-NWRs/CNTs₃₅₀ electrode displays a stable work potential window in the voltage range from 0 to 0.4 V. The CV studies were also carried out at scan rates of 10–1000 mV s⁻¹ under a stable work potential window. As shown in Fig. 2b, in Fig. S13b, the potential window remains stable at different scan rates in the range from 10 to 1000 mV s⁻¹. The data shown in Fig. 2f illustrates the galvanostatic charge-discharge (C-D) curves of MnO₂-NWRs/CNTs₃₅₀ under the potential range from 0 to 0.4 V at different current densities in the range from 1 to 9 A g⁻¹. The specific capacitance is 1183 F g⁻¹ at 1 A g⁻¹, which is superior to that of the other MnO_x-based materials (Table S1). The high specific capacitance indicates that the 3-D electron conduction interpenetrating networks and the coexistence of NRs and NWs can promote the pseudocapacitance of the material. In addition, the charge/discharge cycles at a current density of 1 A g⁻¹ over 5000 cycles were run to evaluate the stability of the MnO₂/CNTs₃₅₀ nanocomposites (Fig. 2g). The MnO₂-NWRs/CNTs₃₅₀ electrode achieves a high specific capacitance of 1000–1202 F g⁻¹, and maintains a stable coulombic efficiency of 83% for up to 5000 cycles. The change of electronic structure and phase conversion of the material leads to the slight attenuation of the specific capacitance, which is proved by the breakdown of the 3-D

electron conduction interpenetrating networks (Fig. S14a). In contrast, taking advantage of the lack of changes in the phase conversion and the robustness of the 3-D electron conduction interpenetrating networks, the MnO₂-NWRs/CNTs₃₅₀ exhibits a stable coulombic efficiency reaching to 98% after 2200 cycles (Fig. S14b). Therefore, the 3-D electron conduction interpenetrating networks and flexible NWs can greatly improve the pseudocapacitance of the MnO₂-NWRs/CNTs₃₅₀ composites with high BET specific surface areas and ECSA. It is believed that the reversible redox transitions of Mn^{III}/Mn^{IV} species, as well as the exchange of cations and/or protons with the electrolyte must be responsible for the high performance of the material. Moreover, it is worth noting that the MnO₂-NWRs/CNTs₃₅₀ (b-) as a multifunctional catalyst material can show more active electrocatalytic behaviour than MnO₂+CNTs₃₅₀ (a-), which is different from the above-mentioned general rule (activity: a- > b-). The notable phenomenon arises from the formation of the unique 3-D electron conduction interpenetrating networks structure and the strong coupling/synergistic effects between MnO₂-NWRs and CNTs. The above results directly demonstrate that the electrochemical activity of the MnO₂ based materials depends on both the crystal structure and morphology.

3.3. Electrochemical energy devices performances

The excellent performance of the ORR, OER and pseudocapacitance suggests that the MnO₂-NWRs/CNTs₃₅₀ composite material is an ideal electrode material for MeABs and SCs (Fig. S15). To determine the practicability of MnO₂-NWRs/CNTs₃₅₀, the aqueous ZABs, MABs and SCs were constructed. The power density curves and discharge polarization curves of MABs with the Pt/C and MnO₂-NWRs/CNTs₃₅₀ cathodes, are displayed in Fig. 3a. The current density of the MnO₂-NWRs/CNTs₃₅₀ cathode reaches to 500 mA cm⁻² at 1.0 V, which is 2-fold that of Pt/C (250 mA cm⁻² at 1.0 V). The MnO₂-NWRs/CNTs₃₅₀ demonstrates superior power density with a maximum value of 640 mW cm⁻², and outperforms the Pt/C cathode (350 mW cm⁻²), as well as the reported MnO₂/CNTs-OH (79.2 mW cm⁻²) and MnO₂/C (62.4 mW cm⁻²) cathodes [16]. Importantly, the MABs with MnO₂-NWRs/CNTs₃₅₀ exhibits remarkable operational stability. The discharge curve of the

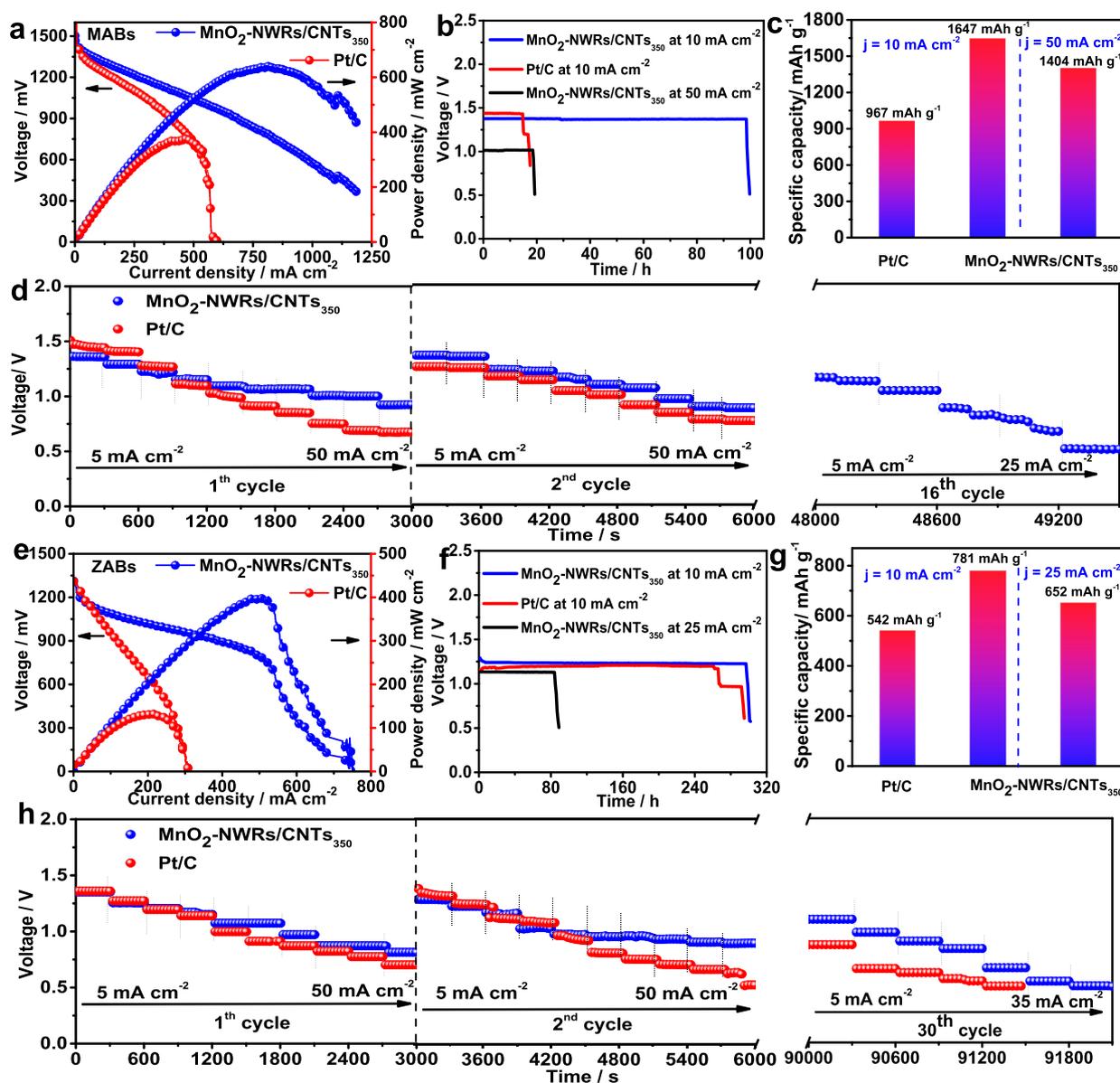


Fig. 3. (a) Polarization curves and corresponding power density plots of the MABs using MnO₂-NWRs/CNTs₃₅₀ and Pt/C as the air cathode catalysts; (b) Typical discharge curves of MABs at different current densities; (c) Corresponding specific capacity of MABs; (d) the cycles of discharge curve at the current densities range of 5–50 mA cm⁻²/5 min per current density; (e) Polarization curves and corresponding power density plots of the ZABs using MnO₂-NWRs/CNTs₃₅₀ and Pt/C as the air cathode catalysts; (f) Typical discharge curves of ZABs at different current densities; (g) Corresponding specific capacity of ZABs; (h) The cycles of the discharge curve at the current densities range of 5–50 mA cm⁻²/5 min per current density.

MnO₂-NWRs/CNTs₃₅₀ cathode lasts over 96 h with almost no voltage drop at a constant current of 10 mA cm⁻² (Fig. 3b), demonstrating an excellent stability relative to the Pt/C cathode which lasts only 18 h. The discharge voltage of MABs remains unchanged over 20 h even at 50 mA cm⁻². Additionally, the specific capacitance of the MnO₂-NWRs/CNTs₃₅₀ cathode reaches to 1647 mA h g⁻¹ at 10 mA cm⁻² and 1404 mA h g⁻¹ at 50 mA cm⁻² (normalized to the weight of the consumed magnesium) (Fig. 3c). Evidently, the MnO₂-NWRs/CNTs₃₅₀ cathode exhibits the highest power density and specific capacity among those of the MnO₂(y-x), MnO₂-NRs/CNTs₂₅₀, MnO₂-NWRs/CNTs₄₅₀ and MnO₂+CNTs₃₅₀ cathodes, which is consistent with the ORR activity of these catalysts (Figs. S7a–c and Figs. S16a–c). It is noteworthy that such high-power density and specific capacity of the MnO₂-NWRs/CNTs₃₅₀ cathode are first reported throughout the literature. The MnO₂-NWRs/CNTs₃₅₀ electrode also exhibits greater stability than the Pt/C cathode in the galvanostatic discharge (GD) cycles with different

current densities in the range from 5 to 50 mA cm⁻² (Fig. 3d). This is further proved by the finding that the corresponding GD cycles of the MnO₂-NWRs/CNTs₃₅₀ cathode still remains operational beyond the 16th cycle in the range from 5 to 25 mA cm⁻², whereas the Pt/C cathode breaks down after only its 8th cycle.

In addition, the home-made cathodes were also used for the ZABs. The results presented in Fig. 3e and Figs. S16d–f reveal that the MnO₂-NWRs/CNTs₃₅₀ cathode affords the maximum peak power density of 400 mW cm⁻², which is notably higher than that of the Pt/C cathode (120 mW cm⁻²) and those of the home-made cathodes. The working voltages are stabilized at ~1.26 V when operated at 10 mA cm⁻² for 300 h with almost no noticeable drop, displaying high discharge performance (Fig. 3f). The MnO₂-NWRs/CNTs₃₅₀ possesses the corresponding specific capacity of 781 mAh g⁻¹ at 10 mA cm⁻² and 652 mAh g⁻¹ at 25 mA cm⁻² (Fig. 3g), which are clearly higher than those of the Pt/C (542 mA h g⁻¹ at 10 mA cm⁻²) and MnO₂(y-x), MnO₂-NRs/CNTs₂₅₀, MnO₂-

NWRs/CNTs₄₅₀ and MnO₂+CNTs₃₅₀ cathodes (Figs. S16d–f). Additionally, the MnO₂-NWRs/CNTs₃₅₀ cathode gives excellent discharge performance (such as stability and repeatability) compared with the Pt/C cathode under the GD cycles at the different current densities in the range from 5 to 50 mA cm⁻² (Fig. 3h). All the above results indicate that the MnO₂-NWRs/CNTs₃₅₀ is a highly active and stable oxygen catalyst for both OER and ORR, which can be widely used in primary MABs and ZABs.

The high performance of the MnO₂-NWRs/CNTs₃₅₀ cathode was not only evaluated in primary MABs and ZABs, but also tested in rechargeable electronic devices. The MnO₂-NWRs/CNTs₃₅₀ cathode exhibits higher discharge voltage and considerably lower charge voltage than those of the Pt/C + IrO₂ air cathode at different current densities in a wide range from 5 to 100 mA cm⁻² (Fig. 4a). As shown in Fig. 4b, the MnO₂-NWRs/CNTs₃₅₀ cathode displays remarkable cycling stability with a negligible voltage change (only 0.08 V after 140 h), better than that of the Pt/C + IrO₂ air cathode under a typical C-D cycling curve at 5 mA cm⁻². The C-D overpotential of the MnO₂-NWRs/CNTs₃₅₀ cathode is evidently smaller than that of the Pt/C + IrO₂ cathode in the current density range from 0 to 100 mA cm⁻². Notably, the C-D overpotential of the MnO₂-NWRs/CNTs₃₅₀ cathode is only 0.1 V at 5 mA cm⁻² (Fig. 4c). At a high current density of 100 mA cm⁻², the MnO₂-NWRs/CNTs₃₅₀ cathode still shows a lower overpotential (0.98 V) than those of the Pt/C + IrO₂ (1.68 V), MnO₂(γ-x), MnO₂/CNTs₂₅₀, MnO₂/CNTs₄₅₀ and MnO₂+CNTs₃₅₀ cathodes (Figs. S16g–i). The C-D cycling for over 100 h at 25 mA cm⁻² further demonstrates the stability of the ZABs (Fig. 4d). These results clearly reveal that the MnO₂-NWRs/CNTs₃₅₀ catalyst is a highly competitive alternative to the commercial Pt/C + IrO₂ catalyst for practical application in the rechargeable ZABs. Furthermore, the C-D cycling measurement of aqueous-SC suggests a superior capacitance of 246 F g⁻¹ at 20 A g⁻¹ (Fig. 4e). Therefore, the newly developed multifunctional catalyst further exhibits great potential for the aqueous-rechargeable ZABs and aqueous-SCs due to its excellent ORR, OER and pseudocapacitance performance.

Besides the unique 3-D electron conduction interpenetrating

networks with multifunctional properties, the NWRs/NRs in MnO₂-NWRs/CNTs₃₅₀ make the hetero-material more flexible and robust, further enhancing the possibility of its application on flexible devices. As a proof-concept application, the flexible rechargeable ZABs, MABs and SCs were constructed in this study. For flexible MABs, notably, the anion (Cl⁻)-exchange membranes not only can provide the flexibility of flexible MABs, but also can inhibit the hydrogen evolution reaction and the migration of Mg²⁺. Thus, it will further enhance the performance of flexible MABs. As anticipated, the flexible MABs possess an open-circuit voltage (OCV) as high as 1.32 V and a high-power density of 82.9 mW cm⁻² (Fig. 5a). The GD measurements exhibit a long-term stability without noticeable voltage degradation at different current density. Moreover, the MABs display a stable discharge voltage of 1.35 V over 25 h at 2 mA cm⁻² (Fig. 5b), and have an incredible C-D cycling stability (over 4 h) and a low C-D voltage gap of 1.02 V at 5 mA cm⁻², which have never been previously reported in literature (Fig. 5c). For flexible ZABs, the anion (OH⁻)-exchange membrane can prevent the migration of Zn²⁺ by separating the cathode and the anode and the production of K₂CO₃ (2KOH + CO₂=K₂CO₃+H₂O)/KHCO₃ (KOH + CO₂=KHCO₃) by the ion-exchange reaction, thereby further enhancing the activity and stability [10,55]. As shown in Fig. 5d, the flexible ZABs exhibit an OCV of 1.31 V, and the maximal power density reaches to 43 mW cm⁻² at 68 mA cm⁻². The working voltage plateau reaches 1.02–1.30 V at a current density range from 2 to 10 mA cm⁻², corresponding to the working time of 13–40 h (Fig. 5e). In particular, the ZAB exhibits a negligible performance degradation over 40 h at a constant current density of 2 mA cm⁻². The data shown in Fig. 5f reveals that the initial voltage gap is only ~0.76 V under the typical C-D cycle at 5 mA cm⁻². The C-D voltage plateau and voltage gap (0.78 V) are maintained very well after continuous C-D cycling for more than 20 h. Therefore, armed with high activity and stability, the MnO₂-NWRs/CNTs₃₅₀ catalyst could offer the promising performance of flexible MeABs as it better prevented the side reaction due to the anion (Cl⁻/OH⁻)-exchange membrane. For flexible SCs, the CV curve demonstrates a typical SC behavior in the range from 0 to 0.8 V at 100 mV s⁻¹ (Fig. 5g). Moreover, the shapes of all CV curves

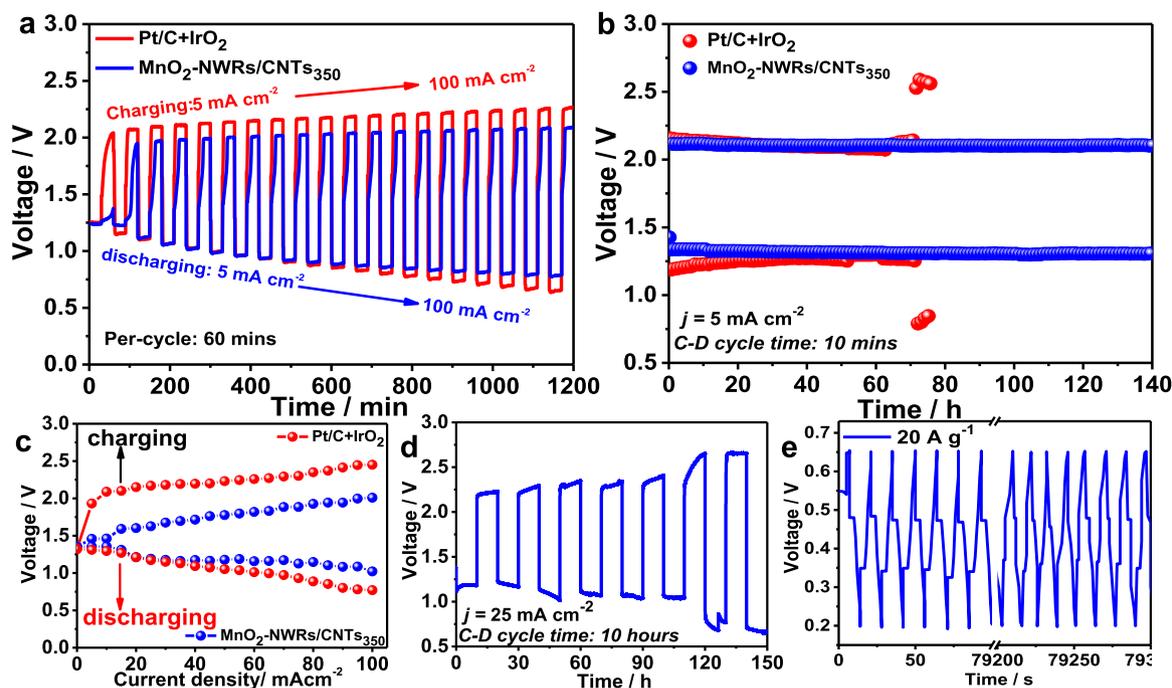


Fig. 4. (a) C-D cycles at the current density range of 5–100 mA cm⁻²/60 min per current density with Pt/C + IrO₂ and MnO₂-NWRs/CNTs₃₅₀ as the air cathode catalysts; (b) Cycling data at 5 mA cm⁻² in 10 min per cycle using Pt/C + IrO₂ and MnO₂-NWRs/CNTs₃₅₀ as the air cathode catalysts; (c) Charge and discharge polarization (V-i) curves of the rechargeable ZABs using Pt/C + IrO₂ and MnO₂-NWRs/CNTs₃₅₀ as the air cathode catalysts; (d) Cycling data at 25 mA cm⁻² in 10 h per cycle using the MnO₂-NWRs/CNTs₃₅₀ catalyst as the air cathode catalysts; (e) The C-D cycles of two electrode SCs in 0.1 M KOH.

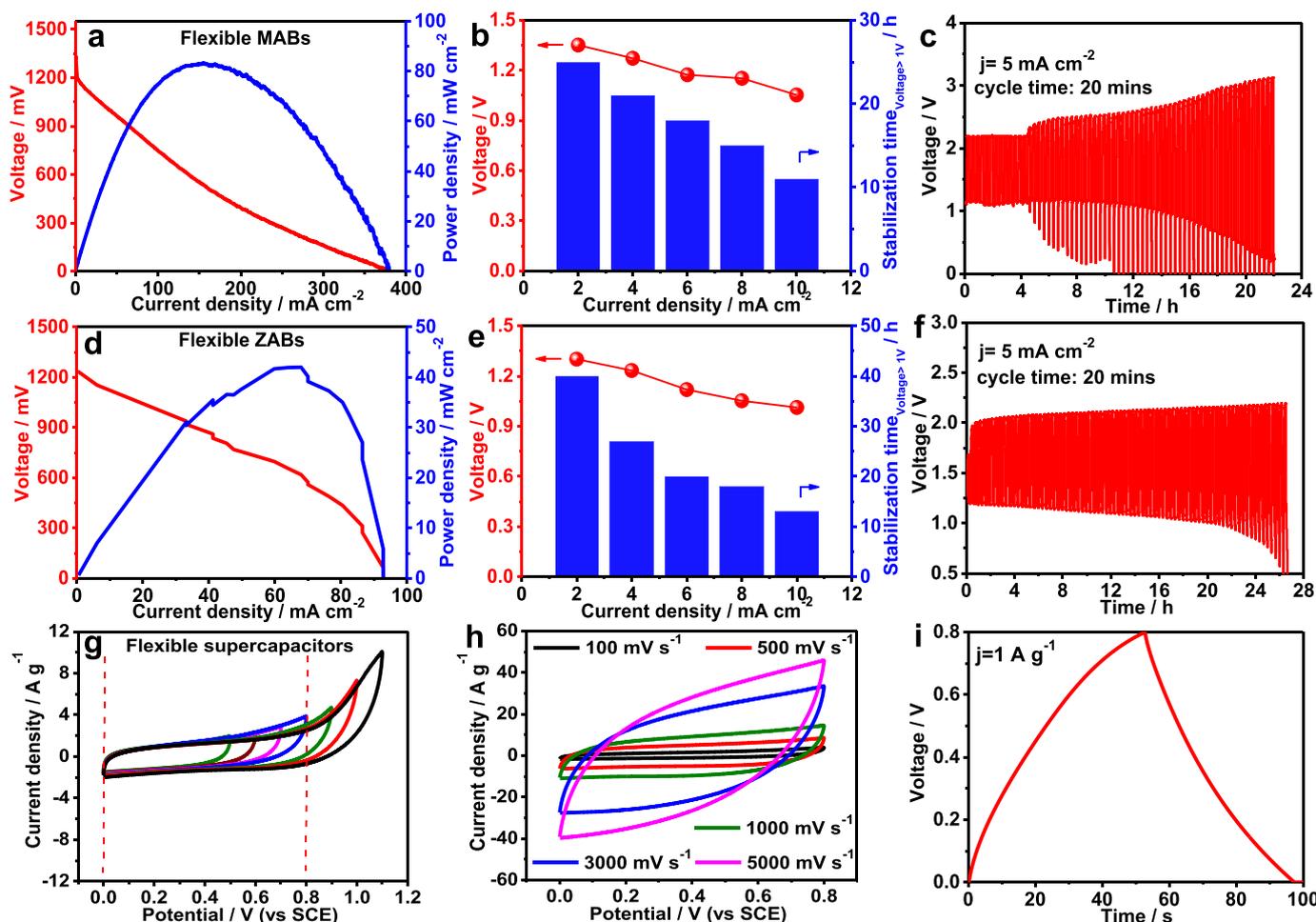


Fig. 5. Flexible MABs using MnO₂-NWRs/CNTs₃₅₀ as the air cathode catalyst. (a) Polarization curves and corresponding power density plots; (b) The OCV and stabilization time at the current densities range of 5–50 mA cm⁻²; (c) Cycling data at 5 mA cm⁻² in 20 min per cycle. The flexible ZABs using MnO₂-NWRs/CNTs₃₅₀ as the air cathode catalysts. (d) Polarization curves and corresponding power density plots; (e) The OCV and stabilization time at the current densities range of 5–50 mA cm⁻²; (f) Cycling data at 5 mA cm⁻² in 20 min per cycle. The flexible SCs using MnO₂-NWRs/CNTs₃₅₀ as the air cathode catalysts. (g) CV curves at different voltage windows; (h) CV curves at different scan rates of 100–5000 mV s⁻¹; (i) the charge-discharge process at 1 A g⁻¹.

are nearly symmetrical at different scan rates (even at 1000 mV s⁻¹), revealing a perfect SC behavior (Fig. 5h). The flexible SC represents a good symmetrical capacitive characteristic (70 F g⁻¹) by the C-D test at a current density of 1 A g⁻¹, and accompanies the pimping resistance (R_S: 3.2 Ω) (Fig. 5i and Fig. S17). The results indicate that the robust and

flexible MnO₂-NWRs/CNTs₃₅₀ catalyst can promote the flexibility and reduces the contact resistance of flexible SCs, achieving high performance. Thus, the flexible and high-activity MnO₂-NWRs/CNTs₃₅₀ is also a feasible candidate for the electrode material of wearable energy conversion devices.

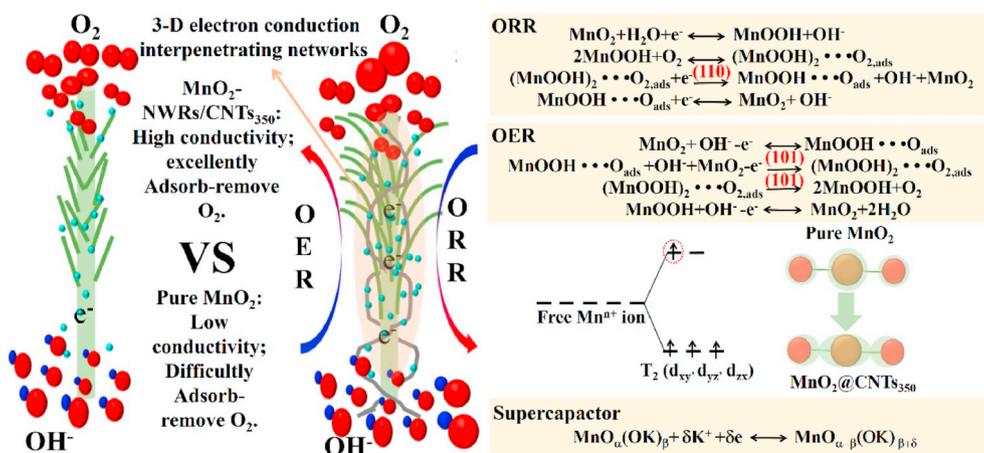


Fig. 6. Schematic of the electrochemical mechanism of the ORR, OER and supercapacitors processes with MnO₂-NWRs/CNTs₃₅₀ as the cathode catalyst/material.

The multifunctional MnO₂-NWRs/CNTs₃₅₀ catalyst material displays better ORR, OER and capacitance performance than those of IrO₂, Pt/C, MnO₂(*y-x*), MnO₂-NRs/CNTs₂₅₀, MnO₂-NWRs/CNTs₄₅₀, MnO₂+CNTs₃₅₀ and the widely reported MnO_x based materials (Table S1). To further explain the improved ORR/OER kinetics and high specific capacitance of MnO₂-NWRs/CNTs₃₅₀, the 3-D electron conduction interpenetrating networks and their associated electrochemical mechanism are also examined in this paper. As shown in Fig. 6, the ORR on MnO₂-NWRs/CNTs₃₅₀ follows first-order kinetics toward the O₂ concentration and obeys the 4-electron process [55]. The unique 3-D structure of electron conduction interpenetrating networks rapidly reduces the OH⁻ concentration in nearby spaces and creates buffer zones, providing a thermodynamically favorable environment for the detachment of OH⁻. Many Mn^{II}/Mn^{III} and Mn^{III}/Mn^{IV} species that act as oxygen acceptor/donor can assist the charge transfer to molecular (and adsorbed) oxygen, thus accelerating the ORR process. Furthermore, the MnO₂-NWRs/CNTs₃₅₀ catalyst grows along the (110) direction; the (110) crystal plane of MnO₂ can facilitate the rate-determining step by providing more oxygen vacancies [42,55,56]. For the OER process, on the other hand, the rate-determining step is significantly influenced by the insertion of a reactant [57]. The (101) crystal plane of the MnO₂-NWRs/CNTs₃₅₀ can ameliorate the reactant-insertion for electrochemical performance [54], suggesting that the (101) crystal plane can accelerate the OER process. Meanwhile, due to the formation of 3-D electron conduction interpenetrating networks by the strong coupling between the coexistence NRs, NWs and CNTs, the MnO₂-NWRs/CNTs₃₅₀ catalyst exhibits low binding energy, thus confirming the migration of the electron cloud. The migration of the electron cloud and the improvement of the valence state also promote the rate-determining step [33].

For SCs, the change of the MnO₂ structure and morphology give rise to significant change in the electronic, ionic conductivity, surface area and even the valence state, thereby further affecting the capacitance behavior of the material [56]. The 3-D electron conduction interpenetrating networks and flexible NWs can significantly enhance the pseudocapacitance of MnO₂/CNTs₃₅₀ by accelerating reversible redox transitions, including the transitions between Mn^{II}/Mn^{III} and Mn^{III}/Mn^{IV} species, as well as the exchange of cations and/or protons with the electrolyte [7]. It is thus evident that the excellent conductivity and abundance of electron pairs induced by the 3-D electron conduction interpenetrating networks can facilitate the performance of ORR/OER and SC [42,43,54].

4. Conclusions

In summary, a high efficient multifunctional MnO₂/CNTs catalyst with a robust and flexible morphology and unique 3-D electron conduction interpenetrating networks was synthesized using a two-step hydrothermal method through a facile and scalable strategy. The interweaving between MnO₂ nanowires (MWs)/nanorods(NRs) and carbon nanotubes renders the materials robust and flexible. The high activity and large specific capacitance of the MnO₂-NWRs/CNTs₃₅₀ material are induced by the strong coupling and synergistic effect between MnO₂-NWRs and CNTs, the coexistence of NRs/NWs and the existence of favorable crystal planes. The primary batteries with the MnO₂-NWRs/CNTs₃₅₀ cathode display high power densities (640 mW cm⁻² for MABs and 400 mW cm⁻² for ZABs) and specific capacities (1647 mA h g⁻¹ for MABs and 781 mA h g⁻¹ for ZABs), and outperform those with Pt/C cathode. The rechargeable ZAB with the MnO₂-NWRs/CNTs₃₅₀ cathode exhibits a high discharge voltage/extremely low charge voltage and excellent stability for up to 140 h, which is clearly superior to that with the Pt/C + IrO₂ cathode. Notably, the flexible rechargeable ZABs, MABs and SCs possess high power density, decent C-D stability and good capacitive characteristics due to the high-activity and flexible MnO₂-NWRs/CNTs₃₅₀ catalyst material. The interweaving between MnO₂-NWRs and CNTs makes the MnO₂-NWRs/CNTs₃₅₀

material more flexible and robust, thereby enhancing the possibility of its application in flexible devices.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

CRediT authorship contribution statement

Nengneng Xu: Conceptualization, Methodology, Investigation, Formal analysis, Writing - original draft, Writing - review & editing. **Jiawen Liu:** Validation, Data curation, Investigation, Writing - original draft, Writing - review & editing. **Jinli Qiao:** Conceptualization, Methodology, Funding acquisition, Project administration, Resources, Supervision, Validation, Writing - review & editing. **Haitao Huang:** Conceptualization, Visualization, Writing - original draft, Writing - review & editing. **Xiao-Dong Zhou:** Data curation, Funding acquisition, Project administration, Supervision, Writing - review & editing.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.jpowsour.2020.227992>.

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