

## New Fabrication Method Improves the Efficiency and Economics of Solar Cells

Synthetic fabrication strategy optimizes the illumination geometry and transport properties of dye-sensitized solar cells.

Using oriented titanium oxide ( $\text{TiO}_2$ ) nanotube (NT) arrays has shown promise for dye-sensitized solar cells (DSSCs). High solar conversion efficiency requires that the incident light enters the cell from the photoelectrode side. However, for NT-based DSSCs, the light normally enters the cell through the counter electrode because a nontransparent titanium foil is typically used as the substrate for forming the aligned NTs and for making electrical contact with them.

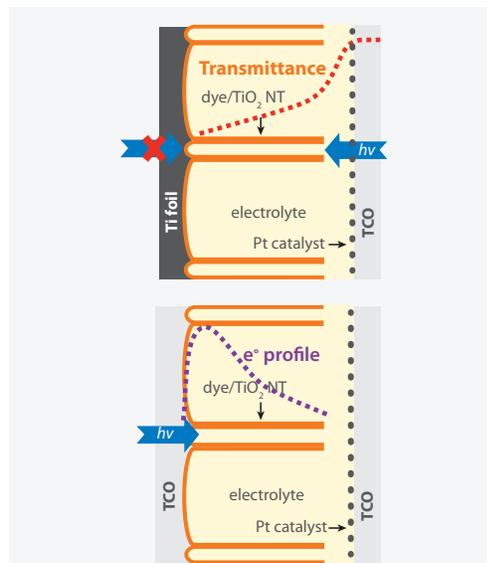
It has been synthetically challenging to prepare transparent  $\text{TiO}_2$  NT electrodes by directly anodizing Ti metal films on transparent conducting oxide (TCO) substrates because it is difficult to control the synthetic conditions. National Renewable Energy Laboratory (NREL) researchers have developed a general synthetic strategy for fabricating transparent  $\text{TiO}_2$  NT films on TCO substrates. With the aid of a conducting Nb-doped  $\text{TiO}_2$  (NTO) layer between the Ti film and TCO substrate, the Ti film can be anodized completely without degrading the TCO. The NTO layer protects the TCO from degradation through a self-terminating mechanism by arresting the electric field-assisted dissolution process at the NT-NTO interface.

NREL researchers found that the illumination direction and wavelength of the light incident on the DSSCs strongly influenced the incident photon-to-current conversion efficiency, light-harvesting, and charge-collection properties, which, in turn, affect the photocurrent density, photovoltage, and solar energy conversion efficiency. Researchers also examined the effects of NT film thickness on the properties and performance of DSSCs and found that illuminating the cell from the photoelectrode side substantially increased the conversion efficiency compared with illuminating it from the counter-electrode side.

*This work was supported by the U.S. Department of Energy, Office of Science, Office of Basic Energy Sciences, Division of Chemical Sciences, Geosciences, and Biosciences, and Office of Utility Technologies, Division of Photovoltaics.*

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**Reference:** Kim, J.Y.; Noh, J.H.; Zhu, K.; Halverson, A.F.; Neale, N.R.; Park, S.; Hong, K.S.; Frank, A.J. (2011). "General Strategy for Fabricating Transparent  $\text{TiO}_2$  Nanotube Arrays for Dye-Sensitized Photoelectrodes: Illumination Geometry and Transport Properties." *ACS Nano* 5, 2647.



*Illuminating the NT-based DSSC from the photoelectrode side substantially increased the conversion efficiency compared with illuminating it from the counter-electrode side. Back-side illumination (top image) shows light loss by the counter electrode and electrolyte. Front-side illumination (bottom image) shows higher electron density near the current collector.*

### Key Research Results

#### Achievement

NREL developed a new strategy for synthetically fabricating transparent  $\text{TiO}_2$  NT films on TCO substrates that uses a conducting Nb-doped  $\text{TiO}_2$  (NTO) layer, enabling the Ti film to be anodized completely without degrading the substrate TCO layer.

#### Key Result

This method solves a key challenge in fabricating NT-based DSSCs and determines an optimal illumination direction to use in these cells.

#### Potential Impact

The synthetic fabrication strategy will improve the economics and conversion efficiency of DSSCs.