



Application of UV–Visible Light Absorption and Scattering technique to low absorption fuels under diesel-like conditions



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ABSTRACT

Light Absorption and Scattering technique (LAS) has been applied for the measurement of fuel vapor distribution in diesel-type sprays. This technique is usually limited to fuels with relatively high absorptivity, which are sometimes not commonly used as surrogate fuels. In the present paper, a comparison of fuels with very different absorptive properties has been made to determine the range of application of the methodology. A calibration procedure has been applied to *n*-decane (DEC), a binary blend of *n*-decane and *n*-hexadecane (50DEC) and three blends of *n*-heptane with a highly-absorbing fuel (HEPB1, HEPB2 and HEPB3). This methodology enables the in-situ quantification of absorption coefficients at high pressure and temperature by creating a uniform mixture inside the cylinder. Results have been later applied for the quantification of fuel vapor distribution in sprays for DEC, 50DEC and HEPB3. Results obtained with these range of fuels have enabled to establish the limit in terms of absorption coefficient needed to get consistent results with the technique.

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1. Introduction

Many efforts on internal combustion engine research are focused on reducing pollutant formation. The more and more restrictive regulations force the development of new techniques and technologies, while improving the current ones. One of the main research topics in this regard is the study of the evaporation of fuel and subsequent mixing with air. Especially the latter process has been proved to have a strong impact on combustion and pollutant formation in the spray [1]. Over the past decades, many experimental diagnostic methods have been developed in order to characterize quantitatively the fuel distribution. Raman Spectroscopy allows the measurement of local fuel/air ratio [2]. However, the low signal strength limits measurement to a reduced area and requires careful signal-to-noise ratio considerations. In contrast, Planar Rayleigh Scattering (PRS) and Planar Laser Induced Fluorescence (PLIF) present more intense signals and allow spatially resolved measurements. On the one hand, PRS can be only applied in total absence of liquid droplets, which in practice means starting measurements further downstream of the stabilized liquid length [2–4]. On the other hand, PLIF has been widely employed to determine both vapor and liquid phase concentrations simultaneously (Exciplex PLIF) [5–8]. Nevertheless, difficulties are usually

found due to quenching with other molecules or cross-talk between the monomer (vapor) and the exciplex (liquid) fluorescences. Besides, quantitative measurements under high temperature become difficult due to a strong dependence of fluorescence on this parameter [6].

Light Absorption and Scattering (LAS) technique is based on the fact that the phenomena governing light interaction with fuel can be either absorption or scattering, depending on the light spectrum and the size range of the fuel particles (i.e. droplets or molecules) relative to wavelength. Mancaruso and Vaglieco [9] showed extinction spectra of diesel fuel within an optical engine. Their results evidence a strong absorption in the UV, mainly due to the presence of aromatic molecules, while the spectra in the visible range is flat, which is due to liquid scattering. If absorption signal is isolated, fuel concentration can be obtained by means of Lambert–Beer's law. The first applications of LAS were based on the combination of infrared and visible wavelengths. However, infrared extinction usually presents strong temperature dependence and it can be interfered by the absorption of water vapor or heat radiation from hot surfaces. Based on the same principle, the Ultraviolet–Visible Light Absorption and Scattering (UV–VIS LAS) was developed by Suzuki [10], and improved by Zhang [11] for application under high pressure and high temperature conditions. UV–VIS LAS is not influenced by water vapor or heat radiation, and temperature dependence is weaker than in other techniques. Besides, as both wavelengths are relatively close, several simplifications can be

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Nomenclature

| | | | |
|-----------|-----------------------------------------------|---------------|------------------------------------------------------|
| LAS | Light Absorption and Scattering | I | attenuated light intensity |
| UV | ultraviolet light | ε | absorption coefficient |
| VIS | visible light | ρ_{vf} | vapor fuel partial density |
| TDC | Top Dead Center | Y_f | vapor fuel mass fraction |
| DEC | <i>n</i> -decane | LoS | line-of-sight |
| 50DEC | 50% <i>n</i> -decane/50% <i>n</i> -hexadecane | R | ratio of droplet optical thickness at 280 and 560 nm |
| HEP | <i>n</i> -heptane | ϕ_{eq} | equivalent diameter |
| HAF | multi-component high absorption fuel | d_0 | nozzle exit diameter |
| HEPB# | mixture of HEP and HAF | ρ_f | fuel density at injection conditions |
| λ | wavelength | ρ_a | ambient gas density |
| MW | molecular weight | NO | nominal thermodynamic conditions |
| L | optical path | LD | low density thermodynamic conditions |
| I_0 | reference light intensity | HT | high temperature thermodynamic conditions |

applied without affecting measurement accuracy. Therefore, UV–VIS LAS technique is regarded as a promising tool for quantitative measurement of concentration distribution for fuel sprays, in presence of both vapor and liquid.

One of the main requirements for the application of UV–VIS LAS is that the fuel under study has to be absorbent in the near UV range (between 250 and 300 nm) while being transparent for the visible wavelengths. The absorption spectrum strongly depends on the fuel molecule itself. Most of the implementations available in the literature use complex fuels with high UV absorptivity [10–15]. With the aim of expanding the range of application of UV–VIS LAS, this work addresses the application of this technique to measure fuel vapor distribution of two *n*-alkanes under diesel-like conditions. These type of fuels have been commonly used as surrogates of more complex ones. However, they present low absorption in the near-UV range. In current work, *n*-decane and a 50% mass blend of *n*-decane and *n*-hexadecane have been investigated. In parallel, some more absorptive fuel blends have also been evaluated and compared with the other two to analyze the validity of results obtained. In addition, a calibration methodology for in-situ measurements of the absorption coefficient of each fuel is presented and validated.

2. Experimental methodology

2.1. Experimental facility

Tests have been performed in an optically accessible single cylinder engine. A detailed description can be found at [16]. The facility is based on a 2-stroke single cylinder engine (Jenbach JW 50), with 3 liter displacement. The engine is motored at low speed (500 rpm) and the intake and exhaust processes are handled by transfers on the liner. A schematic of the engine is depicted in Fig. 1 (left). The facility has been operated under non-reactive conditions in a closed loop mode, where in-cylinder air is fully replaced by nitrogen. When the exhaust gases leave the cylinder, they flow through an intercooler and a cyclonic filter to remove the rests of fuel and oil. This ensures proper operating conditions for a roots compressor, which is used to assist the engine charge management. In-cylinder thermodynamic conditions are controlled by the intake air temperature and pressure. The first one is regulated by two sets of electrical resistors. Between them, the circuit is refilled with nitrogen through an electronic valve to achieve the desired intake pressure, compensating blow-by and leak losses. The engine is operated under skip-fired mode, so that in-cylinder conditions are not influenced by the remaining residual gases from previous

combustion/injection cycles and temperature transients are avoided. Hence, an injection takes place every 30 cycles.

The cylinder head is specially designed to provide optical access to the combustion chamber, which was designed with a cylindrical shape in order to avoid wall impingement. The effective compression ratio is 15.7. The chamber presents an upper port, where the injector is located, and four lateral accesses. A pressure transducer is installed in one of them, whereas the other three are equipped with oval-shaped quartz windows (88 mm long, 37 mm large and 28 mm thick). The cylinder head and engine temperature are controlled by a coolant recirculation system. Temperature was set to 353 K, to guarantee good lubricity.

A common-rail injection system was used, with a single-hole piezoelectric injector. The orifice had conical shape (Ks factor equal to 1.5), with an outlet diameter of 140 μm and 1 mm length. The injected mass is so low that thermodynamic conditions inside the combustion chamber are barely affected by the fuel evaporation. Temperature of the injector holder cooling was the same as for the cylinder head. Hence, due to the low injection frequency, the injected fuel temperature can be considered the same.

2.2. Operating conditions

An experimental matrix has been designed, which includes variations of both in-cylinder pressure and temperature. A nominal point has been defined (NO), together with lower density (LD) and higher temperature (HT) points. Compared to NO, LD is obtained by lowering intake pressure at constant temperature, while the HT is obtained by increasing intake temperature at constant pressure. Conditions inside the cylinder have been calculated from measured in-cylinder pressure, using a first-law thermodynamic analysis. A similar procedure has been followed in [16,17], where a detailed explanation can be found. It takes into account blow-by, heat losses and mechanical deformations. The trapped mass is estimated using the intake temperature and volume at the exhaust vent closure. Therefore, temperature along the engine cycle can be calculated using the equation of state and correcting the air trapped mass with blow-by estimations. Air mass and density are also required for the absorption calibration methodology, as described in the upcoming sections. In-cylinder pressure trace and the derived gas density for the three operating points is presented in Fig. 1(right). The injection pressure was set at 100 MPa for all the cases.

The vapor fuel concentration has been measured for *n*-decane (DEC) and a 50% blend in mass of *n*-decane and *n*-dexadecane (50DEC). A more absorptive fuel has been also employed, which

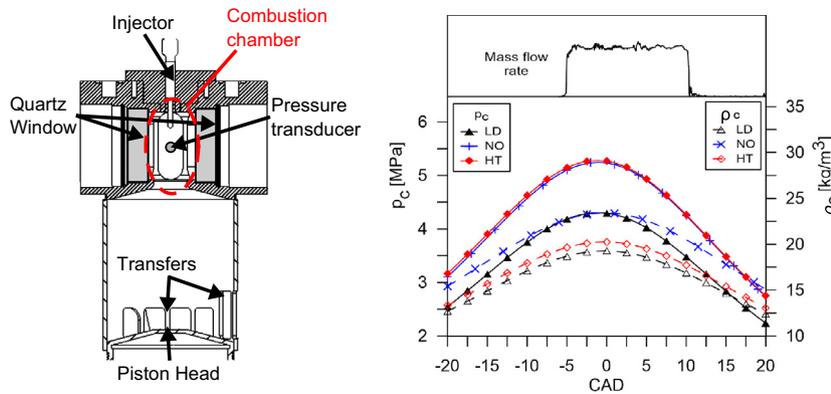


Fig. 1. Scheme of the arrangement of the cylinder head and the liner (left). Evolution of in-cylinder pressure and density for the three operating points (right).

Table 1
Fuel composition in percentage (mass) for the present study.

| Component | DEC | 50DEC | HEPB1 | HEPB2 | HEPB3 |
|------------------------|-----|-------|-------|-------|-------|
| <i>n</i> -heptane | 0 | 0 | 95.3 | 93.5 | 91.7 |
| <i>n</i> -decane | 100 | 50 | 0 | 0 | 0 |
| <i>n</i> -dodecane | 0 | 0 | 0.5 | 0.6 | 0.8 |
| <i>n</i> -hexadecane | 0 | 50 | 1.4 | 1.9 | 2.4 |
| <i>n</i> -octadecane | 0 | 0 | 0.9 | 1.3 | 1.7 |
| <i>n</i> -eicosane | 0 | 0 | 0.6 | 0.8 | 1.1 |
| 1-methylnaphtalene | 0 | 0 | 1.2 | 1.7 | 2.1 |
| <i>n</i> -butylbenzene | 0 | 0 | 0.1 | 0.2 | 0.2 |

was obtained by diluting a highly absorption blend of different single-component fuels (HAF), and pure *n*-heptane (HEP), which has a negligible absorption coefficient. All fuels were purchased with a 95% purity. Different blending dilutions have been considered to span a range of absorption coefficient values of the blend. A summary of the composition of the different fuels is summarized in Table 1.

3. UV-VIS LAS methodology

When light is transmitted through a mixture of vapor and droplets, it is attenuated according to the Bouguer-Lambert-Beer law as follows:

$$\ln\left(\frac{I_0}{I}\right) = \int_0^L \frac{1}{MW} \varepsilon(\lambda) \rho_{vf} 100 dx + \int_0^L Q_{ext}(\lambda) dx \quad (1)$$

where λ is wavelength, ε is the absorption coefficient of fuel vapor ($l \text{ mol}^{-1} \text{ cm}^{-1}$), ρ_{vf} is the vapor fuel partial density (kg/m^3), MW is the molecular weight of fuel (g/mol), L is the optical path length (m), and Q_{ext} is the extinction coefficient of a cloud of droplets. The first term on the right side of Eq. (1) corresponds to light attenuation due to absorption by vapor molecules, while the second term is the extinction due to droplets, which includes scattering and absorption losses.

UV-VIS LAS is based on the combination of attenuation measurements at two wavelengths, the first one in the ultraviolet (UV) range and the other in the visible (VIS) range. In this work, 280 and 560 nm were chosen. Two main hypotheses are assumed:

- Fuel molecules will not absorb light in the visible range neither in the form of droplets nor in vapor phase.
- UV absorption by fuel droplets is negligible compared to scattering.

Suzuki et al. [10] evaluated the drop optical thickness at 280 nm and 560 nm for α -dimethylnaphtalene and concluded that the hypothesis of non-absorbance from liquid droplets can be applied. However, close to the nozzle region a certain error can affect the measurement since the droplet number density is too high. This error is minimized if vapor optical thickness dominates the total extinction. If both 280 and 560 signals are combined, the following expression can be derived from Eq. (1):

$$\overline{\rho_{vf}} = \frac{MW}{100 \cdot \varepsilon(\lambda_{UV})} \left[\ln\left(\frac{I_0}{I}\right)_{UV} - R \ln\left(\frac{I_0}{I}\right)_{VIS} \right] \quad (2)$$

where $\overline{\rho_{vf}}$ is the average vapor partial density along the optical path, as LAS technique is based on Line-of-Sight (LoS) measurements. The R term is the ratio of the drop optical thickness at the two wavelengths. From now on, the term within brackets will be referred to as *absorption*. Billings et al. [18] examined the variation in drop optical thickness for their application at 3390 nm and 632 nm. Calculations conducted for the present work show similar results in the UV-VIS range [19,20]. It was observed that R varies mainly with the droplet diameter (for two fixed wavelengths). Below 25 μm , R varies between 0.9 and 1 while for droplets larger than this size R is almost 1. For the present work a range between 20 and 60 μm was considered and an average value of $R = 0.976$ was used.

The optical set-up is presented in Fig. 2. A continuous broadband 1000 W Hg(Xenon) Arc lamp was utilized, in combination with a diaphragm and a diffuser to create a uniform point light source. This lamp is characterized by a continuous emission spectra from 250 to 2400 nm, with enough intensity to replace the commonly used Nd:YAG pulsed laser [11–15]. A parabolic mirror of 150 mm diameter was employed to create a collimated light beam through the combustion chamber. The light beam is

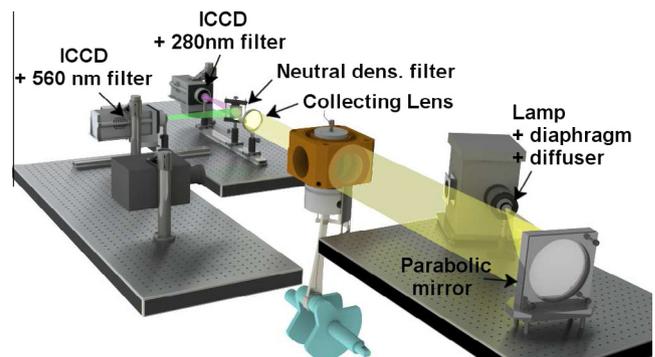


Fig. 2. Scheme of the UV-VIS LAS optical set-up.

collected at the other side of the engine by a 75-mm diameter quartz lens, which focalizes light on both detectors. A square quartz beam splitter (50 mm side) was positioned just after the lens, to divide light in two different beams (50% transmitted and 50% reflected intensity in the whole working range). For both UV and VIS wavelengths, a digital ICCD image system Andor iStar was utilized, with a 50 μs exposure time. Light was filtered just prior to the detectors by two interference filters centered at 280 and 560 nm respectively (10 nm FWHM).

Simultaneously to LAS measurements, MIE scattering images from the liquid droplets were registered to identify the maximum liquid length. For that purpose, a third camera (ICCD LaVision Dynamight) was utilized, due to the low intensity of the collimated light beam. The procedure followed to register and process the signal is described in [21].

3.1. Absorption coefficient calibration

According to the literature, the absorption coefficient can be strongly affected by thermodynamic conditions [12,22]. Moreover, significant differences have been reported among different fuels. For this reason, it becomes necessary to characterize the absorptivity of each fuel under engine operating conditions. A methodology is proposed in the current work, based on creating a homogeneous mixture inside the cylinder with known concentration, temperature and pressure. Thus, if light absorption is measured under this conditions, it is possible to apply Eq. (2) to obtain the absorption coefficient at known thermodynamic conditions.

Trapped air mass and in-cylinder density were derived from the pressure signal, while the amount of fuel injected was previously measured for all the fuels, as described in [23,24]. Then, the average fuel mass fraction (\bar{Y}_f) inside the cylinder can be calculated and hence $\bar{\rho}_{vf} = \bar{Y}_f \cdot \rho_c$. In order to achieve the homogeneous mixture, fuel was injected early in the cycle, just after the transfer closing (at -80.5 CAD). Due to the large displacement of the engine, long energizing times and high injection pressures were required to introduce enough mass of fuel to obtain a measurable concentration.

Characterization was performed for the different blends at the operating conditions summarized in Table 2. For each test conditions, 50 images of the light beam with fuel (I) and without fuel (I_0) were registered alternatively. Each set of images was averaged and by comparing to the vapor concentration, the absorption coefficient was calculated. For most of the cases, the procedure was repeated at different crankangle positions after TDC, which made it possible to calculate ε for different combinations of pressure and temperature caused by piston motion. Moreover, measurements at different in-cylinder conditions but at the same

crankangle positions enabled the comparison of points with the same pressure but different temperature or vice versa.

Finally, the absorption spectrum and the absorption coefficient at 280 nm were measured at standard temperature and pressure (STP), for all the fuels included in the calibration process. The same light source as the one described previously was used, while absorption was measured with a UV–VIS spectrometer AvaSpec 2048 L and quartz sample cell of 5 mm.

3.2. Spray measurements

For measurements of fuel spatial distribution within sprays under engine conditions, a long energizing time was set so the spray was stabilized before the injection finished. The injector was triggered at 6 CAD before TDC, while the actual injection started approximately at 5 CAD before TDC. The energizing time of the injector was set to 2000 μs (6 CAD) resulting on a total injection duration of around 5000 μs (15 CAD) due to the hydraulic delay. Images were taken at -3 CAD (1000 μs after injector was triggered) before TDC.

The reduced size of the neutral density filter limited the field of view, so all the receiving optics were spatially shifted to measure the whole spray, with a precision translational stage. Light was registered at three positions along the spray axis. The effective length of the field of view was 45 mm, while the optics were displaced 25 mm between two consecutive positions. Thus, an overlap of 20 mm was ensured, which was the base to merge the three images into a single one.

For each test condition and measuring position, 50 images were registered. Each set of images was averaged, merged and finally the attenuation was calculated at each wavelength. The VIS signal is spatially transformed to obtain the best correspondence pixel by pixel with the UV signal. This transformation comprises translation, rotation and scaling. Then, the vapor absorption signal was calculated ($\ln(I_0/I)_{UV} - R \ln(I_0/I)_{VIS}$).

At this point, the result is line-of-sight integrated. Thus, a deconvolution (inversion) algorithm is required to obtain the corresponding signal at the symmetry plane of the spray. This algorithm is applied to one half of the spray, thus the original absorption signal is divided into two halves (along spray axis), which are averaged before applying the deconvolution algorithm. The Onion-Peeling method is the most commonly used algorithm for numerical deconvolution (inversion) of a LoS attenuation signal [11,12,25,26]. Nevertheless, in this work, the Three-Point Abel Inversion was chosen, as it has some advantages in terms of noise when comparing with the Onion-Peeling [27] method. Besides, it was combined with the Tikhonov regularization methodology [26,28] to minimized the influence of noise over deconvoluted signal. A regularization parameter has to be optimized for each radial

Table 2
Test conditions and fuel properties for the absorption coefficient calibration.

| Fuel | ρ_f at 373 K (kg/m^3) | Test point | P_{inj} (MPa) | Energizing time (μs) | Total injected mass (mg/cc) | CAD of interest |
|-------|---------------------------------------|---------------|-----------------|-----------------------------------|-----------------------------|-------------------------|
| DEC | 669.1 | LD, NO, HT | 150 | 4500, 9000 | 37.53, 54.37 | 0, 6, 12, 18 |
| 50DEC | 693.9 | LD, NO, HT | 150 | 4500, 9000 | 39.70, 64.03 | 0, 6, 12, 18 |
| HEPB3 | 668.3 | LD, NO, HT | 150 | 9000 | 60.25 | 0, 6, 12, 18, 24, 30 |
| HEPB2 | 666.3 | LD | 150 | 9000 | 60.07 | 0, 6, 12, 18, 24, 30 |
| HEPB1 | 664.2 | LD | 150 | 9000 | 59.88 | 0, 6, 12, 18, 24, 30 |

profile of the spray along its axis, to improve accuracy of the algorithm. In this regard, an automatic selection method was employed, proposed by Åkesson et al. [28].

Eventually, Eq. (2) is utilized to calculate the vapor fuel partial density (ρ_{vf}) from the deconvoluted attenuation signal. It has to be noted that the form at which this equation has been presented corresponds to the calculation of the LoS averaged partial density ($\overline{\rho_{vf}}$). When applying this equation to the symmetry plane, the optical path (L) considered is the minimum spatial unit (i.e. 1 pixel). To solve the possible dependence of the absorption coefficient with local temperature, a mixing model (state relationship) was employed, which is based on the assumption that the mixture state corresponds to the result of an adiabatic mixing process. Therefore, it is possible to correlate the local fuel partial density with its temperature. A detailed description is presented in [29]. Pressure within the spray has been assumed to be the same as for the surrounding gas. The state relationship was also utilized to obtain the fuel mass fraction distribution from the fuel partial density.

4. Results and discussion

4.1. Absorption coefficient

As previously presented, absorption coefficient measurements were performed according to the conditions in Table 2. Fig. 3 shows an assembled image of attenuation at 280 nm, which was obtained by injecting 54.37 mg of DEC (actual injection timing from -80.5 to -45 CAD), at in-cylinder conditions corresponding to the LD case. The overall spatial distribution of attenuation is practically homogeneous along the whole combustion chamber, so that optics shifting was not necessary for calibration. Therefore, attenuation at 280 and 560 nm was measured only at the center of the optical access. Images also indicate the existence of small scale inhomogeneities, which are most probably due to beam steering, as such a pattern can also be observed in the background part of schlieren images [21]. For all cases, measured attenuation at 560 nm was one order of magnitude lower than the standard deviation from the image sample, i.e. signal is in the range of the background noise, which confirmed the initial hypothesis of no absorption by vapor in the visible.

In Fig. 4, average ε values at 280 nm are presented for the investigated fuels. The first point (lowest temperature) of each series correspond to the value obtained at 0.1 MPa and 298 K (STP), measured with the spectrometer. The rest of the points correspond to different combinations of mean temperature and pressure inside the cylinder at the moment of image acquisition. The comparison of two series with similar in-cylinder pressure at TDC enables the analysis of the temperature influence, while the comparison of

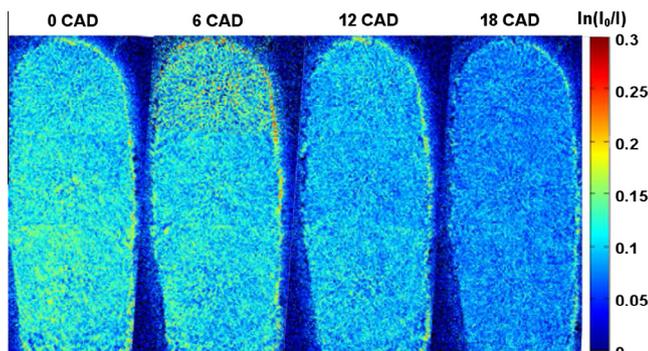


Fig. 3. Example of in-cylinder homogeneous attenuation corresponding to 280 nm for DEC, at LD thermodynamic conditions.

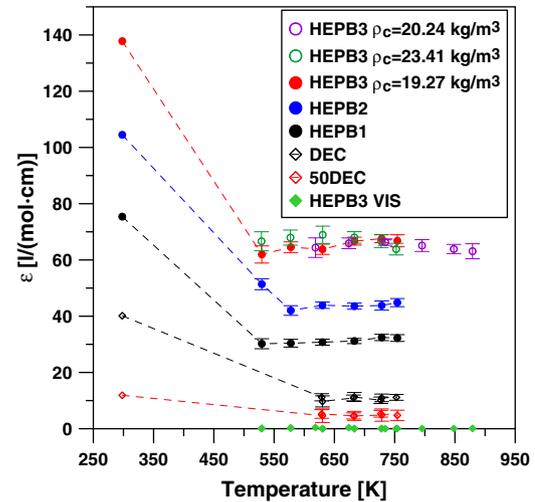


Fig. 4. UV Absorption coefficient as a function of temperature for all the fuels and different engine conditions. VIS absorption coefficient is also included for HEPB3.

two series with similar in-cylinder temperature at TDC makes it possible to study the effect of pressure. For the sake of clarity, different engine conditions are only shown for HEPB3. For this fuel, the absorption coefficient corresponding to 560 nm has been also included. Results show that this value is negligible, confirming the hypothesis that no absorption occurs at this wavelength.

The absorption coefficient can be observed to increase with the fraction of aromatic fuels (HEPB1 to HEPB3), while DEC and 50DEC present significantly lower ε values. For all the fuels, a large difference in ε is observed between STP and engine conditions. Note that the STP is intended here to be used only as a reference for the in-cylinder measured values. Furthermore, little sensitivity to in-cylinder pressure and temperature can be observed for the different blends. This is consistent with results presented by Zhang et al. [11], who reported a large reduction of the absorption coefficient when pressure and temperature increased. However, above a certain level (ambient pressure above 3 MPa and ambient temperature above 650 K) this sensitivity tends to decrease. Moreover, the sensitivity is clearly dependent on the type of molecule, as they report variations of the absorption coefficient around 10% for 1,3-Dimethylnaphtalene and 60% for α -Methylnaphtalene, when temperature changed from 575 to 650 K at 3 MPa ambient pressure. Yamakawa et al. [12] also reported that the absorption coefficient of p-xylene is almost not affected by thermodynamic conditions above 1.5 MPa and 400 K. Summing up, literature results conclude that the sensitivity of ε to ambient thermodynamic conditions tends to minimize or even disappear at high pressures and temperatures, which is consistent with the results presented in this work.

A similar behavior is observed for DEC and 50DEC. Furthermore, for these two low absorption fuels two different energizing times have been used (Table 2), and therefore two ε values can be observed at each ambient condition, which fall onto each other. On the one hand, this indicates that the procedure is independent of the injected mass. On the other hand, it also confirms that the hypothesis of complete evaporation of the fuel is valid for the investigated conditions, and discards any systematic error on $\overline{\rho_{vf}}$ calculation due to spray wall impingement or liquid formation.

4.2. Signal-to-noise considerations for spray measurements

LoS attenuation along spray axis is depicted for HEPB3 (upper plot) and 50DEC (lower plot) in Fig. 5 for 280 nm, 560 nm and the corresponding difference. Data correspond to NO conditions.

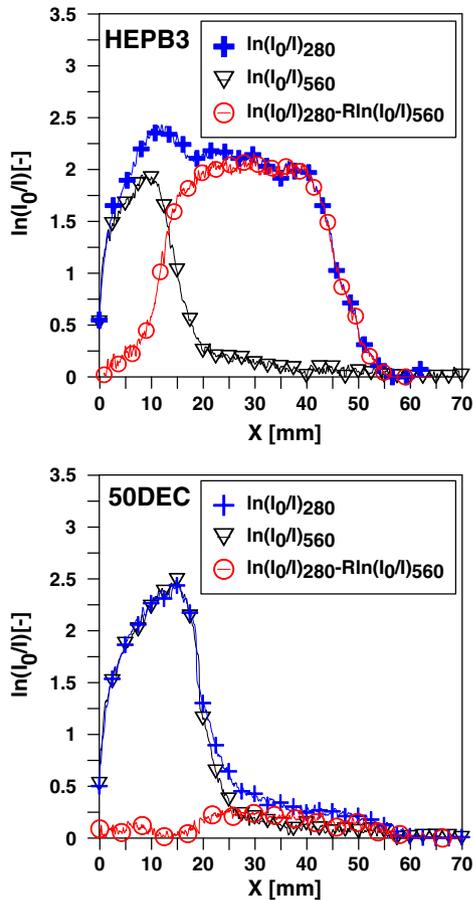


Fig. 5. LoS attenuation for 560 and 280 nm on the spray axis for HEPB3 (upper plot) and 50DEC (lower plot). Data corresponds to NO conditions at -3 CAD before TDC.

Closer to the nozzle, visible and UV signals are similar as scattering dominates due to the low amount of vaporized fuel. At some point (depending of the amount of vaporized fuel and the absorption coefficient), the visible signal becomes lower and the single contribution of the vapor absorption can be measured. In this figure, it is possible to see that the net vapor absorption signal calculated for 50DEC is of the same order of magnitude as the attenuation obtained for the visible wavelength. If this last signal is considered as noise (mainly caused by beam steering), the corresponding signal-to-noise ratio (calculated between 25 and 50 mm) is 1.80. In contrast, the attenuation of HEPB3 at 280 nm is in general one order of magnitude higher. Even closest to the nozzle, where the dense liquid region is located, some vapor absorption signal can be detected. In this case, the signal-to-noise ratio is 26.46. Regarding DEC, a similar calculation was performed resulting on a signal-to-noise ratio of 4.89, which is closer to 50DEC than to HEPB3. These results evidence the advantage of using highly absorbing fuels to obtain reliable measurements under the investigated conditions.

4.3. Spray measurements

The ε calibration procedure has to be validated to guarantee the reliability of results. For this purpose, the vapor fuel distribution was measured and compared for the three HEPB blends at LD conditions. In Fig. 6 (upper plot), the partial density of the three fuels are compared. A peak can be observed in the fuel concentration evolution, which is a good estimation of the location of the stabilized liquid length. Similar fuel concentrations were obtained for

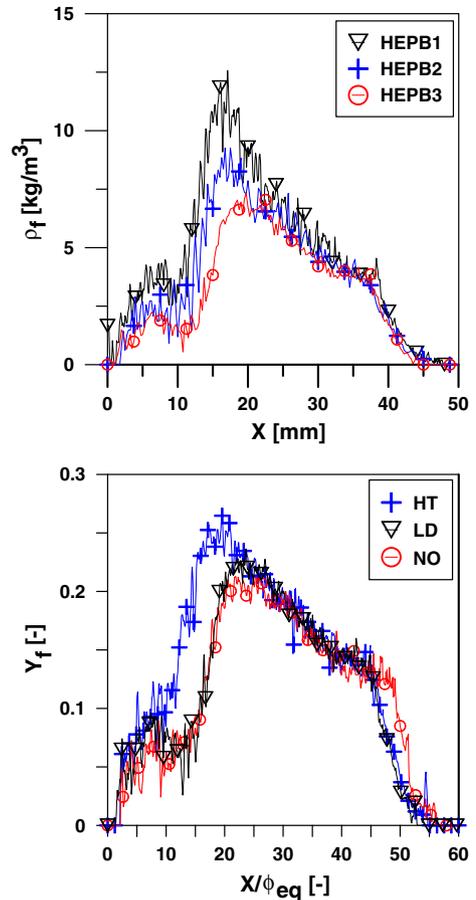


Fig. 6. On-axis distribution of ρ_{vf} for the three mixtures of HEP and HAF, at LD conditions (upper plot). On-axis Y_f distribution of HEPB3, for the three conditions defined in Fig. 1 (lower plot). All the data were obtained at -3 CAD before TDC.

the three fuels downstream of the peak, where the spray is fully vaporized. This result is consistent with the fact that mass flow rate and spray momentum flux show almost no change among blends, which should result in a very similar mixing process for all three cases [21,29]. For distances shorter than the maximum liquid length, the fraction of each component in the vapor phase is unknown, and thus the absorption coefficient cannot be strictly applied, as it was obtained only for a fully vaporized mixture. For this reason, differences larger than expected are observable upstream of the peak values of each case.

The second aspect that needs to be validated is the sensitivity of ε to in-cylinder pressure and temperature. According to the results presented in Fig. 4, a constant value of ε has been used to obtain Y_f for each fuel, under different thermodynamic conditions. The vapor fuel mass fraction of HEPB3 is shown in Fig. 6 (lower plot), for the three operating conditions described in Fig. 1. Data corresponds to the value along the spray axis. The X -coordinate of each curve has been normalized with the equivalent diameter [30], which is defined as $\phi_{eq} = d_0 \sqrt{\rho_f / \rho_a}$, where d_0 is the nozzle exit diameter, ρ_f is the fuel density and ρ_a is the ambient gas density. The normalization process should enable the comparison of all three cases at the same entrainment coordinate. The three distributions are observed to collapse after the normalization, which confirms that results are consistent. Therefore, it can be stated that ε is independent of thermodynamic conditions for the fuels and operating conditions considered in this study, as expected.

In Fig. 7, the vapor mass fraction on the spray axis is compared for the three ambient densities presented in Fig. 1 and DEC, 50DEC

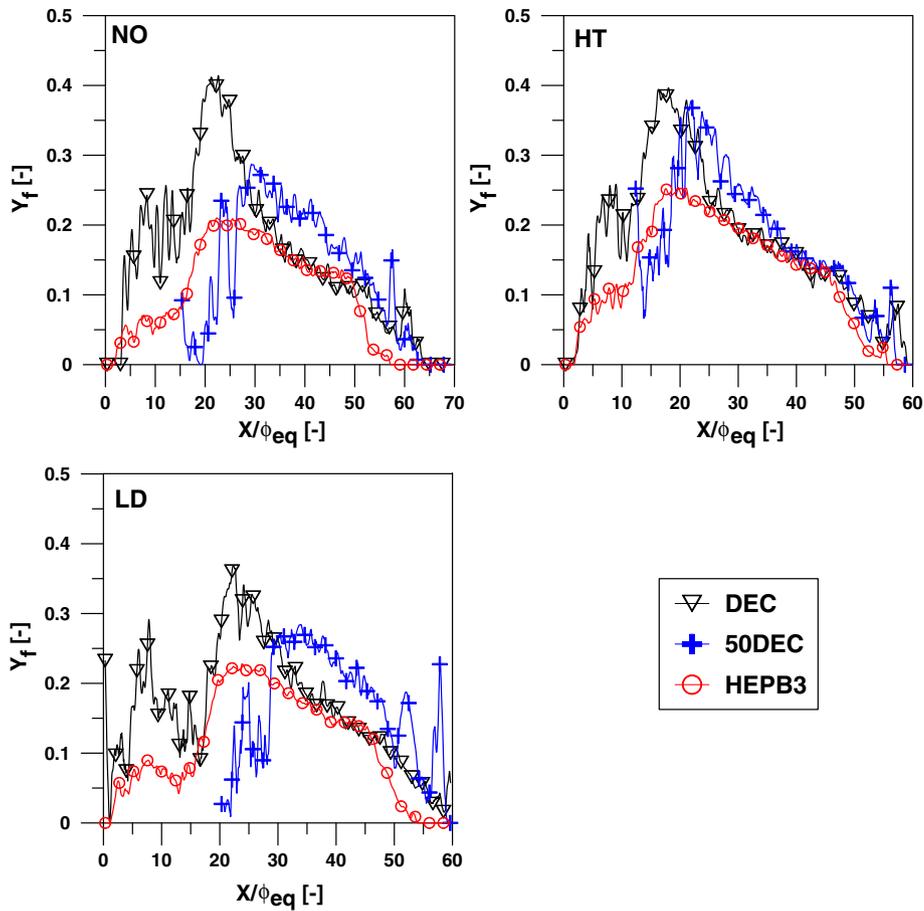


Fig. 7. On axis distribution of Y_f of DEC, 50DEC and HEPB3. Data corresponds to the thermodynamic conditions defined in Fig. 1 at -3 CAD before TDC.

and HEPB3. In the highly dense liquid region (i.e. first 10–20 mm), results for 50DEC are not plotted due to the extremely high noise observed. The low amount of vaporized fuel, in combination with a low absorption coefficient, leads to large uncertainties on the experimental data. Thus, despite offering promising results with DEC, the methodology described in this work can be observed not to be sensitive enough to characterize this region if low absorption fuels such as the 50DEC are considered. Nevertheless, it is important to highlight that near the maximum liquid length, the technique is able to measure the vapor fuel distribution in presence of liquid, even for 50DEC. Although uncertainties on the accuracy within this region exist due to the presence of droplets, this does not rule out the qualitative evaluation of the vaporized fuel mass fraction.

Downstream of the maximum vapor mass fraction, liquid is completely evaporated, air entrainment continues and fuel mass fraction decreases until the tip of the spray is reached. Along this region, mass fraction distribution for both HEPB3 and DEC coincide. However, it is not the case for 50DEC. For the NO and LD cases, higher values of Y_f were obtained for this fuel in comparison with the other two. When 50DEC and HEPB3 are compared (from 25 to 35 mm), differences are around 20% for the NO point and 40% for LD. As from the previous section, the calibration methodology was able to characterize low ε values. However, it can be observed (Fig. 4) that all the fuels present a similar standard deviation, despite the fact that the value of ε can be more than one order of magnitude different. The main consequence is that, while for HEPB3 the deviation accounts for a maximum of 5% of the mean value, in the case of 50DEC the standard deviation reaches almost 50% of the mean value. This leaves much uncertainty over the

calculated average value of ε , which directly affects Y_f distributions estimations. Based on these arguments on the calibration, as well as on the evolution of on-axis fuel mass fraction in Figs. 5 and 7, it can be stated that 50DEC represents a limitation of sensitivity for the methodology described in this work. The minimum threshold in absorption coefficient for the adequate application seems to be between that of 50DEC and DEC, as the latter fuel seems to be

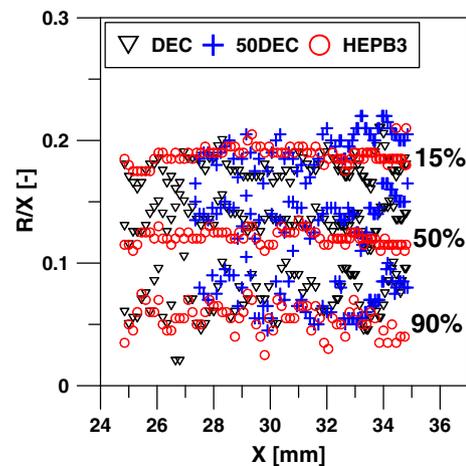


Fig. 8. Radii for 15%, 50% and 90% of $Y_{f,cl}$ for DEC, 50DEC and HEPB3 along the spray axis. Data corresponds to the three operating conditions defined in Fig. 1 at -3 CAD before TDC.

enough to improve significantly accuracy and quality of results to acceptable levels.

Gas jet theory (e.g. [31]) shows that, in the fully vaporized region of the spray, the fuel mass fraction should have self-similar profiles. This means that fuel mass fraction normalized by the corresponding on-axis value ($Y_f/Y_{f,cl}$) should only be dependent of the radial to axial coordinates (R/X). From a similar point of view, the radii where 15%, 50% and 90% of $Y_{f,cl}$ is located should be a constant, if divided by the axial coordinate. This actually the type of result that is shown in Fig. 8 for DEC, 50DEC and HEPB3 and the three test conditions defined in Fig. 1. Data below 15% have not been considered in this analysis due to the large uncertainties observed in the outer regions of spray and the low signal-to-noise ratio, especially for the low absorption fuels.

The first thing to be noticed is that the data scatter is, in general, smaller for HEPB3 than for the other two fuels. Nevertheless, for 90%, a certain variability is observed for all of them. It has been previously reported in the literature [26,27] that the deconvolution algorithm introduces errors close to the axis. Besides, the numerical procedure followed in this work tends to flatten them around this region, hindering the accurate calculation of the radii. A second aspect to note is that, in general, radii values for the three fuels are similar. This suggests that the discrepancies for 50DEC, reported in Fig. 7, are related to the value of the absorption coefficient. As ε has been shown to have no dependency on pressure or temperature, in practice it acts like a proportionality constant to convert attenua-

tion into fuel concentration. Therefore, when profiles are normalized, the effect of the absorption coefficient is removed and the three fuels are similar. Finally, the flat trends observed for the normalized radii versus axial distance confirm that the radial profiles are self-similar in the fully vaporized region.

The normalization of radial profiles depends on the accuracy with which the numerical procedure is able to reconstruct the symmetry plane of the spray. As commented above, these algorithms tend to accumulate errors at the inner parts of the radial profiles [27]. To determine the effect of this issue on the global shape of the inverted profiles and its normalization, a fitted Gaussian curve has been compared with the experimental data, which is a profile shape usually found in the literature. The fitting algorithm is based on the maximum gradient descent methodology (according to Palomares [32]) and the experimental data considered for this purpose is the one comprised between 15% and 90% of the $Y_{f,cl}$. In Fig. 9 (upper plot), a comparison between experimental and fitted radial profiles is shown. Data corresponds to HEPB3 and DEC, at NO thermodynamic conditions. It can be seen that the agreement between experimental and fitted distributions is high in the range considered for the calculation. However, as expected, the fitted curve presents higher values near the spray axis. This comparison also reveals another region (especially for the DEC profiles), where the Gaussian trend is not followed, namely the edge of the spray. In Fig. 9 (lower plot), the ensemble averaged normalized profiles calculated between 25 and 35 mm for HEPB3 and DEC at NO conditions are shown. In this case, it is possible to see that the fitted profiles of the two fuels are more similar than the experimental ones, which highlights the effect of noise over the deconvolution algorithm. In case of DEC, with relatively higher noise, the experimental profile does not even present a Gaussian shape, which is a more accurate description for HEPB3 measurements.

5. Conclusions

The UV–VIS LAS technique has been proposed to characterize the air–fuel mixing process of two low absorption fuels (i.e. DEC and 50DEC). Three additional fuels with progressively higher absorptivity (HEPB1, HEPB2 and HEPB3) have also been characterized in order to compare and evaluate the accuracy and reliability of the technique and the results obtained for the first ones.

A calibration procedure has been designed to obtain in-situ measurements of the absorption coefficient, using the same optical set-up as the one proposed for spray measurements. For the conditions and fuels used in the calibration procedure, the following conclusions were obtained:

- Fuel–air mixture inside the chamber was found to be homogeneous and the absorption coefficient calculation was found to be independent of fuel concentration.
- Experimental results show that the methodology is sensitive to fuel properties.
- Measured ε values suggested a negligible sensitivity of this parameter to pressure or temperature. These results have been also validated experimentally, thanks to the consistence observed between fuel distributions measured at different engine operating conditions.
- It has been possible to characterize ε for low absorption fuels like DEC and 50DEC. However, results present uncertainties, which could even achieve the 50% of the average value.

The values of ε have been used to obtain the fuel vapor distribution for DEC, 50DEC and HEPB3, from which following conclusions have been drawn:

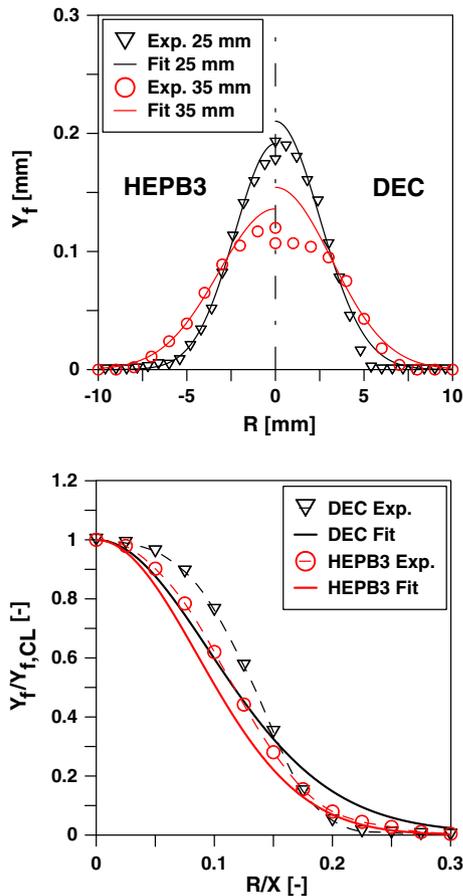


Fig. 9. Comparison between experimental and fitted exponential curve for DEC and HEPB3, at 25 and 35 mm (upper plot). Comparison between experimental and fitted normalized profiles, averaged between 25 and 35 mm (lower plot). Data corresponds to NO thermodynamic conditions at -3 CAD before TDC.

- Measurements of the vapor fuel distribution near liquid length have been obtained for all the fuels, although uncertainties exist in regions where droplets are present.
- Accuracy and quality of results decrease with the absorption coefficient. Similar results have been obtained for HEPB3 and DEC, while for 50DEC values higher than expected have been measured.

Considering all the foregoing arguments, the methodology described in this paper is of limited applicability when trying to characterize fuels with absorption properties in the range of 50DEC. Fuels with $\varepsilon > 11 \text{ l mol}^{-1} \text{ cm}^{-1}$, such as DEC, are suitable for this methodology. Furthermore, the larger the ε values, the higher the validity of the results, as signal strength improves with this parameter.

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