

The Improvement of Foam Concrete Geocoprotective Properties in Transport Construction

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Abstract. The article analyses 2 kinds of properties of silica sol foam concrete: technical and geocoprotective ones. Foam concrete stabilized with silica sol foam has lower heat conductivity resulting in fuel saving. Foam concrete obtained according to sol absorption technology has lower water absorption and is good enough for blocking to prevent the environment pollution. Pollution blocking can be achieved by two methods. The first method is saturation of an article affected by oil products with silica sol. The second method is to create a special preventive protection using silica sol screen. The article shows geocoprotective properties of protein foam soil systems.

1. Introduction

The paper suggests a new view on transport construction. The point of the view is taking into account two main properties of transport construction materials and articles at the same time. These properties are special building geocoprotection. According to the papers [1,2,3,4,5,6] it is known that foam concrete of average density D400-D800 possesses low heat conductivity, and the wastes of foam concrete stone absorb the pollution as heavy metal ions. The idea of the paper is to decrease heat conductivity of foam concrete, to increase strength and durability of a building system, to reduce wastes. These properties are good enough for transport construction infrastructure and for the environment protection because decreased heat conductivity leads to fuel and natural resources economy; increased strength results in durability of building systems. The increase of foam concrete wastes absorption contributes to purification of the environment from heavy metal ions. Silica sol is one of inorganic sols used for foam stabilization and for sol absorption technology. Table 1 presents inorganic soles.



Table 1. Mineral systems as sols

| Mineral system as nanosolution | name of sol | name of technology |
|--|-----------------------|-----------------------|
| $\text{SiO}_2 \cdot n\text{H}_2\text{O}$ | Silica sol | soling or foam soling |
| $x\text{Al}_2\text{O}_3 \cdot y\text{SiO}_2 \cdot n\text{H}_2\text{O}$ | alumina silica sol | soling |
| $x^1\text{CaO} \cdot x\text{Al}_2\text{O}_3 \cdot y\text{SiO}_2 \cdot n\text{H}_2\text{O}$ | Ca-alumina silica sol | soling |

n, x, y, x^1 - coefficients in formulas

2. Methods and results

For the experiment silica sol was chosen as the purest for lithosphere. Table 2 presents a thermodynamic calculation with Ca (II) – ions of artificial stone on cement base.

Table 2. Thermodynamic calculation of sol processes

| Examples of reactions | ΔG_{298}^0 of the reaction |
|---|------------------------------------|
| 1. $6\text{Ca}^{2+} + 6(\text{SiO}_2 \cdot \text{H}_2\text{O}) + 12\text{OH}^- = 6\text{CaO} \cdot 6\text{SiO}_2 \cdot \text{H}_2\text{O} + 11\text{H}_2\text{O}$ | -740,89 |
| 2. $\text{Ca}^{2+} + 2(\text{SiO}_2 \cdot \text{H}_2\text{O}) + 2\text{OH}^- = \text{CaO} \cdot 2\text{SiO}_2 \cdot 2\text{H}_2\text{O} + \text{H}_2\text{O}$ | -201,65 |
| 3. $6\text{Ca}^{2+} + 3(2\text{SiO}_2 \cdot 3\text{H}_2\text{O}) + 12\text{OH}^- = 6\text{CaO} \cdot 6\text{SiO}_2 \cdot \text{H}_2\text{O} + 14\text{H}_2\text{O}$ | -284,89 |
| 4. $\text{Ca}^{2+} + 2\text{SiO}_2 \cdot 3\text{H}_2\text{O} + 2\text{OH}^- = \text{CaO} \cdot 2\text{SiO}_2 \cdot 2\text{H}_2\text{O} + 2\text{H}_2\text{O}$ | -50,65 |

The result of Table 2 is possibilities and chemical activities of silica sol in cement stone as inorganic sols. For the experiment silica sol was chosen (Table 1), 3% concentration of nanosize particles and pH of nanosolution with the value 10. Two technologies of the use of foam concrete formation with silica sol were chosen. The first technology is obtaining stabilized foam by using silica sol and the second is sol absorption technology (SAT). Both of them are connected with technical properties of foam system. Geocoprotective properties were examined as ability to absorb water and oil products from an article saturated with silica sol, Table 3 and Table 4.

Table 3. Properties of foam concrete D500 with silica sol

| Composition of mix per 1m ³ foam concrete mix | | | | Properties of foam concrete* | | | | | |
|---|-------------------|----------------------|---|-----------------------------------|-------------------------------|--|-----------------------------------|-------------------------------|---|
| cement, kg 370 | filler, kg 100 | water, liters 183 | foam formation with silica sol, liters 1,98 | control samples | | | samples with sol | | |
| | | | | compressive strength, MPa/% | bending strength, MPa/% | heat conductivity λ BT/m. ⁰ | compressive strength, MPa/% | bending strength, MPa/% | heat conductivity λ BT/m. ⁰ C/% |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| Method 1. Silica sol stabilized foam | | | | | | | | | |
| | | | | 1,3/100 | 0,69/100 | 0,12/100 | 1,9/146 | 1,9/146 | 0,10/80 |
| Method 2. Method SAT (sol absorption technology) | | | | | | | | | |
| | | | | 1.12/100 | 0.73/100 | 0.12/100 | 1.63/153 | 1.19/150 | 0.12/100 |

*Properties were obtained after 28 days of natural hardening $t \sim 20-22^{\circ}\text{C}$, research properties were done according to general documents in Russia for foam concrete.

Table 4. Water absorption of foam concrete D500

| Water absorption, % | | |
|---------------------|-----------------------------------|---|
| Control articles | Articles with sol stabilized foam | Articles according to sol absorption method |
| 100% | 20% decrease | more than 60% decrease |

3. Discussion

In Table 3 and 4 one can see that the main difference between articles is in two properties – heat conductivity and water absorption. For this reason, both methods are good enough for geocoprotection – sol stabilized foam for fuel economy because of lower heat conductivity. The articles obtained according to SAT can be stable and, as a result, more durable in the environment. The last property is connected with waste obtaining, and the more durability there is, the less the waste level is. But that is not all. It was suggested [7, 8, 9, 10, 11] that geocoprotective foam concrete articles affected by oil products should be blocked using silica sol absorption technology. The first method is the following: after being saturated with oil, foam concrete article was saturated with silica sol and later was taken for water analysis. Oil products decreased for more than 90% in the water with sol-blocked samples compared to non-blocked samples. The second method is obtaining preventive foam concrete screen to protect soil from oil leakage. This screen must be more reliable if saturate one side of the screen with silica sol and create a protective film preventing leakage through the screen into the soil during exploitation. These geocoprotective properties are examined in papers [12-20].

But not only foam concrete articles have geocoprotective properties. There are problems of soil strengthening and detoxication and there are complexes in soil technologies differ by agent performance: mixing or injection. There are 2 other very good properties of foam systems. We deal only with protein foam complexes with heavy metal ions; for foam of any other nature this property is impossible.

The first property is high flow of foam cement (foam concrete) and the second is stable condition within nearly 2 hours for stabilized protein foam using silica sol. High flow of foam system makes it possible to use injection methods or watering using irrigation; stabilized foam can be distributed on the soil surface. Two foam properties: flow and distribution, - can be useful for strengthening and detoxication due to hardening processes of foam concrete cement, detoxication properties of calcium silicate, calcium silicate hydrates and possibilities of protein complex with heavy metal ion formations. Table 5 shows methods of aeration in transport construction systems.

Table 5. Soil aeration in transport systems using protein foam

| Active foam systems | Object of influence | Properties of influence | Possible mechanism of influence | Method of foam system use |
|---|--|---|---|---------------------------------------|
| Protein foam with silica sol | Powder (railway embankment sand or dust during transportation) | 1. Raising dust 2. Protection from heavy metal ions. | 1. Formation of the geocoprotective membrane on the soil surface 2. Formation of heavy metal ion complex with foam protein | Foam distribution on the soil surface |
| Foam cement, foam concrete with protein stabilized foam | Soil, emptiness | Detoxication of the system and strengthening at the same time | Geocoprotection due to formation of heavy metal complex with foam protein | Injection in the soil |

Stabilized protein foam with silica sol can form a membrane to prevent dust from being raised during transportation or any other problems like that. The membrane cannot only prevent dust from being

raised, for example railway embankment with powder sand, but it also prevents from heavy metal ion pollutions thanks to protein complex. So aerating using foam concrete is good enough for strengthening and detoxication. The influence of silica sol can be well explained taking into consideration papers [21-25].

4. Conclusions

1. Properties of foam concrete with silica sol of two methods are shown.
2. Foam concrete with sol stabilized foam has 20% decrease in heat conductivity.
3. Foam concrete with sol absorption technology has more than 60% decrease of water absorbtion, blocks oil products and prevents soil from pollution.

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