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# Characteristics of UV Photolysis Reactor and Its Application for H<sub>2</sub>S Treatment

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**Abstract.** Malodorous gas is an important air pollutant which can damage people's health and bring uncomfortable experiences. H<sub>2</sub>S is a common malodorous gas in people's living environment. This work proposed a UV photolysis reactor with double-tube used for H<sub>2</sub>S control. Performance of the reactor is evaluated by O<sub>3</sub> generation and H<sub>2</sub>S removal. The results show that, the UV photolysis reactor is stable and produces O<sub>3</sub> with high efficiency. The reaction conditions of lower humidity and higher input energy are benefit for O<sub>3</sub> generation. 214 mg m<sup>-3</sup> of O<sub>3</sub> is produced in the UV photolysis reactor with relative humidity of 20% and input energy of 12 W at the gas flow of 1 L min<sup>-1</sup>. H<sub>2</sub>S can be decomposed efficiency in the UV photolysis process because of the high energy of UV light and O<sub>3</sub> oxidation. For the UV photolysis reactor with the input energy of 1.5 W, almost 100% of H<sub>2</sub>S with the concentration of 8 mg m<sup>-3</sup> can be decomposed. In the UV photolysis reactor, a higher humidity will lead to decompose more H<sub>2</sub>S because of the HO· generation from H<sub>2</sub>O decomposed by UV light.

## 1. Introduction

Malodorous gas can be referred to any gas that damages the environment of human life, produces an unendurable odor, or produces unpleasant feelings. It comes from a wide range of sources, such as animal husbandry, agriculture, municipal facilities, industrial production, and daily life[1]. Hydrogen sulphide (H<sub>2</sub>S) is a typical malodorous gas that produced from animals, industrial, and natural sources, especially waste treatment plants, farms, meat processing plants, slaughterhouses, and pesticide production[1]. The odor threshold value of H<sub>2</sub>S is about  $7.6 \times 10^{-4}$  mg m<sup>-3</sup>, so that very low concentrations of H<sub>2</sub>S is enough to produce a strong odor[2]. The odor is absolutely the most complex of all the air pollution problem. Malodorous can damage human health by direct olfactory stimulation or indirectly affects the cardiovascular, respiratory, digestive, nervous, and endocrine systems of the human body[3].

The traditional treatment methods of malodorous gas mainly include adsorption, chemical absorption, biological filtration, and biological droplet filtration[1]. For these methods, a high removal efficiency is realized, but there still some problems such as large area reactor, high operating cost, and sometimes operation unstable. For the past few decades, the advanced oxidation technology such as non-thermal plasma and UV photolysis oxidation for odors treatment had been widely concerned[4]. In non-thermal plasma, the electron energy can be as high as 10-20 eV, so reactive processes that require extremely high activation energy can be realized[5], but there are still some problems such as energy consumption and by-product emission that must be solved before widely applications[6]. In the UV photolysis process, the malodorous gas molecule can be activated directly by the UV light[7].



For the UV light with 185 nm wavelengths, the energy of the photon is about 6.7 eV, so that most of the odors molecules can be destroyed[8]. It is proposed that the UV photolysis oxidation is viable and high efficiency method for malodorous gas treatment, but the energy-efficient is still a problem.

In this research, a UV photolysis reactor with double-tube is discussed. The O<sub>3</sub> generation of the reactor is studied by the factors of input energy, gas flow and humidity. Compared of O<sub>3</sub> oxidation, decomposition of low concentration H<sub>2</sub>S in this system is evaluated.

## 2. Experimental section

Figure 1 shows the experimental setup used in this work, in which the system can be regarded as the simulate gas generation part, UV photolysis reactor, and detection part with several monitor instruments. The experiments are carried out in air with different humidity at atmospheric pressure and ambient temperature. The H<sub>2</sub>S mixed with certain amount of air as simulate gas. The humidity was regulated by the air flow into water bottle. For H<sub>2</sub>S removal, the initial concentration of H<sub>2</sub>S was about 8 mg m<sup>-3</sup>, and the total gas flow rate was 1 to 5 L min<sup>-1</sup> as the experiment needs. The exhaust was absorbed by sodium hydroxide solution in the absorption bottle. The UV photolysis reactor was a stainless-steel tube with an UV lamp, and it was powered by a power source. The concentration of H<sub>2</sub>S and O<sub>3</sub> in the gas were monitored by a multi-gas monitor (MultiRAE, RAE Systems, USA) and an ozone analyzer (UV-100, Eco Sensors, USA), respectively. The temperature and humidity were monitored by a hygrothermograph (RS232, CENTER, China).

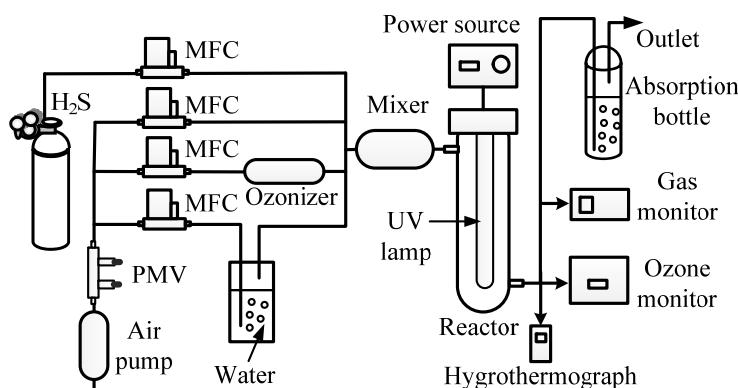


Figure 1. Schematic diagram of experimental setup.

## 3. Results and discussion

### 3.1. O<sub>3</sub> generation

In the process of photochemical reaction, oxygen in air was decomposed by high energy UV light, and the oxygen radical was produced simultaneously. And then the combination of oxygen radical and oxygen molecules produces O<sub>3</sub>. The fundamental reactions can be expressed by the following equations[9, 10]:



Where M refers to oxygen and nitrogen in air.

The generation of O<sub>3</sub> represents the energy of UV light. Therefore, O<sub>3</sub> produced in the reactor is used to evaluate the performance of the reactor. Figure 2 shows the relationship between O<sub>3</sub> produced and operation time of reactor with different gas flow. A lot of O<sub>3</sub> is produced in the photochemical process. The O<sub>3</sub> concentration has reached steady level as the operation time increased. It is also indicated that the UV photolysis reactor is stable.

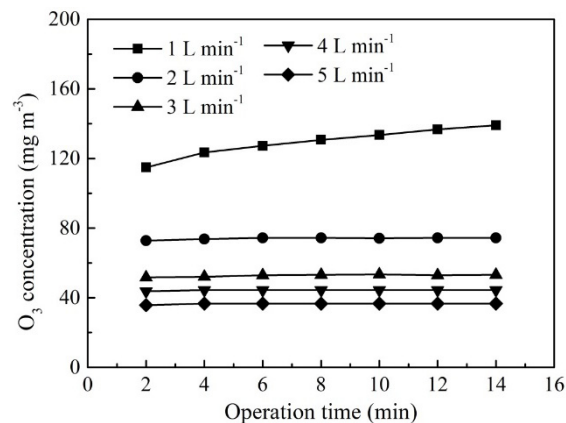


Figure 2. The relationship between  $O_3$  produced and operation time of reactor with different gas flow.

Figure 3 shows effects of gas flow on  $O_3$  produced with different input energy. The  $O_3$  concentration decreases as the gas flow increased. For the same gas flow, the more the energy input, the more the amount of  $O_3$  produced. Obviously, the input energy is the major factor in the production of  $O_3$ . Figure 4 shows Effects of input energy on  $O_3$  produced with different humidity. The humidity has a negative effect to the  $O_3$  generation, for example, at the input energy of 6 W, 148  $mg\ m^{-3}$  and 81  $mg\ m^{-3}$   $O_3$  produced at the relative humidity of 20% and 80%, respectively. As showed in the equations (3) and (4),  $H_2O$  can be decomposed by high energy UV light in the photochemical process, and the  $H_2O$  can consume  $O$  generated in the equation (1) as well, so that the energy used for  $O_3$  generation decreased.

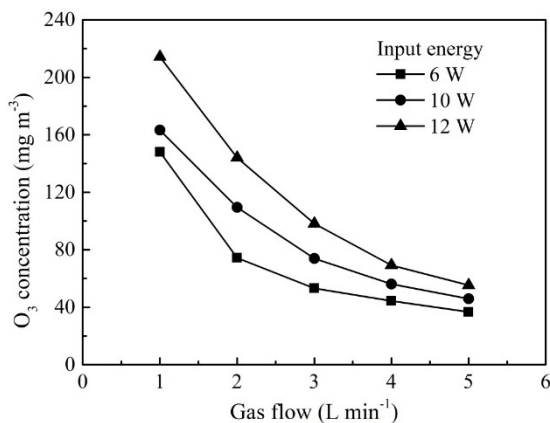


Figure 3. Effects of gas flow on  $O_3$  produced with different input energy.

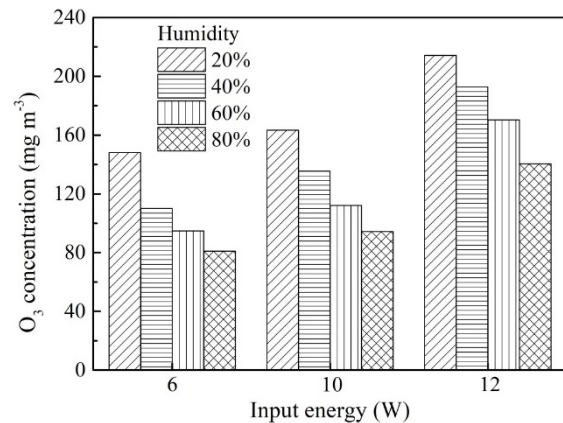


Figure 4. Effects of input energy on  $O_3$  produced with different humidity.

### 3.2. $H_2S$ decomposition

Figure 5 shows the relationship between  $H_2S$  removal and  $O_3$  concentration in the same reactor with and without UV light. The  $O_3$  concentration is monitored before the  $H_2S$  injected into the reactor. For  $O_3$  oxidation process, the  $O_3$  is produced by upstream ozonizer. The  $H_2S$  removal efficiency increases as the  $O_3$  concentration increased. For UV photolysis process,  $H_2S$  removal efficiency is almost 100% when the  $O_3$  concentration is about 35  $mg\ m^{-3}$  at the input energy of 1.5 W, compared to the removal efficiency is about 46% with only  $O_3$  oxidation.

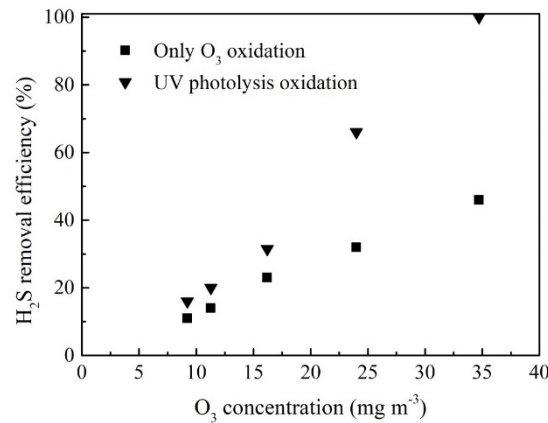


Figure 5. The relationship between H<sub>2</sub>S removal and O<sub>3</sub> concentration in the same reactor with and without UV light.

Figure 6 shows the effects of humidity on H<sub>2</sub>S removal in the UV photolysis reactor. For the same initial O<sub>3</sub> produced by UV light, the H<sub>2</sub>S removal efficiency increased as the humidity increased. For example, the H<sub>2</sub>S removal efficiency is about 84% at the relative humidity of 80%, which is much higher than that of relative humidity of 20% with removal efficiency of 44%. As showed in Figure 7, for the similar O<sub>3</sub> present in the reactor without UV light, the H<sub>2</sub>S removal efficiency is almost the same in different humidity. It is obviously that H<sub>2</sub>O promotes the H<sub>2</sub>S decomposition in the UV photolysis oxidation process. At high humidity, H<sub>2</sub>O can consume the energy which generate O<sub>3</sub>, as a result, the O<sub>3</sub> concentration in the outlet decreased. The mechanism for the H<sub>2</sub>S decomposition by O<sub>3</sub> can be described as equations (5) and (6). There is some S observed in the reactor and pipe wall downstream because of the equations (7) and (8)[11, 12]. The overall photolysis reaction of H<sub>2</sub>S with high energy UV light is likely to be as equations (9)[7].

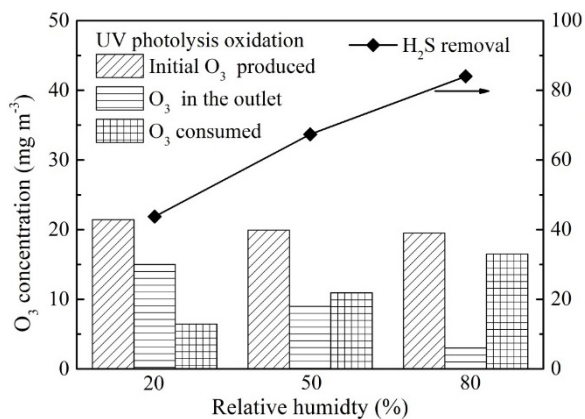
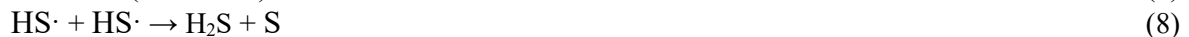


Figure 6. Effects of humidity on H<sub>2</sub>S decomposed by UV light.

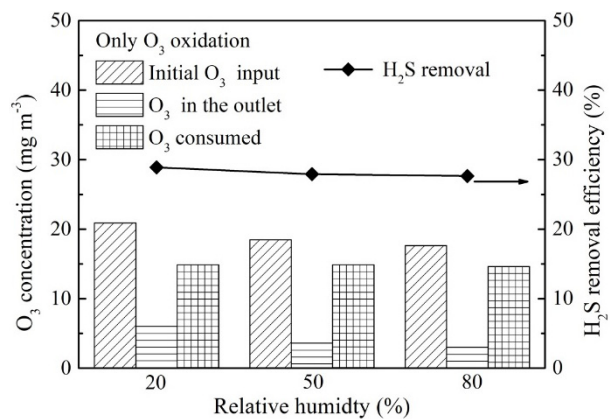


Figure 7. Effects of humidity on H<sub>2</sub>S decomposed by O<sub>3</sub> alone.

#### 4. Conclusions

Characteristic of O<sub>3</sub> generation in a UV photolysis reactor with double-tube is experimental investigated. The UV photolysis reactor has higher O<sub>3</sub> generation efficiency at the condition of lower humidity or higher input energy. For the gas flow of 1 L min<sup>-1</sup>, 214 mg m<sup>-3</sup> of O<sub>3</sub> is produced in the UV photolysis reactor with relative humidity of 20% and input energy of 12 W. H<sub>2</sub>S can be decomposed efficiency in the UV photolysis process. For the UV photolysis reactor with the input energy of 1.5 W, H<sub>2</sub>S with the concentration of 8 mg m<sup>-3</sup> can be decomposed completely. A higher humidity will lead to consume more O<sub>3</sub>. With regard to H<sub>2</sub>S removal, a higher humidity is preferred to improve its decomposition efficiency in this experiment.

### Acknowledgments

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