

# Biomechanical Tissue Characterisation by Force Sensitive Smart Laparoscope of Robin Heart Surgical Robot <sup>†</sup>

János Radó <sup>1,2,\*</sup>, Csaba Dücső <sup>1</sup>, Péter Földes <sup>1</sup>, István Bársony <sup>1</sup>, Kamil Rohr <sup>3</sup>, Lukasz Mucha <sup>3</sup>, Krzysztof Lis <sup>3</sup>, Wojciech Sadowski <sup>3</sup>, Dariusz Krawczyk <sup>3</sup>, Piotr Krocze <sup>3</sup>, Zbigniew Małota <sup>3</sup>, Gábor Szébenyi <sup>4</sup>, Hunor Sántha <sup>4</sup>, Zbigniew Nawrat <sup>3</sup> and Péter Fürjes <sup>1</sup>

<sup>1</sup> MEMS Laboratory, Centre for Energy Research, H-1121 Budapest, Hungary; ducso@mfa.kfki.hu (C.D.); foldes@mfa.kfki.hu (P.F.); barsony@mfa.kfki.hu (I.B.); furjes@mfa.kfki.hu (P.F.)

<sup>2</sup> Doctoral School on Materials Sciences and Technologies, Óbudai University, H-1034 Budapest, Hungary

<sup>3</sup> Biocybernetics Laboratory, Foundation of Cardiac Surgery Development, 41-800 Zabrze, Poland; esculap@frk.pl (K.R.); lukasz.mucha.polsl@gmail.com (L.M.); lis@frk.pl (K.L.); sadowski@frk.pl (W.S.); krawczyk@frk.pl (D.K.); krocze@frk.pl (P.K.); zmalota@frk.pl (Z.M.); nawrat@frk.pl (Z.N.)

<sup>4</sup> Budapest University of Technology and Economics, H-1111 Budapest, Hungary; szebenyi@pt.bme.hu (G.S.); santha@ett.bme.hu (H.S.)

\* Correspondence: rado@mfa.kfki.hu; Tel.: +36-1-392-2222

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**Abstract:** Smart laparoscope device was developed and integrated into the ROBIN HEART surgery robot system. Miniaturised silicon based force sensors were developed and integrated into laparoscope tweezers for the special applications. Different sensors were applied to detect tactile information at the tip of the laparoscope and to measure the clamping force between the tweezers. Preliminary tests were accomplished to evaluate the force and tactile signals of the integrated sensors during interventions. Tactile measurements were implemented on artificial and real animal tissues to prove the applicability of the device for biomechanical screening during Minimal Invasive Surgery.

**Keywords:** MEMS; 3D force sensors; tactile sensing; smart laparoscope; surgical robotic system; minimal invasive surgery

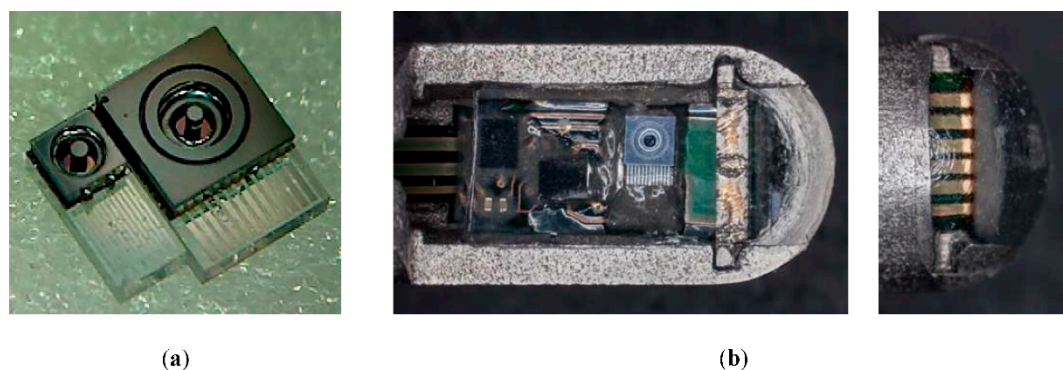
## 1. Introduction

To obtain real-time multi-parametric information about the physical and anatomic conditions of affected tissues during MIS operation is a crucial need regarding the precision and safety of these interventions [1]. Our goal was to develop a novel laparoscope for surgery robots with integrated 3D force and tactile sensors to provide tactile information about the different organs and tissues touched.

## 2. Materials and Methods

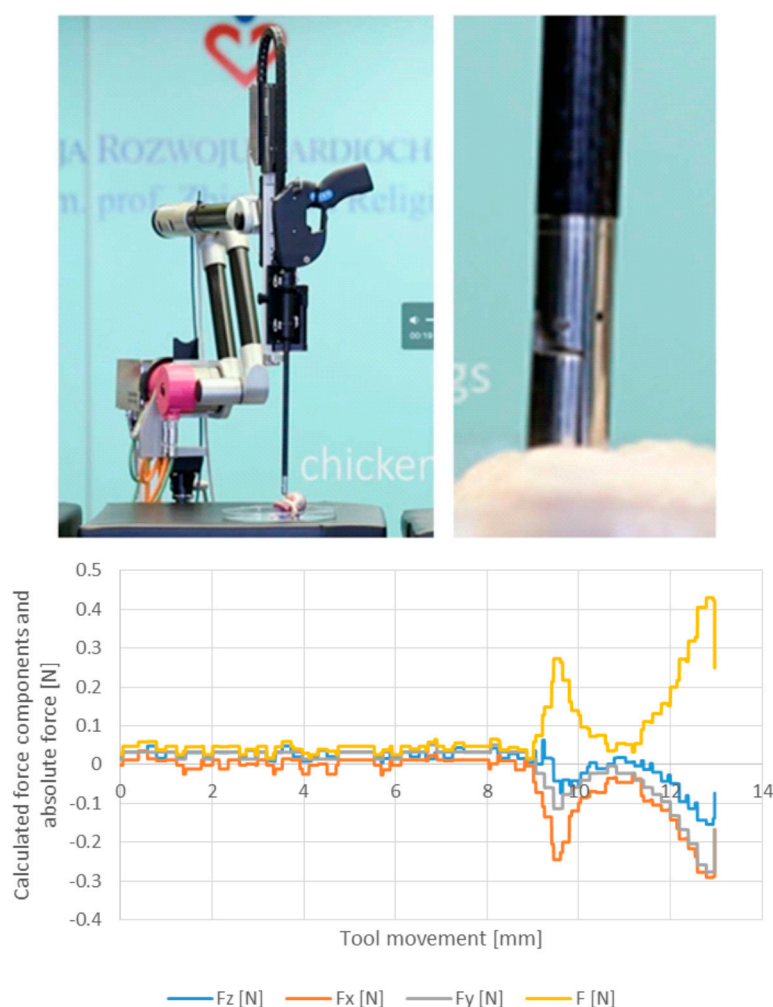
Piezoresistive vectorial force sensors were designed according to the proposed force ranges and manufactured by 3D bulk micromachining technology [2]. Two different MEMS sensors were electromechanically integrated into a metal laparoscope tweezers together with the pre-processing electronics performing the analogue-digital data conversion and the communication towards the robot control system (Figure 1).

According to the proposed medical application and functional requirements the sensors were embedded in biocompatible elastic polymer.



**Figure 1.** Individual force sensor chips before mounting and wire bonding (a):  $1 \times 2.5 \text{ mm}^2$  chips for head mounted tactile sensing (left) and  $2 \times 3 \text{ mm}^2$  for gripping force (right). The medical grade stainless steel laparoscopic tweezers with the integrated electronics covered in the (transparent) flexible biocompatible elastomer (b).

Tissue hardness measurements were performed using real animal tissue perpendicularly touched with the gripper. The signals of the tip tactile sensor were collected and analysed versus a constant straight forward movement of the laparoscope (Figure 2).

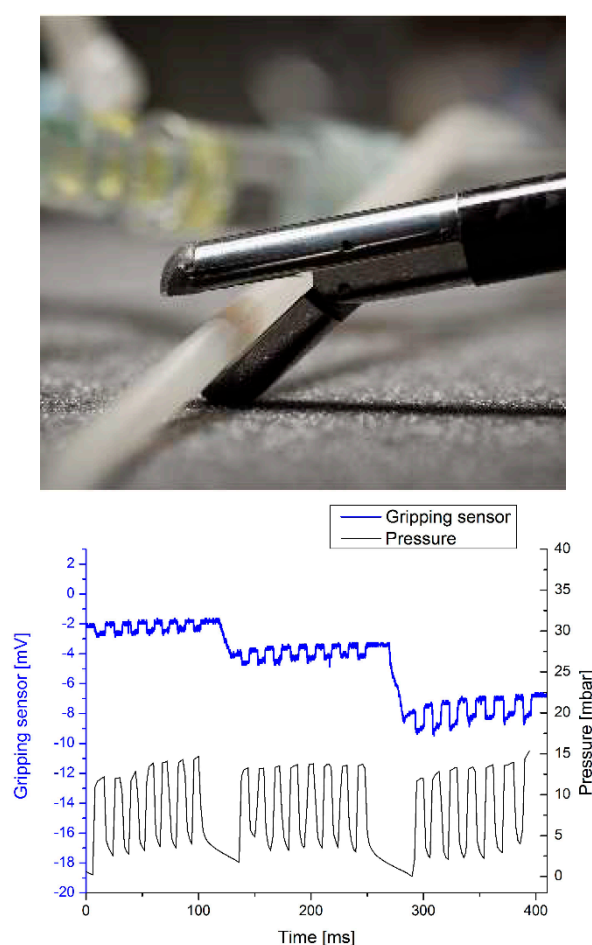


**Figure 2.** Testing tissue hardness: the laparoscope moved perpendicularly with constant speed in a chicken wing. Measured forces (N) versus distance (mm) as the laparoscope approaches and touches chicken bone and muscular tissue. Touching contact point is at 9 mm.

The measured force values clearly indicate the contact point and the mechanical characteristics of the tissue. When pressing the soft muscle a continuous increase of force was detected starting with a slight slope. When the hard bone is pressed, remarkable higher slope is found directly from the starting point. The characteristics of the force signals given by the different tissues provide the possibility to distinguish tissue types.

A simple setup was constructed to mimic blood vessel and check whether the sensor built in the grasper is able to identify an artery by measuring the pulses. A silicone tube was grasped and the signals of the force sensor were collected together with the respective signals of the pressure sensor while the microfluidic pump was operating in pulsed mode.

Figure 3 demonstrates that the sensitivity of the measurement depends on the preset clamping force, as expected considering the blood pressure measurement protocol.



**Figure 3.** The signals of the grasping force sensors and the pressure sensor built in the fluidic system when applying pulse mode pressure. The three series are taken using different preset grasping forces.

### 3. Results and Conclusion

A surgical gripper with embedded force and tactile sensors and readout electronic circuit was developed. MEMS sensors, the near-chip signal pre-processing, the digital communication electronics as well as the substantial electrical and mechanical packaging technique was elaborated. The accomplished smart laparoscope was integrated with the ROBIN HEART surgery robot system. The functionality of the sensor system was validated by biomechanical tests, performing tissue stiffness characterisation and blood pressure measurement.

**Author Contributions:** J.R., C.D., P.F., I.B. and P.F. designed and developed the 3D force sensors, designed the readout electronics, performed the blood pressure measurements and took part in the biomechanical tests, G.S. designed and performed the metal gripper and the polymer coating, H.S. designed the flexible PCB, L.M., K.L., W.S., D.K., P.K., Z.M. and Z.N. conceived, designed and developed the surgical robotic system with the laparoscope and provided the environment of biomechanical tests and took part the experiments. All authors participated in the system integration.

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**Conflicts of Interest:** The authors declare no conflict of interest. The founding sponsors had no role in the design of the study; in the collection, analyses, or interpretation of data; in the writing of the manuscript, and in the decision to publish the results.

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