

INVESTIGATION OF AGE RELATED CHANGES TO PORCINE CORTICAL BONE
USING NANOINDENTATION AND ASH CONTENT

BY

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THESIS

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ABSTRACT

This thesis focuses on the characterization of porcine cortical bone during its development stage. The goal of this research is to gain a further understanding of cortical bone, and to obtain data that can be used for inputs and validation of a computational model of cortical bone and individual bone lamella. The main technique used in this study is nanoindentation, and techniques such as scanning electron microscopy (SEM) and ash content test are used to find supplemental data. This thesis is comprised of two different parts, which are to be submitted as two different journal publications.

The second part in the thesis is a joint paper written by myself and a previous graduate student. This study was performed prior to the main study in the thesis. The previous student completed the initial experiments and I completed the latter experiments, data analysis, and statistical analysis. This study uses nanoindentation to measure elastic modulus and hardness at the sub-microscale of the porcine cortical bone. The mechanical properties were analyzed as a function of age, orientation, bone structure, and hydration versus dehydration.

The first study in the thesis is the main study. Once again, nanoindentation was utilized to measure the mechanical properties of porcine cortical bone. More age groups' sub-microstructures were tested to obtain a more thorough analysis of the cortical bone development. The elastic modulus and hardness results were combined with quantitative data obtained from ash content tests to attain the relationship between composition and mechanical properties in the bone structures. Nanoindentation was combined with SEM to find the effect of local composition on the bone's mechanical properties.

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PART I: INVESTIGATION OF AGE RELATED CHANGES TO PORCINE CORTICAL BONE USING NANOINDENTATION AND ASH CONTENT

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Abstract

Developing bone undergoes significant structural changes at multiple scales. To gain a better understanding of this dynamic, living material, porcine bone properties were analyzed from shortly after birth to maturation. This study utilized nanoindentation with a Berkovich fluid cell tip to measure the mechanical properties (elastic modulus and hardness) of the cortical femoral bone at a single lamella level. Individual lamellae were indented in the direction of the long axis of the bone in different microstructural components (circumferential lamella, interstitial bone, and osteons) using bone samples from six different age groups: 1 month, 3.5 month, 6 month, 12 month, 30 month, and 48 month. Ash content tests were performed using bone samples from these same age groups to find quantitative data on the water content, organic content, and mineral content as a function of age. A grid of indents was also performed on a bone sample, combined with SEM, to obtain spatial variation in mechanical properties of bone. Mechanical properties of the microstructural components improved as age increased, but at different rates for different microstructures. The mineral content increased correspondingly with age while the porosity decreased. In addition to exploring the composition-properties relationship at different ages during the development of cortical bone, the composition data can be used as inputs for a computational model, while the mechanical properties data can serve as validation for such computational model.

Chapter 1: Introduction

Bone is a biological material with a complex hierarchical structure. Bone is a living tissue, which changes and adapts to its environment to provide the maximum benefits and functionality to the person or animal. Osteoblast formation and osteoclast resorption allow the bone to make these unique adaptations. During bone development, the remodeling of the bone is vital for its health and structure, as the body is continuously changing and experiencing new loads. Bone is composed of hydroxyapatite (HA) mineral crystals, collagen type I fibers, other organic proteins, and water. The mineral crystals and the collagen fibers both form independent matrices [1], which are intertwined together for optimal structural support. Disparate from trabecular bone, cortical bone is the hard outer shell of bone which serves as the support for the skeletal structure. At a very young age, cortical bone has a woven tissue structure [2]. The mineralized collagen fibrils have little to no preferential orientation. As the bone develops, the fibrils form lamellar bone with preferred orientations. At the sub-microscale level, mineralized collagen fibrils form into fibers, which arrange preferentially into lamellae. At the microscale level, these lamellae layer into patterns to form concentric lamellae around Haversian canals (osteons), parallel lamellae around the outer and inner walls of the cortical bone (circumferential lamellae), and lamellae in between circumferential lamellae and osteons (interstitial lamellae), which are remnants of circumferential lamellae and osteons.

Macro-scale mechanical properties of bone as a function of age have been thoroughly investigated [3-10]. Bulk scale mechanical properties of bone have been measured using tensile, compressive, and bending tests [11-14]. Microscale and sub-microscale properties of bone have been measured using nanoindentation and other techniques. Oliver and Pharr were the first to develop the conventional method now used to obtain elastic modulus and hardness from nanoindentation [15]. Nanoindentation was used to measure interstitial bone and osteon properties [16-26], as well as properties of differently oriented lamellae in the bone [27-32], and hydrated versus dehydrated bone properties [33-35]. More recent studies have focused on finding a more accurate way to use nanoindentation on bone [36-39], and analyzing the viscoelastic properties of bone [40-43]. Some research has focused on the sub-microscale structural properties of bone with respect to age [44-46]. However, not many studies have focused on the mechanical properties changes of very young bone, which is when most of the change takes place. Also, multiple bone structures have rarely been analyzed as a function of age. There have been many tests done based on chemical composition of bone [47-51]

(some related to nanoindentation as well), but these are often comparatively quantitative, and not ultimately quantitative.

In our previous study, summarized in Part II, we explored the effects of age, orientation, hydration versus dehydration, and different tissue types on the mechanical properties of femoral cortical bone. We found an increase in the elastic modulus and hardness as bone matured, higher mechanical properties in the longitudinal direction, and higher stiffness and hardness of dehydrated bone. We also found that interstitial bone had higher elastic modulus and hardness than osteons or circumferential lamella. These findings provided fundamental understanding of cortical bone sub-microscale trends, but they were lacking key age groups (very young bone) and chemical composition analysis combined with indentation data.

The goal of this study is to measure the sub-microscale (single lamella) mechanical properties of developing bone, focusing on the early stages, but encompassing the whole development timeline. We measured mechanical properties of different bone structures (osteonal, circumferential and interstitial lamellae) as a function of age. A second objective of the paper is to obtain quantitative results for mineral content and water content. This data can then be correlated to the mechanical properties of the bone. These values will give us a better understanding of the bone development process, and the data will also be used as validation of a computational model of mechanical properties of a porcine cortical femur and single lamella. Porcine bone samples from six age groups were nanoindented to obtain the elastic modulus and hardness of their sub-microstructures: 1 month, 3.5 month, 6 month, 12 month, 30 month, and 48 month. Ash content tests were then performed on the same age groups to obtain quantitative mineral content and water content data. Scanning electron microscopy (SEM) was used to acquire qualitative mineral content data between indents within the same bone, and to provide accurate images of the indented area. Porcine bone was chosen because of its similarity to human bone and the lack of mechanical properties information on porcine bone in literature. This research can provide a better understanding of mechanical properties changes in developing bone.

Chapter 2: Experimental Procedures

2.1 *Sample Preparation*

Porcine femoral bones were obtained from the Animal Science Department at the University of Illinois. Immediately after obtaining the bone, the femurs were wrapped in gauze and soaked with phosphate buffered saline (PBS) solution. The bones were frozen at -20°C. There were six ages of bone used for experimentation: 1 month, 3.5 month, 6 month, 12 month, 30 month, and 42 month. Four swine femurs from different animals were obtained per age.

2.2 *Nanoindentation Sample Preparation*

Bones were cut into 8mm high cylinders from the mid-diaphysis of the femurs using a band saw. Samples were then polished with a rotating polishing machine until they were parallel at a height of about 5 mm. It was important to make sure the top and bottom were completely parallel, because a slope in the sample could affect the area function of the nanoindenter tip, as well as making the surface more difficult to image and indent. A series of grit sizes were used to polish: 180P, 600P, 2400P, and 4000P. The samples were then polished with micron cloths of 3 μ m, 1 μ m, 0.25 μ m, and 0.25 μ m with corresponding micron powders as lubricant: 3 μ m, 1 μ m, 0.3 μ m, 0.05 μ m. Bone is a rough material, so it was essential to completely smooth out the roughness to obtain more accurate modulus results. Samples were soaked in PBS in the refrigerator for about 12 hours before testing to allow the samples to completely hydrate. Before testing, the samples were glued onto a petri dish with Crystal Bond 509, and the petri dish was glued to a magnetic plate. This allowed the samples to be tested while immersed in PBS, which is close to their physiological conditions.

2.3 *Nanoindentation*

A Hysitron TI 900 TriboIndenter[®], along with a Berkovich fluid cell probe, was used to perform nanoindentation. Stage calibration was performed with an Aluminum sample, and then a Fused Silica Quartz sample was indented to ensure that the tip area function was calculating the correct elastic modulus and hardness values. Samples were tested one at a time. Before each sample was immersed in PBS, the surface was defined and imaged with the optical microscope. An indentation site was chosen on the transverse surface of the bone (Figure 1). At least four sites were chosen per sample (2 osteons, 1 interstitial bone, and 1 circumferential lamella). Sometimes extra sites were indented if time permitted. When choosing interstitial bone and circumferential lamella sites, locations with more visible

lamella layers were preferred (Figures 2 and 3). This way, the specific lamella layers could be indented. When choosing osteons to indent, besides having defined lamella, the osteons chosen varied in size and color (Figure 4). This was an attempt to choose newer and older osteons with different levels of mineralization, to attain values which correctly represent the average osteon. Most osteons chosen were secondary osteons. It must be noted that in the 1 month samples osteons could not be found. Instead, cavities where future primary osteons might form were located. Also, when testing the bone tissue in the 1 month samples, lamella layers were not clearly defined. In all other age groups, osteons and other structures had clear lamella layers (Figures 2-4).

After optically locating the indentation site, PBS was poured over the sample, covering the tested surface with a 0.5mm-1.5mm deep layer of PBS solution. The site was imaged with *in-situ* scanning probe microscopy (SPM) imaging. A width of 40 μ m was imaged. When osteons were tested, only the lamella layers 40 μ m from the Haversian canal were indented. A “click script” was used to select specific places to indent, and piezo automation was used to make 22-28 indents on the bone. A diamond fluid cell Berkovich tip with 5 μ m radius was used to make the indents. The indent function included a 5 second loading period up to a 2000 μ N peak. This was the recommended load because it gave indent depths of around 200nm-400nm, which gave accurate results with the tip function used. There was a 5 second hold period to reduce creep effect of the bone. This was followed by a 5 second unloading period. After the indents were complete, the tip was retested on the Quartz to make sure there were no small pieces of bone stuck to the tip. If the Quartz elastic modulus was not correct, the tip was taken out and cleaned before testing the next site. This was important to check, because when bone was tested in wet conditions, it was common for bone pieces to stick to the indenter tip, which could significantly affect the calculated modulus. PBS was removed from the petri dish so the next site could be optically imaged (fluid distorted the image). Then the process was repeated again. Each sample was indented at least 100 times. Three samples were indented per age, making a total of 18 nanoindentation samples.

On one of the 30 month samples, a 10 x 10 grid of indents was performed in addition to indenting specific lamella layers. The 200 μ m x 160 μ m grid encompassed interstitial bone and four osteons around the outside. The goal of these indents was to distinguish a difference in properties due to different degrees of mineralization and different spatial structures. This site of 100 indents was imaged with SEM to correlate the mineralization content to each indent. Five additional indents were

made and imaged *in-situ* to analyze possible pile-up effect of indenting bone. Roughness of the surrounding tissue was also analyzed.

After obtaining reduced modulus and hardness from the nanoindenter, the elastic modulus of the nanoindenter tip and the Poisson's ratio of the sample must be taken into account to find the true elastic modulus of the material using the Equation (1) developed by Oliver and Pharr [15].

$$\frac{1}{E_r} = \frac{1-\nu_s^2}{E_s} + \frac{1-\nu_i^2}{E_i} \quad (1)$$

E_s corresponds to the elastic modulus of the sample. E_r is the reduced modulus obtained from the nanoindenter. E_i is the modulus of the indenter tip, and ν_s and ν_i are the Poisson ratios of the sample and indenter, respectively. The E_i for the diamond indenter tip is 1140 GPa, and the ν_i is 0.07. Because diamond is so much stiffer than bone, its effects in Equation (1) are basically negligible. The Poisson's ratio of bone is assumed to be $\nu_s=0.3$ [52], and this term causes the sample modulus to be lower than the reduced modulus. Equation (2) shows how the hardness is calculated from the ratio of the maximum load to the projected contact area.

$$H = \frac{P_{\max}}{A} \quad (2)$$

2.4 Ash Content Sample Preparation

Samples for ash content were either taken from the bone immediately after nanoindentation, or obtained separately from the mid-diaphysis of the femurs. Four samples from each age were tested, each from a different femur (24 total samples). Similar to the nanoindentation preparation, the samples were cut with a band saw into cylinders. Each anatomical position was labeled with a marker or pencil (anterior, posterior, medial, and lateral). The cylinder was polished with P180 grit paper down to a height of 2mm. Rectangular specimens were cut out of the cylinder: first, the area of the first specimen was polished flat on the outside. A 4mm section was cut out of the cylinder using a razor blade. The inner side was then polished, and the cut ends were polished until flat. The resulting specimen was a 2mm x 2mm x 4mm rectangular prism from the midpoint of the cortical bone shell (radially). Specimens were taken from the midpoint to avoid testing soft tissue on the outside of the shell or trabecular bone from the inner side of the shell. Six bone specimens were obtained from each sample with the positions: Anterior, Medial, Posterior-Medial, Posterior, Lateral, and Anterior-Lateral.

2.5 Ash Content Test

Each specimen was hydrated in PBS in a refrigerator for 12 to 24 hours. If specimens were taken from nanoindentation samples, there was no need for additional hydration because the samples were already hydrated. The surface of each specimen was dried with a Kim-wipe tissue. Samples were weighed with a calibrated 0.001g accurate scale. Specimens were placed in lightweight, heat resistant, ceramic crucibles. Crucibles were also weighed for each set of specimens. Specimens in crucibles were then heated to 105°C for 6 hours in an oven. They were weighed again to attain the water weight percentage of each specimen (Equation 3). Specimens were then heated to 600°C in a different industrial oven and weighed a final time to obtain the collagen weight percentage and mineral weight percentage (Equations 4 and 5). Crucibles were wiped down with tissue before testing the next set of specimens.

$$\text{Water \%} = \frac{\text{Original Weight} - \text{Weight after } 105^{\circ}\text{C}}{\text{Original Weight}} \quad (3)$$

$$\text{Collagen \%} = \frac{\text{Weight after } 105^{\circ}\text{C} - \text{Weight after } 600^{\circ}\text{C}}{\text{Original Weight}} \quad (4)$$

$$\text{Mineral \%} = \frac{\text{Weight after } 600^{\circ}\text{C}}{\text{Original Weight}} \quad (5)$$

2.6 SEM Sample Preparation

Samples to be imaged were placed in a 2% paraformaldehyde and 2.5% glutaraldehyde solution with a 0.1M sodium-cacodylate buffer (pH7.4) immediately after nanoindentation. They were kept in this solution for one day to preserve the *in-vivo* tissue structure. Samples were rinsed in 0.1M sodium-cacodylate buffer for two hours on a shaker table. The bone samples were dried so they could be imaged using the environmental SEM under the Hi-Vacuum mode. They were soaked in 37%, 67%, 95%, and 100% ethanol concentrations for 24 hours at each concentration. Samples were then soaked in hexamethyldisilazane and allowed to air dry to avoid creating micro cracks when the ethanol evaporated from the bone. Finally, the samples were sputter coated with a layer of gold palladium. Sites of interest were labeled with painting silver paint near the area. The paint was also used as a “ground” so the surface of the imaged bone would not stay at a high voltage when charged by SEM electrons (this sometimes produces glare on the image). Samples were stored in a desiccator before imaging.

2.7 *SEM Imaging*

A JEOL 7000F SEM was used to scan the bone samples. A 20kV beam was used with backscatter to produce the high contrast images. Energy dispersive spectroscopy (EDS) mode was used to find variances in mineral content on the bone surface. A zoom of 750x was required to pick out indents within the array. 400x zoom was used to obtain quality images of the indented surface, and 12,000x zoom was used to image individual indents.

Chapter 3: Results

3.1 *Nanoindentation*

The goal of this paper was to measure the changes in mechanical properties of different bone structures as the bone develops, from very young bone all the way to maturation. Other objectives were to analyze how the porosity and mineral content is affected by age, and to find a possible correlation between mechanical properties and chemical composition. Figure 5 shows the three different bone structure's elastic modulus and hardness as the age increases. Mechanical properties of each type of structure increase in mechanical properties as the bone matures. From age 30 to age 48, interstitial bone and osteons decrease in hardness and stiffness.

Figure 6 is a scatter plot of the bone structures' elastic modulus and hardness as a function of age. There is a very steep incline in elastic modulus at an early age, and the plot eventually steadies off until it reaches a peak at 30 months of age. Hardness values followed the same trend. Although the different bone structures are similar in mechanical properties, their properties do not increase at the same rate. Interstitial bone (IB) is slightly stiffer than the other structures, especially at a young age. These property differences between tissue structures are small, but the IB consistently has a higher modulus. When indenting in the longitudinal direction (on the transverse plane), circumferential lamella is the least stiff in developing bone.

Bone develops at a very quick rate after birth. By 1 month of age, the elastic modulus of CL, IB, and Osteons is already 46%, 53%, and 43% of the elastic modulus at 30 months of age. At age 3.5 months, the elastic modulus of CL, IB and Osteons is at 53%, 83%, and 68% of the elastic modulus at age 30 months. From 1 month to 3.5 months, the elastic moduli of IB and Osteons exhibit a 55% and 59% increase in 2.5 months. In the 26.5 months from 3.5 to 30 months, the elastic modulus of IB and Osteons only increases by 21% and 46%. The CL elastic modulus increases at a slower pace with respect to age. From 1 month to 3.5 months, the elastic modulus of CL increased by 14%, and from 3.5 months to 30 months, the elastic modulus increased by 90%.

Differences in properties were analyzed with an unpaired, one tail t-test with $p=0.05$ to determine if differences were significant. Because of the large number of ages tested and the small amount of samples per age (3), many of the increases in elastic modulus and hardness were statistically insignificant differences. When comparing the changes in Circumferential Lamella, the increase from 3.5 to 6 months (61%), and the increase from 6 to 12 months (11%) were the significant differences in

elastic modulus. All other increases in CL modulus between ages were insignificant at the $p=0.05$ level. The elastic modulus increase from 1 month to 3.5 month Interstitial Bone (61%) was the only significant increase in elastic modulus of Interstitial Bone. When considering Osteons, there were significant increases in elastic modulus from ages 1 to 3.5 months (58%), 3.5 to 12 months (16%), and 12 to 30 months (25%). Hardness values followed the same trends as elastic modulus, except for the significant increase in hardness of Interstitial Bone from 3.5 to 30 months (59%). There are no significant differences between different bone structures' elastic modulus except between the 3.5 month CL and IB (Figure 6).

As a secondary analysis, the osteon data was examined to find the relationship between stiffness of the lamellae and distance from the Haversian canal. The area imaged with the Scanning Probe Microscopy was about $40\mu\text{m}$ by $40\mu\text{m}$, so all indents on the Osteon are within $40\mu\text{m}$ of the Haversian canal (the interstitial bone is not reached). Each osteon was split into 3 different zones: Close, Medium, and Far. "Close" was about $0-12\mu\text{m}$ from the canal, "Medium" was about $12-24\mu\text{m}$, and "Far" was $24-40\mu\text{m}$ away. The elastic modulus of each indent was categorized, averaged, and filed into a table (Figure 7). There were no significant changes between any of the zones at any age level. For most ages, the elastic modulus differences from distance from the Haversian canal are very minimal.

100 indents were performed in a grid (10×10) between four osteons and interstitial bone on a 30 month hydrated sample (Figure 8). The sample was imaged with SEM to correlate each indent to its elastic modulus and hardness values (Figure 9). A value gradient was applied to the cells placed over the indents, so it is easier to see trends in the data. Blue corresponds to a higher elastic modulus value, whereas red corresponds to a lower elastic modulus. Indentations which landed on a canal/void or on the edge of two structures (cement line area) were removed from any averages. Figure 10 shows that on average, the interstitial bone is stiffer than any osteon. However, this is not a significant difference. The osteons also vary slightly in mechanical properties. The SEM backscatter images and EDS images show that the interstitial bone has a lighter color than the osteons, due to its higher concentration of hydroxyapatite.

Five additional indents were made in this area and *in-situ* imaged with Scanning Probe Microscopy (Figure 11). An SEM image can be seen of the same indent in Figure 12. It seems that micro-cracks have appeared in the indent, which is probably due to a combination of the stress concentrations created from the indent, and from critically drying the bone. Average pileup was measured along the side of the indent as well as average roughness of the $4\mu\text{m} \times 4\mu\text{m}$ area. The

average pileup around the 5 indents was 8.3nm. The average roughness around each of the 5 indents was 11.8nm. The roughness was greater than the pileup, which means that there are no pile-up affects influencing the elastic modulus or hardness calculations of the bone.

3.2 *Ash Content*

The ash content was measured from four different samples from each of the six ages. Figure 13 contains the average Water Percent, Collagen Percent (organic content composed of mostly collagen), and Mineral Percent. At animal birth, the bone is woven bone, and it is very porous. This is seen by the very high water weight content in the 1 month bone. There is a steep drop off in water percentage from the ages 1 month to 3.5 month. The water content continues to drop with a decreasing rate as the age increases. While water percentage is decreasing, minerals take its place and mineral content increases at a decreasing rate as the bone matures. The weight percentage of collagen in the bone stays relatively constant as the bone develops. Figure 14 illustrates the relationship between collagen and mineral (not including water) as the bone matures. Besides the 1 month bone having more collagen and less mineral than the other ages, the ratio of collagen to mineral does not appear to greatly change due to age. Figure 15 represents the analysis of ash content over different anatomical positions in the bone. It appears that the Posterior and Anterior-Lateral regions may be more porous in the younger bone, while the Anterior region is sometimes more mineralized, but there was too much variation in the data to make any decisive conclusions.

An unpaired, one tail t-test with level $p=0.05$ was used again to determine which differences over age were significant. There was a significant drop in water weight percent from 1 month to 3.5 month (114%), and there were significant increases in mineral weight percent from 1 month to 3.5 month (57%) and 3.5 month to 6 month (9%). There was a significant increase in collagen weight percent from 6 months to 12 months (24%). All other changes in water, collagen, and mineral percentages due to age were statistically insignificant. The 1 month sample was also significantly higher in collagen dry weight percent and lower in mineral dry weight percent.

Chapter 4: Discussion

Porcine femoral cortical bone was tested to find the mechanical properties at the sub-microscale level, and the corresponding mineral content as a function of age. The elastic modulus and hardness increased at each age until age 30. This agrees with other age studies on bone [44, 45, 51]. The osteon and interstitial bone properties decreased from age 30 months to 48 months. Porcine skeletal maturity is obtained between ages 30 and 36 [53], so it is possible that the bone is already beginning to age and degenerate by 48 months. The most significant changes in age came in the first 12% of bone development time (3.5/30 months). Not coincidentally, this time period also contained the greatest decrease in porosity and the greatest increase in mineral content.

Three different types of bone structures were tested at each age: circumferential lamellae, interstitial bone, and osteons. At each age (except 30 month), interstitial bone had a greater elastic modulus than osteons or circumferential lamella. Interstitial bone hardness was also greater than the corresponding osteons and CL (except 1 month). This data agrees with most tissue structure analysis [19, 26]. Generally, IB is more mineralized than the newer osteons. Another trend with bone structures was that the circumferential lamella tended to have the lowest elastic modulus and hardness of the bone structures. Circumferential lamella in this study was always tested on the outer edge of the bone, rather than the inner. It is known that as the bone is maturing, it grows radially, so the outer bone must be continually remodeled to increase the bone's radius [54]. New, regenerating bone is less stiff and less hard than older, developed bone [20]. This could be due to the fact that newly remodeled bone is initially composed of mostly collagen and significantly less mineral [19, 55, 56]. In the SEM images we obtained, the circumferential lamellae were darker than interstitial lamellae, indicating less mineral in that area, which may be the cause of the lower mechanical properties, and slower rate of improvement with age. Osteons are also often new remodeled bone. However, we took an average of older and newer secondary osteons, so the elastic modulus and hardness was only slightly less than that of IB. Although we mention these differences between different cortical bone structures, it must be noted that the differences were very small, and most differences were statistically insignificant because of the number of samples used. There was a greater effect due to age than due to tissue structure type.

Secondary osteon analysis was performed on the data to find a relationship between mechanical properties and distance between Haversian canal. We found no correlation between the two. This disagrees with data found by Gupta [19] and Rho [26]. However, our data agrees with Burket,

who also did not see a noticeable change in osteon elastic modulus or hardness with increasing distance from the Haversian canal [44].

The ash content experiments provided quantitative water content and mineral content data, which will be used in a cortical bone model. As age increased, mineral weight percent increased and water weight percent decreased. Collagen content stayed relatively constant. Both changes in water and mineral were very drastic at the very young ages, and the changes were less significant as the bone matured. The mineral percent had a very close direct correlation with elastic modulus, and the water percent was negatively correlated with elastic modulus (Figure 16). This suggests that mineral content and porosity have a large impact on cortical bone stiffness and hardness.

The array of indents on the 30 month sample showed a slight correlation between mechanical properties and variances in local mineral content. However, there was more of an effect of indent surface shape than mineral ratio. Without choosing the exact location of each indent, some indents fell on the lamella layers, some fell on the boundaries between the lamella layers, and others fell on micro-cracks in the bone, rough areas, or voids. These differences in surface seemed to have a greater effect on calculated elastic modulus and hardness. However, when the indentations on the voids and edges of the structures were removed, the average elastic modulus tended to be higher in the more dense mineral areas. This suggests that mineral content has an effect on bone stiffness locally, as well as globally, which agrees with Smith [57]. This study also demonstrates the importance of carefully choosing each indentation location to reduce deviation due to surface shape.

Careful consideration was taken when testing the porcine cortical bone. Vigorous polishing reduced artifacts and roughness for indentation, and testing the samples while immersed replicated *in-vivo* conditions. There was no pile up effect, and the roughness of the surface was a very small value. However, the use of nanoindentation does make some assumptions. The equations used assume that bone lamella is a linear elastic material at the sub-microscale level [15]. Fan believes there may be some error associated with this assumption [58]. Other studies focus on the effect of bone viscoelasticity on measurements of elastic modulus [41-43]. We used a hold time of 5 seconds to reduce creep effect. Wu suggests that a hold time of under 30 seconds may yield less accurate results for cortical bone [40]. We did not fully study the effect of hold time on the cortical bone, but our indentation depths were at the same depths as Wu's high hold time indents. We did make sure that our indentation depths were no lower than the optimal depths, because we were aware that too low or too high indentation depths produce higher variance in results.

Future work could include Micro Computed Tomography (Micro CT) measurements to analyze the 3-D structure of cortical bone as it adapts with age. This would provide images of the intricate canal system, as well as porosity at the nanoscale by using higher resolution. Fourier Infrared Spectroscopy (FTIR) and Raman could be used for further, more local chemical composition analysis. Future tests could be done on diseased bone to gain a better understanding of how disease affects the cortical bone and how to predict its onset.

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PART II: MECHANICAL PROPERTIES OF PORCINE FEMORAL CORTICAL BONE MEASURED BY NANOINDENTATION

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Abstract

This study uses the nanoindentation technique to examine variations in the local mechanical properties of porcine femoral cortical bone under hydrated conditions. Bone specimens from three age groups (6, 12 and 42 months), ranging from young to mature animals, were tested on both the longitudinal and transverse cross-sectional surfaces. The indentation moduli and hardness of individual sub-microstructural components within the bone tissue (circumferential lamellae, interstitial lamellae, osteons, and t-osteons) were measured. In general, both the elastic moduli and hardness increased with age. However, the magnitudes of these increases were different for each sub-microstructural component. The longitudinal indentation moduli of the bone structures were generally higher than the transverse indentation moduli. Dehydrated samples were also tested to allow comparison with hydrated samples, and these always resulted in higher moduli and hardness than the hydrated samples. Again, the degree of variation was different for each sub-microstructural component. These results indicate that the developmental changes in bone have different rates of mechanical change within each sub-microstructural component.

Chapter 5: Introduction

Bone is a living tissue which undergoes continuous remodeling comprising of osteoblastic bone formation and osteoclastic bone resorption. This remodeling allows bone to change its structure and composition in response to mechanical, biological, and chemical stimuli. Bone can also be considered as a multi-phase composite material with a complex hierarchical structure consisting of hydroxyapatite (HA) mineral crystals, collagen type I, non-collagenous proteins, and fluids. At the nanoscale, stiff HA mineral crystals and soft collagen molecules combine into mineralized collagen fibers. In cortical bone, which forms the outer shell of bone, at the sub-microscale, these mineralized fibers are arranged preferentially to form lamellae. At the microscale level, these lamellae are organized into layered structures which include concentric lamellae (representing osteons made of lamellae in the form of concentric cylinders), circumferential lamellae (following outer and inner circumferences of bone shaft), and interstitial lamellae (made of remnants of concentric and circumferential lamellae) [1]; these microstructures are referred to as lamellar bone. Bone microstructure develops as a function of animal maturation and very young cortical bone tissue displays a woven structure, with interlacing arrangement of mineralized collagen fibers showing no preferential orientation. However, as the bone matures, this woven bone is gradually replaced with lamellar bone which has preferential orientations. The volume fractions of the different types of lamellar bone (circumferential, interstitial, and concentric lamellae) also change with age. While the changes in bone's structure, composition and macroscale mechanical properties due to aging have been studied by many investigators [2-10], the age-related changes in mechanical properties at the microstructural level have not been thoroughly addressed.

Tensile, compression, and bending tests have been used to measure the bulk mechanical properties of cortical bone [11-14]. Micro scale testing, including nanoindentation, have also been used to characterize the local properties of bone [15-41]. Factors that can affect the measured mechanical properties, such as species type, tissue type [24-26, 39], orientation [15, 16, 20], anatomical location, and degree of mineralization have been studied with nanoindentation as reviewed by Lewis and Nyman [42]. Since the classical paper by Oliver and Pharr in 1992 [29], which presented a theoretical framework for nanoindentation technique to measure the local modulus and hardness of a range of materials, different models have been developed for nanoindentation to obtain more accurate data analysis [28, 29, 43]. Some recent studies have focused on the viscoelastic and poroelastic properties of bone [23, 34, 40, 41], or age effects of bone [44-47]. Kavukcoglu *et al.* [48] used nanoindentation combined with Raman to characterize the osteopontin deficiency and aging effects on mouse cortical

bone. However, the age-related changes in the local mechanical properties of large mammal cortical bones are still not well characterized.

The objective of this paper is to measure mechanical property variations at the sub-microstructural (single lamella) level in porcine femoral cortical bone as a function of age. By knowing the local properties of bone, we can obtain a better understanding of the overall mechanical properties of bone. These measurements can also serve to validate computational predictions of bone at the single lamella level. Porcine femoral cortical bone tissues from three different age groups (6, 12, and 42 months) were tested, enabling young, developing, and adult bones to be studied. Swine skeletal maturity is obtained between the ages of 30-36 months [49]. The bone was immersed in phosphate buffered saline (PBS) solution during the storage and testing to maintain a hydrated condition in order to provide an environment which mimics physiological conditions. The bone was then dried and tested to enable comparisons to previous studies which typically dehydrate and mount bone samples. We chose to analyze the swine bone because of its comparable anatomy and physiology to a human bone. Also, there is limited information in literature on swine bone property measurements.

Chapter 6: Experimental Procedures

6.1 *Sample Preparation*

Cortical bone samples were prepared from porcine femurs from animals aged 6, 12, and 42 months. Three different femurs were studied in each age group. The bones were obtained from the Animal Science Department at the University of Illinois at Urbana-Champaign (UIUC). They were immediately cleaned from soft tissue, covered with PBS soaked gauze and freshly frozen at -20°C for storage. Prior to sectioning, the femurs were thawed at 4°C overnight. Mid-diaphysis portions of each femur were cut and sectioned into small pieces using a band saw and precision diamond saw (Buehler Isomet 1000, Buehler) under constant water irrigation. Both longitudinal and transverse cross-section samples were prepared from each femur as shown in Figure 18. The longitudinal direction corresponds to bone's long axis direction. The samples' surfaces selected for nanoindentation testing were very well polished. After using silicon carbide abrasive paper with progressively finer grit size (P1200, P2400, P4000) to grind the surfaces of each sample, the samples were then polished using 3µm, 1µm and 0.25µm polishing cloths. A final 0.05µm alumina suspension micro-cloth polish was carried out to ensure a smooth, parallel surface ideal for nanoindentation. The bone samples were then glued onto a small petri dish using the Crystal Bond thermal glue. The petri dish was then filled with PBS so the bone could be tested in full hydration.

6.2 *Nanoindentation*

A Hysitron TI 900 TriboIndenter[®] was used to perform the nanoindentation tests. Initially, each bone sample was soaked in PBS without immersing the top surface of the bone. This allowed us to image the bone surface while keeping the bone sample wet. Optical microscope images were obtained using TriboIndenter optics. The specific test sites on each sample were then identified and test locations were accurately positioned. At this point, the samples were completely immersed in PBS and then imaged using *in-situ* Scanning Probe Microscopy (SPM) imaging. Specific indent sites were accurately chosen using the piezo automation positioning. Figure 19 shows the main structural features of interest, including interstitial lamellae, circumferential lamellae, and osteons. Osteon-like (layered hollow cylinders) features were also identified in the transverse specimens (on longitudinal surfaces) and named as t-osteons. These are different from the type T osteons discussed in [50] where the letter "T" indicates the transverse orientation of collagen fibers within an osteon. These "t" osteons are lamellae surrounding Volkmann canals which are perpendicular to osteons and Haversian canals, and they can be

seen in the longitudinal surface under the optical microscope. Figure 20 shows a possible orientation of these “t” osteons. Figure 21 shows an optical image of a “t” osteon. Both osteons and t-osteons were identified in the 6, 12, and 42month old samples. Osteons were more common and well-formed as the age of the sample increased.

Femurs from three different animals were tested per each age group giving a total of nine samples. On each sample several osteons were tested. Osteons were tested from different positions to ensure a more representative set. Within each osteon, 20-30 indents were carried out over three to five successive thick and thin lamellar layers of the osteonal (Haversian) canal. “Thin lamellae” are the boundaries between the thick lamellae layers. Under the optical microscope, these boundary lines appear as thinner lamellae. Most of the osteons tested were secondary osteons. Similarly, in the circumferential lamellae, three to five successive thick and thin lamellar layers of the dense zone and the bright line zones were tested (20-30 indents for each location). In the interstitial bone regions, found between the osteons, thin and thick lamella were also tested (20-30 indents for each location), but these separations between lamella were sometimes less defined than in osteons and circumferential lamellae. All samples were initially tested under fully hydrated conditions (PBS solution) and then for comparison, one sample from each of the 6 and the 42 month age groups was left to air dry and re-tested the next day to assess the mechanical properties of these sub-microstructural features after dehydration. A calibrated diamond fluid cell Berkovich probe was used for all tests to ensure that any fluid meniscus force was kept to a minimum, and all machine calibrations were carried out in PBS solution, not in air, which is a more standard method. Figure 17 lists the details of each test site and the number of indentations for each bone type (interstitial bone, circumferential lamellar bone, osteons, and t-osteons). For all tests, 2000 μN load-controlled indents were applied using a five-second load, two-second hold and five-second unload trapezoid function.

All indents were performed using a piezo automation positioning, which allows the user to specifically and accurately define individual indentation locations on an image generated using *in-situ* Scanning Probe Microscopy (SPM) imaging. The mathematical model adapted from Oliver and Pharr [29] was used to calculate the sample hardness (H) and reduced Young’s modulus (E_r). The reduced modulus is defined by Equation (1).

$$\frac{1}{E_r} = \frac{1-\nu_s^2}{E_s} + \frac{1-\nu_i^2}{E_i} \quad (1)$$

The subscript i corresponds to the indenter material, the subscript s refers to the indented sample material, and ν is Poisson's ratio. For a diamond indenter probe, E_i is 1140 GPa and ν_i is 0.07. $\nu_s = 0.3$ was used as Poisson's ratio of bone. The hardness is defined by the ratio of the maximum load to the projected contact area,

$$H = \frac{P_{\max}}{A} \quad (2)$$

Chapter 7: Results

Figure 22 shows the SPM image of the circumferential lamellae and osteons before and after indentation. The indentation moduli and hardness results are summarized in Figures 23-25. In Figure 23, we compared the moduli and hardness of different structural components (interstitial lamellae, circumferential lamellae, osteons and t-osteons) from all three age groups.

One-way ANOVA combined with t-test was used to analyze the data. At $p=0.05$ level, there were no significant differences between the different ages of interstitial bone. With the circumferential lamella, there was a significant difference between the 12 and 42 month specimens, but not a significant difference between 6 and 12 months. Osteon moduli were significantly different between the 6 and 42 month bone, but not significantly different between the 6 and 12 or the 12 and 42 month. For each bone sub-microstructure, there was an increase in moduli and hardness with age. The thick lamella layers always had higher moduli and hardness than the thin lamella layers, but at $p=0.05$ level, none of the thick/thin differences were significant. Both thick and thin lamellae of the circumferential lamellar bone demonstrated strong correlation to age of bone. The 42 month old samples had a 21% higher modulus than the 12month samples and the 12-month old samples yielded an 11% higher modulus than the 6month samples. The thin lamellae within the 42 month old bone showed a 23% increase from the 12 month bone, and the 12 month bone showed a 10% increase from the 6 month sample. The osteons had lesser modulus increases with age. The thick lamellae in the 42 month old samples showed an 8% increase in modulus from the 12 month samples and a 12% increase from the 6 to the 12 month samples. Thin lamellae modulus increased 13% from 12 to 42 month and increased 11% from the 6 month to the 12 month samples. There is little to no effect on modulus by distance from osteon. This is in agreement with Burket's analysis on ape bone [44]. Interstitial bone showed the least amount of change between different ages of bone. From 6 to 12 to 42 months, the thick lamella elastic modulus only increased by 7% and 3%, respectively. The thin lamella elastic modulus increased by 10% and 8%, respectively.

The hardness followed the same general trend as the modulus results, where there was an increase in hardness with increasing age. Figure 24 shows the moduli and hardness values from the circumferential lamellae and osteons vs. t-osteons of each sample tested under different loading orientations. When comparing osteons (longitudinal indents) to t-osteons (transverse indents), the osteons always had a significantly higher elastic modulus and hardness. The 6, 12, and 42 months osteons had a 45%, 55%, and 36% higher elastic modulus than the t-osteons, respectively. The

circumferential lamella was always stiffer and harder in the longitudinal direction than the transverse direction, but these differences were only significant at the $p=0.05$ level with the 6 month bone.

Besides the thick lamellae of circumferential lamellar bone, all dehydrated samples demonstrated a significantly higher indentation modulus than the hydrated samples as shown in Figure 25. Particularly, the transversely indented structures (bright line, t-osteons) had a much higher modulus when dry than wet. The percent increases from wet to dry for the bright line, thick lamella of t-osteon, and thin lamella of t-osteon were 71%, 76%, and 110%, respectively. Osteons only showed a 23% and 33% increase in thick and thin lamella from wet to dry bone. The dehydrated interstitial bone had a 17% higher modulus than the hydrated sample. The circumferential lamellar thick layers showed no significant differences in modulus, but the thin layer yielded a 22% higher modulus when dehydrated.

Chapter 8: Discussion

The objective of this paper was to investigate the effect of several factors such as age, bone type, hydrated/dehydrated condition and anisotropy (longitudinal versus transverse direction) on the elastic moduli and hardness of sub-microstructural components of bone (single lamellae). This study is not designed to quantify the local spatial variations in the mechanical properties of porcine cortical bone as a complex function of factors such as age, orientation or physiological condition but to investigate in the average sense the effect of these factors on the mechanical properties of various bone sub-microstructures. This study was based on the assumption that bone is a linear elastic material [29]. Fan et al. [37] demonstrated that, due to the anisotropic nature of bone tissue, the Oliver-Pharr method can miscalculate the area of contact during the test. The test conditions were made as realistic as possible by immersing samples in PBS solution; however, the viscoelastic/poroelastic characteristics of bone [40, 41] were not fully considered in the calculation of the properties. Considerations such as using an increased hold period at peak load to help stabilize the materials creep response were used to try to minimize some of the inherent viscoelastic error when using the Oliver and Pharr method of analysis. In terms of experimental limitations, the heterogeneity of bone at single lamella level [51, 52] was not considered in this study.

The main objective of this investigation was to study the effect of age on the mechanical properties of the different individual microstructural components within bone, such as interstitial lamellae, circumferential lamellae, osteons (concentric lamellae) and t-osteons. Nanoindentation was successfully used to measure the indentation modulus and hardness of each component and the results clearly indicated changes in both indentation modulus and hardness as a function of age. In general, the cortical bone became stiffer and harder as the age of the animal increased. However, it is important to note that this developmental effect was not uniform through the bone microstructure. Circumferential lamella had the greatest change as a function of age, while interstitial bone had the least amount of change as the bone developed. This may be due to the amount of mineral that is distributed throughout the collagen matrix in different cortical bone structures as the bone is developing. It is known that newly created structures, such as osteons or circumferential bone which is increasing radially, are less mineralized and softer than bone structures which are older [51]. The mechanical properties of a material are known to correlate to its structure and chemical composition and there are studies showing the mechanical properties of bone are correlated with mineral content [19, 38].

In general, the moduli of dehydrated samples were significantly higher than those of the fully hydrated samples with a 17% modulus increase in interstitial bone and 28% increase in osteonal bone. This is consistent with previous observations in Goldstein et al. [17] who showed that dry bone is 22.6% stiffer than the wet bone. For the t-osteons, a 93% higher modulus was measured when dehydrated, showing a much greater effect than other components on hydration level. This suggests that the water content within the Volkmann canal structure component was much higher than within the other structural components. For the hardness characterization, tests on interstitial bone yielded a 17% increase from the hydrated to the dehydrated condition, which agrees with Rho and Pharr [21], who reported a 17% increase. It must be noted that there was a 25.6% average increase in modulus shown in the circumferential lamellar bone. This was in the range suggested by [53]. However, it became obvious that the major contribution to this increase was from the bright line (71.5% increase) while there were no significant differences between the moduli of thick and thin lamellae in hydrated or dehydrated conditions. This variation of the modulus and hardness may be explained by the non-uniform distribution of mineral content [19].

The properties of local components of cortical bone in the transverse direction were overall less than those in the longitudinal direction. These observations are consistent with other studies addressing measurements of anisotropy of bone using nanoindentation [15, 16, 20]. Although our results showed that the hardness of interstitial bone was higher than that of osteonal bone, which is consistent with other studies [17, 25, 26, 54], the stiffness values of these two types of bone were not significantly different at any age. This could be due to the closeness in real values between the two bone structures and the small sample size.

In this study, we introduce a new term, the t-osteons, to denote the osteon-like structures in transverse direction (seen on the longitudinal place). One possible explanation is that some osteons may not be perfectly aligned in the longitudinal direction, and the t-osteons which we observed in the longitudinal cross-section samples were simply the projections of the osteons in the face as shown in Figure 20. However, this explanation is challenged by the fact that there are large differences between the mechanical properties of the t-osteons and osteons. Another possibility is that these t-osteons are the concentric lamellae surrounding the Volkmann canals. MicroCT imaging could be done to investigate the 3-D internal structure of canals in the bone and shed further light on these structures.

In conclusion, the nanoindentation results showed significant age-related changes in the mechanical properties of the cortical bone sub-microstructural components. Drying the tissue resulted,

in general, in higher mechanical properties; however, the percent differences varied for each different component within the microstructures. It should be note that these samples were only air dried for 24 hours, and many other studies have used alcohol to dehydrate their specimens and leave them to dry for much longer time periods. It should be note that these samples were only air dried for 24 hours, and many other studies have used alcohol to dehydrate their specimens and leave them to dry for much longer time periods.

Future work could include using more samples and additional age groups and this information could be combined with the results from the Fourier Infrared spectroscopy (FTIR), Raman and other techniques to yield the chemical composition information such as mineral content and organic part content to obtain a more comprehensive understanding of the age effect on the mechanical properties of cortical bone at the sub-microscale. MicroCT can be used to analyze the voids and canals within the cortical bone structures to calculate the porosity and characterize the canal network. The structural information obtained by SEM, could provide further insight on correlations between the chemical composition, structure, and mechanical properties of bone. The fundamental understanding of structure-composition-property relations in bone at different structural scales should lead to improved diagnostic tools for the prediction of the mechanical responses of normal versus diseased bones.

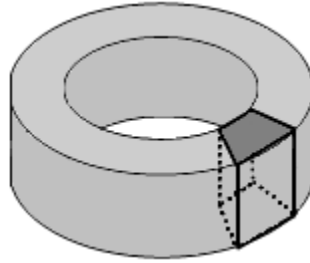
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Appendix



Longitudinal sample
(Indents on transverse plane)

Figure 1: Indents performed in the longitudinal direction on the transverse plane.

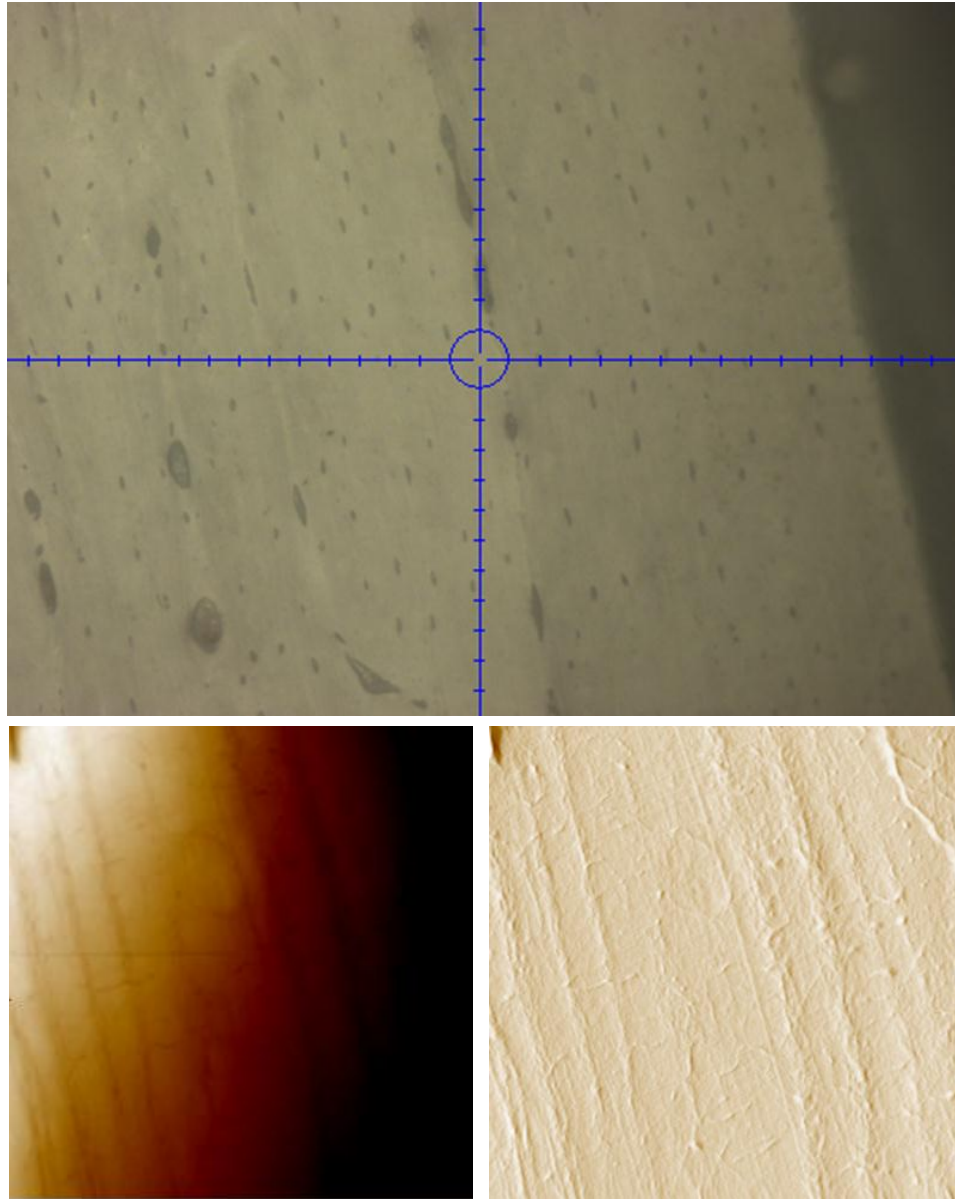


Figure 2: Optical image of circumferential lamella nanoindentation site and Scanning Probe Microscopy Image. Sample 14, 30 month old femur.

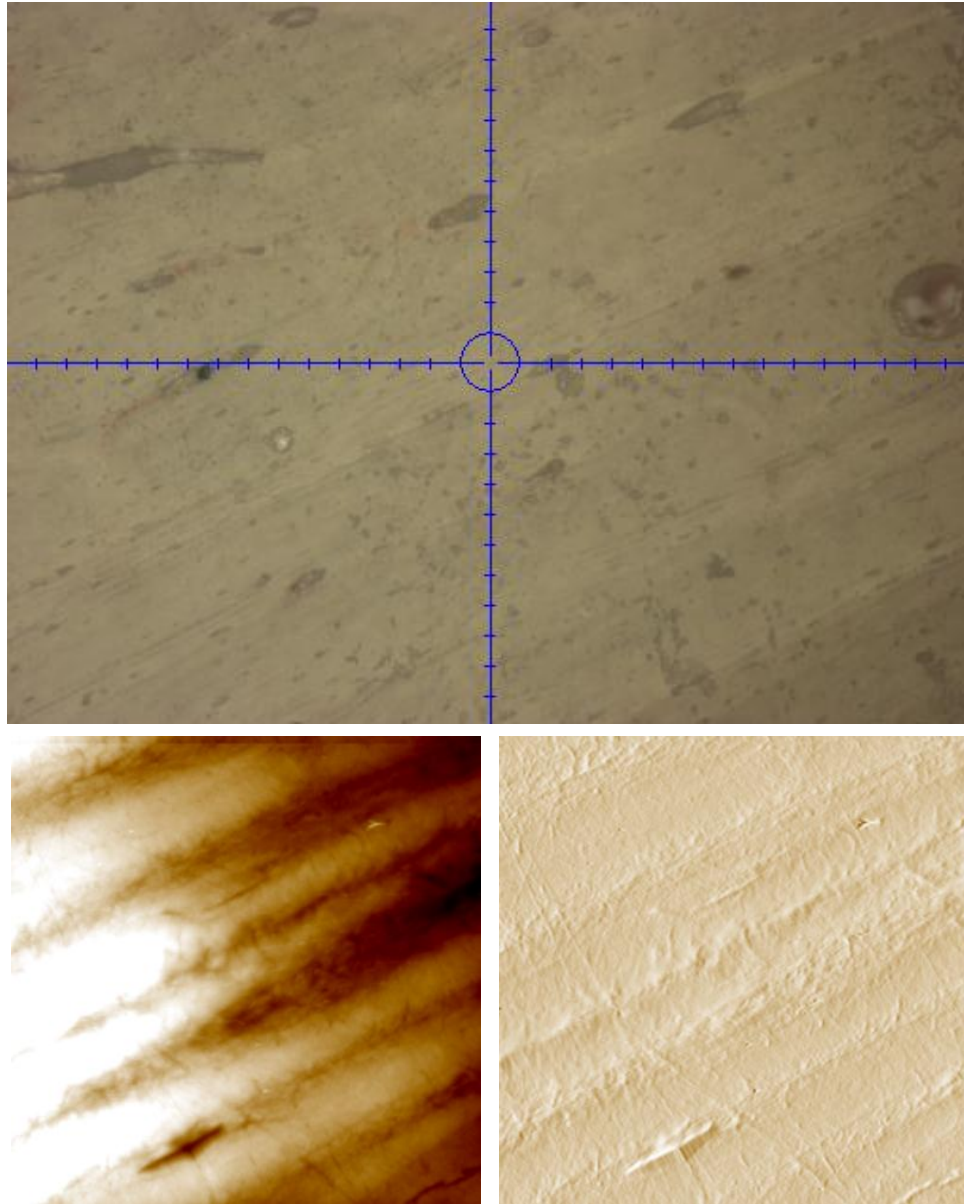


Figure 3: Optical image of interstitial bone nanoindentation site and Scanning Probe Microscopy Image. Sample 15, 48 month femur.

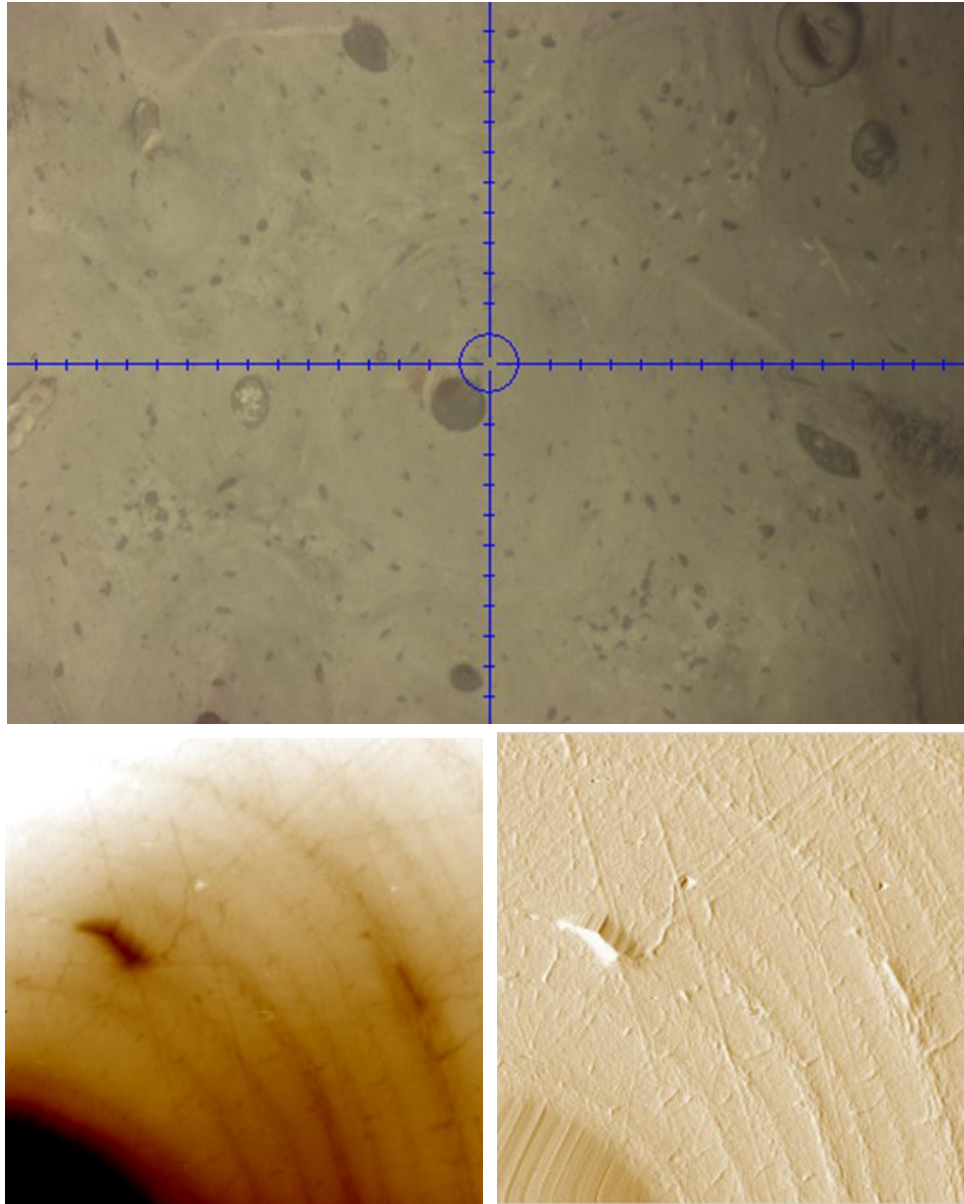


Figure 4: Optical image of osteon nanoindentation site and Scanning Probe Microscopy Image. Sample 14, 30 month femur.

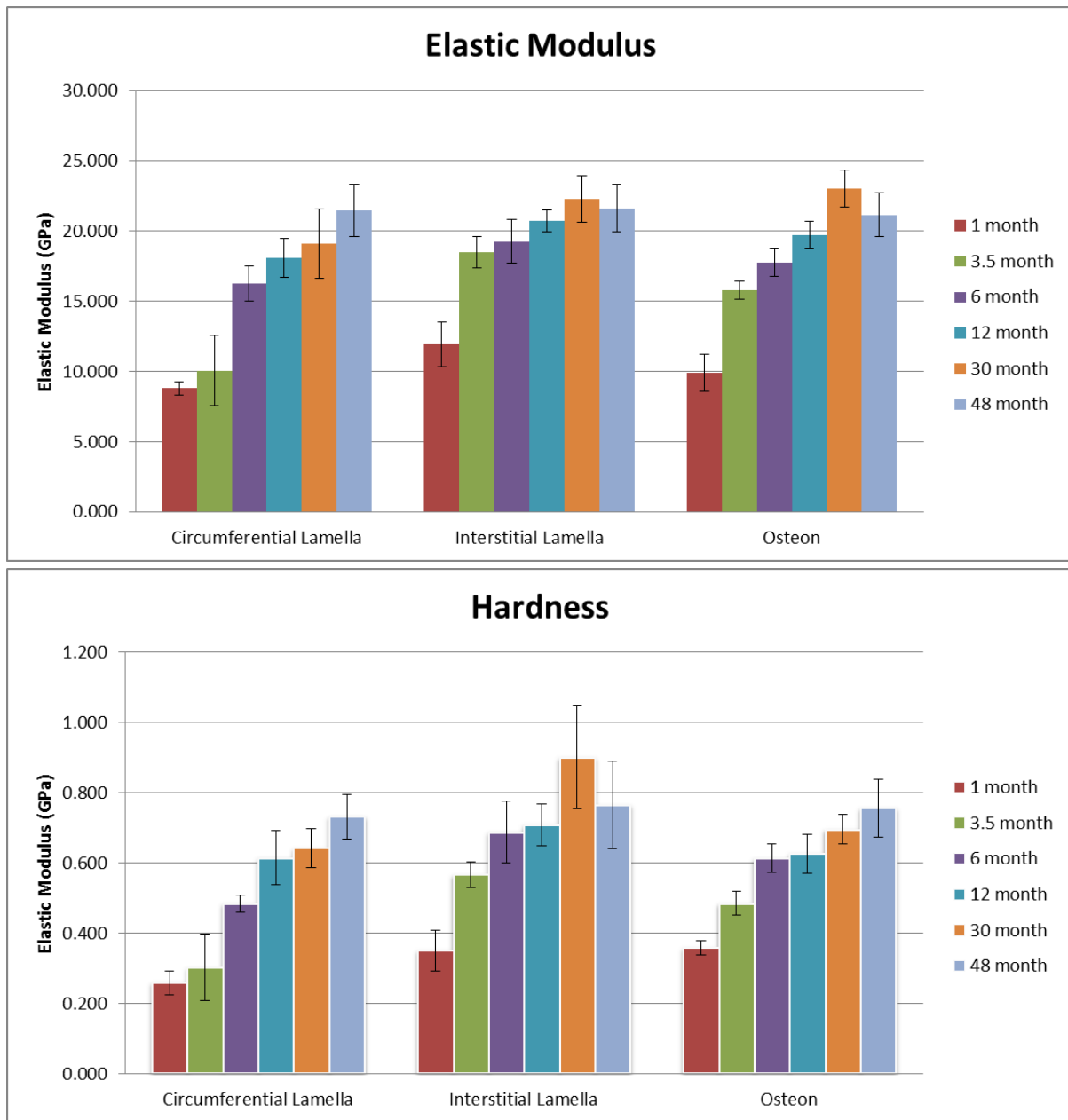


Figure 5: Elastic modulus and hardness of 6 ages of bone of each structure tested. Error bars represent standard error between samples.

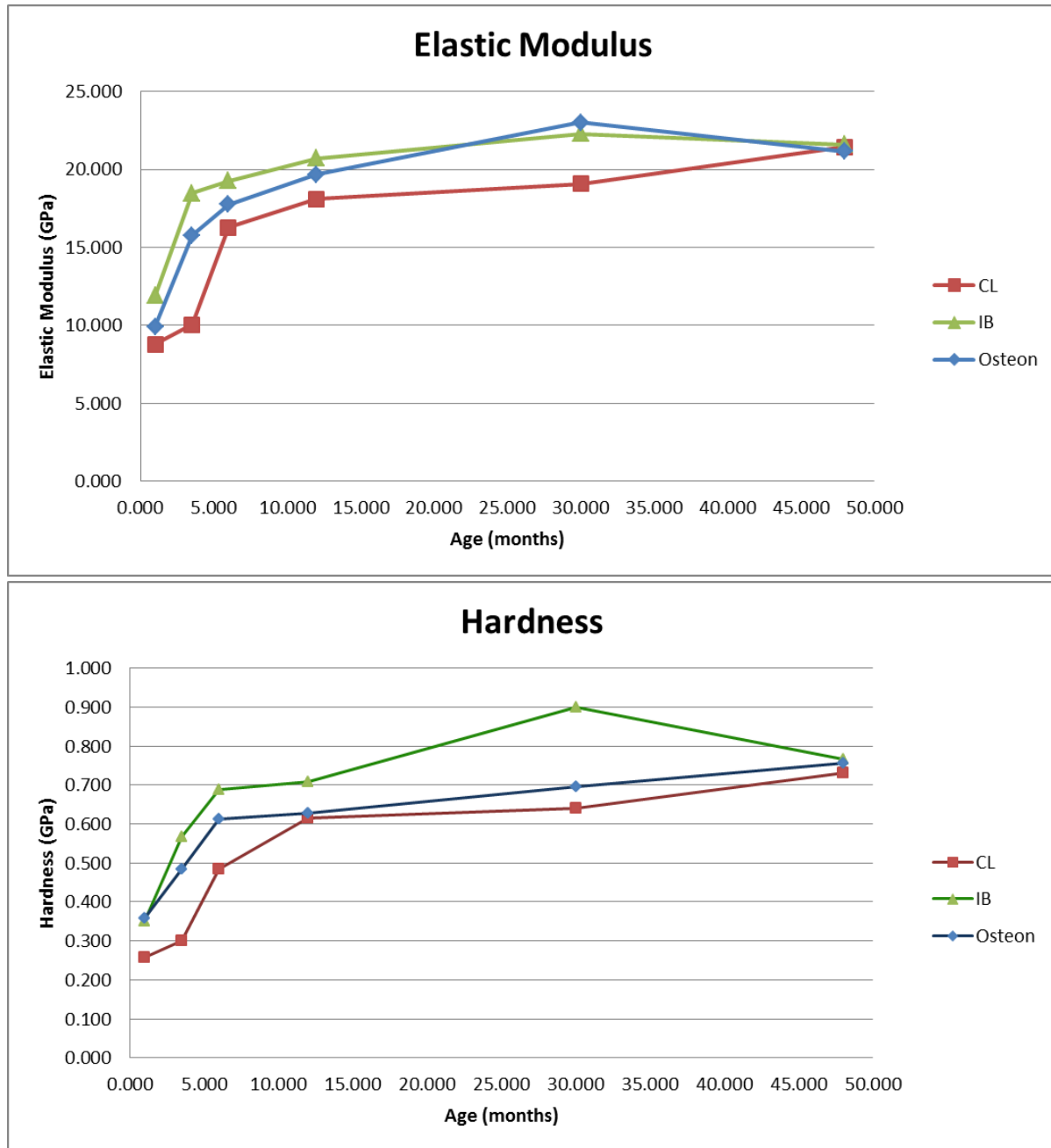


Figure 6: Elastic modulus and hardness of the bone structures as a function of age. Error bars are not included due to clutter.

<i>Elastic Modulus</i>	3.5 m	3.5 s.d.	6 m	6 s.d.	12 m	12 s.d.	30 m	30 s.d.	48 m	48 s.d.
1 (Close)	14.75	2.16	17.49	4.58	18.64	4.71	25.47	3.82	19.50	1.51
2 (Medium)	15.62	2.29	17.32	2.69	18.24	2.55	23.89	2.74	18.77	0.28
3 (Far)	17.36	2.30	17.39	3.32	20.53	0.06	23.80	2.48	21.18	4.06

Figure 7: Table analysis of elastic modulus in Osteons at different distances from the Haversian canal.

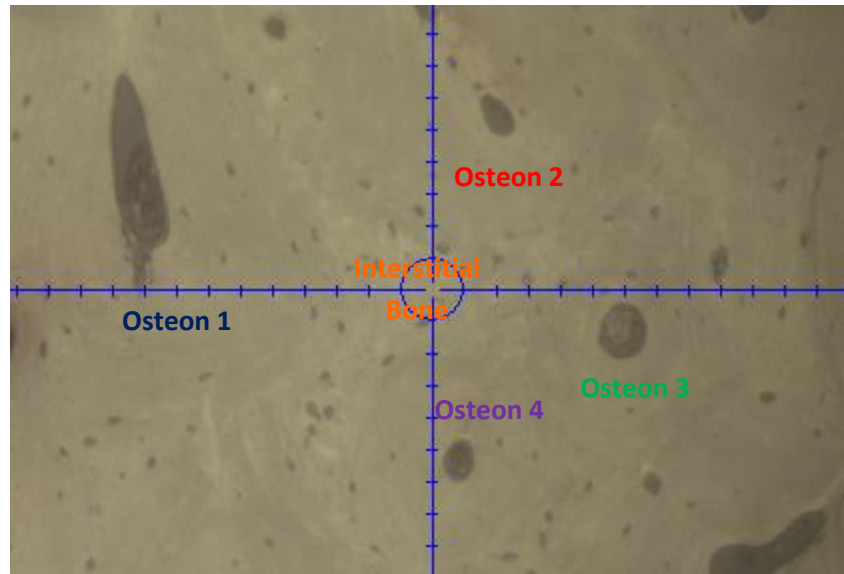


Figure 8: Optical image of indentation grid on 30 month bone, including osteons and interstitial bone.

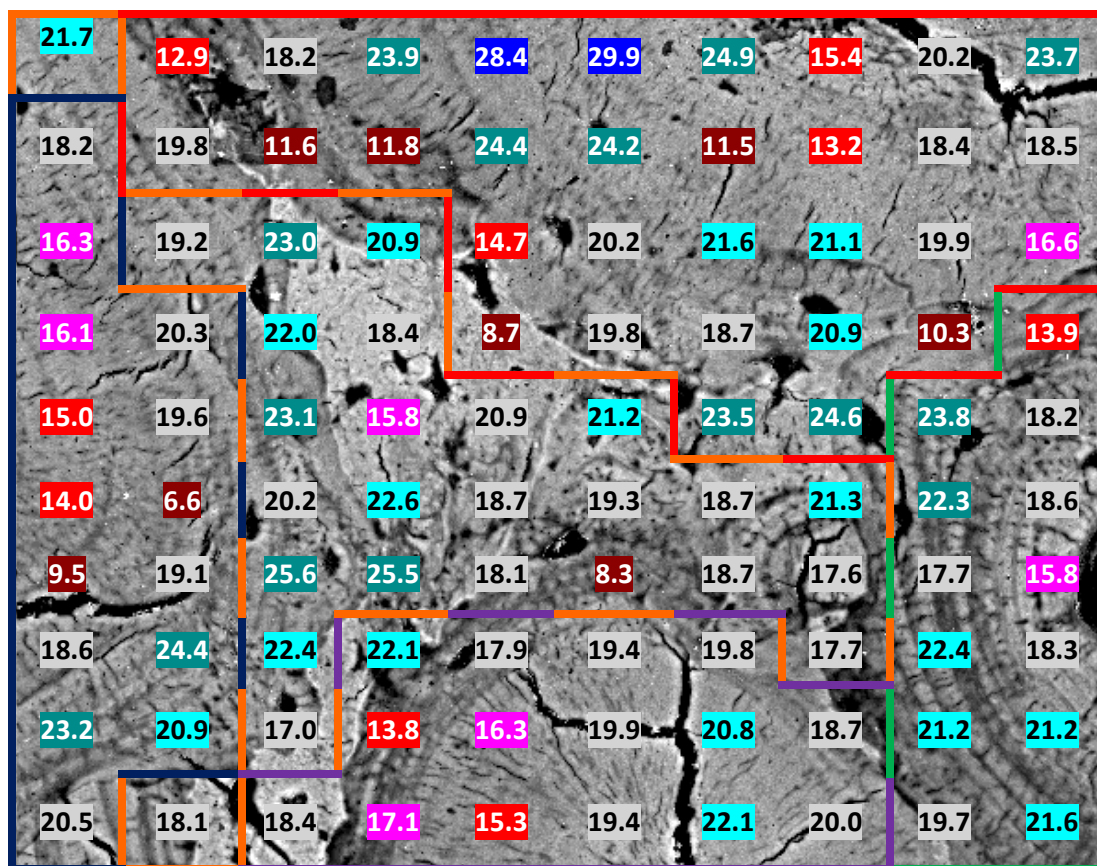


Figure 9: SEM Backscatter image of the four osteons and interstitial bone indented with a 10x10 grid pattern on 30 month femur. Elastic modulus values for each indent are over the image. Gradients of blue represent higher modulus, while gradients of red represent lower modulus.

	Osteon 1	Osteon 2	Osteon 3	Osteon 4	Interstitial Bone
Average E_s (GPa)	17.3	18.5	19.6	18.9	20.0

Figure 10: Table of average elastic modulus of osteons and IB in 30 month grid plot of indents, after indentations on voids and edges were removed from data.

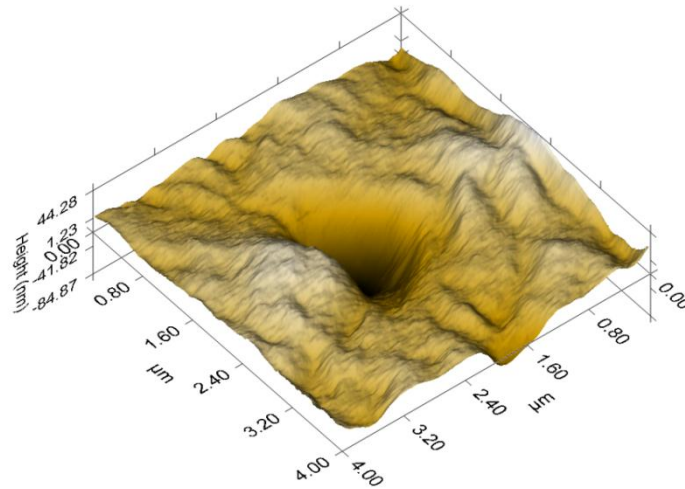


Figure 11: *In-situ* image of a Berkovich indent on 30 month hydrated cortical bone.



Figure 12 SEM Backscatter image of one indent on 30 month sample (12,000 zoom).

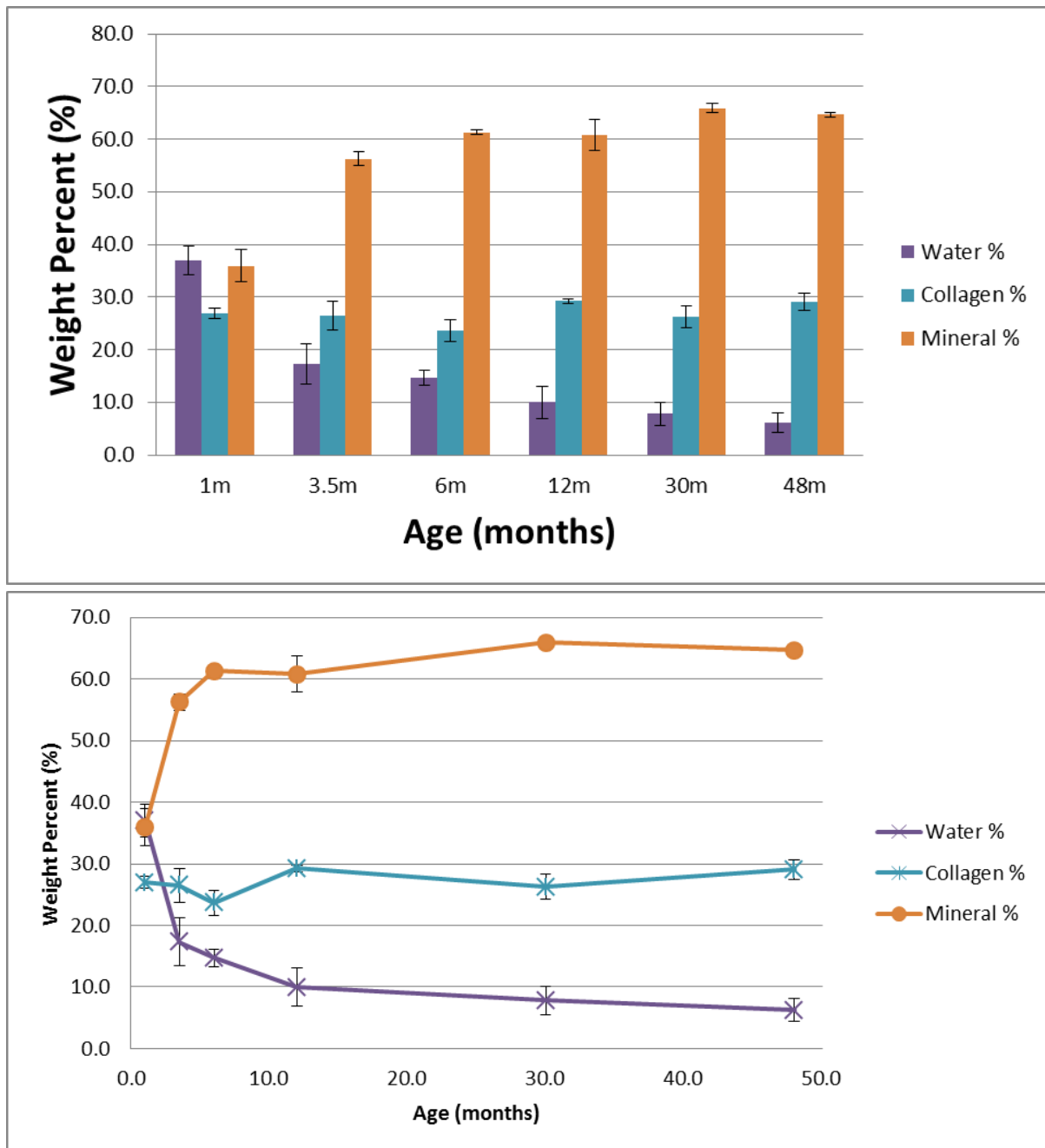


Figure 13: Composition of bone in percentages. Collagen % represents collagen and other organic proteins. Error bars represent standard error between samples (not specimens).

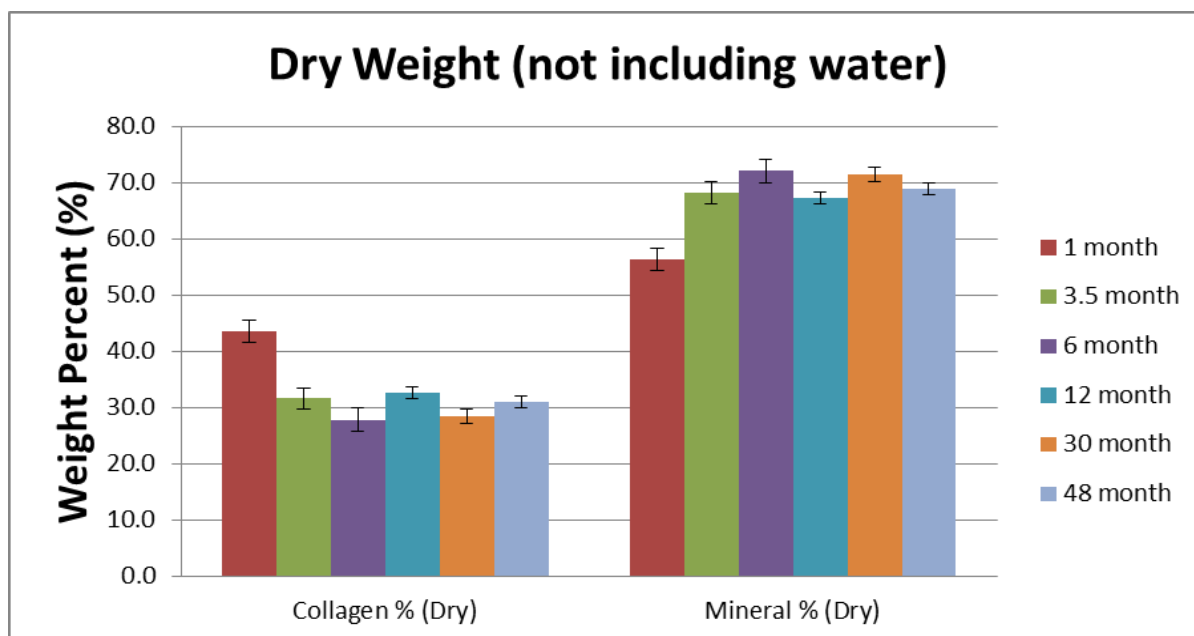


Figure 14: Composition of cortical bone not including water.

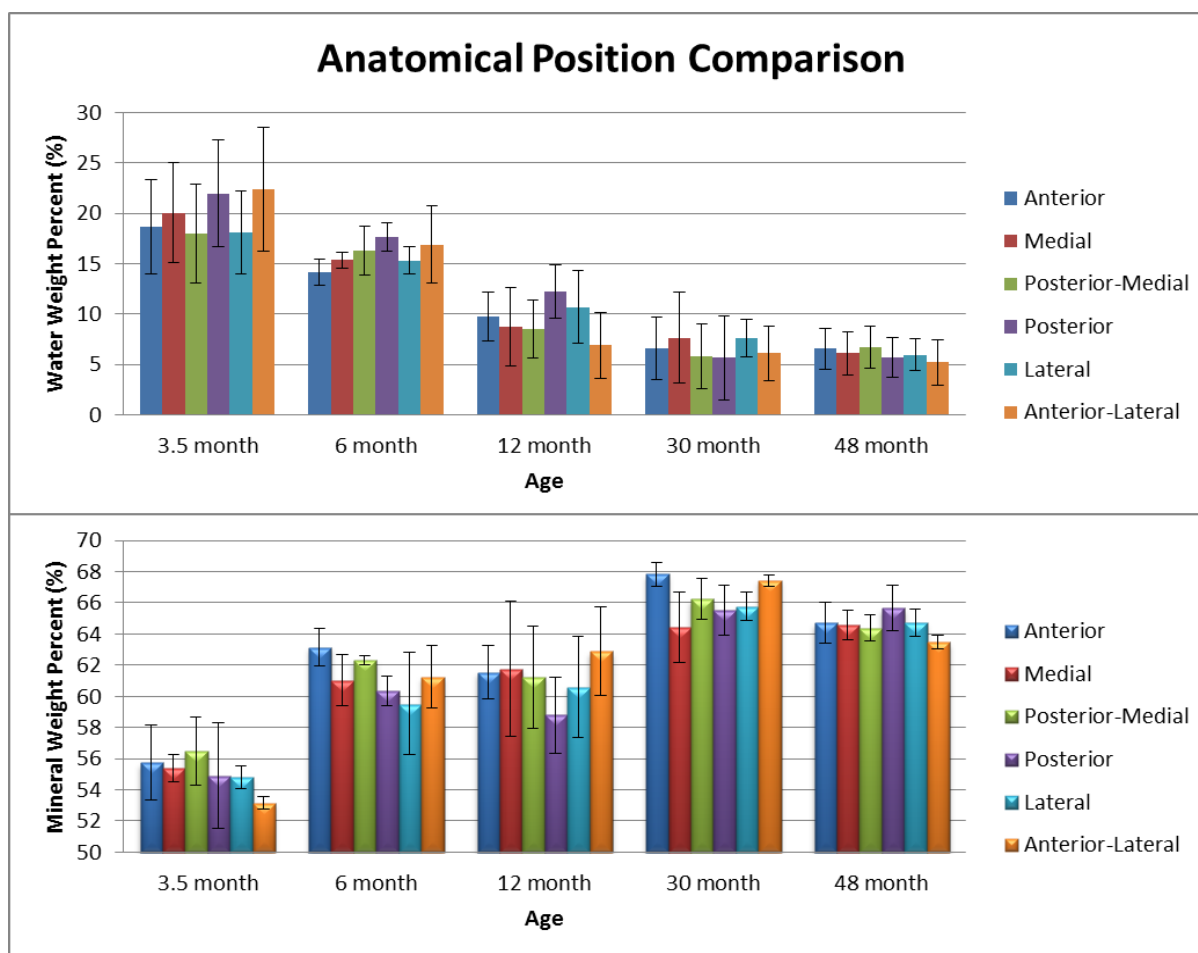


Figure 15: Bone composition with respect to position. Error bars represent error between specimens.

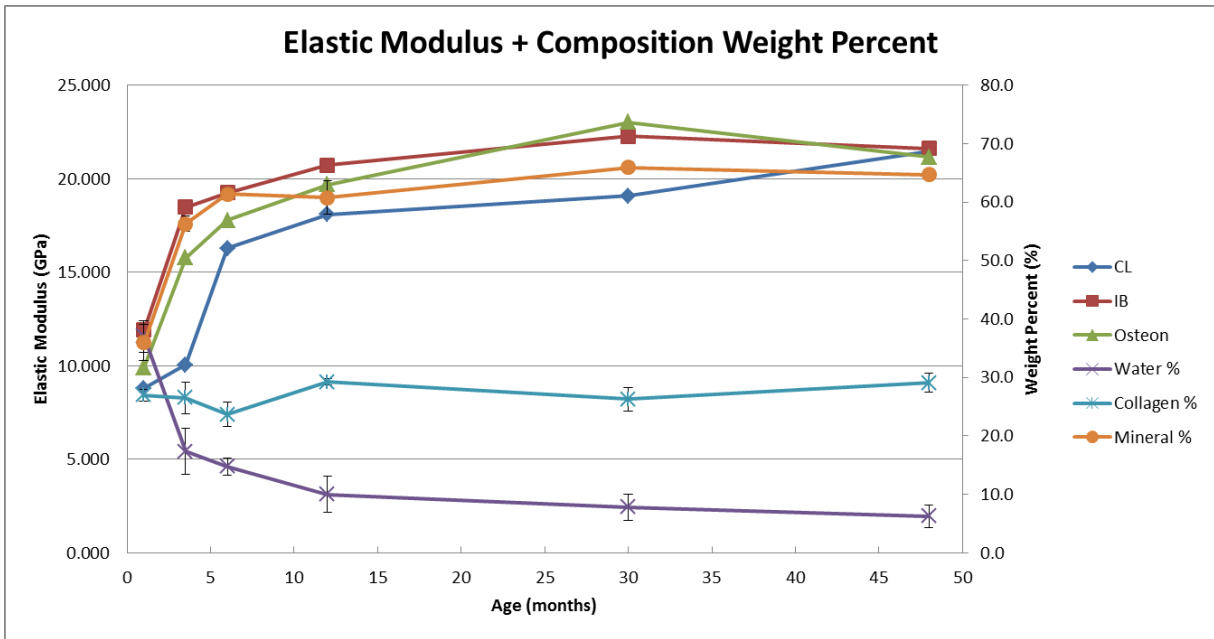
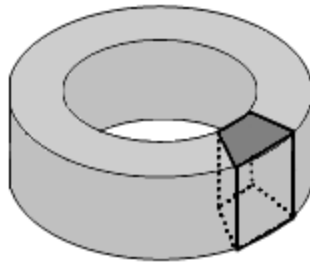


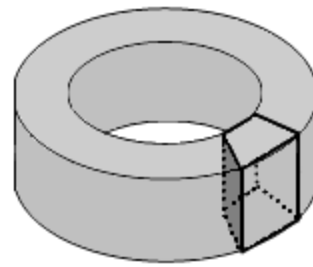
Figure 16: Combined elastic modulus as a function of age with Composition as a function of age.

Bone Age		6 month		6 month		12 month		42 month		42 month	
Hydration Condition		Hydrated		Dehydrated		Hydrated		Hydrated		Dehydrated	
Test Site		T	L	T	L	T	L	T	L	T	L
Interstitial Bone		72				72		72		36	
CL	Bright line		20			9	10		9		9
	Thick lamellae	36	18			36	12	36	18	17	
	Thin lamellae	36	18			36	11	36	18	14	
Osteon	Thick lamellae	80		20		80		80		36	
	Thin lamellae	62		20		62		62		21	
T-Osteon	Thick lamellae		36				36		36		20
	Thin lamellae		24				24		24		20
Total indentations		286	116	40		295	93	286	105	124	53

Figure 17: Summary of nanoindentation experiments: location of each test site and number of indentations placed at each location.



Longitudinal sample
(Indents on transverse plane)



Transverse sample
(Indents on longitudinal plane)

Figure 18: Longitudinal and transverse cross-section sample positions - shaded region indicates surface subjected to nanoindentation.

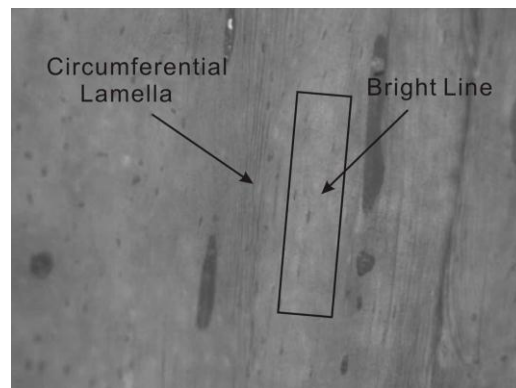
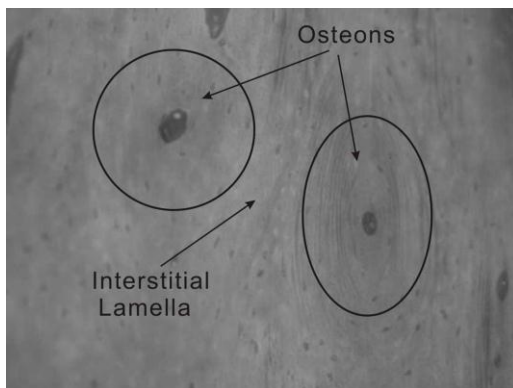


Figure19: Optical micrographs taken with at 10x showing structure of osteons, interstitial and circumferential lamellae, and bright line structures.

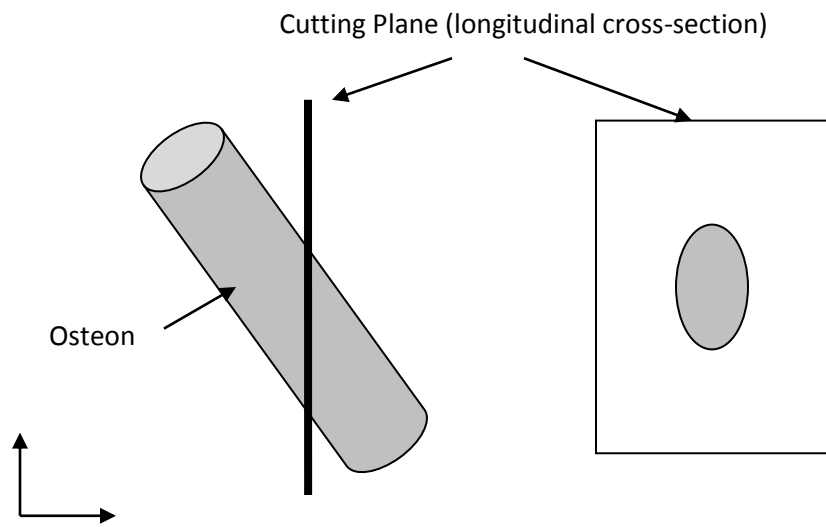


Figure 20: Sketch of the possible relationship between an osteon and t-osteon.

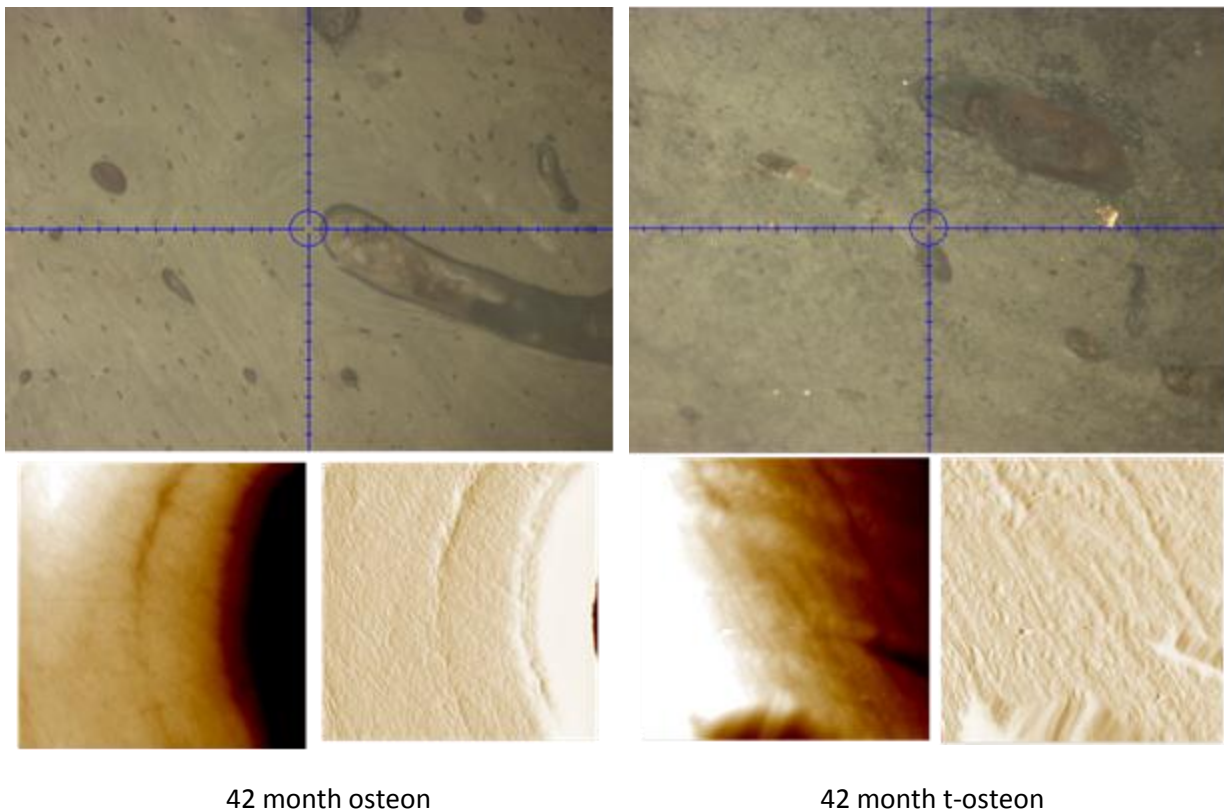


Figure 21: Optical images comparing osteon to t-osteon. Below the optical images are *in-situ* images obtained from the nanoindenter tip scanning the surface.

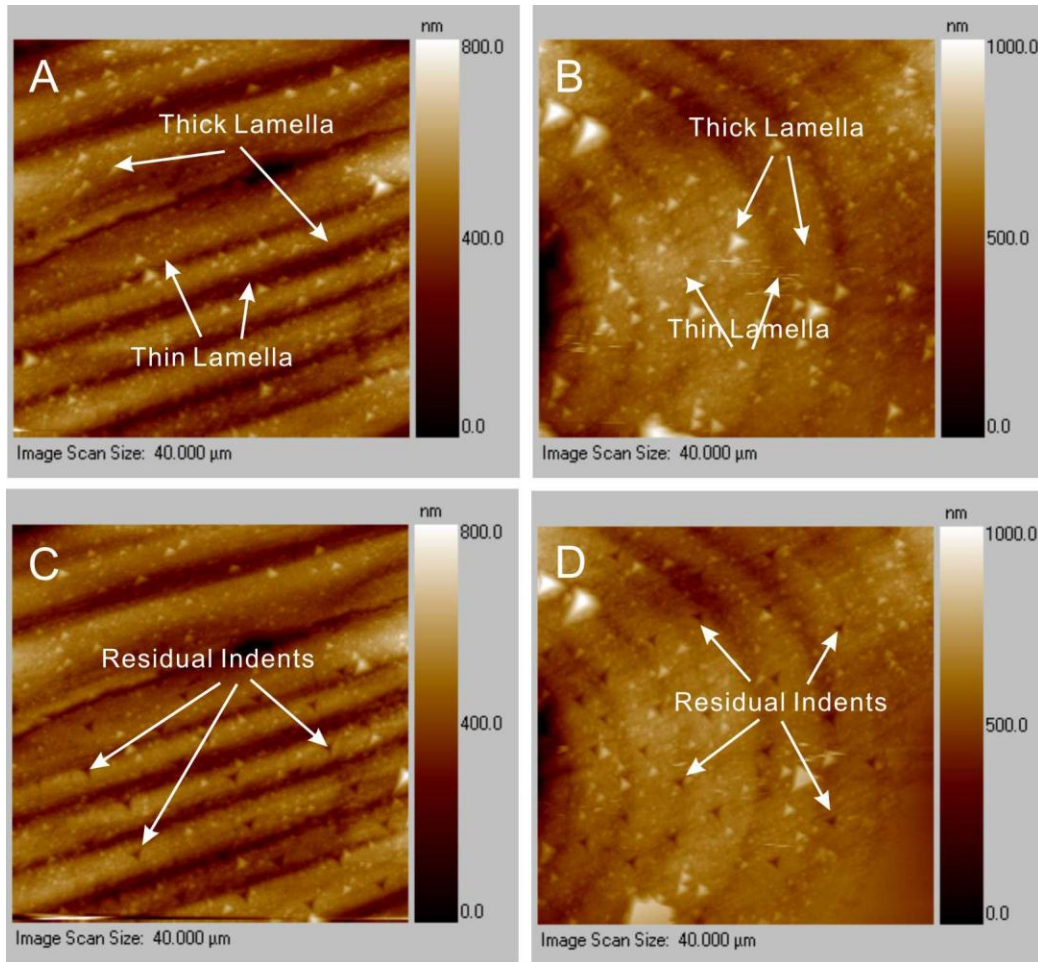


Figure 22: Topographical 40μm SPM images of tested areas of circumferential lamellar dense zone and osteonal bone. A. Circumferential lamellae before indentations; B. Osteon layers before indentations; C. Circumferential lamellae after indentations; D. Osteon layers after indentations. The dark brown triangular shaped marks are the residual indent impressions.

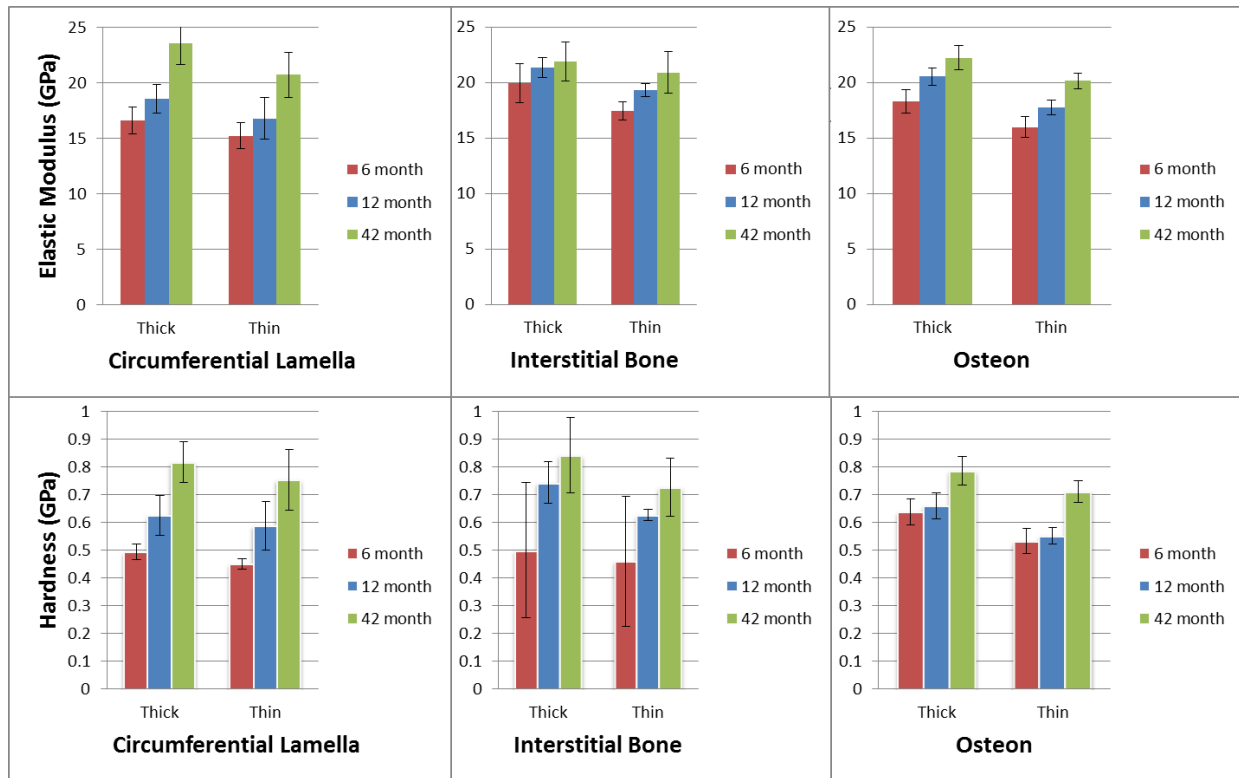


Figure 23: Indentation results illustrating the change in mechanical properties as a function of structural component and age of bone. Standard error used as error bars.

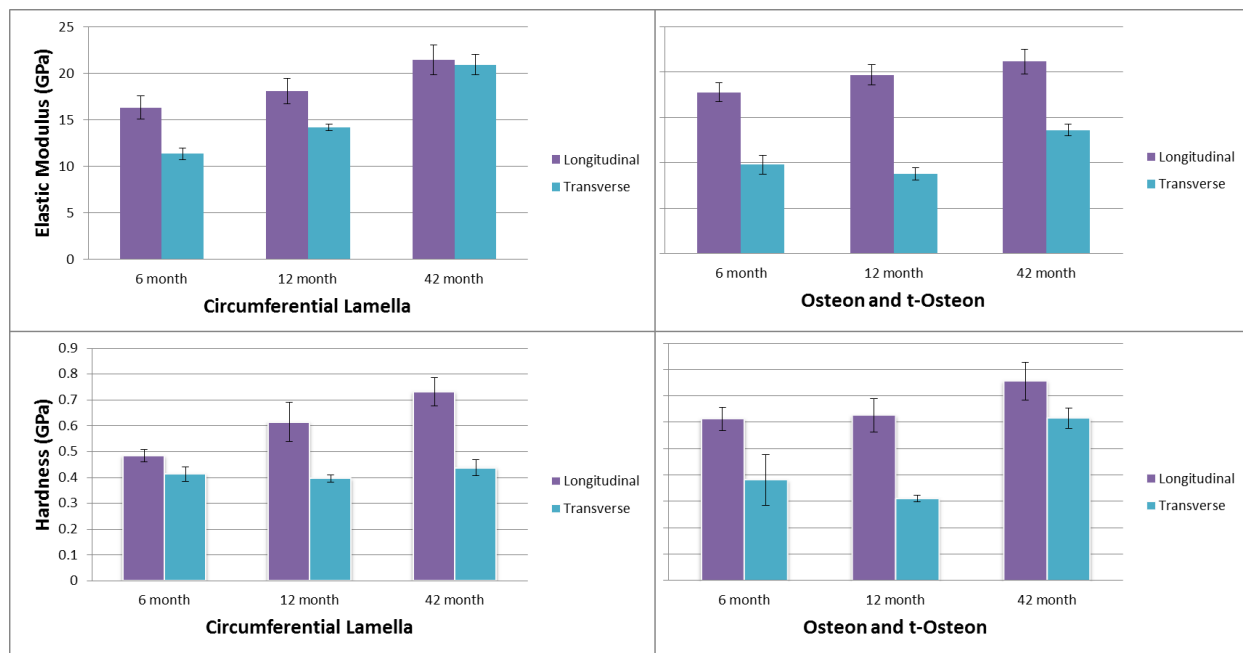


Figure 24: Indentation results showing change in mechanical properties at different structural locations at a sub-micro scale as a function of indentation orientation. Error bars indicate standard error.

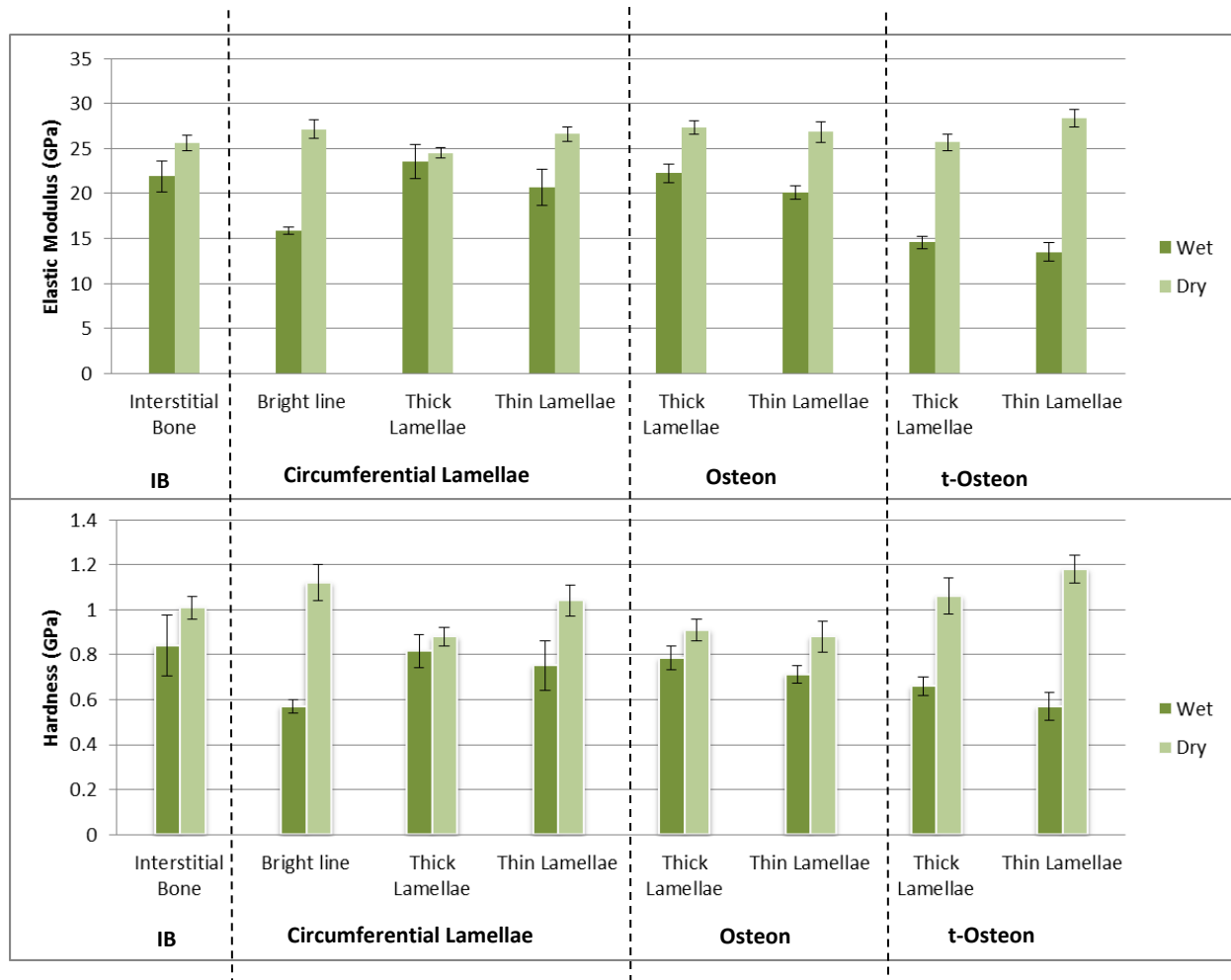


Figure 25: Indentation results showing mechanical properties as a function of structural location for 42 month old bone in hydrated and dehydrated conditions. Error bars indicate standard error between samples.