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## Determination of additional factors in assessing the reliability of heat supply systems

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**Annotation.** As a result of the research, additional factors that significantly influenced the reliability of the consumers' heat supply were assessed, an assessment of the influence of these factors on the reliability of the operation of the heat network was made. The influence of additional factors is taken into account when developing a new methodology and algorithm for calculating the reliability of consumers' heat supply; a program for calculating the reliability of consumers' heat supply was developed.

### Determination of factors unaccounted for in the existing methodology

To determine the reliability of heat supply to consumers, the initial data: failure rate and average recovery time of heat pipelines and equipment should be taken into account [1–8].

The actual level of reliability of the heating system should be assessed on the basis of statistical data on failures of the system components.

To assess the reliability of existing and newly developed schemes of heat networks, a technique described in [9,10] is developed, which allows to determine the availability and probability of failure of the heat network on the basis of such initial data as the length, diameter and duration of operation of the pipeline system sections.

The disadvantage of this approach is that the calculations do not take into account a number of factors that directly affect the reliability of the heating system.

The aim of the study was to identify and take into account additional factors, as well as the development of a new method of calculating reliability indicators.

Research problems are the following:

- Determination of additional factors affecting the reliability of heat supply to consumers;
- Assessment of the impact of these factors on the reliability of the heat network;
- Taking into account the influence of these factors in the development of a new method of calculating the reliability of heat supply to consumers;
- Development of the program of reliability indicators calculation for consumer heat supply on



the basis of the new methodology.

It was assumed that the failure rate of the elements of the heat network (in addition to the service life) is influenced by the following factors: the residual thickness of the metal of the pipeline, the previous gusts, the corrosion activity of the soil, the presence of the channel flooding, the material of the pipeline, the presence of intersections with communications, the percentage of failure of the pipeline [7,11–21]

In order to solve the issue of including factors in the new methodology, the analysis of statistical data on gusts in different parts of the heat network of the city of Kazan was carried out [10].

Information on gusts was grouped by a set of factors. The influence on the failure rate of the elements of the heat network was revealed for the following factors: the residual thickness of the metal walls of the pipeline (K1), the presence of previous gusts (K2), the corrosion activity of the soil (K3), the presence of the channel flooding (K4), the presence of intersections with communications (K5). The influence of these factors on the reliability of heat supply of consumers was evaluated [10].

To take into account the factors identified in the existing methodology was introduced the coefficient of additional factors:

$$K_i = f(K_1; K_2; K_3; K_4; K_5) \quad (1)$$

With the calculated values of the coefficient  $K_i$  it is possible to estimate the effect of additional factors on the failure rate of the heat network sections.

The linear dependence of the coefficient of additional factors  $K_i$  on the residual wall thickness of the pipeline metal was revealed during the comparison of the parameters (figure 1):

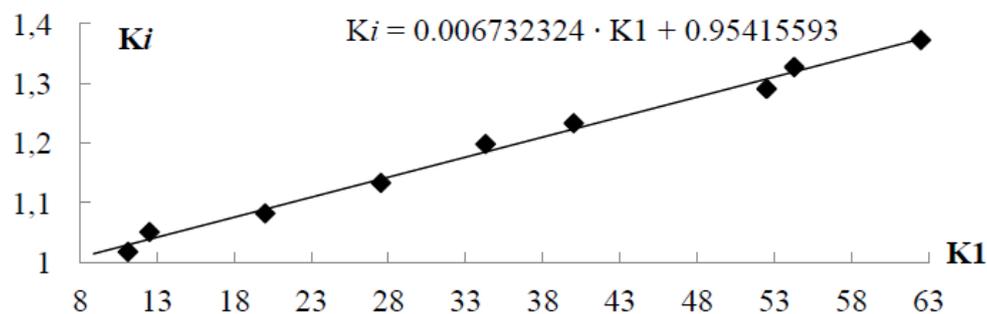


Figure 1. Influence of residual wall thickness of the pipeline metal on the coefficient of additional factors  $K_i$

The next stage was the failure analysis, which includes two additional factors—the thickness of the pipeline metal and the corrosion activity of the soil (figure 2).

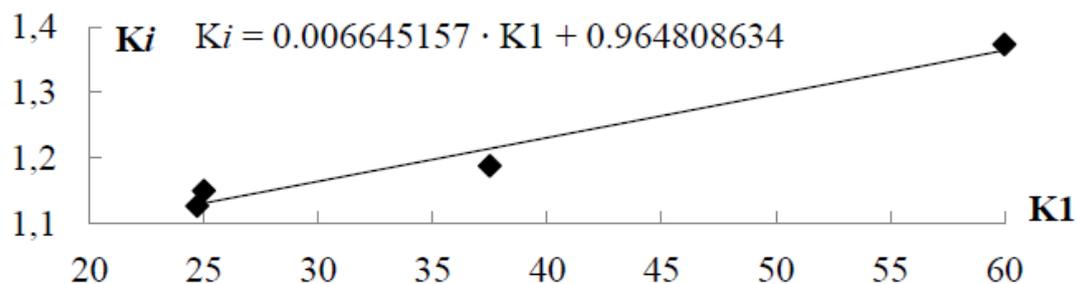


Figure 2. The influence of parameters  $K_1$  and  $K_3$  on a coefficient by accounting additional factors  $K_i$

Next analysis was performed, which includes two additional factors-the thickness of the pipeline metal and the presence of the channel flooding (figure 3).

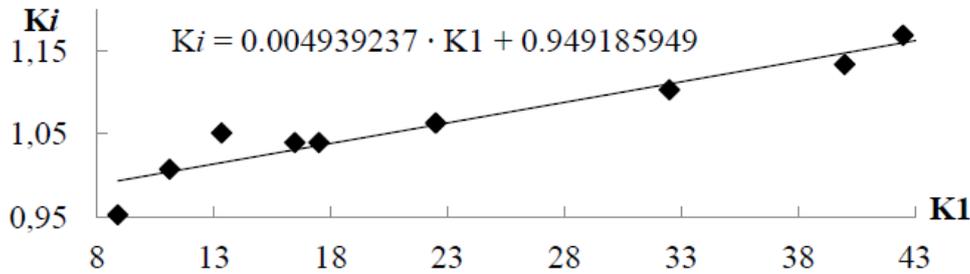


Figure 3. The influence of parameters K1 and K4 on the coefficient by accounting additional factors Ki

The next sample included parameters-the thickness of the pipeline metal and the presence of intersections with communications.

The functional dependence of the coefficient Ki on the parameters K1 and K5 is shown in figure 4.

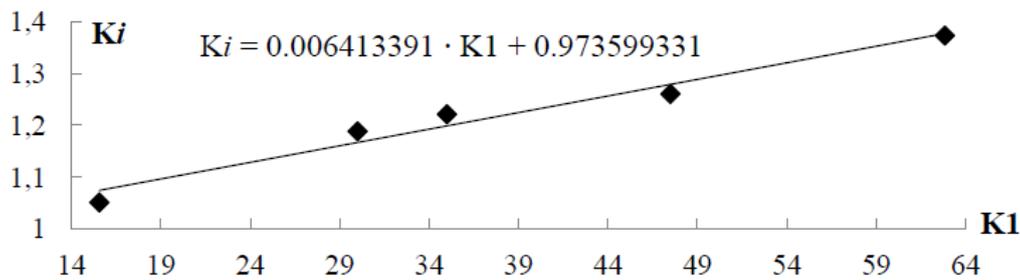


Figure 4. The influence of parameters K1 and K5 on the coefficient by accounting additional factors Ki

The final analysis of failures was combined with five parameters – the thickness of the pipeline metal, the presence of previous gusts at the site, the corrosion activity of the soil, the presence of the channel flooding and the presence of intersections with communications.

The functional dependence of the coefficient Ki on the parameters K1, K2, K3, K4 and K5 is shown in figure 5.

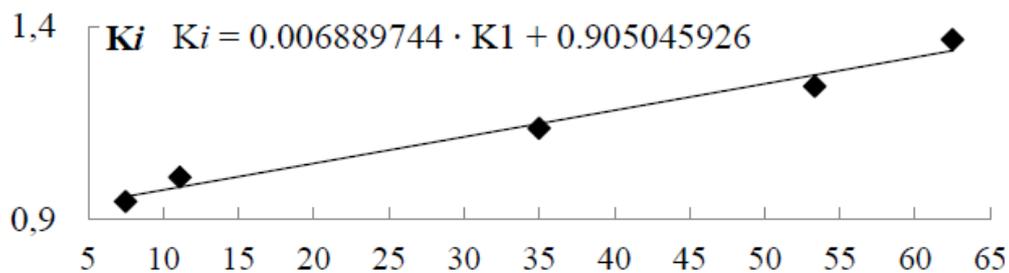


Figure 5. The influence of parameters K1, K2, K3, K4 and K5 on the coefficient by accounting additional factors Ki

### Consideration of the influence of parameters not included in the analysis

The remaining isolated cases of refusal of sections of heating networks (for example, the combination of K1-K2, K1-K3,-K5, etc.) that were not included in the analysis were taken into account using a General functional dependency is built according to the values of the coefficient Ki (figure 6).

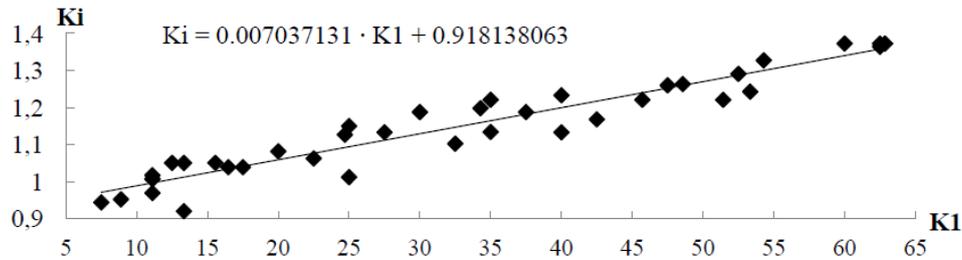


Figure 6. General functional dependence in all cases bounce sections of a heating system

Based on the functional dependencies presented in table 1, the theoretical values of the coefficient Ki were calculated.

Table 1. Functions of influence of additional parameters

№	The presence of the factors	Functional dependence
1	K1	$Ki = 0.00673 \cdot K1 + 0.954$
2	K1, K3	$Ki = 0.00664 \cdot K1 + 0.964$
3	K1, K4	$Ki = 0.00494 \cdot K1 + 0.949$
4	K1, K5	$Ki = 0.00641 \cdot K1 + 0.973$
5	K1, K2, K3, K4, K5	$Ki = 0.00689 \cdot K1 + 0.905$
6	A combination of factors different from options 1-5	$Ki = 0.00704 \cdot K1 + 0.918$

Figure 7 compares the theoretical and experimental values of the coefficient of additional factors Ki.

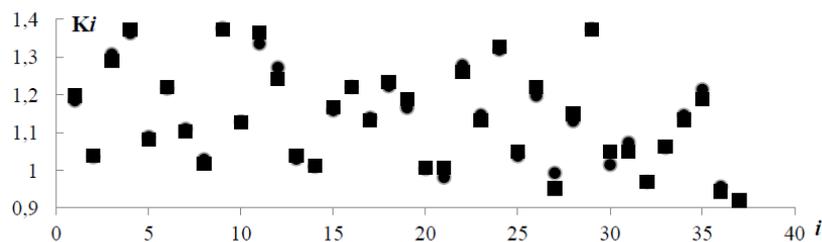


Figure 7. Theoretical and experimental values of the coefficients taking into account additional factors Ki

### Conclusion

As can be seen from the graph, the deviation of theoretical values from the experimental data is not so significant – the average error does not exceed 1.13%. Therefore, the obtained functional dependences can be used to calculate the reliability of heat supply to consumers.

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