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# Flotation Separation of Cadmium by NaCl-KI- Butyl Rhodamine B System

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**Abstract.** The flotation separation behaviors and conditions of Cadmium(II) by NaCl-KI-Bu-RhB system are studied. The results show that when the amount of NaCl is 1.0 g, the amount of 0.001 mol/L Bu-RhB solution is 1.50 mL and 0.1 mol/L KI solution is 0.75 mL, Cadmium(II) is floated quantitatively at pH 2.0. While  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Zn}^{2+}$  and  $\text{Co}^{2+}$  could not be floated. The method of flotation separation of trace Cadmium(II) is established. The flotation separation of Cadmium(II) in the sample of synthetic water is performed, and the recoveries are 103.0% ~ 109.2%.

## 1. Introduction

Cadmium(II) is a highly toxic and accumulative heavy metal which seriously harms to human health, and it is one of the main pollutants in the environment. The studies of separation/enrichment methods of trace Cadmium(II) have been paid much attention by chemical researchers. Up to now, solvent extraction[1-3], solid phase extraction[4], cloud point extraction[5], liquid membrane separation[6], ion exchange separation[7], etc have been reported for the separation/enrichment of Cadmium(II).

In NaCl-KI- Bu-RhB system, the  $(\text{Bu-RhB})_2(\text{CdI}_4)$  sediment which produced by  $\text{Cd}^{2+}$ ,  $\text{I}^-$  and Bu-RhB cation ( $\text{Bu-RhB}^+$ ) was floated above the water phase and  $\text{Cd}^{2+}$  was floated quantitatively at pH 2.0, while  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Zn}^{2+}$  and  $\text{Co}^{2+}$  could not be floated. So, a method for flotation separation of  $\text{Cd}^{2+}$  was established. The flotation separation of  $\text{Cd}^{2+}$  in the sample of synthetic water is performed and the results are satisfactory.

## 2. Experimental

### 2.1. Equipment and reagents

723S spectrophotometer; UV-2401 UV-visible spectrophotometer.

Butyl Rhodamine B(Bu-RhB) solution: 0.001 mol/L. KI solution: 0.1 mol/L. 4-(2-pyridylazo) resorcinol (PAR) ethanol solution:  $1.0 \times 10^{-3}$  mol·L<sup>-1</sup>. Borax solution: 0.1 mol/L.  $\text{Cd}^{2+}$ : 50.0 μg·mL<sup>-1</sup>, is prepared by appropriately diluting the standard solution of  $\text{Cd}^{2+}$  (1.000 g·L<sup>-1</sup>). The buffer solutions of different pH was prepared as references [8].

### 2.2. Method

In 25 mL ground color comparison tube, 50 μg  $\text{Cd}^{2+}$ , 0.75 mL KI solution and 1.50 mL Bu-RhB solution are added. Then adjust the pH(2.0), dilute to 10.00 mL. 2.0 g NaCl is added, oscillated sufficiently and kept still for a moment. 1.00 mL salt water sample, 1.5 mL PAR ethanol solution and



3.0 mL borax solution are added into another 25 mL ground color comparison tube. The content of  $\text{Cd}^{2+}$  is determined at 495 nm with reagent as blank, or the precipitation by filtration is dissolved in ethanol, and the content of  $\text{Cd}^{2+}$  is determined in the same method. The flotation yield(E%) is calculated.

### 3. Results and discussion

#### 3.1. The dosage of Bu-RhB

50 $\mu\text{g}$   $\text{Cd}^{2+}$  and 3.00 mL KI solution are applied to the proposed method, the effect of Bu-RhB dosage on the flotation yield of  $\text{Cd}^{2+}$  was studied (figure 1). The results show that the flotation yield of  $\text{Cd}^{2+}$  is zero when the solution not Bu-RhB. The flotation yield of  $\text{Cd}^{2+}$  increased with the increase of Bu-RhB dosage. When Bu-RhB is 1.50 mL or more,  $\text{Cd}^{2+}$  can be completely floated (or the flotation yield of  $\text{Cd}^{2+}$  is 100%). So, 1.50 mL Bu-RhB solution is chosen.

#### 3.2. The dosage of KI

When  $\text{Cd}^{2+}$  is 50 $\mu\text{g}$  and Bu-RhB solution is 1.50 mL, the effect of KI dosage on the flotation yield of  $\text{Cd}^{2+}$  is shown in Figure 2. It can be seen from Figure 2 that the flotation yield of  $\text{Cd}^{2+}$  is zero without KI. It indicate that Bu-RhB could not float  $\text{Cd}^{2+}$ . When the solution add KI,  $\text{Cd}^{2+}$  react with  $\text{I}^-$  and  $\text{Bu-RhB}^+$  to form  $(\text{Bu-RhB})_2(\text{CdI}_4)$  sediment, it leads to the the flotation yield of  $\text{Cd}^{2+}$  increase. When the dosage of KI is up to 0.75 mL, the flotation yield of  $\text{Cd}^{2+}$  is 100% ( or  $\text{Cd}^{2+}$  can be completely floated. Furthermore, superfluous KI would not affect the flotation yield of  $\text{Cd}^{2+}$ . Hence, 0.75 mL KI solution is selected.

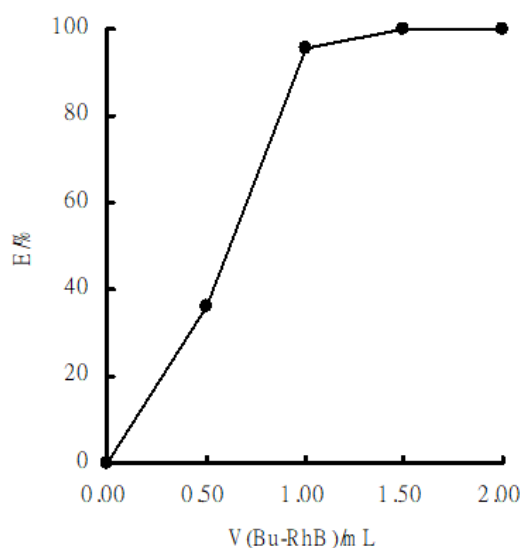


Figure 1. Effect of Bu-RhB dosage on the flotation yield of  $\text{Cd}^{2+}$   
 $\text{Cd}^{2+}$ : 50 $\mu\text{g}$ ; KI(0.1 mol·L<sup>-1</sup>): 3.00mL;  
 Bu-RhB: 1.0 $\times 10^{-3}$  mol/L

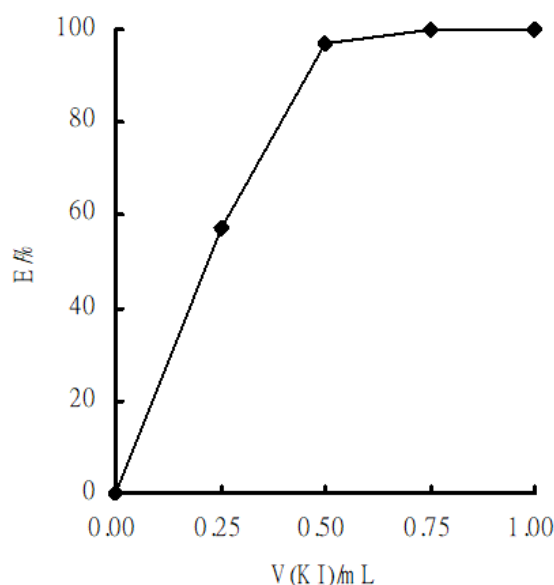
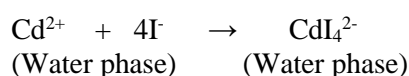


Figure 2. Effect of KI dosage on the flotation yield of  $\text{Cd}^{2+}$   
 $\text{Cd}^{2+}$ : 50 $\mu\text{g}$ ; Bu-RhB(1.0 $\times 10^{-3}$  mol/L): 1.50 mL; KI: 0.1 mol·L<sup>-1</sup>

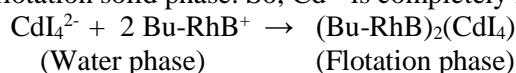
#### 3.3. Flotation mechanism

Base on the results above, it can be seen that only KI and Bu-RhB exist at the same time,  $\text{Cd}^{2+}$  reacts with  $\text{I}^-$  and  $\text{Bu-RhB}^+$  to form  $(\text{Bu-RhB})_2(\text{CdI}_4)$  sediment and be floated. Therefore, the flotation mechanism of  $\text{Cd}^{2+}$  is as follows:

(1)  $\text{Cd}^{2+}$  reacts with  $\text{I}^-$  to form complex anion  $\text{CdI}_4^{2-}$ :



(2)  $\text{CdI}_4^{2-}$  reacts with  $\text{Bu-RhB}^+$  to form  $(\text{Bu-RhB})_2(\text{CdI}_4)$  sediment which floats above water phase and forms flotation solid phase. So,  $\text{Cd}^{2+}$  is completely floated.



### 3.4. Effect of different salts

When  $\text{Cd}^{2+}$  is  $50\mu\text{g}$ ,  $\text{Bu-RhB}$  solution is 1.50 mL and  $\text{KI}$  solution is 0.75 mL, the effects of  $\text{NaCl}$ ,  $\text{KNO}_3$ ,  $(\text{NH}_4)_2\text{SO}_4$  and  $\text{NaBr}$  on liquid-solid disengagement and the flotation yield of  $\text{Cd}^{2+}$  are investigated. The results are shown in Table 1.

Table 1. The effect of different salts

Salt	The dosage of salt/g	The flotation yield of $\text{Cd}^{2+}/\%$	Separate-phase and its effect
$\text{NaCl}$	1.0	100.0	Liquid-solid interface clear, phase separation fast and phase separation effect is best
	2.0	100.0	
	3.0	89.0	
$\text{KNO}_3$	1.0	80.2	Liquid-solid interface clear, phase separation faster and phase separation effect is general
	2.0	99.0	
	3.0	98.2	
$(\text{NH}_4)_2\text{SO}_4$	1.0	100.0	Liquid-solid interface is not clear, phase separation slow and phase separation effect is worst
	2.0	100.0	
	3.0	100.0	
$\text{KBr}$	1.0	44.6	Liquid-solid interface clear, phase separation slow and phase separation effect is general
	2.0	94.6	
	3.0	92.0	

From the Table 1, we can see that when  $(\text{NH}_4)_2\text{SO}_4$  exists in the solution, liquid-solid interface is not clear, phase separation slow and phase separation effect is worst.  $\text{KNO}_3$  and  $\text{KBr}$  decreased the flotation yield of  $\text{Cd}^{2+}$  in a certain extent and separation effect is general. When the presence of  $\text{NaCl}$  in the solution, liquid-solid interface is clear, phase separation fast and phase separation effect is best. When  $\text{NaCl}$  dosage is 1.0g, 2.0g, the flotation yield of  $\text{Cd}^{2+}$  are 100%. Therefore, 1.0g  $\text{NaCl}$  is chosen.

### 3.5. Effect of pH

When metal ion is  $50\mu\text{g}$ ,  $\text{NaCl}$  is 1.0 g,  $\text{Bu-RhB}$  solution is 1.50 mL and  $\text{KI}$  solution is 0.75 mL, the effects of pH on the flotation yield of different metal ions are studied. The results are shown in Table 2.

Table 2. The effect of pH on the flotation yield of other metal ions

metal ion	pH						
	1.0	2.0	3.0	4.0	5.0	6.0	7.0
$\text{Cd}^{2+}$	100%	100%	100%	96.4%	89.4%	100%	100%
$\text{Mn}^{2+}$	-10.9%	2.0%	-1.6%	6.0%	-19.4%	4.0%	4.2%
$\text{Ni}^{2+}$	4.1%	-6.4%	-12.9%	0.9%	7.4%	5.5%	7.3%
$\text{Zn}^{2+}$	10.0%	6.7%	10.0%	6.7%	5.3%	7.9%	4.7%
$\text{Co}^{2+}$	5.9%	4.5%	-12.9%	-5.2%	6.3%	-2.1%	0.8%

The results show that at pH 1.0~3.0 and pH 6.0~7.0, the flotation yield of  $\text{Cd}^{2+}$  is not affected, or the flotation yield of  $\text{Cd}^{2+}$  remain 100%. When pH=2.0, the flotation rates of  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Zn}^{2+}$  and  $\text{Co}^{2+}$  are lower. Therefore, by controlling pH=2.0,  $\text{Cd}^{2+}$  could be separated from  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Zn}^{2+}$  and  $\text{Co}^{2+}$ .

### 3.6. Flotation separation experiments

By controlling pH=2.0, when NaCl is 1.0 g, Bu-RhB solution is 1.50 mL and KI solution is 0.75 mL, the flotation separation of  $\text{Cd}^{2+}$  in the sample of synthetic water is performed. the flotation separation results are shown in Table 3 and Table 4.

Table 3. The flotation separation results of binary- mixed ions ( pH=2.0 )

Mixed ions	Dosage of metal ions( $\mu\text{g}$ )		Contents of metal ions in water phase ( $\mu\text{g}$ )		Flotation ield( $E/\%$ )	
	Cd	Me	Cd	Me	Cd	Me
$\text{Cd}^{2+}\text{-Mn}^{2+}$	50	50	0.2	48.1	99.6	3.7
	50	200	0	205.1	100	-2.5
	50	500	0.1	484.5	99.8	3.1
$\text{Cd}^{2+}\text{-Ni}^{2+}$	50	50	0.2	50.2	99.6	-0.5
	50	200	0.3	192.7	99.4	3.7
	50	500	0.1	454.4	99.8	9.1
$\text{Cd}^{2+}\text{-Zn}^{2+}$	50	50	0	48.3	100	3.4
	50	200	0.2	190.1	99.6	5.0
	50	500	0	504.3	100	-0.9
$\text{Cd}^{2+}\text{-Co}^{2+}$	50	50	0.1	54.3	99.8	-8.6
	50	200	0	212.6	100	-6.3
	50	500	0.2	431.0	99.6	13.8

Me represents other ions except  $\text{Cd}^{2+}$ .

Table 4. The flotation separation results of  $\text{Cd}^{2+}$  from polybasic-mixed ions (pH=2.0)

Number of the synthesized samples	1	2	3
Dosage of $\text{Cd}^{2+}$ ( $\mu\text{g}$ )	50.0	100.0	200.0
Dosage of $\text{Mn}^{2+}$ , $\text{Ni}^{2+}$ , $\text{Zn}^{2+}$ and $\text{Co}^{2+}$ ( $\mu\text{g}$ )	50.0	200.0	500.0
$\text{Cd}^{2+}$ content in solid phase ( $\mu\text{g}$ )	51.5	107.7	218.3
Flotation yield $E$ of $\text{Cd}^{2+}$ (%)	103.0	107.7	109.2

## 4. Conclusion

In this paper, a method for the flotation separation of trace Cadmium(II) was reported. At pH2.0, in NaCl-KI-Bu-RhB system,  $\text{Cd}^{2+}$  can quantitatively form the  $(\text{Bu-RhB})_2(\text{CdI}_4)$  sediment and be floated. In the same conditions,  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Zn}^{2+}$  and  $\text{Co}^{2+}$  can not be floated. Therefore, the flotation separation of  $\text{Cd}^{2+}$  from  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Zn}^{2+}$  and  $\text{Co}^{2+}$  can be achieved. The proposed method has been successfully applied to the flotation separation of  $\text{Cd}^{2+}$  in the sample of synthetic water, and the recoveries are 103.0% ~ 109.2%..

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