

The Bidispersed Model System and Binary System for Ferrofluids

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Abstract: Ferrofluids, dispersions of magnetic nanoparticles, are typical dipolar fluids whose behaviors can be modified using an external magnetic field. Such magnetically controlled effects result from interactions between the magnetic particles, which are enhanced by an applied magnetic field. Since the system of particles always possesses a size distribution, real ferrofluids represent a polydispersed system. A theoretical model of a bidispersed system, which contains only particles of two sizes, large and small, is presented. Experimentally, some binary ferrofluids based on two types of nanoparticles, with different magnetization or containing a mixture of micron-sized particles doped in ferrofluids are investigated. These magnetic colloidal systems have two dispersion phases in which at least one is magnetic nanoparticles and can exhibit novel behavior. This may result in novel physical properties and new potential applications. A model of a bidispersed system based on aggregated and non-aggregated particles, in which some non-aggregated particles could transform into aggregated particles with increasing magnetic field while total particles' number is constant, may help to advance general theories of ferrofluids.

Keywords: Ferrofluids, Interaction, Dipole, Particles

INTRODUCTION

Generally, magnetic (ferromagnetic or ferrimagnetic) materials are used in their solid state, i.e., in a polycrystalline or a single crystal form as bulk materials or thin film deposited on substrates. However, the physical properties and applications of liquid magnetic materials are of great interest. In particular, the question arises as to whether there are any natural magnetic materials in the liquid state. From solid state physics it can be known that although a conventional magnetic material becomes liquid above its melting point, this does not produce a magnetic liquid since the melting point of a ferromagnetic/ferrimagnetic material is usually higher than its Curie point, above which the magnetic material becomes paramagnetic. Consequently, magnetic materials like iron, cobalt, nickel, lose their magnetic properties at temperatures far below their melting points. Liquid metals and other molecular liquids, e.g., paramagnetic salt solutions, require extremely high magnetic fields, of the order of several Teslas, to have any magnetic influence on their behavior (Odenbach, 2003). However, there does exist

another class of magnetic field responsive fluids, including Magnetorheological (MR) and ferrofluids, which are colloidal dispersions of finely divided magnetic particles in a appropriate carrier liquid. MR fluids are dispersions that comprise mesoscale (1~10 μm) ferromagnetic or ferrimagnetic particles dispersed in an organic or aqueous carrier liquid (Phulé, 2001). Ferrofluids (magnetic liquids, ferrocolloids,) are stable colloidal suspensions of monodomain ferromagnetic/ferrimagnetic nanoparticles (about 10 nm), dispersed in a carrier liquid. Such nanoparticles contain only a single magnetic domain and can thus be treated as small thermally agitated permanent magnets in a carrier liquid (Holm and Weis, 2005). Ferrofluids are magnetically functional materials with fluidity and some of their properties, such as the microstructure, viscosity or optical behavior, can be changed by applying an external magnetic field. In particular, since they are liquid materials, the field response of ferrofluids produces no residual effects. Therefore, ferrofluids have potentially a wide range of interesting technical and biomedical applications (Buske, 1994; Teixeira *et al.*, 2000).

The small size of particles, about 10 nm in diameter, result in intensive Brownian movement so that a high sedimentation stability is obtained for ferrofluids. In order to prevent the coalescence of the magnetic nanoparticles under the action of van der Waals forces or interaction between magnetic moments or both, the particles are usually coated with surfactants or polymers whose entropic repulsion counteracts the van der Waals forces, or with charged groups that prevent agglomeration due to their electrostatic repulsion.

Ferrofluid particles are too small for the creation of domain walls. For this reason, the quantum-mechanical exchange interactions between the electronic spins allows all the atomic magnetic moments to be aligned so that the total magnetic moment m , of the particles is of the order of about 10^4 Bohr magnetons (μ_B). The magnetization M of ferrofluids can be described by standard paramagnetic behavior but, in contrast to paramagnetic salt solutions, the magnetic units interacting with the magnetic field are not single molecular magnetic moments but particles containing approximately $10^4 \mu_B$. The ferrofluid particles are so small that they can be regarded as magnetic dipoles with moments m ($= VM_s$, here V and M_s are the volume and saturation magnetization of the particles, respectively). Therefore, ferrofluids can also be viewed as typical magnetic dipolar fluids (Teixeira *et al.*, 2000).

Polydispersity is inherent in all colloid dispersions and needs to be considered in the interpretation of experimental data for ferrofluids, as it affects the magnetic properties (Holm and Weis, 2005). The well-known difficulties encountered in the statistical physics of systems with interactions hinders the formulation of a rigorous theory of ferrofluids containing even a single type of linear aggregate. As a first approximation, a theory modeled as a bidisperse system, consisting of “large” and “small” particles with different volume fractions, has been proposed to represent a real polydisperse system with a distribution of particle sizes (Zubarev and Iskakova, 2003). In addition, binary ferrofluids based on two types of nanoparticles, with different magnetizations, or micron-sized particles doped in ferrofluids, can be investigated experimentally. Novel behavior is sometimes revealed. This review is organized as follows. The magnetic interaction, which results in field-induced properties for ferrofluids, is presented in 1.1. The essentials of the bidispersion model and its application to experimental

results are given in 1.2. The binary ferrofluids, based on two types of magnetic nanoparticles, are described with some experimental data in 1.3. Some novel experimental results are presented for binary ferrofluids based on both micron- and nano-sized particles in 1.4. The review ends with conclusion. The SI units are adopted in the review.

The magnetic interactions in ferrofluids: A remarkable feature of ferrofluids is their ability to change their macroscopic behavior under the influence of an external magnetic field, producing a range of magneto-optical, magneto-viscous and other effects. Such behavior is mainly determined by their magnetic properties. For ferrofluids, the magnetic particles are so small that they can be regarded as simple magnetic dipoles p_m with a point dipole moment at the center, such that $p_m = \mu_0 m$, where μ_0 is the magnetic permeability in vacuum and m is the magnetic moment fixed inside the particle. The ferrofluid can be described as a system of particles, $i = 1, \dots, N$, each present as a dipole p_{mi} carrying a magnetic moment m_i (Huke and Lucke, 2004; Li *et al.*, 2012), that interact with each other in a pairwise manner via dipole-dipole interaction potentials U_{d-d} , which can be written as:

$$U_{d-d} = -\frac{\mu_r [3(\mathbf{p}_{mi} \cdot \mathbf{r}_{ij})/\epsilon_{ij} - \mathbf{p}_{mi} \cdot \mathbf{p}_{mj}]}{4\pi\mu_0 r_{ij}^3} \quad (1)$$

where, μ_r is the relative magnetic permeability in the magnetic medium and is taken as unity in magnetically neutral medium. r_{ij} is the distance vector between particles i and j (as shown in Fig. 1).

Since this potential decreases only as r^{-3} , the dipolar interaction is long range. Formula (1) shows that for ferrofluids, unlike the exchange interaction with a constant sign, the interaction can change a sign from attraction to repulsion, so is neither always attractive nor always repulsive. As a consequence, the spontaneous magnetization predicted by the Weiss model is unlikely to appear in ferrofluids and has never been observed in any experiment (Holm *et al.*, 2006). Ferrofluid particles are generally spherical. From formula (1), it can be seen that the maximum magnetic interaction potential of two spherical particles in contact with each other head to tail is $U_{d-d, \max} = -\mu_r p_{mi} p_{mj} / 2 \pi d_{ij}^3$. Here, $d_{ij} = (d_i + d_j) / 2$ and d_i and d_j are the diameters of the particles i and j , respectively.

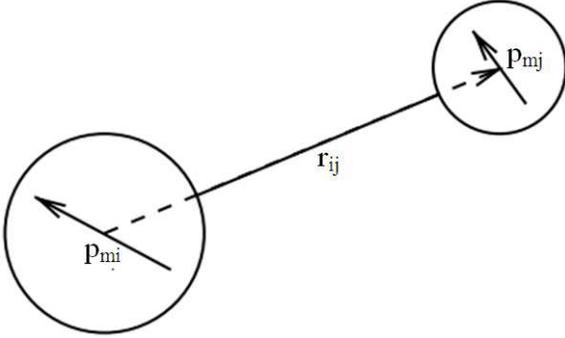


Fig. 1: Spheres i and j with magnetic dipoles p_{mi} and p_{mj} , respectively, that interact via the potential

The high fluidity of ferrofluids is combined with a perceptible ability to interact with an external magnetic field, which is the essence of their practical application. Under an external magnetic field H , the magnetic dipole moment m fixed inside the ferrofluid particles interacts with the field via the potential:

$$U_{m-H} = -\mu_0 \mathbf{m} \cdot \mathbf{H} \quad (2)$$

so that the moments tend to line up with the direction of the field. The increase of orientation of the magnetic moment of the particles under the influence of the magnetic field leads to an increase of the effective attraction between the individual ferrofluid particles (Zubarev, 2002). The average degree of alignment of the moments depends on the ratio of $\mu_0 m H$ to the thermal energy $k_B T$ (k_B is the Boltzmann constant and T is the absolute temperature), because thermal motion tends to destroy the alignment.

For ferrofluids, the field-induced effects result from the microstructural transitions that take place under the influence of an applied magnetic field. To make allowance for the presence of different magnetic materials and a range of particle sizes significantly complicates the problem of determining the internal microstructure of the ferrofluids. To simplify the maximum possible extent and to obtain physical results in a visual form, convenient for physical analysis, the ferrofluid is treated as a monodispersed suspension of identical single-domain magnetic spheres. When the dipolar interaction is sufficiently strong, ferrofluids exhibit a rich phase behavior as a function of the volume fraction of the particles and external magnetic field. The features of the monodispersed ferrofluid system can be characterized by two dimensionless parameters, the dipole coupling parameter λ and the volume fraction of particles ϕ .

The coupling parameter λ , which expresses the strength of the interaction between the magnetic particles, is defined as the ratio of the maximum attraction potential in a magnetically neutral medium ($\mu_r = 1$) between the dipoles $U_{d-d,max}$ and the thermal energy $k_B T$:

$$\lambda = -\frac{1}{2} \frac{U_{d-d,max}}{k_B T} = -\frac{\mu_0 m^2}{4\pi d^3 k_B T} \quad (3)$$

where, the coefficient 1/2 is applied since the coupling parameter is related to a pair of particles. λ is also called the coupling constant and is one of the most important parameters used to characterize ferrofluids at $H = 0$. When $\lambda > 1$, aggregation of the particles can take place and this is classified as the strong coupling limit (Tavers *et al.*, 1999; Wang *et al.*, 2002). Although the microstructure of a particular fluid is hard to observe experimentally (Teixeira *et al.*, 2000), Klokkenbury and co-worker have revealed chain-like and ring-like structures in ferrofluids at zero field and in an applied magnetic field using Monte Carlo simulation and by direct observation in situ using cryogenic Transmission Electron Microscopy (cryo-TEM) (Butter *et al.*, 2003; Klokkenburg *et al.*, 2004; 2006). Employing the Monte Carlo method, Aoshima and Satoh found that for a very weak magnetic field, the strong interaction between the larger particles gives rise to the formation of various shapes from the chain-like clusters, including bending, looping and branching; in a strong magnetic field, chain-like clusters are formed along the magnetic field direction (Aoshima and Satoh, 2005). For $\lambda < 1$, the system is regarded as being in a homogeneous “gas-like” state with insufficient magnetic interaction to make the particles aggregate (Psheichnikor and Mekhonoshin, 2000).

The volume fraction of the particles ϕ , which is another dimensionless parameter used to characterize ferrofluids, is defined as:

$$\phi = \frac{\text{volume of the particles}}{\text{volume of the particles} + \text{volume of the carrier liquid}} \quad (4)$$

$$= \frac{N \pi d^3}{V \cdot 6}$$

where, N is the number of particles in the ferrofluid, V is the volume of the ferrofluid and N/V denotes the number density of the particles. In ordinary ferrofluids, ϕ is typically a few percent (Odenbach, 2003; Huke and Lucke, 2004). For

ferrofluids, the interparticle interaction is related to ϕ and λ (Mérigue *et al.*, 2004). A modern approach to the description of the aggregated chain structure in ferrofluids is based on the free-energy density functional method. According to this, the ferrofluid free energy is expressed as a function of the concentration g_n of chains consisting of n particles. Traditionally, for ferrofluids of low concentration, such as $\phi = 5\%$, the interchain interaction is neglected and the interparticle interaction is taken into account only for nearest neighboring particles in each chain (Mendelev and Ivanov, 2005). It is usually considered that for small particle volume fractions ($\phi < 1\%$), the ferrofluid remains in the dilute limit and the magnetic interactions between ferrofluid particles is negligible and cannot stimulate particle aggregation (Dubois *et al.*, 1999; Hamonay *et al.*, 1999).

Experiments, theories and simulation have shown that for large enough values of λ and ϕ , the ferrofluid particles tend to organize themselves into many different types of aggregates, such as chains, rings, branched structures and networks. In addition, in the non-aggregating regime of $\lambda \sim 1$, despite the fact that the proportion of aggregates is negligible, correlations can still exist between particles from the magnetic interparticle interaction and the ferrofluid can show anisotropic behavior in a magnetic field (Cerdà *et al.*, 2010; Elfimova *et al.*, 2012). The magnetization curves of ferrofluids are significantly influenced by the field-induced aggregation effect (Li *et al.*, 2007a). The previous theoretical model treated the ferrofluids as ideal superparamagnetic materials, in which there are no magnetic interactions between the magnetic colloidal particles. On the other hand, if there is a strong interaction between the magnetic colloidal particles, they will attract each other and no longer be dispersed in the carrier liquid. Neglecting the magnetic interaction between the colloidal particles and taking only the mutual interaction between the m , the magnetic moment of the particles and an applied magnetic field H into account, the equilibrium magnetization M as a function of H is expressed by:

$$M(H) = M_s \phi \int_0^\infty L(\alpha) f_{\text{dis}}(V) dV \quad (5)$$

where, M_s and ϕ are the saturation magnetization and volume fraction of the colloidal particles, respectively, the function $f_{\text{dis}}(V)$ is the normalized particle size distribution function of the particles expressed in terms of their volume V , $L(\alpha) = \coth \alpha - 1/\alpha$ is the Langevin

function. In this expression, $\alpha = M_s V H / k_B T$ is the Langevin parameter. For spherical particles and not taking into account any distribution of the particle size, formula (5) can be written simply as:

$$M(H) = M_s \phi L(\alpha) \quad (6)$$

where, $\alpha = \mu_0 m H / k_B T$, $m = M_s \pi d^3 / 6$ and d is average diameter of the particles. In a low field, $L(\alpha) = \alpha/3$ and formula (6) leads to Curie's law for the initial susceptibility χ_L :

$$\chi_L = \left. \frac{\partial M}{\partial H} \right|_{H \rightarrow 0} = \frac{\mu_0 M_s^2 \pi d^3}{18 k_B T} \quad (7)$$

By comparing the shapes of the magnetization curves and initial susceptibilities of ferrofluids with high ϕ as mother fluid and those of corresponding diluted solution, the magnetic interactions between ferrofluid particles have been clarified experimentally (Taketomi and Shull, 2002; 2003). It was concluded that a small number of clusters with aligned magnetization vectors do exist in the mother ferrofluid ($\phi \approx 10\%$) but not when subject to 1000-fold dilution ($\phi \approx 0.01\%$).

Clearly, the magnetic interaction between ferrofluid particles is dependent not only on the magnetization of the particles, but also on the volume fraction of the particles. Experimentally, the interparticle magnetic interaction is evaluated using the parameter γ (Mérigue *et al.*, 2004; Ivanov and Kuznetsova, 2001), which is defined as:

$$\gamma = \frac{\mu_0 m^2}{\langle r \rangle^3 k_B T} = \mu_0 M_s^2 \frac{\pi d^3}{6} \frac{\phi}{k_B T} \quad (8)$$

where, $\langle r \rangle = (\phi^{-1} \pi d^3 / 6)$ is the mean interparticle distance. While $\gamma \leq 1$, the ferrofluids can be described by "mean-field model" by Weiss, in which the initial susceptibility as $\chi = \chi_L / (1 - 4\pi \chi_L / 3)$, or by "modified mean-field model" in which $\chi = \chi_L (1 + 4\pi \chi_L / 3)$. The Weiss model predicts a magnetic phase transition into a magneto-ordered liquid state; at the transition point the initial susceptibility becomes infinite, that is, $\chi \rightarrow \infty$ when $\chi_L \rightarrow 3/4\pi$. But a paramagnetic to ferromagnetic second order phase transition is never observed in fluidlike magnetic system. That is why the Weiss mean-field theory appears to be questionable while applying to ferrofluids (Ivanov and Kuznetsova, 2001).

The bidispersed model of ferrofluids: Nanoparticles always have a finite size distribution, so real ferrofluids are polydispersed, that is, polydispersity is a natural property of ferrofluids (Cabuil, 2000). To simplify, a ferrofluid system can usually be viewed as a monodispersed suspension of identical one-domain ferromagnetic spheres. This allows the maximum possible theoretical description and can predict physical results in a visual form convenient for physical analysis (Zubarev and Chirkov, 2010). The monodispersed model of (strictly speaking) polydispersed ferrofluids naturally assume all particles possess a system averaged size, that is, have small dimensions. Therefore, these models cannot provide a satisfactory description of the properties of a polydispersed system, except in the case of highly diluted solutions where no chain aggregates or other heterostructures can appear (Zubarev, 2001). The influence of the particle interaction on the magnetic properties is most evident at a weak field. By means of molecular dynamics simulations, the formation of chains is found to enhance the magnetization at weak fields and thus leads to a larger initial susceptibility (Wang *et al.*, 2002). However, Taketomi and Shull (2002; 2003) found experimentally that the initial susceptibility of a system with such interaction could be less than that without interaction (Taketomi and Shull, 2002). This paradox was explained as due to the formation of closed chains under zero field, which may result from the “depletion force” of the polydispersed ferrofluids. In addition, Monte Carlo simulations show that the thickness of the chainlike clusters for a polydispersed system depend on the standard deviation of the particle size distribution but are independent of the magnetic field strength (Aoshima and Satoh, 2005). Obviously, for true ferrofluids, the monodispersed model is very approximate.

The well-known difficulties encountered in the statistical physics of dense systems hinder the formulation of a rigorous theory of ferrofluids containing even a single type of linear aggregates. A first approximation, modeled by a bidispersed system that consists of “large” and “small” particles with different volume fractions, has been proposed instead of a real polydispersed system with more or less uniform particle size distribution (Zubarev, 2003; 2001). For such a bidispersed system, as a result of the magnetic dipole interaction, the coupling parameter between large particles is greater than 1 and the large particles can combine into aggregates. Also, the coupling

parameters between small particles and between small and large particles are smaller than 1, so that the small particles remain in the individual non-aggregated state. Consequently, the chain and droplet aggregates formed from large particles can be visualized as being in a “sea” or “gas” of small particles. It has been demonstrated that small particles can either prevent or stimulate these structural transformations, depending on the properties of the medium. It is well-known that the presence of the gas of small particles provides the so-called “depletion forces”, acting as an effective attraction between large particles and leads, even when there is no direct physical attraction between these particles, to a range of diverse phase transitions. Simple geometric considerations show that, when the large particles are assembled into chains and other clusters, the induced excluded volume of the small particles decreases, as shown in Fig. 2. It is clear that this leads to a decrease of the free energy of the entire system, thus stimulating cluster formation. Therefore, it can be expected that the phase and structural transitions in real polydispersed ferrofluids substantially differ from the predicted by the idealized monodispersed models (Zubarev and Iskakova, 2003).

Since the dipole moments of the particles are proportional to the volume of their magnetic cores, the large particles can be oriented more easily at low field strengths and the smaller ones can only be oriented under a rather strong applied magnetic field. As a result, the magnetization properties of a polydispersed system differ from those of a monodispersed system even in the very dilute case. It has been demonstrated that this small fraction of large particles can play a major role in determining the physical properties of a polydispersed ferrofluid (Wang and Holm, 2003). On the basis of the polydispersed model, the main type of structure in these systems is reckoned to be a chain-like aggregate formed by the large particles. Most of the small particles remain in the non-aggregated state rather than chained to each other. A small number of them stick to the edges of the chain formed by the large particles so that the chains remain short (Kantorovich, 2005). When the total volume fraction of the system is fixed, the average size of these clusters increases with increasing volume fraction of large particles. Fixing the volume fraction of large particles, the average aggregate size formed by them decreases when increasing the volume fraction of small particles (Wang and Holm, 2003).

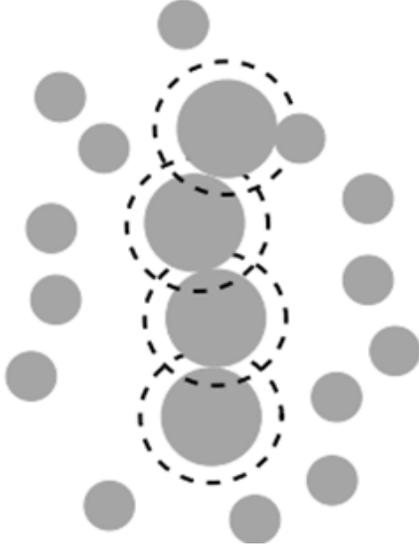


Fig. 2: The determination of the excluded volume for the chain-small particle system (Zubarev and Iskakova, 2003).

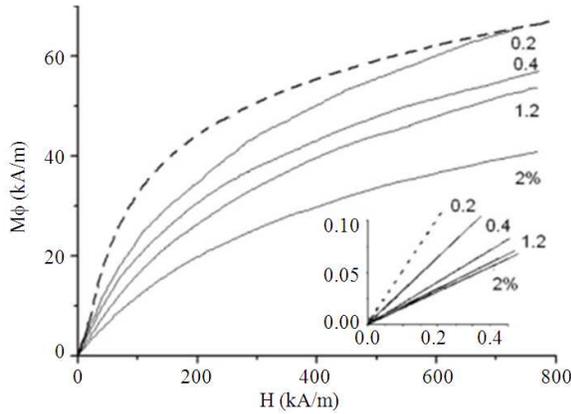


Fig. 3: The magnetization curves reduced by ϕ vs applied magnetic field for ferrofluids based on ZnFe_2O_4 nanoparticles. The dashed line is the magnetization curve of the particle (Wang *et al.*, 2009)

Ionic ZnFe_2O_4 is a weak magnetic ferrofluid with a range of particle sizes (a typical polydispersed ferrofluid), in which the dipolar coupling constant λ ($= 0.18$) is less than 1 (Wang *et al.*, 2009). The magnetization curves were measured and are shown in Fig. 3, scaled to the volume fraction of particles ϕ . By comparing the reduced magnetization curves and initial magnetic susceptibilities of ferrofluids with different volume fractions of particles, it is revealed that there are field-induced attractive interactions between the

colloidal particles, which make them aggregate; this interaction decreases with ϕ (Wang *et al.*, 2009). The dipolar coupling constant is so small that particle aggregation cannot be induced by magnetic interaction alone. Thus, it is concluded from the experimental results that a non-magnetic attractive interaction is stimulated during the magnetization process for the ZnFe_2O_4 ferrofluids. Using a bidispersed model based on “large” and “small” particles, this non-magnetic interaction can be explained as a “field-induced structure force”. In a similar way to the so-called “depletion force” (Birdi, 1997), the field-induced structure force F_{str} experienced by one of the larger particles can be written as:

$$F_{\text{str}} = -k_B T(n_2 - n_1)S_a \quad (9)$$

where, S_a is the effective area between the large particles and n_1 , n_2 are the number density of small particles inside and outside this area, respectively, as shown in Fig. 4. In zero magnetic field, the colloidal particles act as Brownian particles, so the separation between the particles is random and the large particles can be regarded as being immersed in a “sea” of small particles, as shown in Fig. 4a. When an external magnetic field H is applied, the magnetic moments inside the particles interact with this magnetic field via the potential $U_{m-H} = -\mu_0 mH$. Thus, the moments tend to align with the direction of the field. The magnetic moment m is proportional to the cube of the particle diameter, so the larger the particle is, the stronger the interaction between the particle and the magnetic field. Therefore, the moments inside the larger particles align more easily to the direction of the applied magnetic field than those inside smaller particles. Also, a weak magnetic attraction interaction could arise between neighboring large particles and force them to approach each other, as shown in Fig. 4b. However, this magnetic interaction is not strong enough to make the particles aggregate since m is small and the influence of the thermal disturbance is strong. At the same time, as two large particles approach each other, the number density of the smaller particles remaining in the area between the large particles will decrease, as shown in Fig. 4c. Thus, the probability that each large particle is hit by small particles is not isotropic and the probability of an impact from the direction of separation space between the large particles is less than that from other directions. These asymmetric impacts will promote the approach of two large particles, thus giving rise to an attractive force between two large particles in addition to the magnetic attraction. Thus, during the magnetization process the large particles will form aggregates, as shown in Fig. 4d. The additional attractive force between two

particles is different from the general “depletion force” in an isolated system with no other interactions, because it depends on the attractive magnetic interaction induced by an external magnetic field. As a result, it can be called a “field-induced structural force”. This field-induced structural force can also arise in strong magnetic ferrofluids ($\lambda > 1$) with a distribution of particle sizes, which could be difficult to distinguish from the magnetic attraction because this is strong enough by itself to make the particles aggregate. Apparently, when $n_1 = 0$, formula (9) simply describes the general depletion force (Birdi, 1997).

Experimentally, the interparticle magnetic interaction in a ferrofluid is directly proportional to the volume fraction of the particles ϕ . For the formation of pre-existing aggregates in zero field, the interaction is regarded as negligible when ϕ is less than 1.0%. In the case of non-interacting dipoles, ferrofluids are referred to as “superparamagnetic” liquids, which are characterized by magnetization curves displaying no hysteresis. The magnetization behaviors of polydispersed ferrofluids based on $\gamma\text{-Fe}_2\text{O}_3/\text{Ni}_2\text{O}_3$ composite nanoparticles, with coupling constant λ 0.43, have been investigated (Li *et al.*, 2012). The dipole coupling constant of these nanoparticles is too small so that they cannot form aggregates through magnetic interaction alone. Experimental results show that when the particle volume fraction ϕ is 2.4%, the magnetization curve exhibits quasi-magnetic-hysteresis behavior, i.e., the demagnetization curve lies above the magnetization in a high field. However, for a more dilute ferrofluid with $\phi = 0.94\%$, the magnetization curve does not exhibit such behavior and gives the results shown in Fig. 5. According to the bidispersed model for polydispersed ferrofluids, this magnetization behavior can be attributed to the field-induced effects of self-assembled pre-existing chain-like aggregates, which could originate from a non-magnetic “depletion force”. For such pre-existing chain-like aggregates, the orientation of the moments inside the particles is not co-linear, as shown in Fig. 6, so that during the magnetization and demagnetization process, the apparent magnetizations in the high-field limit are different. As a consequence, the magnetic magnetization curve of the ferrofluid with $\phi = 2.4\%$ shows quasi-magnetic-hysteresis behavior. When the volume fraction of the particles is below the limit of a dilute ferrofluid (when $\phi = 0.94\%$), the apparent magnetization results from the contribution of individual particles, i.e., the particles cannot form aggregates. Therefore, ferrofluids with $\phi = 0.94\%$ do not exhibit hysteresis phenomena similar to those with $\phi = 2.4\%$.

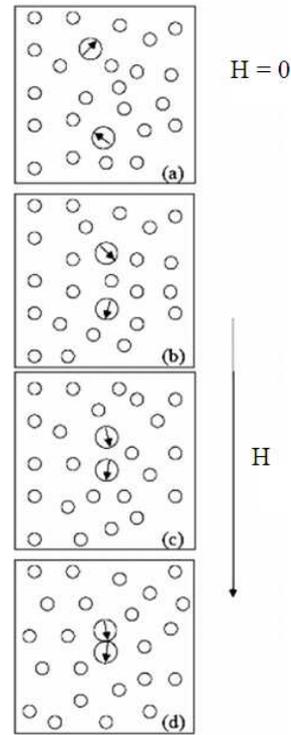


Fig. 4: Schematic illustration of the field-induced structural force between large particles in the bidispersed model for ZnFe_2O_4 ferrofluids. Note the depletion of small particles from the space separating large particles as the distance between the large particle decreases and the increase of total magnetic moment of the particle ensemble with applied magnetic field (Wang *et al.*, 2009)

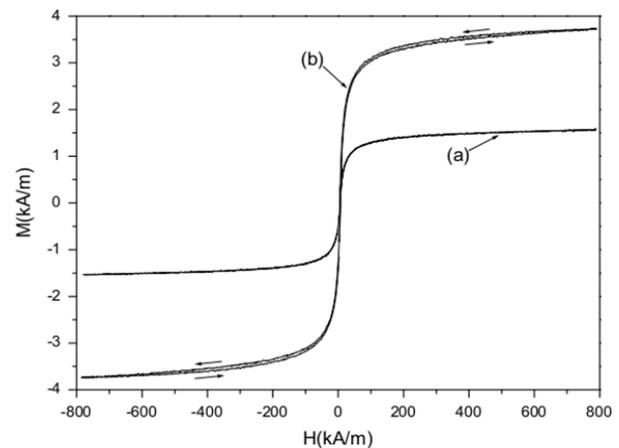


Fig. 5: Magnetization curves of ferrofluids based on $\gamma\text{-Fe}_2\text{O}_3/\text{Ni}_2\text{O}_3$ composite nanoparticles with (a) $\phi = 0.94\%$ and (b) $\phi = 2.4\%$ (Li *et al.*, 2012)

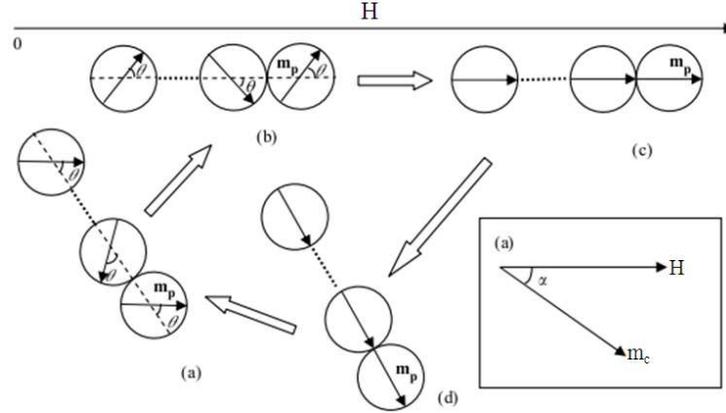


Fig. 6: Geometry of the Model-Of-Chain (MOC) used to characterize the magnetization and demagnetization process for $\gamma\text{-Fe}_2\text{O}_3/\text{Ni}_2\text{O}_3$ composite nanoparticle based ferrofluids (Li *et al.*, 2012)

The binary ferrofluids based on nano-nano particles: A bidispersed system consisting of large and small particles with no size distribution is hard to achieve experimentally. The magnetic interaction between magnetic nanoparticles is related to the interaction between magnetic moments. The magnetic moment of a single domain particle m is proportional to its volume V and, for a spherical particle, can be expressed as:

$$m = \pi d^3 M / 6 \quad (10)$$

where, M is the magnetization of the particle and d is its diameter. Therefore, the bidispersed modeled ferrofluids consisting of both “large” and “small” particles can be also regarded as a system comprising of “strong” and “weak” magnetic particles, with different m for different d (Li *et al.*, 2008). Ferromagnetic or ferrimagnetic materials have intrinsic moments. Accordingly, in formula (10), M is the saturation magnetization for the ferromagnetic/ferrimagnetic nanoparticles. Paramagnetic materials have induced moments along the direction of the applied magnetic field and their magnetization M is expressed by χH , where χ is the susceptibility and H is the strength of the applied magnetic field. Accordingly, we propose that the difference in the magnetization between single systems (having different magnetizations M) can be employed to synthesise a bidispersed system. That is, one can use a mixture of two pure system with different magnetizations, such as ferrimagnetic and paramagnetic, to produce a magnetically bidispersed system instead of a size bidispersed system. Such fluids

based on a mixture of two different magnetic nanoparticles are known as binary ferrofluids and can have behaviors different to those of single ferrofluids (Han *et al.*, 2009; Zhang *et al.*, 2010).

Like general ferrofluids, binary ferrofluids based on A (strongly magnetic) and B (weakly magnetic) nanoparticles, can still be described by both the dipolar coupling constants and volume fraction of particles. For binary ferrofluids, the two dimensionless parameters characterizing ferrofluids, the volume fraction of particles and the coupling constant, are defined as:

$$\phi_{AB} = \frac{V_a + V_b}{V_a + V_b + V_c} \quad (11)$$

$$\phi_A = \frac{V_a}{V_a + V_b + V_c} \quad (12)$$

$$\phi_B = \frac{V_b}{V_a + V_b + V_c} \quad (13)$$

where, V_a , V_b and V_c are volumes of the A particles, B particles and carrier liquid; ϕ_{AB} represents the total volume fraction of both A and B particles and ϕ_A , ϕ_B are the volume fractions of A and B particles, respectively. The dipolar coupling constants include those between A particles λ_{A-A} , between B particles λ_{B-B} and between A and B particles λ_{A-B} . These are written as:

$$\lambda_{A-A} = \frac{\mu_0 m_A^2}{4\pi \langle d_A \rangle^3 k_B T}, \quad m_A = \frac{\pi}{6} \langle d_A^3 \rangle M_A \quad (14)$$

$$\lambda_{B-B} = \frac{\mu_0 m_B^2}{4\pi \langle d_B \rangle^3 k_B T}, \quad m_B = \frac{\pi}{6} \langle d_B^3 \rangle M_B \quad (15)$$

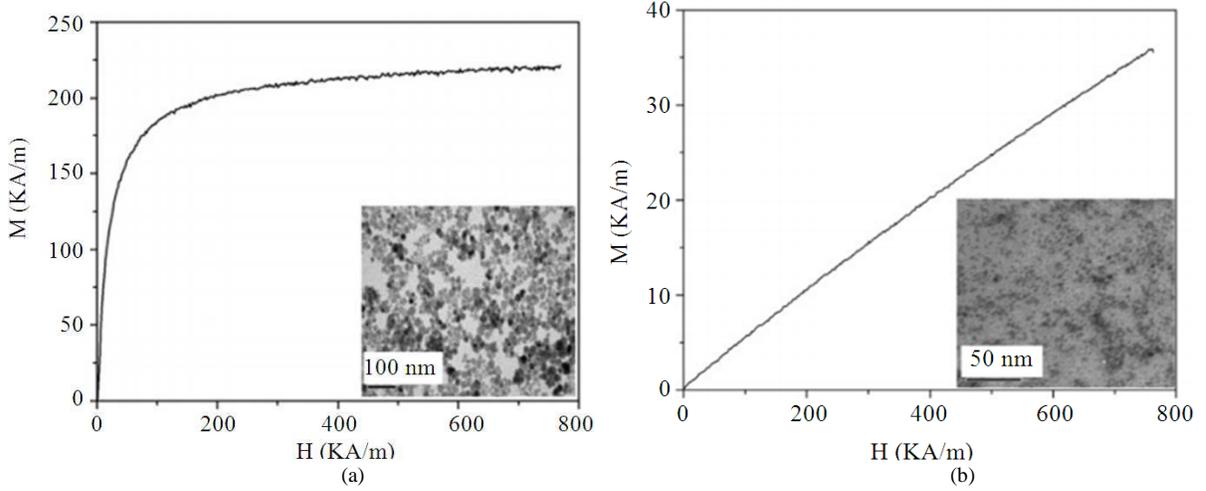


Fig. 7: The magnetization curves of (a) $\gamma\text{-Fe}_2\text{O}_3$ nanoparticle and (b) ZnFe_2O_4 nanoparticles. The inserts are the Transmission Electron Microscopy (TEM) photographs of these particles (Fu *et al.*, 2012)

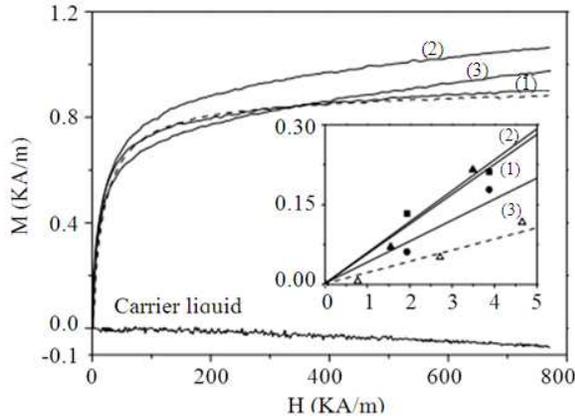


Fig. 8: The magnetization curves of the ferrofluids. \blacktriangle , - (1): the binary ferrofluids with $\phi_\gamma = 0.4\%$ and $\phi_{\text{Zn}} = 0.1\%$; \blacksquare , - (2): the binary ferrofluids with $\phi_\gamma = 0.4\%$ and $\phi_{\text{Zn}} = 0.2\%$; \bullet , - (3): the binary ferrofluids with $\phi_\gamma = 0.4\%$ and $\phi_{\text{Zn}} = 0.4\%$; Δ , - -: the $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles multiplied by 0.4% (Fu *et al.*, 2012)

and:

$$\lambda_{A-B} = \frac{2\mu_0 m_A m_B}{\pi \langle d_A + d_B \rangle^3 k_B T} = \frac{2\mu_0 M_A M_B}{\pi \langle d_A + d_B \rangle^3 k_B T} \quad (16)$$

where, m_A , m_B and $\langle d_A \rangle$, $\langle d_B \rangle$ are the average magnetic moments and the average diameters of the A and B particles, M_A , M_B and $\pi \langle d_A \rangle^3 / 6$, $\pi \langle d_B \rangle^3 / 6$ are

the magnetizations and the average volumes of the A and B particles, respectively (Fu *et al.*, 2012).

Since the initial susceptibility is sensitive to the influence of the particle aggregates and the formation of clusters will lead to a larger initial susceptibility, whether or not there is any magnetic interaction between the magnetic colloidal particles in ferrofluids can be clarified by measurement of the initial susceptibility. Fu *et al.* (2012) investigated the initial susceptibility of binary ferrofluids based on $\gamma\text{-Fe}_2\text{O}_3$ and ZnFe_2O_4 nanoparticles. For the $\gamma\text{-Fe}_2\text{O}_3$ and ZnFe_2O_4 nanoparticles, the magnetization and morphology are shown in Fig. 7. The dipole coupling constants between $\gamma\text{-Fe}_2\text{O}_3$ particles $\lambda_{\gamma-\gamma}$ between ZnFe_2O_4 particles $\lambda_{\text{Zn-Zn}}$ and between $\gamma\text{-Fe}_2\text{O}_3$ and ZnFe_2O_4 particles $\lambda_{\gamma-\text{Zn}}$, were calculated to be: $\lambda_{\gamma-\gamma} = 1.28$, $\lambda_{\text{Zn-Zn}} = 1.39 \times 10^{-2}$ and $\lambda_{\gamma-\text{Zn}} = 7.30 \times 10^{-2}$, respectively. It is therefore clear that in the $\gamma\text{-Fe}_2\text{O}_3$ - ZnFe_2O_4 binary ferrofluids, only $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles can form aggregates by magnetic interaction. In these binary ferrofluids, ϕ_γ is fixed as 0.4% and the ϕ_{Zn} are 0.1% (for sample (1)), 0.2% (for sample (2)) and 0.4% (for sample (3)). The magnetization curves of the binary ferrofluids are shown in Fig. 8. Since, for the ferrofluids, the influence of the particle interactions on the magnetic behaviors is most evident at weak field, the initial magnetization curves of the binary ferrofluids in the low field region ($H \leq 5 \text{ kA/m}$) are shown in the inset in Fig. 8. As a comparison, the magnetization curve of the $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles multiplied by 0.4% is also given in Fig. 8.

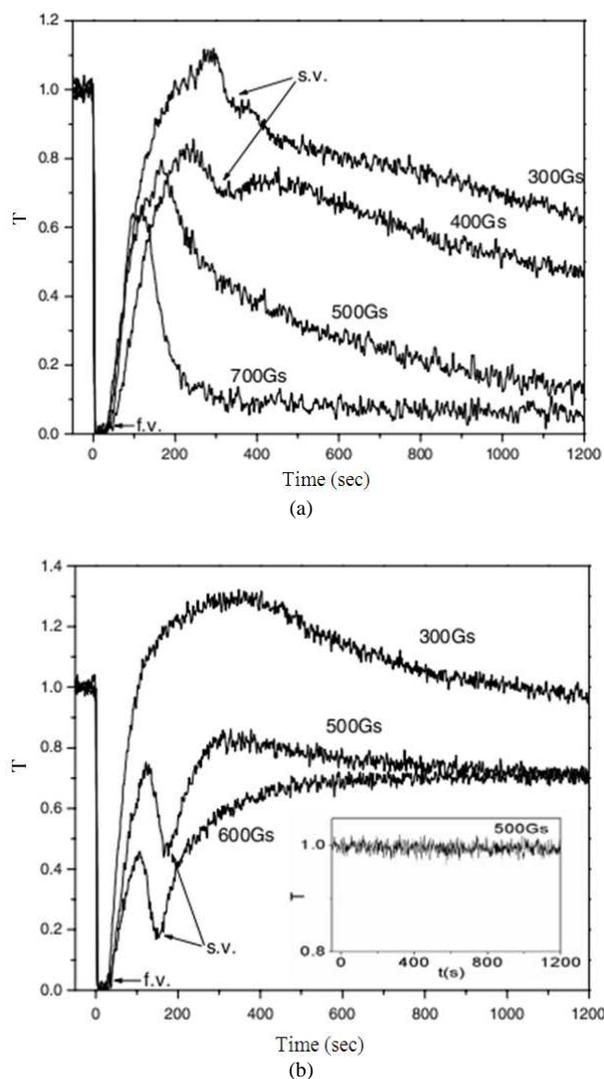


Fig. 9: The T-t curves, for different values of the magnetic field, of (a) CoFe₂O₄ ferrofluids with $\phi = 0.6\%$ and (b) CoFe₂O₄-p-MgFe₂O₄ binary ferrofluids with $\phi_{AB} = 0.6\%$ ($\phi_A = \phi_B = 0.3\%$) and p-MgFe₂O₄ ferrofluids with $\phi = 0.6\%$ in the inset (f. v., first valley; s.v., second valley). The magnetic field is applied at $t = 0$ (Li *et al.*, 2011)

Table 1: The initial susceptibilities of the binary ferrofluids based on γ -Fe₂O₃/ZnFe₂O₄ nanoparticles multiplied by the volume fraction of the particles (Fu *et al.*, 2012)

$\phi_{Zn}(\%)$	0	0.1	0.2	0.4
χ_i of the binary ferrofluids		0.0563	0.0584	0.0401
0.4% $f_g + f_{Zn}c_{Zn}$	0.0213	0.0215	0.0217	0.0220

The initial susceptibilities of the binary ferrofluids and the particle system multiplied by the volume

fraction of the particle are listed in Table 1. From these experimental results, it can be seen that the initial susceptibility of the binary ferrofluids with $\phi_{Zn} = 0.4\%$ is the smallest, although that with $\phi_{Zn} = 0.2\%$ is larger than the one with $\lambda_{Zn} = 0.1\%$. In addition, at high field, the magnetization of the ferrofluids with $\lambda_{Zn} = 0.4\%$ is greatest. These results show that the formation of both chain-like and ring-like aggregates of γ -Fe₂O₃ nanoparticles can be stimulated by the ZnFe₂O₄ nanoparticle system. For dilute binary ferrofluids based on both strongly magnetic γ -Fe₂O₃ and weakly magnetic ZnFe₂O₄ nanoparticles, the microstructure and magnetization result mainly from the γ -Fe₂O₃ nanoparticle system, although the weakly magnetic ZnFe₂O₄ nanoparticle system modifies the microstructure and apparent magnetization behavior. These modifications affect the formation of chain-like and ring-like structures in the zero magnetic field. The former enhances the magnetization and leads to a large initial susceptibility and the latter reduces the magnetization at weak field to decrease the initial susceptibility. Therefore, the apparent initial susceptibility is a result of competing effects of both chain-like structures and ring-like structures on the magnetic behavior. The ratio of these aggregates varies non-monotonically with ϕ_{Zn} , so as ϕ_{Zn} increases, the weakly magnetic ZnFe₂O₄ nanoparticle system produces a non-monotonic modification of the initial susceptibility of these binary ferrofluids.

The magneto-optical effects are very sensitive tools to determine the microstructure of the ferrofluids. When light is transmitted through binary ferrofluids composed of both ferrimagnetic CoFe₂O₄ nanoparticles and paramagnetic p-MgFe₂O₄ particles in the presence of a high magnetic field and through pure (single) CoFe₂O₄ fluids in a low magnetic field, an oscillatory relaxation process is observed. This appears as two valleys in the T-t curve for the variation of the relative transmission coefficient T with time t during the application of a magnetic field (Li *et al.*, 2011), as shown in Fig. 9. This relaxation behavior is explained using a model of a bidispersed system based on both chained and unchained particles, in which, when an external magnetic field is applied, the chained particle will form chain like structures and the unchained particles behave as a magnetically polarized gas. In such a bidispersed system, the variation of the transmitted light results mainly from the motion of the chains, with the gas of magnetically polarized unchained particles producing the modulation effect. This oscillatory relaxation phenomenon depends on features of both the chained and unchained particles. If

either of the particle volume fraction of chained particles or of unchained particles is very low, or the degree of polarization of the unchained particles is very weak, a simple nonlinear relaxation process will appear, giving only a valley in the T-t curves. For pure CoFe_2O_4 ferrofluids, the number of chained and unchained particles does not remain constant under different strengths of the applied magnetic field. With an increase of the magnetic field, some of the larger particles in the system of unchained particles will behave as chained particles and contribute to the chain-like structure. From an analysis of the relaxation behavior of the transmitted light, it is known that a binary ferrofluid based on strongly magnetic CoFe_2O_4 particles and weakly magnetic $\text{p-MgFe}_2\text{O}_4$ particles, in which both chained and unchained particles can be regarded as roughly constant, is much closer to the theoretically bidispersed system than the pure ferrofluids containing only strongly magnetic CoFe_2O_4 nanoparticles.

In addition, binary ferrofluids based on two types of strongly magnetic nanoparticles can exhibit novel behavior. In the zero magnetic field, ferrofluids are isotropic colloidal suspensions of ferromagnetic or ferrimagnetic nanoparticles in a carrier liquid. When a magnetic field is applied to ferrofluids in the direction of the transmitted light, two longitudinal magneto-optical effects occur, circular birefringence (proportional to the Faraday Rotation (FR) and Circular Dichroism (CD)). In most applications where longitudinal magneto-optical properties of materials are used (the optical isolator, for example), the FR is the useful effect whereas the CD generally induces performance limitations. The CD of ferrofluids is often large and generally cannot be neglected compared with the FR. For a Faraday rotator to be useful for polarization studies, it must be free of CD at the working wavelength. Donatini *et al.* (1997) have proposed a method for realizing, by mixing ferrofluids, a pure Faraday rotator (free of circular dichroism). In this method, they demonstrated that compatible ferrofluids, such as Fe_3O_4 and CoFe_2O_4 , can be mixed in suitable proportions so as to cancel the CD at selected wavelengths in the visible-near-IR spectrum. Moreover, ferrofluids represent liquid materials that exhibit no residual birefringence, in contrast to most solid optical materials.

The binary ferrofluids based on micro-nano particles: Conventional ferrofluids consist of strongly magnetic ferromagnetic/ferrimagnetic nanoparticles dispersed in the liquid phase. In addition, for binary ferrofluids based on nano-nanoparticles, the dispersed

phases consist of both strongly magnetic and weakly magnetic (e.g., paramagnetic) nanoparticles. Practically and already some time ago, some binary mixtures based on ferrofluids and micro-particles have been investigated experimentally. These can be viewed as ferrofluid composites (Charles, 1988) but they exhibit different behavior to single ferrofluids. It has been demonstrated that the use of ferrofluids as a carrier medium is an effective way of reducing the sedimentation of microsized particles. Therefore, the composite ferrofluid in which one is a ferrofluid consisting of magnetic nanoparticles and the other is a fluid consisting of magnetic or nonmagnetic microparticles, may have novel applications. Corresponding to the binary ferrofluids based on nano-nano particles, such composites of ferrofluids can be viewed as binary ferrofluids based on micro-nano particles. Pater investigated the mechanism of chain formation in a binary mixture based on ferrofluid (nanofluid) and Magneto-Rheological (MR) fluid (microfluid) (Patel and Chudasama, 2009; Patel, 2011). In this bidispersed system based on both nanofluids and microfluids, in which the particles are from the same Fe_3O_4 family, the coupling parameter λ for the micron size particles is very much larger (~ 100) than that of the nanomagnetic particles (1.3), which suggests that the dipolar interaction between the micron size magnetic particles is much stronger than that for the nanomagnetic particles. At high intensity of interparticle dipole-dipole interaction, the ferroparticles combine into short chains, whose number and length grow with an increase in the concentration and strength of the external magnetic field. For this reason, there is a possibility of large aggregation of microsized magnetic particles under the influence of a magnetic field, which leads to phase separation. However, when the nanomagnetic particles are mixed with micron size particles, the homogenous distribution of small particles changes the effective magnetic permeability of the background for the large particles, which reduces the effective dipolar interaction between the large particles. Hence, some of the nanomagnetic particles may become attached to the ends of the chains formed by the large particles, or fill the microcavities, as shown in Fig. 10. Thus, nanomagnetic particles of ferrofluids prevent larger aggregations of micron-size magnetic particles, so that the nanofluid based MR fluids are more stable than conventional MR fluid.

When the dipolar interactions are sufficiently strong, ferrofluids exhibit a rich phase behavior as a function of external field and volume fraction. The high-field solid-like phases have rheological properties that differ significantly from those of the low-field

homogenous phases and large changes in system response and rigidity can be produced with relatively modest changes in the magnetic field. These switching properties have led to useful applications for ferrofluids, from sealants in the rotary shafts of computer disk drives to heat dissipaters in speaker coils. These demonstrated applications together with fundamental questions about dipolar liquids and solids have driven extensive theoretical and experimental investigation of the phase behavior of ferrofluids. Islam and co-workers have explored the field induced phase transitions in aqueous ferrofluids and in aqueous mixtures of ferrofluids and nonmagnetic latex spheres (Islam *et al.*, 2003). For the ferrofluid system, an isotropic to columnar phase transition was observed but no phase transition to a lamellar phase was observed. When non-magnetic particles of compatible and larger diameters were added to the ferrofluids, the resulting mixtures exhibited isotropic-columnar-lamellar phase transitions at much lower fields. Moreover, the columnar and the lamellar spacings decrease with increasing non-magnetic particle volume fraction and with increasing non-magnetic particle diameter. The qualitative and quantitative deviations between theory and experiment are not well understood.

Light is one of the most important and versatile phenomena in nature. Like a courier, it can transfer information from one point to another. Like an alchemist, it can alter matter. The interaction of photons with matter provides fascinating avenues for basic as well as applied research. Electromagnetism is the fundamental mediator of all interactions in atomic and condensed matter physics; it is rare to see an entirely new electromagnetic phenomenon (Desai, 2007). However, Mehta *et al.* (2006a) observed that upon application of an external magnetic field to a dispersion of micro-sized Fe_3O_4 particles stably dispersed in a ferrofluid based on Fe_3O_4 nanoparticles, through which monochromatic, coherent light was passing, the light gets trapped inside the suspension for a critical value of an applied magnetic field, which depends on the concentration of the ferrofluid and on the volume of the magnetic spheres (Mehta *et al.*, 2006b). The photons remain in the trapped state as long as the external magnetic field is applied. A more complex and mysterious phenomenon is observed when switching off the magnetic field. When the field is removed, photons are emitted from the mixture in a preferred direction with the same frequency as that of the incident light, but with lower intensity. Mehta *et al.* (2006b) have proposed a qualitative explanation for the observed effect.

Table 2: Dependence of MSBG on particle size and incident light wavelength (Patel and Mehta, 2010)

Size (μm) ($\times 10^{-4}\text{T}$)	Wavelength (nm)	H_{c1} ($\times 10^{-4}\text{T}$)	H_{c2} ($\times 10^{-4}\text{T}$)	ΔH ($\times 10^{-4}\text{T}$)
3	780	80	160	80
	633	100	165	65
	532	150	195	45
2	780	125	185	60
	633	160	205	45
	532	200	238	38
0.5	780	180	210	30
	633	230	250	20
	532	300	408	8

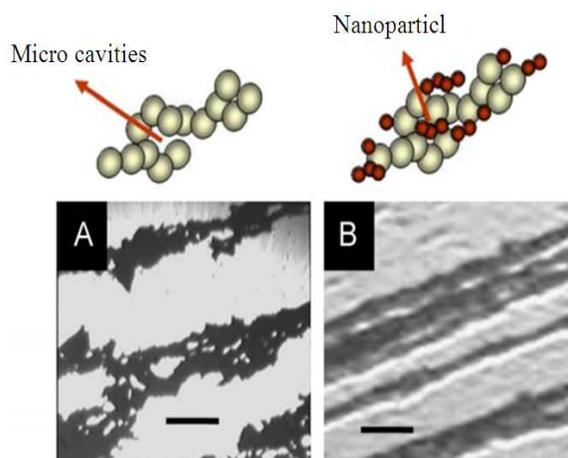


Fig. 10: Magnetically induced chain formation in (A) a conventional Fe_3O_4 MR fluid where microcavities are observed, (B) in a bidispersed MR fluid with Fe_3O_4 nanomagnetic particles. Nanoparticles fill the microcavities and are also attached to the end of the large particles (scale bar $5 \mu\text{m}$) (Patel, 2011)

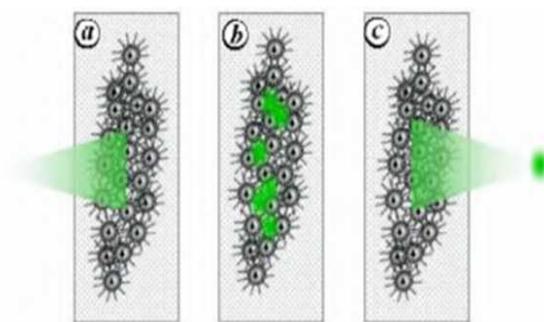


Fig. 11: Trapping of light in magnetic field-induced micro-cavities, (a) $H = H_c$, $I_i \neq 0$ and $I_r = 0$; (b) $H = H_c$, $I_i = 0$ and $I_r = 0$; (c) $H = 0$, $I_i = 0$ and $I_r \neq 0$ (Desai, 2007)

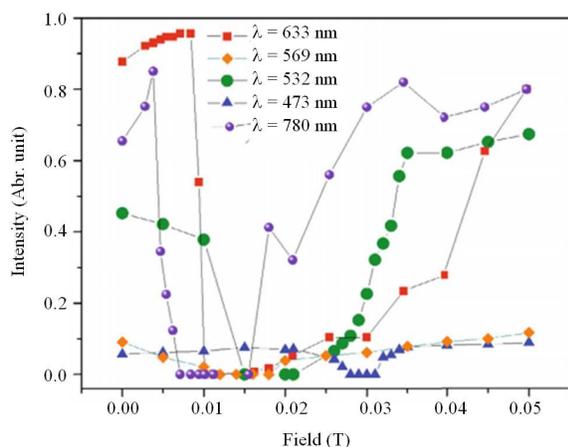


Fig. 12: The variation of light intensity emerging from the sample as a function of applied magnetic field for five different wavelengths. By decreasing the wavelength of the incident light, the stop band of the field appears at higher applied field (Patel and Mehta, 2010)

According to them, micron-sized magnetic spheres in the mixture of ferrofluids form elongated chain-like structures under the influence of the external magnetic field, in which Rayleigh scatterers (nanomagnetic particles in the ferrofluid) are arranged in a particular order. Thus, field-induced micro-cavities are formed in the suspension. When light enters these cavities, it will be homogeneously scattered in all directions within the cavity, as shown in Fig. 11. Micron-sized Mie scatterers (the magnetic spheres) keep the majority of the photons within the cavity by multiple scattering between the Mie and Rayleigh scatterers. A small number of photons may escape from the cavity by non-radiative means. Then, when the external magnetic field is removed, the micro-cavities will collapse in a preferred direction giving rise to the emission of photons in the forward and backward directions. The remarkable simplicity of the experiment, as well as that of the magnetic material used in the experiment, can lead to new potential applications in the field of optics and photonics.

Ge *et al.* (2008; 2010) prepared superparamagnetic Fe_3O_4 colloidal nanocrystal clusters with high magnetization and high water dispersibility, which demonstrate excellent magneto-optical properties, including highly tunable stop bands and rapid and full reversibility over the entire visible spectrum. Patel and Mehta (2010) showed that it is possible to induce a Photonic Band Gap (PBG) at an optical frequency in dispersions of micron sized Fe_3O_4 particles in a ferrofluid based on Fe_3O_4 nanoparticles ($\sim 10\text{nm}$) by

subjecting it to a critical magnetic field, which is perpendicular to the electric vector of the incident light. Figure 12 shows the variation of light intensity emerging from the sample as a function of applied field for five different wavelengths. The sample contained $3\mu\text{m}$ diameter Fe_3O_4 particles stably dispersed in the ferrofluids. It is observed that for all the wavelengths, the intensity of the emergent light first decreases to zero upon increase of the field (H_{c1}) and for certain regions of the field it remains zero. If the field is further increased (H_{c2}) then, again, the intensity increases. The region of the field ($H_{c2}-H_{c1}$) within which the light remains inhibited is called the “Magnetic Stop Band Gap” (MSBG). Table 2 shows the values of the critical fields and the MSBG for three micron-sized particles for the five wavelengths. It can be seen from Fig. 12 and Table 2 that for all wavelengths except blue there is an overlap region of the MABG. If the applied magnetic field is within this overlap region then the corresponding wavelength will be inhibited. For example, if the field is 0.016 T, then both the red and the green light should simultaneously disappear. This finding suggests that the system, consisting of micron-sized magnetic particles doped in a ferrofluid, performs as a photonic band gap material for visible polarized light that has its electric vector E perpendicular to the applied magnetic field with wavelengths between $\lambda = 633\text{ nm}$ and $\lambda = 532\text{ nm}$, i.e., a photonic band gap of 101 nm. In other words, when white light is incident on the sample, it will reject waves having wavelengths between 633 and 532 nm.

CONCLUSION

Ferrofluids, which are suspensions of magnetic nanoparticles in suitable carrier liquids, are not only of technological interest but they continue to be the object of much basic research. Except when they are very dilute, the effects of magnetic interactions in ferrofluids cannot be ignored, so that their magnetization behavior exhibits an essential deviation from the Langevin (super) paramagnetic theory. Real ferrofluids are more or less polydispersed, though size sorting can be performed in order to significantly reduce polydispersity (Lefebure *et al.*, 1998; Yavuz *et al.*, 2006). Even if small, the residual polydispersity is an awkward parameter as soon as the thermodynamic behavior of the system is discussed (Bartlett, 1997). For such ferrofluids, in which there is distribution of particle size, their properties (magnetic property, viscosity, magneto-optical effects and so on) are different from those of a monodispersed system. A few theoretical studies of bidispersed systems, consisting only of large and small

particles, without any size distribution, have been presented. This bidispersed model of ferrofluids, consisting of both large and small particles, can be regarded as a system consisting of stronger and weaker magnetic particles with different magnetic moments m , i.e., bidispersed magnetic dipolar fluids. Experimentally, one can synthesise a system based on two types of particles, with different magnetizations M , to simulate the bidispersed system. In other words, using the magnetically bidispersed system instead of the size bidispersed system, it is easier to discuss the properties of nanoparticle systems accurately by combining both experiments and theories. Experimental results show that such magnetically bidispersed ferrofluids, known as binary ferrofluids, could have different properties from the known ferrofluids and can be explored by the bidispersed model. In addition, experiments show that binary mixtures of both ferrofluids and microsized particles exhibit novel behaviors, although mechanisms for these are unclear at present. Consequently, binary ferrofluids based on two colloidal particles with different magnetizations will stimulate not only the field of ferrofluids but may also produce new physical phenomena and potential applications. We believe that both the binary ferrofluids based on nano-nano particles and those based on micro-nano particles can be integrated in a model of a bidispersed system based on aggregated and non-aggregated particles. With increasing magnetic field, the non-aggregated particles may transform into aggregated particles, i.e., the number of both non-aggregated and aggregated particles is not constant although the total number of particles is unchanged (Li *et al.*, 2011; 2012). Such a model, in which whether the numbers of aggregated and non-aggregated particles are conservative will be considered, could be helpful to advance the theory of ferrofluids. In summary, the synthesis and properties of binary ferrofluids based on two types particles, in which at least one is ferromagnetic or ferrimagnetic nanoparticles, are worthy of considerable further investigation.

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