

# Comparative Study of Stearic Acid/Iron-Oxide Binary and Stearic Acid/Iron-Oxide/Titanium-Oxide Ternary for Use as Energy Storage Material

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**Abstract.** In this work, a series of stearic acid/Fe<sub>3</sub>O<sub>4</sub>, and stearic acid/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites for thermal energy storage (TES) system were synthesized through a two-step process. Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were first prepared using sol-gel methods and then both samples were mixed into stearic acid by dispersion technique at three different weight % ratio to stearic acid: 5%, 10% and 15% to obtain stearic acid/Fe<sub>3</sub>O<sub>4</sub>, and stearic acid/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites. Morphologies and structural properties of the samples were characterized by X-ray diffractometer (XRD), Fourier transform infrared spectroscopy (FTIR), field emission scanning electron microscope (FESEM) and energy dispersive X-ray spectroscopy (EDX), while thermal properties of the sample were determined by differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA). The XRD patterns demonstrate, that stearic acid/Fe<sub>3</sub>O<sub>4</sub> contained characteristic peaks of Fe<sub>3</sub>O<sub>4</sub> and stearic acid structures, while peaks corresponded to anatase TiO<sub>2</sub> structures appear in stearic acid/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites. From the DSC measurements, it is found that the maximum latent heat was found at samples with weight ratio of 5%. Moreover, the enhancement up to 20% of latent heat in solidifying as well as melting processes was observed. TGA measurements show high degradation temperature in the range of 246 - 251°C. The TGA results also shows that the residual mass of the sample matches the composition of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> which is added to the stearic acid.

## 1. Introduction

Phase change materials (PCMs) employing in latent thermal energy storage (LTES) system is the most popular technique due to its ability to reduce the imbalance between the demand and the supply of energy [1-3]. As organic PCM, stearic acid (Sa) has been recommended as one of the most reliable thermal energy storage material due to its distinctive features like high storage density for given volume, nontoxic, and noncorrosive behavior [4-5]. However, for heat storage application, Sa as organic phase change material have low thermal conductivity and therefore limits their utility for large-scale application [6]. To overcome the problem, various strategies and approaches have been introduced to improve the ability of PCM to store and release heat, such as introducing metal fins, metal screen, and other metal structures. Unfortunately, these efforts resulted in limited enhancement [7-9].

Recently, some researchers have focused on dispersing nanomaterials into the PCM to enhance its ability to store and release heat [10-14]. Sahan et al. [15], studied the effect of the Fe<sub>3</sub>O<sub>4</sub> nanoparticles



addition in paraffin and found that the latent heat of the paraffin as a phase change material increased. Another study by Jifen et al. [16], stated that, the addition of TiO<sub>2</sub> nanoparticle in paraffin may enhance the latent heat ability. Both Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> nanoparticle addition by these study proved that nanoparticle could enhanced PCM ability to store and release heat. Therefore, In this research, metal oxide Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were synthesized by sol gel method for used as an additive materials for stearic acid (Sa) as phase change material to form Sa/Fe<sub>3</sub>O<sub>4</sub> binary and Sa Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> ternary mixture. TiO<sub>2</sub> nanoparticles in Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were prepared with molar ratio of Fe<sub>3</sub>O<sub>4</sub> : TiO<sub>2</sub> was 1:5. The structural, morphology and thermal properties of stearic acid Fe<sub>3</sub>O<sub>4</sub> and stearic acid Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were investigated.

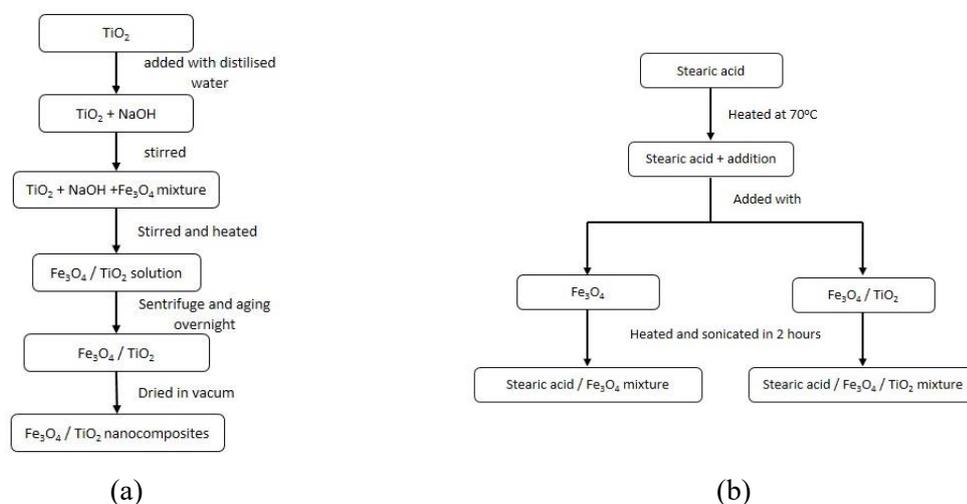
## 2. Experimental Setup

In this research, Iron (II) sulfate heptahydrate (FeSO<sub>4</sub>.7H<sub>2</sub>O,99), sodium hydroxide (NaOH), ethanol, ethylene glycol (EG), titanium dioxide and stearic acid (C<sub>17</sub>H<sub>35</sub>CO<sub>2</sub>H) as a phase change material were purchased form Merck and were used without purification. All of the chemical reagents were of analytical grade. Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were synthesized using same method as explained by our previous study [17]. Binary and ternary mixtures of Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> were synthesized by dispersing desired amount of nanoparticle and nanocomposite in stearic acid (5, 10, 15 wt%). All of the dispersion technique were done by using sonification water bath at 69°C for 2h. The flow chart of sample synthesise process were shown in Figure 1.

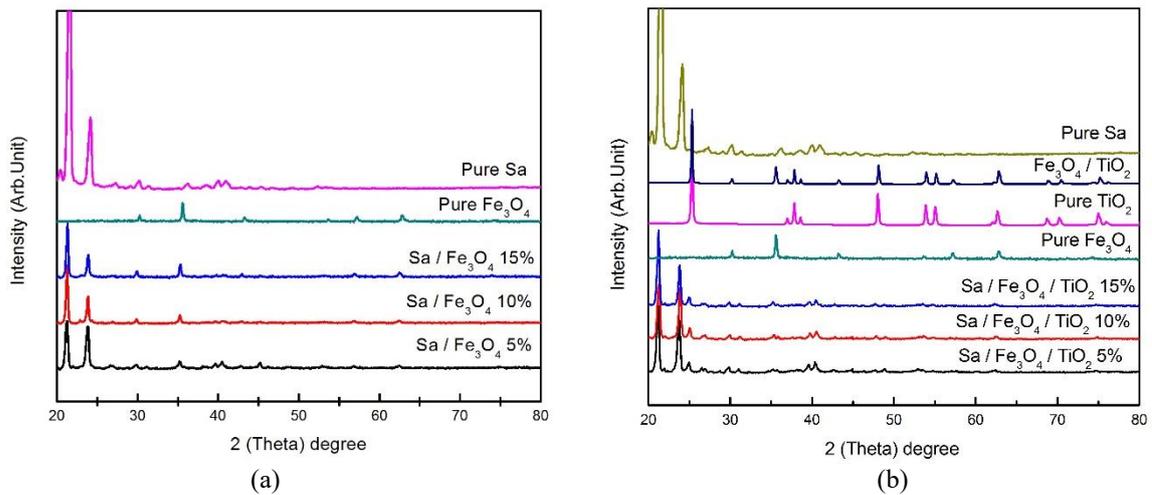
The structural properties, morphologies and elemental analyses of the samples were characterized by X-ray Diffraction (XRD), Field Emission Scanning Electron Microscope (FESEM), Energy-Dispersive X-ray spectroscopy (EDX) and Fourier Transform Infrared Spectroscopy (FTIR). The thermal properties of the sample were measured by Differential Scanning Calorimetry (DSC) to observe melting and solidification behavior and Thermal Gravimetric Analyzer (TGA) to observe sample degradation temperature.

## 3. Results and Discussion

XRD is an effective tool to characterize the crystal structure. The XRD patterns of Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites with various amounts of Fe<sub>3</sub>O<sub>4</sub> nanoparticle and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposite in Sa (5, 10, 15 wt%) are presented in Figure 2. This figure also shown the XRD patterns of pure Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> nanoparticles as well as pure Sa. The XRD peaks at 2θ = 30.2°, 35.5°, 53.4°, and 57.0° of pure Fe<sub>3</sub>O<sub>4</sub> nanoparticles are attributed to the crystalline planes of inverse



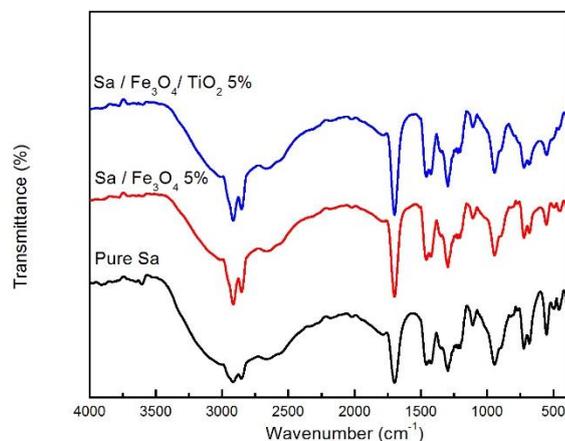
**Figure.1.** Synthesize process flowchart of (a) Fe<sub>3</sub>O<sub>4</sub> / TiO<sub>2</sub> nanocomposite, (b) stearic acid / Fe<sub>3</sub>O<sub>4</sub> and stearic acid / Fe<sub>3</sub>O<sub>4</sub> / TiO<sub>2</sub> mixture



**Figure 2.** (a) XRD patterns of Sa/Fe<sub>3</sub>O<sub>4</sub> binary mixtures with various wt%, (b) XRD patterns of Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> ternary mixtures with various wt%

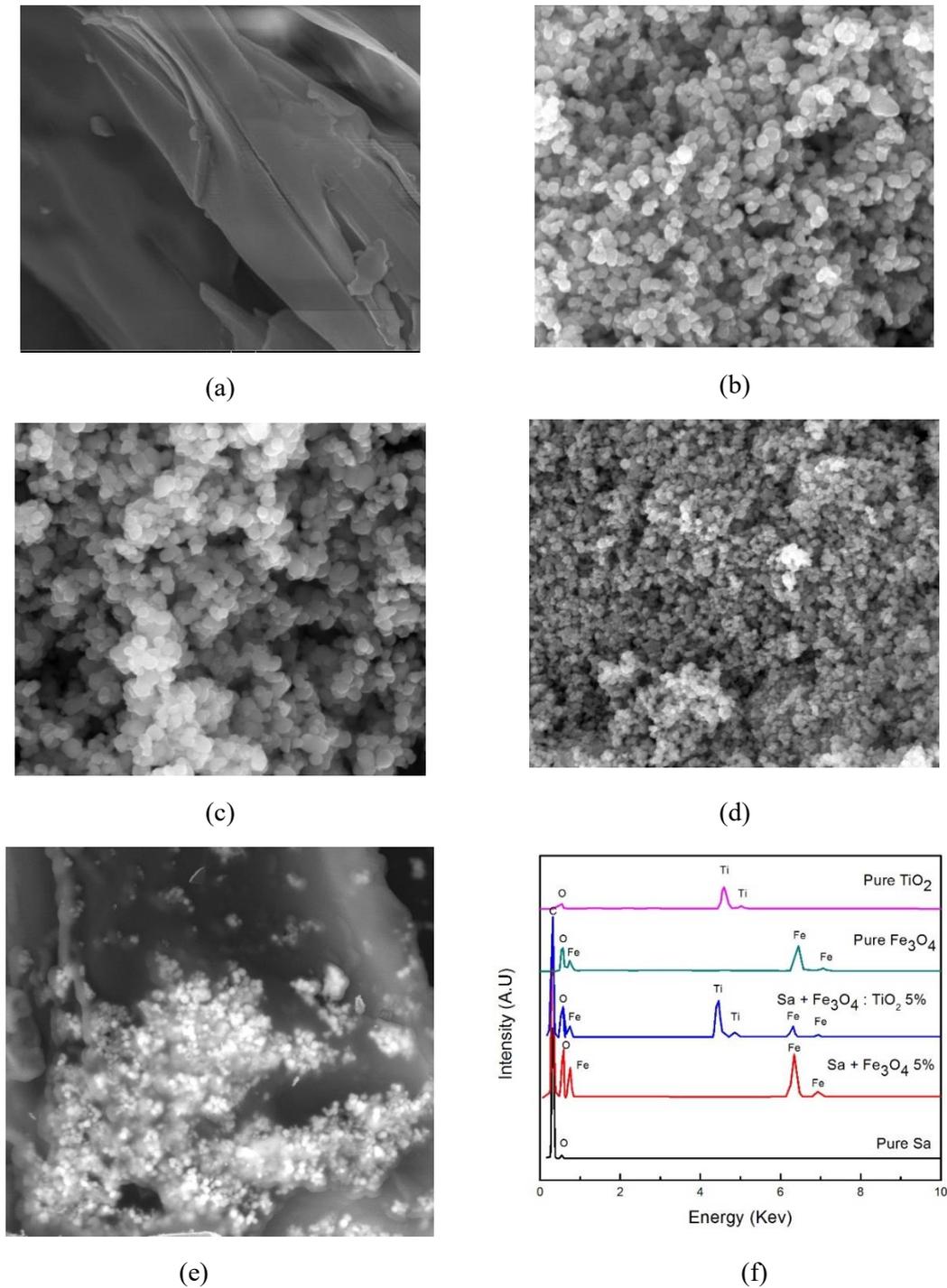
cubic spinel structure at (220), (311), (511) and (440), while the XRD pattern of pure TiO<sub>2</sub> shows peaks at  $2\theta = 25.4^\circ, 37.9^\circ, 48.1^\circ, 54.2^\circ, 55.1^\circ, 62.6^\circ$  and  $75.1^\circ$  corresponded to the crystalline planes of tetragonal anatase structure at (101), (004), (200), (105), (211), (204), and (215). The XRD peaks at  $21.3^\circ$  and  $24.7^\circ$  of the Sa are due to its regular crystallization. The XRD pattern of Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites show the reflection peaks can be readily indexed to a combination of reflection peaks that can be ascribed to cubic spinel Fe<sub>3</sub>O<sub>4</sub> and anatase TiO<sub>2</sub>. The absence of other mixtures of Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> diffraction peaks in the spectra confirms that the nanocomposites were the desired materials, Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>.

As can be seen in Figure 2b, all peaks shown in Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> and the prominent peaks of Sa are also shown in the XRD spectra of Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites. The peaks of Fe<sub>3</sub>O<sub>4</sub> nanoparticles in Sa/Fe<sub>3</sub>O<sub>4</sub> were slightly increased as the amounts of Fe<sub>3</sub>O<sub>4</sub> nanoparticles dispersed in Sa were also increased. The same results were also found in Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites. The peak at  $25^\circ$  which corresponds to the presence of TiO<sub>2</sub> nanoparticles increased as the concentrations of nanocomposites in Sa were also increased.



**Figure 3.** FTIR spectra of Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>

Figure 3 shows FTIR measurement of pure Sa, Sa/Fe<sub>3</sub>O<sub>4</sub>, and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> mixtures. The transmittance at 2917 cm<sup>-1</sup>, 2849 cm<sup>-1</sup>, and 1703 cm<sup>-1</sup> show the stretching vibration of CH<sub>3</sub>, CH<sub>2</sub>, and C=O molecules respectively. While 1464 cm<sup>-1</sup>, 1296 cm<sup>-1</sup>, 934 cm<sup>-1</sup> and 720 cm<sup>-1</sup> correspond to in plane, out of plane and in plane swinging of OH molecules respectively. There are neither Fe<sub>3</sub>O<sub>4</sub> or TiO<sub>2</sub>



**Figure 4.** FESEM images of (a) pure Sa, (b) pure Fe<sub>3</sub>O<sub>4</sub> nanoparticle, (c) pure TiO<sub>2</sub> nanoparticle, (d) Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites, (e) Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> ternary mixture, (f) Corresponding EDX spectra of Sa / Fe<sub>3</sub>O<sub>4</sub> and SaFe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>

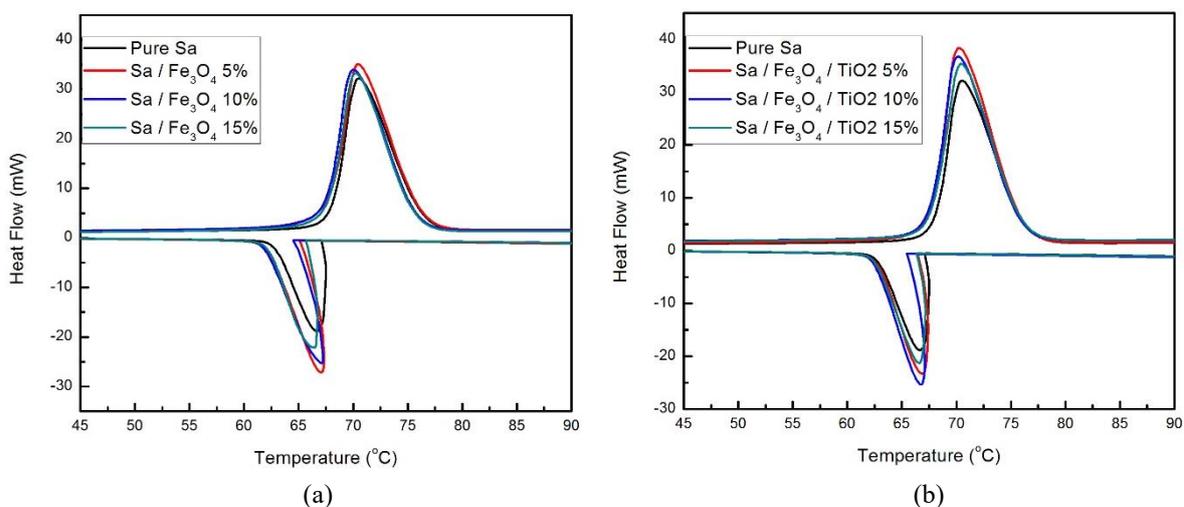
transmittance that can be found in the FTIR spectrum because the small amount of Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> which are dispersed in Sa. However, the same value of transmittance wavenumber spectrum indicates that there are no chemical interaction between the Sa and nanoparticles/nanocomposite materials which can disrupts the phase change material itself [18].

Figure 4 shows the FESEM images of Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> nanoparticles, Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites, pure Sa, and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites. FESEM images revealed that pure Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> as well as Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites have spherical-like shapes [17], while Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites showed the distribution of nanoparticles on the top of Sa.

In order to detect the atomic composition of the Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/ Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites, the EDX spectroscopy was performed and the resulting spectra were displayed in Figure 3f. The EDX analysis confirmed that the Sa/Fe<sub>3</sub>O<sub>4</sub> nanocomposites measurement consist of C, Fe, and O atoms while the Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites measurement consist of C, Fe, Ti, and O atoms. This result supports the presence Fe<sub>3</sub>O<sub>4</sub> and TiO<sub>2</sub> by XRD measurement.

Thermal characteristics of all samples were studied with the DSC in terms of phase change temperature and latent heat. In the DSC measurements, the melting and solidifying onset temperature and peak temperature as shown in Figure 5 were observed. The onset point of melting and solidification process were determined by intersection between the slope and baseline of the curve while the peak temperature of melting and solidification point were determined by the highest and lowest peak of the DSC curve. Latent heat value of DSC measurement was calculated by integrating area under the peak of melting and solidifying process. The phase-change-characteristic data derived from DSC experiments are summarized in Table.1. As can be seen in Table.1, with the addition of Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites, there is no significant change in the onset temperature which the sample start to melt as well as peak temperature which shows complete process of melting. Similar things were also found in solidifying process. These results indicated that the phase change temperature process is not disrupted by addition of nanoparticle and nanocomposite.

It is known that latent-heat as a thermal property of phase change material is the most important parameters for a latent heat thermal storage system. This parameter shows the ability on how much phase change material absorbs and releases heat [19]. Based on the latent heat calculation of DSC curve in Figure 5, the presence of Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were found to enhance the value of latent heat. As can be seen in Figure.6, The enhancement was found to be maximum at the addition of 5wt% of Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites in Sa. Moreover, the enhancement up to 20% of latent heat in solidifying as well as melting processes was observed in the



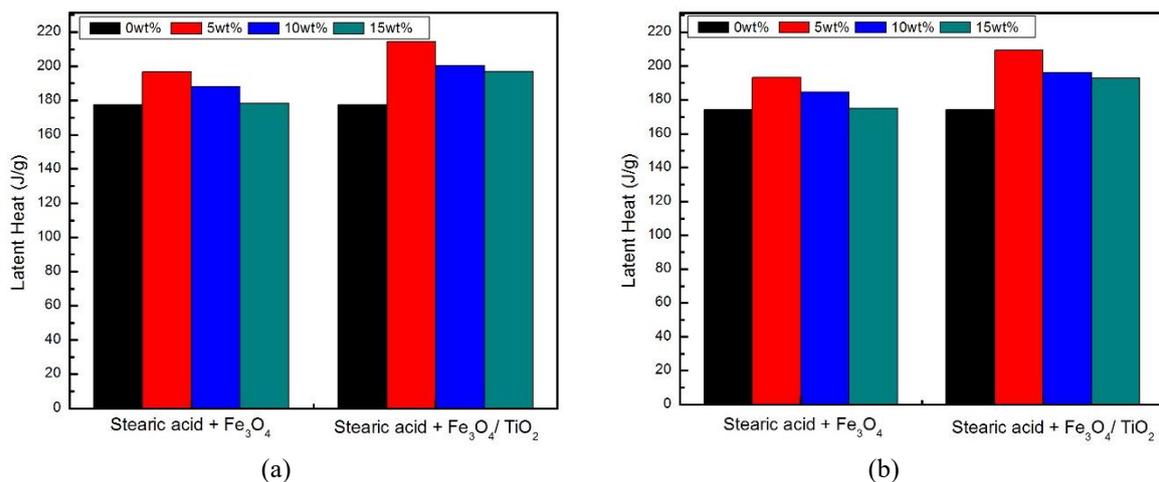
**Figure. 5.** Corresponding DSC curves with all various wt% of (a) Sa/Fe<sub>3</sub>O<sub>4</sub>, (b) Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>

**Table 1.** solid-liquid, liquid-solid phase change temperature, melting, and solidifying latent heat data based on DSC measurement in Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>

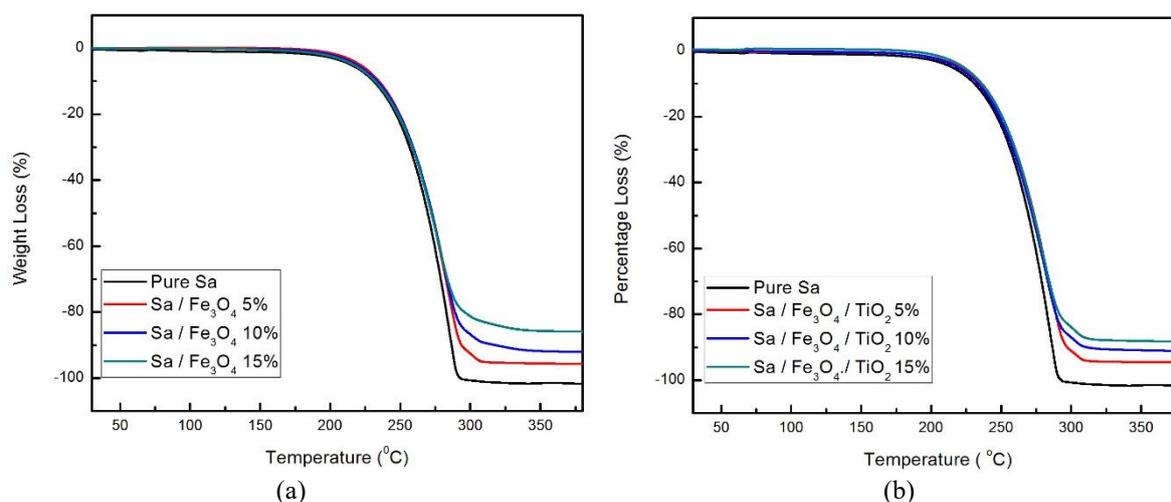
Sample Name	Solid- Liquid (°C)		Liquid-Solid (°C)		Melting Latent Heat (J/g)	Solidifying Latent Heat (J/g)
	Onset	peak	Onset	peak		
Sa	67.7	70.5	67.2	66.6	177.635	174.135
Sa/Fe <sub>3</sub> O <sub>4</sub> 5%	67.4	70.4	64.6	66.6	196.803	193.303
Sa/Fe <sub>3</sub> O <sub>4</sub> 10%	67.2	70.2	63.5	66.1	188.169	184.669
Sa/Fe <sub>3</sub> O <sub>4</sub> 15%	67.3	70.1	65.1	66	178.344	174.844
Sa/Fe <sub>3</sub> O <sub>4</sub> /5TiO <sub>2</sub> 5%	67.3	70.3	65.5	66.9	214.269	209.407
Sa/Fe <sub>3</sub> O <sub>4</sub> /5TiO <sub>2</sub> 10%	67.2	70.2	66.5	66.8	200.41	196.24
Sa/Fe <sub>3</sub> O <sub>4</sub> /5TiO <sub>2</sub> 15%	67.4	70.4	66.4	66.6	196.884	192.992

addition of Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites. The possible reason for the increment in latent heat is due to the molecular attraction between nanoparticles and Sa [20]. With this enhanced latent heat value, Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites developed a good candidate for latent heat thermal storage system.

Thermal stability of the sample was also measured by thermogravimetric analysis. As can be seen in Figure 7, all of the samples exhibit strong thermal stability up to 200°C. In table.2, the pure Sa degradation starts at 251°C with 100% weight loss. The addition of Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites in Sa didn't cause any favorable effect on the degradation process. However, the value of percentage loss in the Table.2 provides an information about the residual mass of the sample. Based on the results, it can be concluded that the residual mass of all the samples match the composition of Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites which is added into the Sa.



**Figure 6.** Latent heat of Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> with all various wt% in (a) melting process, (b) solidifying process



**Figure 7.** Corresponding TGA curves with all various wt% of (a) Sa/Fe<sub>3</sub>O<sub>4</sub>, (b)Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>

**Table 2.** Onset temperature and percentage loss of Sa/Fe<sub>3</sub>O<sub>4</sub> and Sa/Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> samples

Sample Name	Onset Temperature (°C)	Percentage Loss (%)
Sa	251.6	100%
Sa/Fe <sub>3</sub> O <sub>4</sub> 5%	251.5	94.49%
Sa/Fe <sub>3</sub> O <sub>4</sub> 10%	250.8	90.26%
Sa/ Fe <sub>3</sub> O <sub>4</sub> 15%	250.1	86.75%
Sa/ Fe <sub>3</sub> O <sub>4</sub> /5TiO <sub>2</sub> 5%	250.3	93.37%
Sa/ Fe <sub>3</sub> O <sub>4</sub> /5TiO <sub>2</sub> 10%	249.7	90.86%
Sa/ Fe <sub>3</sub> O <sub>4</sub> /5TiO <sub>2</sub> 15%	249.6	85.15%

#### 4. Conclusion

Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites were synthesized using sol gel method and were dispersed into stearic acid (Sa) using dispersion technique. Based on the XRD data, the structure of Fe<sub>3</sub>O<sub>4</sub> nanoparticle was inverse cubic spine while the structure of TiO<sub>2</sub> was anatase. Both XRD and EDX measurement confirmed the presence of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub>. FESEM results show that Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> was attached on top of stearic acid (Sa). Based on the DSC results, it is found that the maximum latent heat was found at 5 wt.% of nanoparticles and nanocomposites in Sa. Moreover, the enhancement up to 20% of latent heat in solidifying as well as melting processes was observed in the addition of Fe<sub>3</sub>O<sub>4</sub>/TiO<sub>2</sub> nanocomposites with melting and solidification point in the range of 65-69°C. by these results, the ability of Sa to absorb and release heat were found to be enhanced by the presence of the Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub> / TiO<sub>2</sub> nanocomposites. TGA measurement shows right composition of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub> in Sa with high thermal decomposition temperature.

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